

Advance

**CHASSIS
Parts List**

FOR

FRAZER

MODEL F-47

AND

KAISER

MODEL K-100

November 1st, 1946

KAISER & FRAZER PARTS CORPORATION

Willow Run, Michigan

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IMPORTANT

This advance chassis parts list has been compiled to cover the 1947 Frazer Model F-47, Product of the Graham-Paige Motors Corporation, and the Kaiser Model K-100, Product of the Kaiser-Frazer Corporation.

This publication does not contain any illustrations. However, as the text is arranged in groups of related parts, in functional order, no difficulty should be experienced in selecting the parts required.

It is suggested that the General Information Section be read carefully before it is used extensively in order to become acquainted with the system employed and obtain full value from this book.

As we are striving to publish the best Parts Catalog available, we will, therefore, appreciate any constructive criticism, suggestions and comments.

Kaiser & Frazer Parts Corporation

CONTENTS

GENERAL INFORMATION

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- | | |
|------------------------------|--|
| 1. ENGINE | Mountings, Block, Head, Crankshaft and Bearings, Vibration Damper, Flywheel, Connecting Rod and Bearings, Pistons, Camshaft and Bushings, Timing Gears and Valve Mechanism. |
| 2. ENGINE LUBRICATION | Oil Pump, "Floato," Filter and Tubes, Filler Tube, Dip Stick, Pan, Pressure Gage and Tubes. |
| 3. FUEL | Intake Manifold, Carburetor, Throttle, Accelerator and Controls, Fuel Pump, Tank and Lines and Fuel Gage. |
| 4. AIR INTAKE | Air Cleaner and Support. |
| 5. EXHAUST | Exhaust Manifold, Pipe, Muffler, and Tail Pipe. |
| 6. COOLING | Fan Blades and Belt, Water Pump, Radiator, Thermostat, Hose Connections, Temperature Gage, Radiator, Shroud and Grills. |
| 7. ELECTRICAL | Starting Motor, Distributor, Ignition Coil and Switch, Cables, Spark Plugs, Generator, Voltage Regulator, Ammeter, Battery Cables, Horns, Horn Push Button, Head, Parking, Tail and Directional Lights, Lighting Switches, Cigar Lighter, Wiring Harnesses and Overdrive Switches. |
| 8. CLUTCH | Drive and Driven Members, Housing, Pedal and Control. |
| 9. TRANSMISSION | Standard and Overdrive, Speedometer, Cable and Gears, Gearshift Controls. |
| 11. DRIVE SHAFT | Propeller Shaft and Center Support Bearing. |
| 12. REAR AXLE and SUSPENSION | Axle, Springs, Shackles and Sway Eliminator Bar. |
| 13. FRONT SUSPENSION | Steering Knuckle, King Pin, Arm, Supports, Springs and Sway Eliminator Bar. |
| 14. STEERING | Gear, Column Jacket, Jacket Cover, Bracket, Wheel, Drag Link, Tie Rods and Idler Lever. |
| 15. BRAKES | Support Plates, Shoes, Wheel Cylinders, Master Cylinder, Tubes and Connections, Pedal and Controls, Hand Brake Lever and Controls. |
| 16. WHEELS | Wheels, Hubs and Drums, Bearings and Hub Covers. |
| 17. FRAME | |
| 18. SHEET METAL | Front Fenders, Engine Dust Pans, Stone Deflectors, Hood, Hood Lock and Controls, Hood Prop. |
| 19. INSTRUMENTS | Clusters, Gages, Speedometer and Board Name Panels. |
| 20. CHASSIS MISC. | Shock Absorbers, License Plate Support or Brackets and Guards, Bumper Bars and Guards, and Tools. |
| 50. STANDARD PARTS | Bolts, Screws, Nuts, Washers, etc. |
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GENERAL INFORMATION

This advance Parts Catalog covers replacement parts for the 1947 Frazer Model F-47 and Kaiser Special Model K-100.

Identification of each model can be ascertained by checking the Model Identification Chart.

Information as to the use of each part, as well as interchangeability with each model, is covered in this publication.

This book is divided into four major sections:

GENERAL INFORMATION

GROUP INDEX

GROUP PARTS LIST

INDEXES

which are explained in the following paragraphs.

GENERAL INFORMATION SECTION: Contains an explanation of the features of this publication.

GROUP INDEX SECTION: Contains a list of the various groups and sub-groups used to make the Group Parts List.

GROUP PARTS LIST: The grouping used throughout this publication is based on the "Decimal System," wherein the digit preceding the decimal point indicates the main group number, and the digits following the decimal point designate the Sub-Groups. (See Group Index for full details).

Definition of Locational Terms: All parts pertaining to a vehicle, having the same functions but which are not interchangeable, are designated by right, left, upper, lower, front or rear, in regard to the location in or on the vehicle when it is viewed from the rear facing forward.

Attaching Parts: All attaching parts such as screws, bolts, nuts, rivets, washers, etc., are indented immediately under the part or parts with which they are used. When two similar parts having the same attaching parts are listed, such as right and left brackets, they are placed immediately following one another and the attaching parts for both are indicated by a single listing showing the total quantity required.

INDEXES:

Alphabetical: Contains all parts, with the exception of indented items, indicating the group in which they are listed.

Numerical: Contains all parts, indicating the noun name and the group in which they appear.

GENERAL INFORMATION

INSTRUCTIONS

ORDERING PARTS

When ordering parts, use only the regular "Parts Order Form," which is supplied by the Kaiser & Frazer Parts Corporation.

