

CLUTCH and CONTROLS

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GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity F47 K100
8.170—CLUTCH PEDAL CROSS SHAFT		
Shaft.....	200228	1 1
Spring.....	200234	1 1
Seat.....	200235	2 2
Washer.....	200233	2 2
Dust Seal.....	200230	2 2
Oiler.....	202121	1 1
8.175—CLUTCH PEDAL CROSS SHAFT PIVOT		
Pivot (Inner and Outer).....	200231	2 2
Lockwasher, 1/16" Med.....	193	2 2
Nut, 1/16"-20 Hx.....	187	2 2
8.180—CLUTCH PEDAL CROSS SHAFT PIVOT BRACKET		
Bracket—Inner.....	290232	1 1
Bolt, 5/16"-18 x 3/4" Hx. Hd.....	183	3 3
Lockwasher, 5/16" Med.....	240	3 3
Bracket—Outer.....	200236	1 1
Bolt, 3/8"-24 x 3/4" Hx. Hd.....	439	2 2
Lockwasher, 3/8" Med.....	192	2 2
8.185—CLUTCH PEDAL ASSIST SPRING LINK		
Link.....	201371	1 1
Spring.....	201138	1 1
Flatwasher, Spec.....	201370	1 1
Nut, 5/16"-24 Hx. Lt. Thick.....	388	1 1
Eyebolt.....	201139	1 1
Flatwasher, 23/64" x 1 3/8" x 1/16" Spec.....	201372	2 2
Spring Retainer, 5/16".....	202138	2 2
8.190—CLUTCH PEDAL ASSIST SPRING ANCHOR		
Anchor—up to Serial F47-1695, K100-1835.....	201140	1 1
Bolt, 5/8"-24 x 3 3/4" Hx. Hd.....	389	2 2
Lockwasher, 5/8" Med.....	192	2 2
Nut, 5/8"-24 Hx.....	188	2 2
Anchor—after Serial F47-1695, K100-1835.....	201373	1 1
Lockwasher, 5/8" Med.....	192	1 1
Nut, 5/8"-24 Hx.....	188	1 1
8.195—CLUTCH ADJUSTING ROD		
Rod.....	200237	1 1
Cotterpin, 5/32" x 3/4".....	139	1 1
Clevis.....	200238	1 1
Clevispin, 5/8" x 3/4".....	200239	1 1
Cotterpin, 5/32" x 3/4".....	139	1 1
Locknut, 3/8"-24 Hx.....	186	1 1
8.198—CLUTCH PEDAL LINKAGE ANTI RATTLE SPRING		
Spring.....	201143	1 1
8.199—CLUTCH PEDAL RETURN SPRING		
Spring.....	201853	1 1
TRANSMISSION		
9.000—TRANSMISSION		
Transmission—Standard.....	201266	1 1
Transmission—Overdrive.....	201267	1 ..
Bolt, 1/16"-14 x 1 1/4" Hx. Hd.....	265	4 4
Lockwasher, 1/16" Med.....	193	4 4

GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
9.005—TRANSMISSION CASE			
Case—Standard Transmission (includes Plug).....	201268	1	1
Case—Overdrive Transmission (includes Plug).....	201269	1	..
Plug, ½" Sq. Hd. (Filler and Drain).....	201270	2	2
Plug.....	201271	1	1
9.007—TRANSMISSION CASE COVER			
Cover.....	201272	1	1
Bolt, ⅜"-18 x ⅝" Hx. Hd.....	208	6	6
Lockwasher, ⅜" Med.....	240	6	6
Gasket.....	201275	1	1
9.100—TRANSMISSION DRIVE PINION			
Pinion (includes Bearing).....	201273	1	1
Bushing (in Crankshaft).....	200064	1	1
9.105—TRANSMISSION DRIVE PINION BEARING			
Bearing.....	201274	1	1
Oil Seal.....	201287	1	1
9.110—TRANSMISSION DRIVE PINION BEARING SNAP RING			
Snap Ring—.0625 thick, 2 11/16" I. D.....	201286	1	1
Snap Ring—.086 thick, 1 15/16" I. D.....	201282	*	*
Snap Ring—.089 thick, 1 15/16" I. D.....	201283	*	*
Snap Ring—.092 thick, 1 15/16" I. D.....	201284	*	*
Snap Ring—.095 thick, 1 15/16" I. D.....	201285	*	*
9.115—TRANSMISSION DRIVE PINION BEARING RETAINER			
Retainer.....	201276	1	1
Bolt, ⅜"-18 x ⅝" Hx. Hd.....	201277	3	3
Lockwasher, ⅜" Med.....	240	3	3
9.117—TRANSMISSION DRIVE PINION BEARING RETAINER GASKET			
Gasket—.009.....	201278	*	*
Gasket—.0135.....	201279	*	*
Gasket—.018.....	201280	*	*
Gasket—.025.....	201281	*	*
9.120—TRANSMISSION MAIN SHAFT			
Shaft (includes Synchronizer Unit, Second Speed Idler, and Low and Reverse Gear)— Standard Transmission.....	201288	1	1
Shaft (includes Synchronizer Unit, Second Speed Idler, and Low and Reverse Gear)— Overdrive Transmission.....	201289	1	..
Shaft only—Standard Transmission.....	201290	1	1
Shaft only—Overdrive Transmission.....	201291	1	..
Bearing (Roller).....	201292	14	14
9.125—TRANSMISSION SECOND AND HIGH SYNCHRONIZER			
Synchronizer Unit (includes Hub, Sleeve, Shifting Plates and Snap Rings).....	201293	1	1
Hub.....	201294	1	1
Snap Ring.....	201282	1	1
9.130—TRANSMISSION SECOND AND HIGH SYNCHRONIZER SLEEVE			
Sleeve.....	201295	1	1
Plate, Shifting.....	201296	3	3
Snap Ring.....	201297	2	2
Blocking Ring.....	201298	2	2
9.135—TRANSMISSION SLIDING GEAR			
Gear, Second Speed Idler (includes Bushing).....	201299	1	1
Gear, Low and Reverse.....	201300	1	1

*As Required.

