

## SERVICE BULLETIN



TO ALL DISTRIBUTORS AND DEALERS:

With this Service Bulletin we are presenting a new and complete Kaiser-Frazer Paint and Trim Code. This code supersedes all previous data relating to body and wheel finishes and interior trim combinations.

Several series of new code numbers have been introduced. These have been set up to cover all past and current colors and combinations, and to accommodate working in of new code numbers which will be issued as new paint and trim combinations are added to production.

On the last page of this bulletin you will find a reproduction of the Code Plate which is attached to the right side of the cowl in the engine compartment of all Kaiser-Frazer models. Location of the Paint and Trim code numbers on the Code Plate is indicated on this drawing.

To purchase paint for refinishing the body or wheels of a Kaiser or Frazer automobile, obtain the paint code number from the Code Plate in the engine compartment. Find the same number on the Paint Code and Description page. These paint code numbers are listed in two columns and cover all exterior colors used in production to date. The code numbers in smaller type are no longer in use, but they will continue to be found on many 1947 models appearing in your shop for paint work. The colors covered by these old code numbers appear in present production but are identified by revised numbers which are listed in large type. New code numbers covering body and wheel colors added to production recently also are shown in large type.

Identification of body paint is easily obtained from the corresponding line in the color description columns adjoining the Code Number lists.

The code numbers used by the Acme, DuPont and Ditzler paint companies in manufacturing Kaiser-Frazer lacquer and synthetic air-dry enamel for body touch-up and refinishing are listed on the center page of this Service Bulletin. These code numbers are the manufacturers' formula numbers and refer to the paint mixtures used to produce the various colors. Kaiser-Frazer exterior colors correspond to the paint supplier's code numbers as shown.

Included in this Service Bulletin is a trim code number and description page. This data is provided only for your information inasmuch as the paint companies have not supplied code numbers for interior finishes, due to the small demand. When interior touch-up work is required, the entire panel should be refinished in the color which approximates the original finish most closely, as it would be extremely difficult to match the original interior finish.

Do not order paint from the factory. It is impossible for Kaiser-Frazer to supply your paint needs because the high-bake synthetic enamels used at the factory must be dried at extremely high temperatures and are, therefore, impractical and unsafe for application on finished automobiles. The local representatives of the three major paint companies listed in this Service Bulletin are better able to provide you with technical assistance and rapid delivery of the varied quantities and colors of paints that you may require from time to time.

A handwritten signature in cursive script that reads "W. P. deMartini".