All telephone and telegraph orders must be confirmed using the regular "Parts Order Form" on which the following statement must be made:

"Confirmation of telephone call of _____ (Date)."

or

"Confirmation of telegram of _____ (Date)."

Parts Orders must not be included in letters covering other subjects.

Instructions for the use of Parts Order Form are printed thereon.

Present telegraph regulations, in the United States only, make it possible to specify actual part number digits at code word cost when ordering parts by telegram. There is no longer any need for a "code" which has heretofore been used for economy reasons in the transmission of telegraphic orders.

MASTER CODE LETTERS

Telegraphic charges for coded-words or for numbers are made on the basis of one word for five code letters or one word for five digits in a number. If there are six to ten letters in a code word or six to ten digits in a number, the charge will be on the basis of two words in each case. For that reason the following Master Code Letters can be used to identify the first digit of six digit numbers to reduce telegraphic expense:

B—100,000 Series	
C—200,000	"
E—300,000	"
F—400,000	"
H—500,000	"
J—600,000	"
K—700,000	"
L—800,000	"
M—900,000	"

If your telegram included more than one six digit part number, you could economize by using the Master Code Letter in the following manner:

C 00610 00742 01145 01756 01796

The Master Code Letter "C" would indicate that the first digit in the succeeding five part numbers is "2" and the message, constituting the equivalent of six words, would be translated as follows:

200610 200742 201145 201756 201796

Had the Master Code Letter "C" not been used and each six-digit part number sent in full, the above message would have been charged at the rate of ten words. The use of the Master Code Letter "C" effected a saving of four words.

When using Master Code Letters, as in the above telegram, the part numbers should be arranged in numerical sequence. Master Code Letter should be used only when there are two or more six-digit part numbers with the same first digit. With only one six-digit part number in a series, no saving would be effected by the use of the Master Code Letter because the Code Letter itself counts as one word.

The use of Master Code Letters is especially economical in connection with long messages inasmuch as the telegraph companies now accept "Day Letters" and "Night Letters" containing code words or part numbers, as outlined above, at the regular "Day Letter" or "Night Letter" rates.

The Utility Codes shown on page VI are to be used in giving shipping instructions on telegraphic orders and making telegraphic inquiries concerning parts orders already placed.

GENERAL INFORMATION

- AKFS—Ship us by air express _____
PKFP—Ship us by parcel post _____
PKFX—Ship us by parcel post—special delivery _____
EKFB—Ship us by express _____
FKFE—Ship us by freight _____
TKFC—Ship us by motor truck _____
AKFP—Charge our account and ship by air express to _____
PKFL—Charge our account and ship by parcel post to _____
PKFU—Charge our account and ship by parcel post—special delivery to _____
EKFT—Charge our account and ship by express to _____
FKFO—Charge our account and ship by freight to _____
TKFO—Charge our account and ship by motor truck to _____
AKFD—Ship by air express C. O. D. to _____
PKFD—Ship by parcel post C. O. D. to _____
PKFR—Ship by parcel post—special delivery C. O. D. to _____
EKFD—Ship by express C. O. D. to _____
FKFU—Ship by freight S. D. B. L. to _____
OKFA—When and how did (or will) you ship our order of (or number)? _____
OKFB—Cancel order for parts, our telegram of _____
OKFC—Cancel order for parts, our order number _____

A sample of telegram is given below:

KAISER & FRAZER PARTS CORPORATION
WILLOW RUN, MICHIGAN

AKFS ONE C 00610 00742 FKFE TWO C 01145 01756 OKFC 1425.

DOE MOTOR SALES

Translated this telegram would read:

KAISER & FRAZER PARTS CORPORATION
WILLOW RUN, MICHIGAN

SHIP BY AIR EXPRESS ONE 200610, 200742. SHIP BY FREIGHT TWO 201145,
201756. CANCEL ORDER FOR PARTS OUR ORDER NO. 1425.

DOE MOTOR SALES

The above coded telegram is rated as 12 words. Had the utility code and master code letters not been used it would be rated as 25 words.

LOCATION OF CAR SERIAL, BODY AND ENGINE NUMBERS

- Car Serial Number: Left front door hinge pillar post.
Engine Number: Left side of engine stamped in block at upper front; also on plate attached to
(See Important Notice) left side center of crank case.
Body Number: On left side of cowl or on the front of dash (right side) under the hood.

IMPORTANT NOTICE

Symbols used in connection with engine numbers denote the following:

- "A" Engines factory fitted with ".010" undersize main and connecting rod bearings.
"X" Engines factory fitted with ".002" undersize main bearings.
"B" Engines factory fitted with ".002" oversize pistons.
"AB" Combination of "A" and "B".
"BX" Combination of "B" and "X".

GENERAL INFORMATION

MODEL IDENTIFICATION CHART

	<i>Model</i>	<i>Starting Serial</i>	<i>Starting Engine No.</i>	<i>Starting Body No.</i>
Frazer	F-47	F47-001001	GP-10001	F47-1001
Kaiser Special	K-100	K100-001001	K-10001	K100-1001