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GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity F47 K100
9.140—TRANSMISSION MAIN SHAFT BEARING—REAR		
Bearing.....	201301	1 1
Snap Ring—.086 thick, 2 ³¹ / ₃₂ " O. D.....	201302	* *
Snap Ring—.089 thick, 2 ³¹ / ₃₂ " O. D.....	201303	* *
Snap Ring—.092 thick, 2 ³¹ / ₃₂ " O. D.....	201304	* *
Snap Ring—.095 thick, 2 ³¹ / ₃₂ " O. D.....	201305	* *
Snap Ring—.086 thick, 1 ¹⁵ / ₆₄ " I. D.....	201282	* ..
Snap Ring—.089 thick, 1 ¹⁵ / ₆₄ " I. D.....	201283	* ..
Snap Ring—.092 thick, 1 ¹⁵ / ₆₄ " I. D.....	201284	* ..
Snap Ring—.095 thick, 1 ¹⁵ / ₆₄ " I. D.....	201306	1 ..
Baffle.....	201306	1 ..
9.145—TRANSMISSION MAIN SHAFT BEARING RETAINER AND ADAPTOR		
Retainer—Standard Transmission.....	201307	1 1
Bolt, 3/8"-16 x 7/8" Hx. Hd.....	268	2 2
Bolt, 3/8"-16 x 1" Hx. Hd.....	181	2 2
Lockwasher, 3/8" Med.....	192	4 4
Gasket—Standard Transmission.....	201309	1 1
Oil Seal—Standard Transmission.....	201311	1 1
Adaptor—Transmission Overdrive Housing.....	201308	1 ..
Gasket, Overdrive Transmission.....	200895	1 ..
9.155—TRANSMISSION COUNTERSHAFT GEAR CLUSTER		
Gear Cluster.....	201313	1 1
Thrustwasher, Front (Bronze).....	201314	1 1
Thrustwasher, Rear (1 ¹⁵ / ₆₄ " O. D.).....	201315	1 1
Thrustwasher, Rear (1 ²⁹ / ₆₄ " O. D.).....	201316	1 1
9.160—TRANSMISSION COUNTERSHAFT GEAR BEARINGS		
Roller (Bearing).....	201317	44 44
Spacer.....	201318	1 1
Washer.....	201319	2 2
9.165—TRANSMISSION COUNTERSHAFT		
Shaft.....	201312	1 1
9.170—TRANSMISSION REVERSE IDLER GEAR		
Gear (includes Bushing).....	201320	1 1
Bushing.....	201321	1 1
9.175—TRANSMISSION REVERSE IDLER GEAR SHAFT		
Shaft.....	201322	1 1
Lockplate.....	201323	1 1
9.180—TRANSMISSION SHIFTING LEVER—INNER		
Lever and Shaft—Second and High.....	201328	1 1
Lever and Shaft—Low and Reverse.....	201326	1 1
Pin, 3/32" x 1 1/4" Taper.....	201327	2 2
Oil Seal.....	200903	2 2
9.185—TRANSMISSION SHIFTING FORK AND SHOE		
Fork—Second and High.....	201325	1 1
Shoe—Low and Reverse.....	201324	1 1
9.190—TRANSMISSION SHIFTING LEVER POPPET BALL		
Ball.....	201329	1 1
Spring.....	201330	1 1
Sleeve—(Not Marked) 1.299 long.....	201331	* *
Sleeve—Marked "A", 1.295 long.....	201332	* *
Sleeve—Marked "B", 1.291 long.....	201333	* *
Sleeve—Marked "C", 1.287 long.....	201334	* *
Sleeve—Marked "D", 1.303 long.....	201335	* *

*As Required.

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GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
9.195—TRANSMISSION SHIFTING LEVER—OUTER			
Lever (includes Insulator) Second and High.....	201338	1	1
Lever (includes Insulator) Low and Reverse.....	201337	1	1
Flatwasher, $\frac{3}{16}$ " Spec.....	201339	2	2
Lockwasher, $\frac{3}{16}$ " Med.....	240	2	2
Nut, $\frac{3}{16}$ "-18 Hex.....	205	2	2
Insulator.....	201340	2	2
9.200—TRANSMISSION OVERDRIVE HOUSING			
Housing.....	200865	1	..
Bolt, $\frac{1}{16}$ "-14 x $2\frac{1}{2}$ " Hx. Hd.....	200866	4	..
Lockwasher, $\frac{3}{16}$ ".....	200867	4	..
Plug, $\frac{3}{8}$ " Pipe Sq. Hd.....	121	2	..
Gasket.....	201310	1	..
9.205—TRANSMISSION OVERDRIVE GEAR AND PLATE—STATIONARY			
Gear and Plate.....	200870	1	..
Plate.....	200875	1	..
Blocking Ring.....	200876	1	..
9.210—TRANSMISSION OVERDRIVE—STATIONARY GEAR			
Gear (includes shifting collar & snap rings).....	200871	1	..
Snap Ring.....	200872	2	..
Gear.....	200873	1	..
Collar.....	200874	1	..
Pawl.....	200881	1	..
9.215—TRANSMISSION OVERDRIVE STATIONARY GEAR COVER PLATE			
Plate.....	200877	1	..
Snap Ring-.0625 thick.....	200878	*	..
Snap Ring-.0705 thick.....	200879	*	..
Snap Ring-.0665 thick.....	200880	*	..
9.220—TRANSMISSION OVERDRIVE STATIONARY GEAR PINION CAGE			
Cage (includes Pinions, Shafts, Pins, Oil Ring, Bearing Rollers, and Spacers).....	200882	1	..
9.225—TRANSMISSION OVERDRIVE FREE WHEELING CAM			
Cam (includes Rollers, Retainer, Spring and Cage Clips).....	200883	1	..
Clip.....	200884	1	..
9.230—TRANSMISSION OVERDRIVE FREE WHEELING CAM BEARING			
Roller (Bearing).....	200885	12	..
Retainer.....	200886	1	..
Spring.....	200888	2	..
9.235—TRANSMISSION OVERDRIVE MAIN SHAFT			
Main Shaft (includes Ring Gear and Snap Ring).....	200889	1	..
Oil Seal.....	201311	1	..
9.240—TRANSMISSION OVERDRIVE MAIN SHAFT BEARING			
Bearing.....	200893	2	..
Snap Ring-.062 thick.....	201395	*	..
Snap Ring-.065 thick.....	201396	*	..
Snap Ring-.068 thick.....	201397	*	..
Snap Ring-.071 thick.....	201398	*	..
9.245—TRANSMISSION OVERDRIVE RING GEAR			
Ring Gear.....	200891	1	..
Snap Ring-.062 thick.....	200892	*	..
Snap Ring-.060 thick.....	200912	*	..
Snap Ring-.064 thick.....	200913	*	..

