

# ENGINE

1  
2

GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
<b>1.740-VALVE TAPPETS</b>			
Tappet .....	200137	12	12
Screw .....	200138	12	12
Locknut .....	200139	12	12

## 1.750-VALVE TAPPET COVER

Cover .....	200140	1	1
Stud, 1/4"-20 x 2 3/8" .....	200141	3	3
Nut, 1/4"-20 Hx. ....	200142	3	3
Gasket, 7/16" Annular .....	202145	3	3
Gasket .....	200143	1	1

## ENGINE LUBRICATION

### 2.200-OIL PUMP

Oil Pump (does not include "Floato") .....	200240	1	1
Stud, 3/8"-16 x 1 1/2" .....	201966	1	1
Lockwasher, 3/8" Med. ....	192	1	1
Nut, 3/8"-16" Hx. ....	204	1	1
Bushing—in block .....	200242	1	1

### 2.205-OIL PUMP BODY

Body (includes Bushing) .....	200243	1	1
Bushing .....	200244	1	1

### 2.210-OIL PUMP DRIVE SHAFT

Shaft .....	200245	1	1
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### 2.215-OIL PUMP DRIVEN SHAFT

Shaft .....	200246	1	1
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### 2.220-OIL PUMP DRIVE GEAR

Gear—at pump .....	200247	1	1
Key, 1/8" x 1/2" Woodruff No. 3 .....	200250	1	1
Gear—at camshaft .....	200248	1	1
Pin, 3/16" x 15/16" .....	200249	1	1

### 2.225-OIL PUMP DRIVEN GEAR

Gear (or idler) .....	200251	1	1
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### 2.230-OIL PUMP COVER

Cover .....	200252	1	1
Bolt, 1/4"-20 x 3/4" Hx. Hd. ....	206	6	6
Lockwasher, 1/4" Med. ....	190	6	6
Gasket .....	200253	1	1

### 2.235-OIL PUMP FLOAT

"Floato" .....	200254	1	1
Cotterpin, 1/8" x 1 1/4" .....	199	1	1

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GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
<b>2.300-OIL FILTER</b>			
Filter, oil .....	200255	1	1
Stud, 3/8"-16 x 1 1/2" .....	200257	2	2
Lockwasher, 3/8" Med. ....	192	2	2
Nut, 3/8"-16 Hx. ....	204	2	2
Drain Plug 1/2" Pipe Hx. Hd. ....	236	1	1
<b>2.302-OIL FILTER ELEMENT</b>			
Element (includes Cover Gasket) .....	200136	1	1
<b>2.306-OIL FILTER COVER</b>			
Cover .....	200150	1	1
Gasket .....	200166	1	1
<b>2.312-OIL FILTER MOUNTING BRACKET</b>			
Bracket .....	200167	1	1
Strap .....	200168	2	2
Bolt, 1/4"-20 x 3/4" Rd. Hd. SL .....	234	1	1
Lockwasher, 1/4" Med. ....	190	1	1
Nut, 1/4"-20 Sq. ....	235	1	1
<b>2.315-OIL FILTER INLET TUBE</b>			
Tube .....	200241	1	1
Elbow, 7/16"-24 x 1/8" Pipe 90° x 1/4" Inv. Fl. Tube .....	202123	1	-
Elbow, 7/16"-24 x 1/4" Pipe 90° x 1/4" Inv. Fl. Tube .....	202124	1	1
Nut, 7/16"-24 Hx. x 1/4" Inv. Fl. Tube .....	202143	2	2
<b>2.316-OIL FILTER OUTLET TUBE</b>			
Tube .....	200282	1	1
Connector, 7/16"-24 x 1/8" Pipe x 1/4" Inv. Fl. Tube .....	202125	1	-
Connector-Special (restricted) .....	201824	-	1
Elbow, 7/16"-24 x 1/8" Pipe 90° x 1/4" Inv. Fl. Tube .....	202123	1	1
Nut, 7/16"-24 Hx. x 1/4" Inv. Fl. Tube .....	202143	2	2
<b>2.320-OIL FILLER TUBE</b>			
Tube .....	200258	1	1
Cap .....	200261	1	1
<b>2.330-OIL DEPTH GAGE (OR DIP STICK)</b>			
Gage or Dip Stick .....	200262	1	1
Washer (felt) .....	200263	1	1
Support .....	200264	1	1
<b>2.400-OIL PAN</b>			
Pan .....	200265	1	1
Bolt, 5/16"-18 x 3/4" Hx. Hd. (with L/W) .....	200353	18	18
Plug-Drain .....	200268	1	1
Gasket, Drain plug-annular .....	200269	1	1
<b>2.402-OIL PAN GASKETS</b>			
Gasket-side .....	200266	2	2
Gasket-end .....	200267	2	2