LIST OF ABBREVIATIONS USED IN THIS PUBLICATION

Bind. Hd.....	Binding Head	Mech.....	Mechanics
Br.....	Brass	Med.....	Medium
Cr. Rec.....	Cross Recess	O. D.....	Outside Diameter
Cts'k.....	Countersunk	Oz.....	Ounce
Diam.....	Diameter	Pan Hd.....	Pan Head
Drd.....	Drilled	Park.....	Parkerized
Ext. Tooth.....	External Tooth	Pl.....	Plain
Fil. Hd.....	Fillister Head	Pt.....	Point
Fl. Hd.....	Flat Head	R. H. Thr.....	Right Hand Thread
Lg.....	Large	Rd. Hd.....	Round Head
Hdls.....	Headless	Ser.....	Serial
Hx.....	Hexagon	Sl.....	Slotted
Hx. Hd.....	Hexagon Head	Sm.....	Small
Hx. Hd. Spec.....	Hexagon Head Special	Soc.....	Socket
Hy. or Hvy.....	Heavy	Spec.....	Special
I. D.....	Inside Diameter	Sq.....	Square
Int. Ext. Tooth.....	Internal and External Tooth	Sq. Hd.....	Square Head
Int. Tooth.....	Internal Tooth	Std.....	Standard
Inv. Fl. Tube.....	Inverted Flared Tube	Tap.....	Tapping
L. H. Thr.....	Left Hand Thread	Univ.....	Universal
Lt.....	Light	With L/W.....	With Lockwasher

GROUP INDEX

1. ENGINE

- 1.000 Engine
- 1.010 Engine Support Insulator—Front
- 1.015 Engine Support—Rear
- 1.020 Engine Support Insulator—Rear
- 1.030 Engine Ground Strap
- 1.100 Cylinder Block
- 1.105 Cyl. Block End Plate—Front
- 1.110 Cyl. Block End Plate—Rear
- 1.200 Cylinder Head
- 1.300 Crankshaft
- 1.303 Crankshaft Oil Seal
- 1.310 Crankshaft Thrustwasher
- 1.315 Crankshaft Main Bearings
- 1.320 Crankshaft Main Bearing Caps
- 1.325 Crankshaft Bearing Filler Block—Front
- 1.326 Crankshaft Bearing Filler Block—Rear
- 1.330 Vibration Damper
- 1.350 Crankshaft Pulley
- 1.360 Flywheel
- 1.370 Timing Pointer
- 1.400 Connecting Rod
- 1.405 Connecting Rod Bearings
- 1.410 Pistons
- 1.415 Piston Rings
- 1.420 Piston Pins
- 1.500 Camshaft
- 1.510 Camshaft Bushing
- 1.600 Timing Gear
- 1.605 Timing Chain
- 1.610 Timing Chain Cover
- 1.720 Valves
- 1.730 Valve Guides
- 1.735 Valve Springs
- 1.740 Valve Tappets
- 1.750 Valve Tappet Cover

2. ENGINE LUBRICATION

- 2.200 Oil Pump
- 2.205 Oil Pump Body
- 2.210 Oil Pump Drive Shaft
- 2.215 Oil Pump Driven Shaft
- 2.220 Oil Pump Drive Gear
- 2.225 Oil Pump Driven Gear
- 2.230 Oil Pump Cover
- 2.235 Oil Pump Float
- 2.300 Oil Filter
- 2.302 Oil Filter Element
- 2.306 Oil Filter Cover
- 2.312 Oil Filter Mounting Bracket
- 2.315 Oil Filter Inlet Tube
- 2.316 Oil Filter Outlet Tube
- 2.320 Oil Filter Tube
- 2.330 Oil Depth Gage (or Dip Stick)
- 2.400 Oil Pan
- 2.402 Oil Pan Gaskets
- 2.410 Oil Pressure Relief Valve
- 2.420 Oil Pressure Gage—Dash Unit
- 2.425 Oil Pressure Gage—Engine Unit
- 2.430 Oil Pressure Gage Tube

3. FUEL

- 3.000 Intake Manifold
- 3.200 Carburetor
- 3.202 Carburetor Gasket Set
- 3.204 Carburetor Repair Kit
- 3.206 Carburetor Air Horn
- 3.208 Carburetor Air Horn Body
- 3.210 Carburetor Climatic Control Cover
- 3.212 Carburetor Choke Shaft
- 3.214 Carburetor Choke Valve
- 3.216 Carburetor Choke Shaft Piston
- 3.218 Carburetor Choke Lever
- 3.220 Carburetor Main Body
- 3.222 Carburetor Main Body Passage Plugs
- 3.224 Carburetor Low Speed Jet
- 3.226 Carburetor Pump Jet
- 3.228 Carburetor Main Discharge Nozzle
- 3.230 Carburetor Metering Rod Jet
- 3.232 Carburetor Accelerator Pump Check Ball
- 3.234 Carburetor Bowl Cover
- 3.236 Carburetor Bowl Strainer Screen
- 3.238 Carburetor Float
- 3.240 Carburetor Float Needle and Seat

