

# 1955 KAISER and WILLYS COLORS

## "DUCO" STOCK ORDER AND CODE NUMBER

### 1527-H★

260-57297-H Persian Gray "Metalli-Chrome"  
246-0701-H (246-0751-H) Chrome Oxide Green  
246-0484 Brown  
246-0312-H Fast Red  
202-081 Metallic Base (Coarse)

### 1616★

246-57433 Jade Tint  
246-0953 (246-0097) White  
246-0785-H Blue-Toned Green  
246-0630 (246-064) Ferrite Yellow  
246-0222 (246-025) Black

### 1669-H

202-57500-H Copper Dust Metallic  
246-0484 Brown  
246-0887-H Medium Maroon  
246-0222 (246-025) Black  
246-0953 (246-0097) White  
202-081 Metallic Base (Coarse)

### 1684★

246-57580 Pine Tint  
246-0953 (246-0097) White  
246-0630 (246-064) Ferrite Yellow  
246-0785-H Blue-Toned Green  
246-0612-H Green Gold Toner  
246-0222 (246-025) Black

### 1685★

246-57581 Powder Blue  
246-0953 (246-0097) White  
246-0519-H (246-0594-H) Organic Blue  
246-0222 (246-025) Black  
246-0312-H Fast Red

### 1899★

246-57858 Beryl Green  
246-0953 (246-0097) White  
246-0785-H Blue-Toned Green  
246-0519-H (246-0594-H) Organic Blue  
246-0222 (246-025) Black

### 1901-H★

246-57861-H Bristol Red  
246-0381-H Dark Red  
246-0383-H Light Red  
246-0312-H Fast Red  
246-0953 (246-0097) White

### 1902★

246-57860 Arctic White  
246-0953 (246-0097) White  
246-0612-H Green Gold Toner  
246-0222 (246-025) Black  
246-0701-H (246-0751-H) Chrome Oxide Green



★DUCO 1527-H { Persian Gray  
"Metalli-Chrome"



★DUCO 1616 Jade Tint



DUCO 1669-H { Copper Dust  
Metallic



★DUCO 1684 Pine Tint



★DUCO 1685 Powder Blue



★DUCO 1899 Beryl Green



★DUCO 1901-H Bristol Red



★DUCO 1902 Arctic White

★A Du Pont mixing machine formula for DULUX Enamel is available.



ISSUED MARCH 23, 1955

See Reverse Side for 1955 Kaiser and Willys  
Color Combination Numbers→

## 1955 KAISER COLOR COMBINATION NUMBERS

Comb. No.	DUCO Stock No.	Color	Comb. No.	DUCO Stock No.	Color
622	1616	Jade Tint	Upper 726	{ 1908-H	Signal Green Metallic
647	1669-H	Copper Dust Metallic	Lower	{ 1616	Jade Tint
648	1527-H	Persian Gray "Metalli-Chrome"	Upper 727	{ 1909-H	Island Green Metallic
658	1915	Palm Beach Ivory	Lower	{ 1915	Palm Beach Ivory
664	73129†	Blue Comet Metallic	Upper 729	{ 73129†	Blue Comet Metallic
666	1908-H	Signal Green Metallic	Lower	{ 1685	Powder Blue
667	1909-H	Island Green Metallic	Upper 731	{ 1902	Arctic White
669	1685	Powder Blue	Lower	{ 73129†	Blue Comet Metallic
671	1902	Arctic White	Upper 732	{ 73129†	Blue Comet Metallic
672	1901-H	Bristol Red	Lower	{ 1902	Arctic White
673	1899	Beryl Green	Upper 733	{ 1527-H	Persian Gray "Metalli-Chrome"
674	#44	Raven Black	Lower	{ 1902	Arctic White
Upper 725	{ 1669-H	Copper Dust Metallic			
Lower	{ 1915	Palm Beach Ivory			

