



**SERVICE BULLETIN**

TO ALL DISTRIBUTORS AND DEALERS:

Acme Proxlin Paint Formulas.

This bulletin is intended as an aid to you in ordering paints from your local Acme dealer.

The formulas given in this bulletin are for use with Acme Proxlin *only*. Bulletins No. 45B and No. 45C will be sent to you as soon as formulas for DuPont and Ditzler paints are provided by those manufacturers.

The numbers referred to under the column entitled "Fill to" have reference to calibrated markings on a patented Acme mixing machine. They are not to be interpreted in terms of cubic centimeters, ounces, etc.

No. 45A

February 27, 1948

W. P. deMartini  
Director of Service

The following formulas are listed in the order in which they appear on the Paint Supplier's Color Code Numbers page of Bulletin No. 45:

BODY

ACME  
PAINT  
FORMULAS

All  
Models

**No. 6326 SPEEDWING GRAY**

	Fill to
716 White.....	45
715 Black.....	51 <sup>3</sup> / <sub>4</sub>
723 Oxide Yellow.....	55
726 Green Toner.....	55 <sup>1</sup> / <sub>2</sub>
714 Burnt Sienna.....	56

**No. 6420 CLAY PIPE GRAY**

**\*First Mix**

	Fill to
715 Black.....	18
723 Oxide Yellow.....	23
726 Green Toner.....	27

**Second Mix**

716 White.....	54 <sup>1</sup> / <sub>2</sub>
First Mix.....	56

**No. 6328 TURF GREEN**

	Fill to
716 White.....	23 <sup>1</sup> / <sub>2</sub>
723 Oxide Yellow.....	44 <sup>3</sup> / <sub>4</sub>
715 Black.....	50
731 Blue Toner.....	55 <sup>3</sup> / <sub>4</sub>
738 Per. Maroon Toner.....	56

**No. 6327 CRYSTAL GREEN**

	Fill to
810 Prussian Blue.....	29 <sup>1</sup> / <sub>2</sub>
715 Black.....	46 <sup>1</sup> / <sub>2</sub>
721 Medium Yellow.....	55 <sup>1</sup> / <sub>2</sub>
724 Red Oxide.....	56

**No. 6407 LINDEN GREEN**

	Fill to
716 White.....	32 <sup>3</sup> / <sub>4</sub>
735 India Blue.....	44 <sup>1</sup> / <sub>2</sub>
723 Oxide Yellow.....	56
735 India Blue.....	Tint

**No. 6484 GREEN SPRAY (Non-Metallic)**

Formula not available.

**No. 6483 GREEN SPRAY (Metallic)**

Formula not available.

**No. 6329-A BUCKEYE MAROON**

	Fill to
738 Per. Maroon Toner.....	46
737 Deep Maroon.....	52
721 Medium Yellow.....	54
736 Bright Maroon.....	56

**No. 6325 LAMBSWOOL CREAM**

	Fill to
716 White.....	47
723 Oxide Yellow.....	52
724 Red Oxide.....	53 <sup>3</sup> / <sub>4</sub>
721 Medium Yellow.....	55 <sup>1</sup> / <sub>2</sub>
715 Black.....	56

**No. 6427 CORAL SAND**

	Fill to
716 White.....	37 <sup>3</sup> / <sub>4</sub>
724 Red Oxide.....	48 <sup>3</sup> / <sub>4</sub>
723 Oxide Yellow.....	56
724 Red Oxide.....	Tint

**No. 6404 DOESKIN**

	Fill to
716 White.....	51 <sup>1</sup> / <sub>4</sub>
723 Oxide Yellow.....	53 <sup>1</sup> / <sub>2</sub>
724 Red Oxide.....	55 <sup>1</sup> / <sub>2</sub>
715 Black.....	56
715 Black.....	Tint

**No. 6404 DOESKIN  
(Alternate Formula)**

	Fill to
716 White.....	51 <sup>1</sup> / <sub>4</sub>
Special-Mix.....	56

**\*Special Mix-consists of:**

	Fill to
723 Oxide Yellow.....	18 <sup>1</sup> / <sub>2</sub>
724 Red Oxide.....	34 <sup>1</sup> / <sub>4</sub>
715 Black.....	39 <sup>3</sup> / <sub>4</sub>