3. FUEL

- 3.242 Carburetor Anti-Percolator Rocker Arm
- 3.244 Carburetor High Speed Adjustment Screw
- 3.246 Carburetor Vacuum Piston Link
- 3.248 Carburetor Vacuum Piston
- 3.250 Carburetor Metering Rod
- 3.252 Carburetor Accelerator Pump Operating Lever
- 3.254 Carburetor Accelerator Pump Operating Lever Arm
- 3.256 Carburetor Accelerator Pump Operating Lever Link
- 3.258 Carburetor Accelerator Pump Plunger
- 3.260 Carburetor Bowl Cover Dust Cover
- 3.262 Carburetor Throttle Connector Rod
- 3.264 Carburetor Body Flange Assembly
- 3.266 Carburetor Throttle Shaft
- 3.268 Carburetor Throttle Valve
- 3.270 Carburetor Throttle Shaft Arm
- 3.272 Carburetor Throttle Fast Idle Cam
- 3.274 Carburetor Idle Adjusting Screw
- 3.276 Carburetor Choke Tube
- 3.325 Throttle Control
- 3.327 Throttle Control Support
- 3.328 Throttle Control Lever
- 3.330 Accelerator Pedal
- 3.332 Accelerator Pedal Boot
- 3.334 Accelerator Pedal Bell Crank Rod
- 3.336 Accelerator Bell Crank—Lower
- 3.338 Accelerator Bell Crank Bracket—Lower
- 3.340 Accelerator Bell Crank—Upper
- 3.342 Bell Crank Link Rod
- 3.334 Bell Crank to Carburetor Extension Shaft Rod
- 3.346 Carburetor Extension Shaft
- 3.347 Carburetor Extension Shaft—Overdrive
- 3.348 Carburetor Extension Shaft Connector
- 3.350 Carburetor Extension Shaft Coupling
- 3.352 Carburetor Extension Shaft Support
- 3.354 Accelerator Linkage Tension Spring
- 3.450 Fuel Pump
- 3.452 Fuel Pump Repair Kit
- 3.480 Fuel Pump Bowl
- 3.510 Fuel Pump Diaphragm
- 3.515 Fuel Pump Heat Shield
- 3.600 Fuel Tank
- 3.605 Fuel Tank Mounting Spacer
- 3.610 Fuel Tank Cap
- 3.615 Fuel Tank Filler Tube
- 3.620 Fuel Tank Filler Tube Cap Cover (in Rear Fender)
- 3.650 Fuel Lines—Tank to Frame Tube
- 3.655 Fuel Line Clips
- 3.660 Fuel Line Fitting—Tank to Frame
- 3.665 Fuel Line—Frame to Pump Tube—Flexible
- 3.670 Fuel Line—Pump to Carburetor Tube
- 3.700 Fuel Gage—Dash Unit
- 3.705 Fuel Gage—Tank Unit

4. AIR INTAKE

- 4.000 Air Cleaner
- 4.040 Air Cleaner Element
- 4.050 Air Cleaner Cover
- 4.060 Air Cleaner Support Bracket

5. EXHAUST

- 5.000 Exhaust Manifold
- 5.010 Exhaust Manifold Heat Control
- 5.015 Exhaust Manifold Heat Control Cover
- 5.020 Exhaust Manifold Heat Control Valve Counterweight
- 5.040 Exhaust Pipe
- 5.045 Exhaust Pipe Packing Flange
- 5.050 Exhaust Pipe Hanger
- 5.052 Exhaust Pipe Hanger Clamps
- 5.055 Exhaust Pipe to Muffler Clamp
- 5.060 Exhaust Muffler
- 5.065 Exhaust Muffler Bracket
- 5.068 Exhaust Muffler Support Strap
- 5.070 Tail Pipe
- 5.072 Tail Pipe Bracket
- 5.075 Tail Pipe to Exhaust Muffler Clamp
- 5.080 Tail Pipe Hanger
- 5.082 Tail Pipe Hanger Bushing—(Insulator)
- 5.084 Tail Pipe Exhaust Deflector

GROUP INDEX

6. COOLING

- 6.000 Fan Blade
- 6.015 Fan Pulley
- 6.025 Fan Belt
- 6.300 Water Pump
- 6.310 Water Pump Body
- 6.320 Water Pump Drive Shaft
- 6.330 Water Pump Impeller
- 6.340 Water Pump Cover
- 6.400 Radiator
- 6.410 Thermostat
- 6.420 Water Outlet Elbow—Cylinder Head
- 6.425 Radiator Outlet Tube
- 6.430 Radiator Inlet Hose
- 6.440 Water Temperature Gage—Dash Unit
- 6.442 Water Temperature Gage—Engine Unit
- 6.470 Radiator Tie Rod and Mounting Cushion
- 6.480 Radiator Shroud
- 6.482 Radiator Shroud Baffle
- 6.485 Radiator Shroud—Lower
- 6.490 Radiator Grill Panel
- 6.491 Radiator Grill Panel Extension
- 6.495 Radiator Grill—Lower
- 6.497 Radiator Lower Grill Medallion
- 6.498 Radiator Grill—Upper
- 6.500 Radiator Upper Grill Moulding

7. ELECTRICAL

- 7.222 Starting Motor
- 7.224 Starting Motor Armature
- 7.228 Starting Motor Field Coil Terminal Stud
- 7.234 Starting Motor Commutator End Plate
- 7.236 Starting Motor Brush Set
- 7.238 Starting Motor Cover Band
- 7.240 Starting Motor Center Bearing Plate
- 7.242 Starting Motor Drive Brush
- 7.244 Starting Motor Bendix Drive
- 7.265 Starting Motor Solenoid
- 7.270 Starting Switch (Push Button)
- 7.300 Distributor
- 7.302 Distributor Cap and Base
- 7.308 Distributor Advance Arm
- 7.310 Distributor Breaker Plate
- 7.316 Distributor Breaker Point Set
- 7.318 Distributor Condenser
- 7.324 Distributor Drive Shaft and Governor
- 7.330 Distributor Drive Shaft
- 7.332 Distributor Cam
- 7.334 Distributor Vacuum Chamber
- 7.340 Distributor Vacuum Chamber Tube
- 7.342 Distributor Mounting Adaptor
- 7.346 Ignition Coil
- 7.350 Ignition Switch
- 7.352 Ignition Switch Lock Cylinder and Key
- 7.360 Ignition Cables
- 7.375 Spark Plug
- 7.400 Generator
- 7.402 Generator Armature
- 7.412 Generator Commutator End Plate
- 7.420 Generator Brush
- 7.426 Generator Cover Band
- 7.428 Generator Drive End Plate
- 7.434 Generator Drive Pulley
- 7.460 Generator Adjusting Link
- 7.465 Generator Mounting Bracket
- 7.470 Generator Voltage Regulator
- 7.495 Ammeter
- 7.500 Storage Battery
- 7.510 Battery Cables
- 7.520 Horns
- 7.525 Horn Relay
- 7.530 Horn Button
- 7.540 Headlights
- 7.542 Headlight Door
- 7.544 Headlight Sealed Beam Unit
- 7.546 Headlight Cable
- 7.550 Headlight Cable Terminal Block
- 7.552 Headlight Cable Terminal Block Harness
- 7.555 Headlight Beam Indicator Jewel
- 7.560 Parking and Directional Light
- 7.562 Parking and Directional Light Lens
- 7.564 Parking and Directional Light Bulb
- 7.568 Parking and Directional Light Cable
- 7.570 Tail, Stop and Directional Light
- 7.572 Tail, Stop and Directional Light Lens