## 1955 WILLYS COLOR COMBINATION NUMBERS

Comb. No.	DUCO Stock No.	Color	Comb. No.	DUCO Stock No.	Color
80	#44	Raven Black	Upper 106-108 (1)	{ 1915	Palm Beach Ivory
92	1899	Beryl Green	Lower	{ 2145-H	President Red
94	1902	Arctic White	Upper 108-106 (1)	{ 2145-H	President Red
102	1669-H	Copper Dust Metallic	Lower	{ 1915	Palm Beach Ivory
104A	73129†	Blue Comet Metallic	Upper 108-118 (1 & 2)	{ 2145-H	President Red
105	1685	Powder Blue	Lower	{ 2144	Concert Ivory
108	2145-H	President Red	Upper 109-94 (2)	{ 2146	Steelglow Gray Metallic
109	2146	Steelglow Gray Metallic	Lower	{ 1902	Arctic White
110	2147	Julep Green Metallic	Upper 94-109 (1 & 2)	{ 2147	Julep Green Metallic
117	1684	Pine Tint	Lower	{ 1684	Pine Tint
118	2144	Concert Ivory	Upper 100-106 (1)	{ 2147	Julep Green Metallic
			Lower	{ 2144	Concert Ivory
Upper 94-109 (1 & 2)	{ 1902	Arctic White	Upper 102-118 (2)	{ 1684	Pine Tint
Lower	{ 2146	Steelglow Gray Metallic	Lower	{ 2147	Julep Green Metallic
Upper 100-106 (1)	{ 1909-H	Island Green Metallic	Upper 117-110 (2)	{ 2147	Julep Green Metallic
Lower	{ 1915	Palm Beach Ivory	Lower	{ 2144	Concert Ivory
Upper 102-118 (2)	{ 1669-H	Copper Dust Metallic	Upper 118-102 (2)	{ 2144	Concert Ivory
Lower	{ 2144	Concert Ivory	Lower	{ 1669-H	Copper Dust Metallic
Upper 104A-105 (2)	{ 73129†	Blue Comet Metallic	Upper 105-104A (2)	{ 2144	Concert Ivory
Lower	{ 1685	Powder Blue	Lower	{ 2145-H	President Red
Upper 105-104A (2)	{ 1685	Powder Blue	Upper 106-100 (1)	{ 2144	Concert Ivory
Lower	{ 73129†	Blue Comet Metallic	Lower	{ 2147	Julep Green Metallic
Upper 106-100 (1)	{ 1915	Palm Beach Ivory			
Lower	{ 1909-H	Island Green Metallic			

†A DULUX mixing machine formula, File No. 73129, available only.

NOTE: (1) Used on Station Wagon and Sedan Delivery models.  
 (2) Used on Passenger Car models.

**"DUCO" STOCK ORDER AND  
CODE NUMBER**

**1908-H★**

- 202-57555-H Signal Green Metallic
- 246-0785-H Blue-Toned Green
- 246-0701-H (246-0751-H) Chrome Oxide Green
- 246-0630 (246-064) Ferrite Yellow
- 246-0312-H Fast Red
- 202-081 Metallic Base (Coarse)



★DUCO 1908-H {Signal Green  
Metallic

**1909-H★**

- 202-57556-H Island Green Metallic
- 246-0701-H (246-0751-H) Chrome Oxide Green
- 246-0484 Brown
- 246-0630 (246-064) Ferrite Yellow
- 246-0953 (246-0097) White
- 202-081 Metallic Base (Coarse)



★DUCO 1909-H {Island Green  
Metallic

**1915★**

- 246-57559 Palm Beach Ivory
- 246-0953 (246-0097) White
- 246-0630 (246-064) Ferrite Yellow
- 246-0222 (246-025) Black



★DUCO 1915 Palm Beach Ivory

**2144★**

- 246-58833 Concert Ivory
- 246-0953 (246-0097) White
- 246-0630 (246-064) Ferrite Yellow
- 246-0222 (246-025) Black
- 246-0312-H Fast Red



★DUCO 2144 Concert Ivory

**2145-H★**

- 246-58701-H President Red
- 246-0381-H Dark Red
- 246-0312-H Fast Red
- 246-0953 (246-0097) White
- 246-0222 (246-025) Black



★DUCO 2145-H President Red

**2146★**

- 202-58700 Steelglow Gray Metallic
- 246-0222 (246-025) Black
- 246-0953 (246-0097) White
- 246-0484 Brown
- 246-0312-H Fast Red
- 202-081 Metallic Base (Coarse)



★DUCO 2146 {Steelglow Gray  
Metallic

**2147★**

- 202-58832 Julep Green Metallic
- 246-0785-H Blue-Toned Green
- 246-0701-H (246-0751-H) Chrome Oxide Green
- 246-0484 Brown
- 246-0222 (246-025) Black
- 202-081 Metallic Base (Coarse)



★DUCO 2147 {Julep Green  
Metallic

★A Du Pont mixing machine formula for DULUX Enamel is available.