*As Required.

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GROUP NO., NAME and PART DESCRIPTION	Part		Quantity
	Number	F47 K100	
9.250—TRANSMISSION OVERDRIVE SHIFT FORK			
Fork.....	200894	1	..
Pin, $\frac{5}{32}$ " x $1\frac{1}{4}$ " Taper.....	201327	1	..
Rail.....	200896	1	..
Guide.....	200901	1	..
"C" Washer.....	200897	1	..
Cup.....	200898	1	..
9.255—TRANSMISSION OVERDRIVE SHIFT CONTROL SHAFT			
Shaft.....	200902	1	..
Spring, Lockup.....	200899	1	..
Spring Retractor.....	200900	1	..
Oil Seal.....	200903	1	..
9.260—TRANSMISSION OVERDRIVE CONTROL SHAFT LEVER			
Lever.....	200904	1	..
Flatwasher, Spec.....	201339	1	..
Lockwasher, $\frac{3}{16}$ " Spec.....	240	1	..
Nut, $\frac{5}{16}$ "-18 Hx.....	205	1	..
9.265—TRANSMISSION OVERDRIVE GOVERNOR			
Governor.....	200908	1	..
Pinion, 15 teeth.....	200909	1	..
Gear, 7 teeth.....	200910	1	..
Sleeve.....	200905	1	..
Retainer.....	200906	1	..
9.270—TRANSMISSION OVERDRIVE CONTROL			
Control (includes Knob, Wire and Housing).....	201639	1	..
Lockwasher, $\frac{3}{8}$ " Int. Tooth.....	201	1	..
Nut, $\frac{3}{8}$ "-24 Hx. Lt.....	290	1	..
Knob and Wire.....	202068	1	..
Clip.....	201637	1	..
9.275—TRANSMISSION OVERDRIVE CONTROL CABLE BRACKET			
Bracket.....	201613	1	..
Screw, #10-24 x $\frac{1}{2}$ " Rd. Hd. Sl.....	293	2	..
Flatwasher, #10 Sm.....	248	2	..
Lockwasher, #10 Ext. Tooth.....	294	2	..
Nut, #10-24 Hx.....	378	2	..
9.280—SPEEDOMETER			
Speedometer Head.....	201378	1	..
Speedometer Head.....	201599	..	1
Screw, #8-32 x $\frac{1}{4}$ " Rd. Hd. Sl.....	310	4	..
Screw, #8-32 x $\frac{1}{4}$ " Rd. Hd. Cr. Rec.....	357	..	6
9.282—SPEEDOMETER CABLE			
Cable and Housing-Standard Transmission.....	200922	1	1
Cable and Housing-Overdrive Transmission.....	201640	1	..
Bolt, $\frac{1}{4}$ "-20 x $\frac{1}{2}$ " Rd. Hd. Sl. (to Transmission).....	320	1	1
Lockwasher, $\frac{1}{4}$ " Med. (to Transmission).....	190	1	1
Gasket (to Transmission).....	200923	1	1
9.284—SPEEDOMETER CABLE CORE			
Core-Standard Transmission.....	200924	1	1
Core-Overdrive Transmission.....	202013	1	..
9.286—SPEEDOMETER DRIVE GEAR AND PINION			
Gear-Standard Transmission.....	200919	1	1
Gear-Overdrive Transmission.....	200920	1	..
Pinion Drive-(4.27 Rear Axle).....	200921	1	1
Pinion Drive-(4.09 Rear Axle).....	202000	1	1
Seal-Drive Pinion.....	201860	1	1