7. ELECTRICAL

- 7.574 Tail, Stop and Directional Light Bulb
- 7.576 Tail, Stop and Directional Light Cable
- 7.578 Tail, Stop and Directional Light Cable Junction Block
- 7.600 Headlight Switch
- 7.610 Headlight Dimmer Switch
- 7.615 Stop Light Switch
- 7.620 Directional Signal Light Switch
- 7.626 Directional Signal Light Switch Lever
- 7.630 Directional Signal Light Switch Cut-Off Cam
- 7.635 Directional Light Switch Flasher
- 7.640 Instrument Panel Switch
- 7.645 Cigar Lighter
- 7.700 Chassis Wiring Harness
- 7.715 Headlight Beam Indicator Light Socket
- 7.720 Instrument Panel Wiring Harness
- 7.730 Instrument Panel Name Plate Light Socket
- 7.732 Instrument Panel Cable to Flasher Fuse Cable
- 7.735 Instrument Panel Cluster Light Cable
- 7.745 Directional Indicator Light Feed Cable
- 7.750 Directional Indicator Light Cable
- 7.755 Directional Indicator Light Socket
- 7.760 Directional Indicator Flasher Fuse Cable
- 7.765 Instrument Panel Wiring Junction Block
- 7.800 Overdrive Kickdown Solenoid
- 7.804 Overdrive Kickdown Solenoid Relay
- 7.806 Overdrive Kickdown Switch
- 7.810 Overdrive Kickdown Switch to Governor Cable
- 7.812 Overdrive Wiring Harness

8. CLUTCH and CONTROLS

- 8.100 Clutch Disc
- 8.105 Clutch Pressure Plate
- 8.115 Clutch Release Lever
- 8.120 Clutch Release Bearing
- 8.125 Clutch Release Fork
- 8.130 Clutch Housing
- 8.135 Clutch Housing Pan
- 8.140 Clutch Pedal
- 8.145 Clutch Pedal Floor Plate
- 8.150 Clutch Pedal Arm
- 8.160 Clutch Pedal Shaft
- 8.165 Clutch Pedal Adjusting Link
- 8.170 Clutch Pedal Cross Shaft
- 8.175 Clutch Pedal Cross Shaft Pivot
- 8.180 Clutch Pedal Cross Shaft Pivot Bracket
- 8.185 Clutch Pedal Assist Spring Link
- 8.190 Clutch Pedal Assist Spring Anchor
- 8.195 Clutch Adjusting Rod
- 8.198 Clutch Pedal Linkage Anti-Rattle Spring
- 8.199 Clutch Pedal Return Spring

9. TRANSMISSION and CONTROLS

- 9.000 Transmission
- 9.005 Transmission Case
- 9.007 Transmission Case Cover
- 9.100 Transmission Drive Pinion
- 9.105 Transmission Drive Pinion Bearing
- 9.110 Transmission Drive Pinion Bearing Snap Ring
- 9.115 Transmission Drive Pinion Bearing Retainer
- 9.117 Transmission Drive Pinion Bearing Retainer Gasket
- 9.120 Transmission Main Shaft
- 9.125 Transmission Second and High Synchronizer
- 9.130 Transmission Second and High Synchronizer Sleeve
- 9.135 Transmission Sliding Gear
- 9.140 Transmission Main Shaft Bearing—Rear
- 9.145 Transmission Main Shaft Bearing Retainer and Adaptor
- 9.155 Transmission Countershaft Gear Cluster
- 9.160 Transmission Countershaft Gear Bearings
- 9.165 Transmission Countershaft
- 9.170 Transmission Reverse Idler Gear
- 9.175 Transmission Reverse Idler Gear Shaft
- 9.180 Transmission Shifting Lever—Inner
- 9.185 Transmission Shifting Fork and Shoe
- 9.190 Transmission Shifting Lever Poppet Ball
- 9.195 Transmission Shifting Lever—Outer
- 9.200 Transmission Overdrive Housing
- 9.205 Transmission Overdrive Gear and Plate—Stationary
- 9.210 Transmission Overdrive—Stationary Gear
- 9.215 Transmission Overdrive Stationary Gear Cover Plate
- 9.220 Transmission Overdrive Stationary Gear Pinion Cage
- 9.225 Transmission Overdrive Free Wheeling Cam
- 9.230 Transmission Overdrive Free Wheeling Cam Bearing