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2  
3

GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
<b>2.410-OIL PRESSURE RELIEF VALVE</b>			
Valve .....	200270	1	1
Spring .....	200271	1	1
Shim .....	200272	*	*
Plug .....	200273	1	1
Gasket—annular .....	202146	1	1

<b>2.420-OIL PRESSURE GAGE - DASH UNIT</b>			
Gage .....	200311	1	-
Gage .....	201539	-	1
Screw No. 8-32 x 1/4" Rd. Hd. Sl. ....	310	2	-
Screw No. 8-32 x 1/4" Rd. Hd. Cr. Rec. ....	357	-	2
Gasket .....	201379	1	-
Nut, No. 10-32 Hx. (Terminal) .....	202	-	2
Lockwasher, No. 10 Int. Tooth (Terminal) .....	259	-	2

<b>2.425-OIL PRESSURE GAGE - ENGINE UNIT</b>			
Gage .....	201540	-	1
Tee, 7/16"-24 x 1/8" Pipe x 1/8" Pipe Br. ....	201541	-	1
Elbow, 1/8" Pipe Br .....	201823	-	1
Screw, No. 8-32 x 1/4" Rd. Hd. Sl. (Terminal) .....	310	-	1
Lockwasher, No. 8 Int. Tooth (Terminal) .....	273	-	1

<b>2.430-OIL PRESSURE GAGE TUBES</b>			
Tube—lower .....	200313	1	-
Elbow, 3/8"-24 x 1/8" Pipe 90° x 3/16" Inv. Fl. Tube .....	202126	1	-
Clip—at flywheel housing .....	200317	1	-
Tube—intermediate .....	200316	1	-
Tube—upper .....	200318	1	-
Nut, 3/8"-24 Hx. x 3/16" Inv. Fl. Tube .....	202142	4	-
Plug, 1/8" Pipe Sq. Hd.—at block .....	168	-	1

## FUEL

<b>3.000-INTAKE MANIFOLD</b>			
Manifold .....	200274	1	1
Stud, 3/8"-16 x 2" (to Block) .....	200275	4	4
Stud, 3/8"-16 x 3" (Exhaust to Intake Manifold) .....	200276	4	4
Retainer .....	200277	4	4
Nut, 3/8"-16 Hx. ....	200278	8	8
Plug, 1/8"-27 Pipe Sq. Hd. ....	168	1	1
Gasket .....	200279	1	1

<b>3.200-CARBURETOR</b>			
Carburetor—up to serial F47-1278, K100-1277   Carter Model WA1 610S .....	200494	1	1
Carburetor—after serial F47-1278, K100-1277   Carter Model WA1 622S .....	200280	1	1
Stud, 3/8"-24 x 3/8"-16 x 1 7/16" .....	200322	2	2
Lockwasher, 3/8" Med. ....	192	2	2
Nut, 3/8"-24" Hx. ....	188	2	2
Gasket—up to serial F47-1278, K100-1277 .....	200495	1	1
Gasket—after serial F47-1278, K100-1277 .....	200437	1	1

<b>3.202-CARBURETOR GASKET SET</b>			
Gasket Set .....	For Carburetor (610S)	201753	1 1
Gasket Set .....	(622S)	201756	1 1

\* As required