**No. 6426 HORIZON BLUE**

	Fill to
716 White.....	28 <sup>3</sup> / <sub>4</sub>
735 India Blue.....	49 <sup>3</sup> / <sub>4</sub>
715 Black.....	53 <sup>1</sup> / <sub>2</sub>
723 Oxide Yellow.....	56
723 Oxide Yellow.....	Tint

**No. 6324 AIRWAY BLUE**

	Fill to
716 White.....	29 <sup>1</sup> / <sub>4</sub>
715 Black.....	45 <sup>1</sup> / <sub>4</sub>
731 Blue Toner.....	54 <sup>1</sup> / <sub>2</sub>
723 Oxide Yellow.....	56

**No. 6405 TEAL BLUE**

	Fill to
716 White.....	22 <sup>3</sup> / <sub>4</sub>
726 Green Toner.....	38
735 India Blue.....	52 <sup>1</sup> / <sub>2</sub>
724 Red Oxide.....	56
715 Black.....	Tint

**BODY**

ACME  
PAINT  
FORMULAS

All  
Models

February 27, 1948

**No. 6421 WEDGEWOOD BLUE (Non-Metallic)**

**\*First Mix**

	<b>Fill to</b>
735 India Blue.....	25
738 Perm. Maroon T.....	27 <sup>3</sup> / <sub>4</sub>
715 Black.....	30 <sup>1</sup> / <sub>4</sub>
723 Oxide Yellow.....	32 <sup>1</sup> / <sub>2</sub>

**Second Mix**

716 White.....	48
First Mix.....	56

**No. 6422 WEDGEWOOD BLUE (Dark Metallic)**

	<b>Fill to</b>
735 India Blue.....	41 <sup>1</sup> / <sub>2</sub>
715 Black.....	47 <sup>1</sup> / <sub>2</sub>
836 Luminescence.....	50 <sup>1</sup> / <sub>2</sub>
716 White.....	52
738 Perm. Maroon T.....	56

**No. 6423 ACADEMY BLUE**

	<b>Fill to</b>
735 India Blue.....	35 <sup>1</sup> / <sub>2</sub>
810 Prussian Blue.....	55 <sup>1</sup> / <sub>2</sub>
836 Luminescence.....	56

**No. 6437 SADDLE BRONZE (Metallic)**

Formula not available.

**No. 6406 HICKORY BROWN (Metallic)**

	<b>Fill to</b>
724 Red Oxide.....	24
714 Burnt Sienna.....	35
727 Fine Luminescence.....	48
715 Black.....	56

**No. 6403 GUN METAL (Metallic)**

	<b>Fill to</b>
735 India Blue.....	26
715 Black.....	43 <sup>1</sup> / <sub>2</sub>
727 Fine Luminescence.....	55
738 Permanent Maroon Toner.....	56

**REGULAR BLACK ONYX**

Formula not available.

**No. 6438 CLOUD TAUPE GRAY**

	<b>Fill to</b>
715 Black.....	24
727 Fine Luminescence.....	37 <sup>1</sup> / <sub>2</sub> Interior
716 White.....	45 <sup>1</sup> / <sub>2</sub>
724 Red Oxide.....	53
723 Oxide Yellow.....	56

**No. 6439 WILLOW GREEN**

	<b>Fill to</b>
735 India Blue.....	35 <sup>1</sup> / <sub>4</sub>
723 Oxide Yellow.....	46 <sup>1</sup> / <sub>2</sub> Interior
715 Black.....	52 <sup>1</sup> / <sub>2</sub>
727 Fine Luminescence.....	56

\*Using these colors in combination, eliminates tinting. First mix made in 4 oz. cup is sufficient for pint or quart of color.

The above formulas are given in a publication printed by the Acme White Lead and Color Works. The publication should have been distributed to all Acme Dealers and Distributors.

This bulletin will enable you to order the various colors in case your local Acme Dealer has not received, or has mislaid the Acme White Lead and Color Works publication.

BODY

ACME  
PAINT  
FORMULAS

All  
Models