GROUP INDEX

9. TRANSMISSION and CONTROLS

- 9.235 Transmission Overdrive Main Shaft
- 9.240 Transmission Overdrive Main Shaft Bearing
- 9.245 Transmission Overdrive Ring Gear
- 9.250 Transmission Overdrive Shift Fork
- 9.255 Transmission Overdrive Shift Control Shaft
- 9.260 Transmission Overdrive Control Shaft Lever
- 9.265 Transmission Overdrive Governor
- 9.270 Transmission Overdrive Control
- 9.275 Transmission Overdrive Control Cable Bracket
- 9.280 Speedometer
- 9.282 Speedometer Cable
- 9.284 Speedometer Cable Core
- 9.286 Speedometer Drive Gear and Pinion
- 9.288 Speedometer Cable Clip to Dash
- 9.300 Transmission Gear Shift Lever
- 9.305 Transmission Gear Shift Lever Guide
- 9.310 Transmission Gear Shift Lever Tube
- 9.315 Transmission Gear Shift Lever Tube Bracket—Upper
- 9.320 Transmission Gear Shift Lever—Low and Reverse
- 9.325 Transmission Gear Shift Lever—Second and High
- 9.330 Transmission Gear Shift Lower Lever Retainer
- 9.335 Transmission Gear Shift Lever Tube Bracket—Lower
- 9.340 Transmission Gear Shift Rod
- 9.345 Transmission Gear Shift Rod Clevis

11. DRIVE SHAFT

- 11.000 Propeller Shaft and Joint—Front
- 11.002 Propeller Shaft and Yoke—Front
- 11.004 Propeller Shaft Companion Flange—Front
- 11.006 Propeller Shaft Center Bearing
- 11.008 Propeller Shaft Center Bearing Support
- 11.012 Propeller Shaft Companion Flange—Center
- 11.014 Propeller Shaft and Joints—Rear
- 11.016 Propeller Shaft and Yoke—Rear
- 11.018 Propeller Shaft Slip Yoke—Rear Shaft
- 11.020 Propeller Shaft Companion Flange—Rear
- 11.030 Universal Joint Repair Kit
- 11.035 "Universal Shaft" Joint Body
- 11.037 "Universal Shaft" Joint Ball and Roller
- 11.038 "Universal Shaft" Joint Centering Spring and Button
- 11.040 "Universal Shaft" Joint Compensating Spring
- 11.045 "Universal Shaft" Joint Boot

12. REAR AXLE and SUSPENSION

- 12.000 Rear Axle
- 12.005 Rear Axle Housing
- 12.010 Rear Axle Housing Cover
- 12.015 Rear Axle Differential Case
- 12.020 Rear Axle Differential Gear and Pinion Kit
- 12.030 Rear Axle Differential Pinion Gear Shaft
- 12.035 Rear Axle Differential Bearing
- 12.040 Rear Axle Differential Bearing Adjusting Shim
- 12.045 Rear Axle Drive Gear and Pinion Set
- 12.050 Rear Axle Drive Pinion Bearing—Front
- 12.055 Rear Axle Drive Pinion Bearing Adjusting Shim—Front
- 12.060 Rear Axle Drive Pinion Bearing—Rear
- 12.065 Rear Axle Drive Pinion Bearing Adjusting Shim—Rear
- 12.070 Rear Axle Drive Pinion Bearing Oil Seal
- 12.075 Rear Axle Drive Pinion Bearing Spacer
- 12.080 Rear Axle Shaft
- 12.085 Rear Axle Shaft Bearing
- 12.090 Rear Axle Shaft Bearing Adjusting Shim
- 12.095 Rear Axle Shaft Bearing Retainer
- 12.100 Rear Axle Shaft Oil Seal—Outer
- 12.200 Rear Spring
- 12.215 Rear Spring to Axle Mounting Plate
- 12.220 Rear Spring Shackle
- 12.225 Rear Spring to Front Hanger Bolt
- 12.230 Rear Spring (or Axle) Bumper
- 12.300 Rear Sway Eliminator Bar
- 12.305 Rear Sway Eliminator Bar Link

13. FRONT SUSPENSION

- 13.000 Steering Knuckle
- 13.002 Steering Knuckle King Pin
- 13.004 Steering Knuckle King Pin Thrust Bearing
- 13.006 Steering Knuckle Arm
- 13.008 Steering Knuckle Support
- 13.010 Steering Knuckle Support to Upper Suspension Arm Pivot

13. FRONT SUSPENSION

- 13.012 Steering Knuckle Support to Lower Suspension Arm Pivot
- 13.014 Front Suspension Upper Arm
- 13.016 Front Suspension Upper Arm Pivot
- 13.018 Front Suspension Lower Arm
- 13.020 Front Suspension Lower Arm Pivot
- 13.022 Front Suspension Upper and Lower Arm Bumper
- 13.024 Front Suspension Spring
- 13.026 Front Suspension Spring Seat—Upper
- 13.200 Front Sway Eliminator Bar
- 13.205 Front Sway Eliminator Bar Support
- 13.210 Front Sway Eliminator Bar Link