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GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
9.288—SPEEDOMETER CABLE CLIP TO DASH			
Clip.....	202098	1	1
Screw, #10-32 x $\frac{5}{8}$ " Rd. Hd. Sl.....	419	1	1
Lockwasher, #10 Ext. Tooth.....	294	1	1
9.300—TRANSMISSION GEAR SHIFT LEVER			
Lever-Upper.....	201241	1	1
Sleeve.....	201243	1	1
Pin, $\frac{1}{4}$ " x $1\frac{1}{8}$ " Spec.....	201242	1	1
Knob.....	201244	1	1
9.305—TRANSMISSION GEAR SHIFT LEVER GUIDE			
Guide.....	201247	1	1
Spring-Upper.....	201248	1	1
Spring-Lower.....	201249	1	1
Flatwasher, Spec.....	201250	1	1
9.310—TRANSMISSION GEAR SHIFT LEVER TUBE			
Tube.....	201251	1	1
Pin, $\frac{9}{32}$ " x $1\frac{1}{32}$ " Spec.....	201511	1	1
9.315—TRANSMISSION GEAR SHIFT LEVER TUBE BRACKET—UPPER			
Bracket.....	201245	1	1
Bolt, $\frac{1}{4}$ "-28 x $\frac{3}{8}$ " Oval Hd. Cr. Rec. Spec.....	201246	2	2
9.320—TRANSMISSION GEAR SHIFT LEVER—LOW AND REVERSE			
Lever-Lower.....	201253	1	1
Seal.....	201512	1	1
Retainer.....	201513	1	1
Insulator.....	201517	1	1
9.325—TRANSMISSION GEAR SHIFT LEVER—SECOND AND HIGH			
Lever-Lower.....	201258	1	1
Insulator.....	201517	1	1
Cover.....	201514	1	1
Oiler.....	202144	1	1
9.330—TRANSMISSION GEAR SHIFT LOWER LEVER RETAINER			
Retainer.....	201516	1	1
Spring Washer.....	201515	2	2
9.335—TRANSMISSION GEAR SHIFT LEVER TUBE BRACKET—LOWER			
Bracket (includes Cap).....	201260	1	1
Bolt, $\frac{5}{16}$ "-18 x $1\frac{1}{8}$ " Hx. Hd.....	488	2	2
Lockwasher, $\frac{3}{16}$ " Med.....	240	2	2
Dowel Pin, $\frac{1}{4}$ " x $\frac{1}{2}$ ".....	489	1	1
9.340—TRANSMISSION GEAR SHIFT ROD			
Rod-Low and Reverse.....	201261	1	1
Rod-Second and High.....	201262	1	1
Spacer.....	201518	2	2
Flatwasher.....	247	4	4
Spring Washer.....	201263	2	2
Cotterpin, $\frac{3}{32}$ " x $\frac{3}{4}$ ".....	139	2	2
9.345—TRANSMISSION GEAR SHIFT ROD CLEVIS			
Clevis.....	201264	2	2
Nut, $\frac{3}{8}$ "-24 Hx.....	188	2	2
Clevis Pin, $1\frac{3}{16}$ " Long Spec.....	201265	2	2
Cotterpin, $\frac{3}{32}$ " x $\frac{3}{4}$ ".....	139	2	2