W. P. deMartini  
Director of Service

February 27, 1948

No. 45

BODY

PAINT  
AND  
TRIM  
CODES

All  
Models



**BODY PAINT CODE NUMBERS AND DESCRIPTIONS**

<b>CODE NUMBER Revised &amp; New Code Nos. In Large Type</b>	<b>PAINT CODE DESCRIPTION</b>	<b>CODE NUMBER Revised &amp; New Code Nos. In Large Type</b>	<b>PAINT CODE DESCRIPTION</b>
354 341 781	<b>101</b> Onyx (Black) Body. Wheels—Onyx with Silver Stripe.	<b>221</b>	Linden Green Body. Wheels—Linden Green with Crystal Green Stripe.
301 358 751 315 314	<b>102</b> Onyx (Black) Body. Wheels—Onyx with Emblem Red Stripe.	<b>231</b>	Clay Pipe Body. Wheels—Clay Pipe with Crystal Green Stripe.
303 343 753 783	<b>111</b> Airway Blue Body. Wheels—Airway Blue with Silver Stripe.	<b>232</b>	Clay Pipe Body. Wheels—Clay Pipe with Buckeye Maroon Stripe.
344	<b>121</b> Turf Green Body. Wheels—Crystal Green with Cabaret Green Stripe.	<b>233</b>	Clay Pipe Body. Wheels—Clay Pipe with Emerald Blue Stripe.
304 754 784	<b>122</b> Turf Green Body. Wheels—Turf Green with Lambswool Cream Stripe.	<b>241</b>	Saddle Bronze Metallic Body. Wheels—Saddle Bronze Metallic with Silver Stripe.
305 345 755 785	<b>131</b> Crystal Green Body. Wheels—Crystal Green with Cabaret Green Stripe.	<b>251</b>	Coral Sand Body. Wheels—Coral Sand with Alpine Rust Stripe.
309 316 317 349 356 357 759 789	<b>141</b> Lambswool Cream Body. Wheels—Lambswool Cream with Alpine Rust Stripe.	<b>261</b>	Horizon Blue Body. Wheels—Horizon Blue with Silver Stripe.
307 347 757 787 362	<b>151</b> Buckeye Maroon Body. Wheels—Buckeye Maroon with Silver Stripe.	<b>271</b>	Hickory Brown Metallic Body. Wheels—Hickory Brown Metal- lic with Silver Stripe.
364 161 363 368	<b>162</b> Gunmetal (Metallic) Body. Wheels—Gunmetal (Metallic) with Silver Stripe.	366	<b>501</b> Hickory Brown Metallic Upper. Doeskin Lower. Wheels—Doe- skin with Hickory Brown Metal- lic Stripe.
365	<b>171</b> Teal Blue Body. Wheels—Teal Blue with Silver Stripe.	361	<b>511</b> Turf Green Upper. Linden Green Lower. Wheels—Linden Green with Crystal Green Stripe.
367	<b>181</b> Doeskin Body. Wheels—Doeskin with Buckeye Maroon Stripe.		<b>521</b> Buckeye Maroon Upper. Doeskin Lower. Wheels—Doeskin with Buckeye Maroon Stripe.
302 313 342 782 752	<b>191</b> Speedwing Gray Body. Wheels—Speedwing Gray with Buckeye Maroon Stripe.	369 531	<b>532</b> Airway Blue Upper. Speedwing Gray Lower. Wheels—Speedwing Gray with Airway Blue Stripe.
353	<b>192</b> Speedwing Gray Body. Wheels—Speedwing Gray with Emblem Blue Stripe.	541	<b>542</b> Gunmetal Metallic Upper. Clay Pipe Lower. Wheels—Gunmetal Metallic with Clay Pipe Gray Stripe.
	<b>201</b> Wedgwood Blue Body. Wheels—Wedgwood Blue with Silver Stripe.		<b>551</b> Wedgwood Blue Dark Metallic Upper. Wedgwood Blue non- Metallic Lower. Wheels—Wedg- wood Blue Dark Metallic with Silver Stripe.
	<b>211</b> Academy Blue Metallic Body. Wheels—Academy Blue Metallic with Silver Stripe.		<b>561</b> Green Spray Metallic Upper. Green Spray Non-Metallic Lower. Wheels—Green Spray Metallic with Silver Stripe.



**PAINT SUPPLIERS' COLOR CODE NUMBERS**

EXTERIOR COLORS	ACME CODE NOS.		DUPONT CODE NOS.	DITZLER CODE NOS.	
	Lacquer	Air-Dry Syn.	Duco Lacquer	Lacquer	Air-Dry Syn.
Speedwing Gray	6326	22-6326	246-54722	DAL-30007	DQE-30007
Claypipe Gray	6420	22-6420	246-55077	DAL-30479	DQE-30479
Turf Green	6328	22-6328	246-54724	DAL-40300	DQE-40300
Crystal Green	6327	22-6327	246-54723	DAL-40072	DQE-40072
Linden Green	6407	22-6407	246-70524	DAL-40018	DQE-40018
Green Spray (Non-Metallic)	6484	22-6484	246-55123	DAL-40563	DQE-40563
Green Spray (Metallic)	6483	22-6483	202-81206-G	DAL-40562	DQE-40562
Buckeye Maroon	6329-A	22-6329-A	246-54727M	DAL-50070	DQE-50070
Lambswool Cream	6325	22-6325	246-54732	DAL-20082	DQE-20082
Coral Sand	6427	22-6427	246-55081	DAL-20430	DQE-20430
Doeskin	6404	22-6404	246-32390	DAL-20415	DQE-20415
Horizon Blue	6426	22-6426	246-55079	DAL-10029	DQE-10029
Airway Blue	6324	22-6324	246-54725	DAL-10272	DQE-10272
Teal Blue	6405	22-6405	246-54846	DAL-10412	DQE-10412
Wedgewood Blue (Non-Metallic)	6421	22-6421	246-55076	DAL-10437	DQE-10437
Wedgewood Blue (Dark Metallic)	6422	22-6422	—	DAL-10438	DQE-10438
Academy Blue	6423	22-6423	—	DAL-10439	DQE-10439
Saddle Bronze (Metallic)	6437	22-6437	202-81207-R	DAL-20454	DQE-20454
Hickory Brown (Metallic)	6406	22-6406	202-32410	DAL-20416	DQE-20416
Gunmetal (Metallic)	6403	22-6403	202-32420	DAL-20449	DQE-30449
Onyx (Black)	Reg. Black	Reg. Black	246-2048	DAL-9000	DQE-9000

NOTE: Code Numbers for DuPont Dulux (Air-Dry Synthetic enamel) are not available at this time. These numbers will be forwarded to you as soon as received.