14. STEERING, DRAG LINK and REACH RODS

- 14.100 Steering Gear
- 14.102 Steering Gear Housing
- 14.104 Steering Gear Housing End Cover
- 14.106 Steering Column Jacket
- 14.108 Steering Column Jacket Bearing
- 14.110 Steering Gear Column and Worm
- 14.112 Steering Gear Worm Thrust Bearing Cup
- 14.114 Steering Gear Worm Thrust Bearing Roller and Cage
- 14.116 Steering Gear Shaft and Roller
- 14.118 Steering Gear Shaft Cover
- 14.120 Steering Gear Support Bracket and Cap
- 14.122 Steering Gear Jacket Cover
- 14.124 Steering Gear Dash Panel Cover
- 14.126 Steering Wheel
- 14.200 Steering Gear Lever Arm—(Pitman)
- 14.202 Steering Drag Link
- 14.204 Steering Drag Link Stud Cover
- 14.206 Steering Drag Link Socket
- 14.208 Steering Drag Link End Socket Clamp
- 14.210 Steering Drag Link End Socket Bearing
- 14.212 Steering Idler Lever
- 14.214 Steering Idler Lever Bushing
- 14.216 Steering Tie Rod
- 14.218 Steering Tie Rod End Clamp
- 14.219 Steering Tie Rod End

15. BRAKE and CONTROLS

- 15.000 Brake Support Plate—Front
- 15.002 Brake Support Plate—Rear
- 15.004 Brake Shoes
- 15.006 Brake Lining Set
- 15.008 Parking Brake Lever
- 15.010 Brake Cylinder—Front Wheels
- 15.012 Brake Cylinder—Rear Wheels
- 15.014 Brake Cylinder Repair Kit
- 15.016 Brake Cylinder Body—Front Wheels
- 15.018 Brake Cylinder Body—Rear Wheels
- 15.020 Brake Cylinder Piston—Front Wheels
- 15.030 Brake Cylinder Piston—Rear Wheels
- 15.035 Master Brake Cylinder
- 15.040 Master Brake Cylinder Repair Kit and Fluid
- 15.042 Master Brake Cylinder Body
- 15.044 Master Brake Cylinder Check Valve
- 15.046 Master Brake Cylinder Piston
- 15.048 Master Brake Cylinder Piston Stop Plate
- 15.050 Master Brake Cylinder Piston Push Rod
- 15.060 Master Brake Cylinder to Frame Tube
- 15.062 Master Brake Cylinder to Frame Tube Tee
- 15.064 Master Brake Cylinder Frame Tee to Front Brake Tube—Right
- 15.066 Master Brake Cylinder Frame Tee to Front Brake Tube—Left
- 15.068 Front Brake Hose
- 15.070 Master Brake Cylinder Frame Tee to Rear Brake Tube
- 15.072 Master Brake Cylinder Frame Tee to Rear Brake Tube Bracket
- 15.074 Rear Brake Tube Bracket to Rear Axle Tee Hose
- 15.076 Rear Axle Brake Tube Tee
- 15.078 Rear Axle Brake Tube Tee to Rear Brake Tube—Right
- 15.080 Rear Axle Brake Tube Tee to Rear Brake Tube—Left
- 15.100 Brake Pedal to Master Brake Cylinder Rod
- 15.102 Brake Pedal Arm
- 15.104 Brake Pedal Arm Shaft
- 15.108 Brake Pedal Arm Return Spring
- 15.110 Brake Pedal

GROUP INDEX

15. BRAKE and CONTROLS

15.112	Brake Pedal Floor Plate
15.200	Hand Brake Lever
15.218	Hand Brake Front Cable
15.220	Hand Brake Front Cable Yoke
15.222	Hand Brake Front Cable to Equalizer Lever Clevis
15.226	Hand Brake Front Cable Clamp
15.228	Hand Brake Front Cable Support Clamp
15.230	Hand Brake Equalizing Lever
15.232	Hand Brake Equalizing Lever Support
15.234	Hand Brake Equalizing Lever Spring
15.236	Hand Brake Rear Cable

16. WHEELS

16.000	Wheels
16.002	Front Wheel Hubs and Drums
16.006	Front Wheel Brake Drums
16.010	Front Wheel Bearings
16.020	Rear Wheel Hubs and Drums
16.022	Rear Wheel Brake Drums
16.026	Wheel Hub Covers
16.030	Spare Wheel Mounting Bracket

17. FRAME

17.000	Frame
17.010	Frame No. 2 Crossmember

18. SHEET METAL

18.000	Front Fender
18.002	Front Fender Moulding
18.005	Front Fender Brace
18.010	Front Fender Splash Shield
18.015	Front Dust Pan
18.020	Dust Pan—Right
18.025	Dust Pan—Left
18.030	Dust Pan Bracket
18.035	Rear Stone Deflector Panel—Center
18.040	Rear Stone Deflector Panel—Right
18.045	Rear Stone Deflector Panel—Left
18.100	Hood
18.130	Hood Medallion
18.135	Hood Name Letters
18.140	Hood Lock
18.142	Hood Lock Springs
18.144	Hood Lock Safety Catch

18. SHEET METAL

18.146	Hood Lock Support Rod
18.148	Hood Lock Control
18.150	Hood Lock Control Cable Clevis
18.152	Hood Lock Control Cable Bracket
18.200	Hood Hinge
18.250	Hood Prop
18.252	Hood Prop Bracket

19. INSTRUMENTS

19.100	Instrument Panel Cluster
19.110	Instrument Panel Cluster Lens
19.120	Oil Pressure Gage
19.125	Fuel Gage
19.130	Water Temperature Gage
19.135	Ammeter
19.140	Speedometer
19.145	Instrument Tubes Clamp
19.150	Instrument Tubes to Dash Grommet
19.160	Instrument Board Name Panel (Illuminated)

20. CHASSIS MISCELLANEOUS

20.000	Shock Absorber—Front
20.002	Shock Absorber to Upper Support—Cushion
20.004	Shock Absorber to Front Spring Seat Cushion
20.010	Shock Absorber—Rear
20.012	Shock Absorber to Frame Bushing
20.014	Shock Absorber to Spring Plate Bushing
20.100	Front License Plate Bracket
20.104	Front License Plate Guard
20.106	Front License Plate Mounting Parts
20.115	Rear License Plate Support
20.117	Rear License Plate Support Retainer
20.119	Rear License Plate Mounting Parts
20.200	Front Bumper Outer Bar
20.208	Front Bumper Support
20.210	Front Bumper End Bar Brace
20.250	Rear Bumper Outer Bar
20.252	Rear Bumper Support
20.254	Rear Bumper Brace
20.260	Bumper Guard
20.300	Tools

50. STANDARD PARTS

Bolts, Screws, Nuts, Washers, etc.