NOTE: A DULUX mixing machine formula, only, is available for the following:

**DULUX Formula**

**File No.**

73129★

**Color**

Blue Comet Metallic

**Comb. No.**

104A, 104A-105 (U), 105-104A (L)

**ORDER ONLY BY "DUCO" STOCK ORDER NUMBER**

1955 KAISER COLOR COMBINATIONS

DUCO Stock No.	Color	Comb. No.	DUCO Stock No.	Color	Comb. No.
1527-H	Persian Gray "Metalli-Chrome"	648, 207, 469 (U), 733 (U)	1909-H	Island Green Metallic	667, 227, 463 (U), 727 (U)
1616	Jade Tint	622, 222, 462 (L), 726 (L)	1915	Palm Beach Ivory	658, 218, 461 (L), 463 (L), 725 (L), 727 (L)
1669-H	Copper Dust Metallic	647, 206, 461 (U), 725 (U)	2144	Concert Ivory	118, 118-110 (U), 118-108 (U), 108-102 (U), 110-118 (L), 108-118 (L), 102-118 (L)
1684	Pine Tint	117, 117-110 (U), 110-117 (L)	2145-H	President Red	108, 108-106 (U), 108-118 (U), 106-108 (L), 118-108 (L)
1685	Powder Blue	669, 229, 465 (L), 729 (L)	2146	Steelglow Gray Metallic	109, 109-94 (U), 94-109 (L)
1899	Beryl Green	673, 237	2147	Julep Green Metallic	110, 110-117 (U), 110-118 (U), 117-110 (L), 118-110 (L)
1901-H	Bristol Red	672, 236			
1902	Arctic White	671, 238, 467 (U), 468 (L), 469 (L), 731 (U), 732 (L), 733 (L)			
1908-H	Signal Green Metallic	666, 226, 462 (U), 726 (U)			

**DULUX Formula  
File No.**

73129

**Color**

Blue Comet Metallic

**Comb. No.**

104A, 104A-105 (U), 105-104A (L)

Combination numbers appear on a body code number plate on the center front portion of the firewall under the hood.

1955 WILLYS COLOR COMBINATIONS

DUCO Stock No.	Color	Comb. No.	DUCO Stock No.	Color	Comb. No.
1669-H	Copper Dust Metallic	102, 102-118 (U), 118-102 (L)	2144	Concert Ivory	118, 118-110 (U), 118-108 (U), 118-102 (U), 110-118 (L), 108-118 (L), 102-118 (L)
1684	Pine Tint	117, 117-110 (U), 110-117 (L)	2145-H	President Red	108, 108-106 (U), 108-118 (U), 106-108 (L), 118-108 (L)
1685	Powder Blue	105, 105-104A (U), 104A-105 (L)	2146	Steelglow Gray Metallic	109, 109-94 (U), 94-109 (L)
1899	Beryl Green	92	2147	Julep Green Metallic	110, 110-117 (U), 110-118 (U), 117-110 (L), 118-110 (L)
1902	Arctic White	94, 94-109 (U), 109-94 (L)			
1909-H	Island Green Metallic	100-106 (U), 106-100 (L)			
1915	Palm Beach Ivory	106-100 (U), 106-108 (U), 100-106 (L), 108-106 (L)			

**DULUX Formula  
File No.**

73129

**Color**

Blue Comet Metallic

**Comb. No.**

104A, 104A-105 (U), 105-104A (L)

Passenger car combination numbers will appear on a body identification plate on the cowl in the engine compartment.

Production finishing of the 1955 Willys Utility and Commercial Vehicles (civilian jeeps and trucks) are in the same colors as the Willys Passenger Cars, plus Transport Yellow, Comb. No. 111—DULUX mixing machine formula, File No. 73082.

DUCO tinting colors, for the various formulas, are shown where available. These colors are listed in the order of their importance in the event that tinting is necessary.

NOTE: Every possible precaution is taken to provide the refinish trade with accurate DUCO and DULUX color matches. Due to circumstances beyond our control, we cannot be responsible for inaccurate color matches resulting from changes in standards by automobile manufacturers without our knowledge, change of car colors on aging, and color variances caused by application methods, etc. We will assume responsibility only for factory color matches to established Du Pont color standards.

As the accuracy of color matches made with the Du Pont Color Blending Service depends on the individual operating the equipment, we will assume responsibility only for the uniformity of our mixing enamels.

SEE OTHER SIDE FOR 1953-1954 KAISER AND WILLYS COLORS.  
REFER TO PREVIOUS BULLETINS FOR OTHER YEARS.