See Bulletin No. 45A for Acme mixing formulas. Bulletins No. 45B and No. 45C will be published as soon as the formulas can be obtained from the DuPont and Ditzler Companies.



## BODY TRIM CODE NUMBERS AND DESCRIPTION

CODE NUMBER Revised & New Code Nos. In Large Type		TRIM CODE DESCRIPTION	CODE NUMBER Revised & New Code Nos. In Large Type		TRIM CODE DESCRIPTION
550	<b>121</b>	Standard Trim, Sandtone Beige Plastics and Willow Green Interior Paint.	111 401	<b>402</b>	Hickory Brown Trim, Hickory Brown Plastic Steering Wheel, Hickory Brown Interior Paint.
	<b>122</b>	Standard Trim, Sandtone Beige Plastics and Cloud Taupe Interior Paint.		<b>501</b>	Teal Blue Leather Trim, Sandtone Beige Plastics, and Teal Blue Interior Paint.
	<b>201</b>	Green Trim, Sandtone Beige Plastics and Jasper Green Interior Paint.		<b>521</b>	Linden Green Leather Trim, Sandtone Beige Plastics and Linden Green Interior Paint.
	<b>202</b>	Green Trim, Sandtone Beige Plastics and Linden Green Interior Paint.		<b>541</b>	Wedgwood Blue Leather, Sandtone Beige Plastics and Wedgwood Blue Light Interior Paint.
	<b>203</b>	Green Trim, Sandtone Beige Plastics and Saddle Bronze Interior Paint.		<b>561</b>	Pepper Red Leather Trim, Sandtone Beige Plastics, Shale Gray Interior Paint.
	<b>221</b>	Maroon Trim, Sandtone Beige Plastics and Maroon Interior Paint.	102 601	<b>602</b>	Green Trim, Standard Plastics and Jasper Green Interior Paint.
	<b>241</b>	Blue Trim, Sandtone Beige Plastics and Broadcast Blue Interior Paint.	103 621	<b>622</b>	Blue Trim, Standard Plastics and Broadcast Blue Interior Paint.
	<b>242</b>	Blue Trim, Sandtone Beige Plastics and Horizon Blue Interior Paint.	105 641	<b>642</b>	Maroon Trim, Standard Plastics and Magenta Maroon Interior Paint.
	<b>261</b>	Brown Stripe Trim, Sandtone Beige Plastics and Saddle Bronze Interior Paint.		<b>801</b>	Cardinal Red Leather Trim, Sandtone Beige Plastics and Shale Gray Interior Paint.
	<b>301</b>	Jasper Green Trim, Jasper Green Plastic Steering Wheel and Green Interior Paint.		<b>821</b>	Horizon Blue Leather Trim, Sandtone Beige Plastics and Horizon Blue Interior Paint.
107	<b>321</b>	Maroon Trim, Maroon Plastic Steering Wheel and Magenta Maroon Interior Paint.		<b>841</b>	Green Spray Leather Trim, Sandtone Beige Plastics and Green Spray Interior Paint.
108 341	<b>342</b>	Emblem Blue Trim, Broadcast Blue Plastic Steering Wheel and Broadcast Blue Interior Paint.		<b>861</b>	Coral Sand Leather Trim, Sandtone Beige Plastics and Saddle Bronze Interior Paint.
109	<b>361</b>	Wedgwood Blue Trim, Broadcast Blue Plastic Steering Wheel and Wedgwood Blue Interior Paint.		<b>881</b>	Linden Green Leather Trim, Sandtone Beige Plastics and Linden Green Interior Paint.
110	<b>381</b>	Teal Blue Trim, Teal Blue Plastic Steering Wheel and Teal Blue Interior Paint.		<b>901</b>	Oak Wood Brown Leather Trim, Sandtone Beige Plastics and Saddle Bronze Interior Paint.