GROUP INDEX

Part Name	Quantity	Unit Price	Total Price
12. Brake and Controls Tower	1	15,230	15,230
13. Sheet Metal	1	15,230	15,230
14. Chassis-Miscellaneous	1	15,230	15,230
15. Standard Parts	1	15,230	15,230
16. Wheels	1	15,230	15,230
17. Steering and Controls Tower	1	15,230	15,230
18. Sheet Metal	1	15,230	15,230
19. Chassis-Miscellaneous	1	15,230	15,230
20. Standard Parts	1	15,230	15,230
21. Front Suspension	1	15,230	15,230
22. Brake and Controls Tower	1	15,230	15,230
23. Sheet Metal	1	15,230	15,230
24. Chassis-Miscellaneous	1	15,230	15,230
25. Standard Parts	1	15,230	15,230
26. Front Suspension	1	15,230	15,230
27. Brake and Controls Tower	1	15,230	15,230
28. Sheet Metal	1	15,230	15,230
29. Chassis-Miscellaneous	1	15,230	15,230
30. Standard Parts	1	15,230	15,230
31. Front Suspension	1	15,230	15,230
32. Brake and Controls Tower	1	15,230	15,230
33. Sheet Metal	1	15,230	15,230
34. Chassis-Miscellaneous	1	15,230	15,230
35. Standard Parts	1	15,230	15,230
36. Front Suspension	1	15,230	15,230
37. Brake and Controls Tower	1	15,230	15,230
38. Sheet Metal	1	15,230	15,230
39. Chassis-Miscellaneous	1	15,230	15,230
40. Standard Parts	1	15,230	15,230
41. Front Suspension	1	15,230	15,230
42. Brake and Controls Tower	1	15,230	15,230
43. Sheet Metal	1	15,230	15,230
44. Chassis-Miscellaneous	1	15,230	15,230
45. Standard Parts	1	15,230	15,230
46. Front Suspension	1	15,230	15,230
47. Brake and Controls Tower	1	15,230	15,230
48. Sheet Metal	1	15,230	15,230
49. Chassis-Miscellaneous	1	15,230	15,230
50. Standard Parts	1	15,230	15,230
51. Front Suspension	1	15,230	15,230
52. Brake and Controls Tower	1	15,230	15,230
53. Sheet Metal	1	15,230	15,230
54. Chassis-Miscellaneous	1	15,230	15,230
55. Standard Parts	1	15,230	15,230
56. Front Suspension	1	15,230	15,230
57. Brake and Controls Tower	1	15,230	15,230
58. Sheet Metal	1	15,230	15,230
59. Chassis-Miscellaneous	1	15,230	15,230
60. Standard Parts	1	15,230	15,230
61. Front Suspension	1	15,230	15,230
62. Brake and Controls Tower	1	15,230	15,230
63. Sheet Metal	1	15,230	15,230
64. Chassis-Miscellaneous	1	15,230	15,230
65. Standard Parts	1	15,230	15,230
66. Front Suspension	1	15,230	15,230
67. Brake and Controls Tower	1	15,230	15,230
68. Sheet Metal	1	15,230	15,230
69. Chassis-Miscellaneous	1	15,230	15,230
70. Standard Parts	1	15,230	15,230
71. Front Suspension	1	15,230	15,230
72. Brake and Controls Tower	1	15,230	15,230
73. Sheet Metal	1	15,230	15,230
74. Chassis-Miscellaneous	1	15,230	15,230
75. Standard Parts	1	15,230	15,230
76. Front Suspension	1	15,230	15,230
77. Brake and Controls Tower	1	15,230	15,230
78. Sheet Metal	1	15,230	15,230
79. Chassis-Miscellaneous	1	15,230	15,230
80. Standard Parts	1	15,230	15,230
81. Front Suspension	1	15,230	15,230
82. Brake and Controls Tower	1	15,230	15,230
83. Sheet Metal	1	15,230	15,230
84. Chassis-Miscellaneous	1	15,230	15,230
85. Standard Parts	1	15,230	15,230
86. Front Suspension	1	15,230	15,230
87. Brake and Controls Tower	1	15,230	15,230
88. Sheet Metal	1	15,230	15,230
89. Chassis-Miscellaneous	1	15,230	15,230
90. Standard Parts	1	15,230	15,230
91. Front Suspension	1	15,230	15,230
92. Brake and Controls Tower	1	15,230	15,230
93. Sheet Metal	1	15,230	15,230
94. Chassis-Miscellaneous	1	15,230	15,230
95. Standard Parts	1	15,230	15,230
96. Front Suspension	1	15,230	15,230
97. Brake and Controls Tower	1	15,230	15,230
98. Sheet Metal	1	15,230	15,230
99. Chassis-Miscellaneous	1	15,230	15,230
100. Standard Parts	1	15,230	15,230