# 1953-1954 Kaiser and Willys Colors

## 1953 KAISER

DUCO	DULUX	Color	Comb. No.	DUCO	DULUX	Color	Comb. No.
★528		Robin Hood Green	150, 582	★1530		Stardust Ivory	097, 106, 214, 654, 433 (L), 439 (U), 440 (U), 442 (L), 443 (U), 447 (U), 448 (L), 449 (U), 705 (L), 711 (U), 712 (U), 714 (U), 715 (L), 719 (U), 720 (L)
★531-M		Cardinal	110, 597, 435 (L), 707 (L)	★1531-G		Tropical Green Metallic	395, 603, 440 (L), 446 (U), 712 (L), 718 (U)
★1346		Cerulean Blue	398, 445 (L), 604	★1615-G		Jade Green Metallic	099, 202, 643, 442 (U), 443 (L), 714 (L), 715 (U)
★1526		Sabre Jet Blue	204, 646, 436 (L), 444 (U), 708 (L), 716 (U)	★1616		Jade Tint	098
★1527-H		Persian Gray "Metalli-Chrome"	207, 648, 432 (U), 441 (L), 704 (U), 713 (L)	★1669-H		Copper Dust Metallic	206, 647, 438 (L), 710 (L)
★1528		Anchor Gray	208, 649, 432 (L), 441 (U), 704 (L), 713 (U)	★1684		Pine Tint	228, 668, 446 (L), 447 (L), 718 (L), 719 (L)
★1529		Australian Beige	213, 653, 435 (U), 436 (U), 438 (U), 444 (L), 707 (U), 708 (U), 710 (U), 716 (L)	★1685	†93-72045-K	Powder Blue	229, 669, 448 (U), 720 (U)
						Peacock Blue	203, 644, 433 (U), 439 (L), 445 (U), 705 (U), 711 (L)

## 1954 KAISER

DUCO	Color	Comb. No.	DUCO	Color	Comb. No.
★1527-H	Persian Gray "Metalli-Chrome"	648, 207, 469 (U), 733 (U)	★1902	Arctic White	671, 238, 467 (U), 468 (L), 469 (L), 731 (U), 732 (L), 733 (L)
★1616	Jade Tint	622, 222, 462 (L), 726 (L)	★1908-H	Signal Green Metallic	666, 226, 462 (U), 726 (U)
★1669-H	Copper Dust Metallic	647, 206, 461 (U), 725 (U)	★1909-H	Island Green Metallic	667, 227, 463 (U), 727 (U)
★1685	Powder Blue	669, 229, 465 (L), 729 (L)	★1910	Blue Comet Metallic	664, 224, 465 (U), 467 (L), 468 (U), 729 (U), 731 (L), 732 (U)
★1899	Beryl Green	673, 237	★1915	Palm Beach Ivory	658, 218, 461 (L), 463 (L), 725 (L), 727 (L)
★1901-H	Bristol Red	672, 236			

## 1953 WILLYS

DUCO	DULUX	Color	Model	DUCO	DULUX	Color	Model
★1365	93-71841	Riviera Gray	Passenger Car	★1642-M	93-57492-M	Sabre Rouge	Passenger Car, Station Wagon, Panel Delivery and Trucks
★1372-G	181-10641-K	Mediterranean Blue Metallic	Passenger Car	★1643-G	181-10862-H	Willow Green Metallic	Passenger Car
★1640-G	181-10821-K	Woodstock Green Metallic	Passenger Car, Jeep, Station Wagon, Panel Delivery and Trucks	★1644	181-10861-K	Cadet Gray Metallic	Passenger Car, Station Delivery
★1641	93-57427	Jasper Green	Passenger Car	★1645	181-10841	Admiral Blue Metallic	Passenger Car

## 1954 WILLYS

DUCO	Color	Comb. No.	DUCO	Color	Comb. No.
★1527-H	Persian Gray "Metalli-Chrome"	103, 94-103 (L), 103-94 (U)	★1902	Arctic White	80-94 (L), 93-103 (U), 94-104 (U), 103-94 (L)
★1616	Jade Tint	101, 99-101 (L), 101-99 (U)	★1908-H	Signal Green Metallic	99, 99-101 (U), 101-99 (L)
★1669-H	Copper Dust Metallic	102	★1909-H	Island Green Metallic	100, 100-106 (U), 106-100 (L)
★1685	Powder Blue	105, 105-104 (U)	★1910	Blue Comet Metallic	104, 94-104 (L), 105-104 (L)
★1899	Beryl Green	92	★1915	Palm Beach Ivory	106, 93-106 (L), 100-106 (L), 106-93 (U), 106-100 (U)
★1901-H	Bristol Red	93, 80-93 (L), 93-106 (U), 106-93 (L)			

★A Du Pont mixing machine formula for DULUX Enamel or an approximate suggested match is available.

The above Kaiser and Willys colors are available to Refinishers from Distributors of Du Pont Refinishing Materials.



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