

PROPELLER or DRIVE SHAFT

| GROUP NO., NAME and PART DESCRIPTION | Part Number | Quantity | |
|--|-------------|----------|------|
| | | F47 | K100 |
| 11.018—PROPELLER SHAFT SLIP YOKE—REAR SHAFT | | | |
| Yoke (Mechanics Shaft)..... | 201028 | 1 | 1 |
| Retainer..... | 201032 | 1 | 1 |
| Oil Seal (Mechanics Shaft)..... | 201030 | 1 | 1 |
| Retainer..... | 201031 | 1 | 1 |
| Cap..... | 201029 | 1 | 1 |
| 11.020—PROPELLER SHAFT COMPANION FLANGE—REAR | | | |
| Flange (includes Shield) (Mechanics Shaft)..... | 201002 | 1 | 1 |
| Flange (includes Shield) (Universal Shaft)..... | 201779 | 1 | 1 |
| Flatwasher, $\frac{9}{64}$ " x $1\frac{1}{2}$ " x $\frac{1}{2}$ " Spec..... | 200424 | 1 | 1 |
| Nut, $\frac{3}{4}$ "-16 Hx. Sl. Spec..... | 200423 | 1 | 1 |
| Cotterpin, $\frac{3}{64}$ " x $1\frac{1}{2}$ "..... | 337 | 1 | 1 |
| 11.030—UNIVERSAL JOINT REPAIR KIT | | | |
| Cross and Bearing Kit—(includes Cross, Bearings, Washers, Snap Rings, Bolts, and Lock-plates) (Mechanics Shaft)..... | 201033 | 3 | 3 |
| Dust Seal (Mechanics Shaft)..... | 201034 | 12 | 12 |
| Retainer (Mechanics Shaft)..... | 201035 | 6 | 6 |
| Repair Kit, Joint (includes Boot and Clamp, Ball and Rollers, Thrustwashers, Pin, Button and Spring, Compensating Spring, Cover and Gasket) (Universal Shaft)..... | 201775 | 3 | 3 |
| 11.035—"UNIVERSAL SHAFT" JOINT BODY | | | |
| Body..... | 201766 | 3 | 3 |
| Cover..... | 201774 | 3 | 3 |
| Gasket..... | 201773 | 3 | 3 |
| 11.037—"UNIVERSAL SHAFT" JOINT BALL AND ROLLER | | | |
| Ball and Rollers..... | 201769 | 6 | 6 |
| Thrustwasher..... | 201763 | 6 | 6 |
| Pin..... | 201767 | 3 | 3 |
| Roller Package (consists of 31 Rollers)..... | 201776 | 6 | 6 |
| 11.038—"UNIVERSAL SHAFT" JOINT CENTERING SPRING AND BUTTON | | | |
| Button (includes Spring)..... | 201770 | 6 | 6 |
| Spring..... | 201771 | 6 | 6 |
| 11.040—"UNIVERSAL SHAFT" JOINT COMPENSATING SPRING | | | |
| Spring..... | 201772 | 2 | 2 |
| 11.045—"UNIVERSAL SHAFT" JOINT BOOT | | | |
| Boot and Clamps—Leather (Replacement)..... | 201764 | 3 | 3 |
| Boot and Clamps—Rubber (Overhaul)..... | 201765 | 3 | 3 |
| Screw and Washer, #6-32 x $1\frac{3}{8}$ " Rd. Hd. Sl..... | 201777 | 6 | 6 |
| Nut, #6-32 Sq..... | 201778 | 6 | 6 |

REAR AXLE and SUSPENSION

12.000—REAR AXLE

Rear Axles as listed are less Brakes and Backing Plates.

Note: The Companion Flange must be checked and changed to fit the Propeller Shaft used.

| | | | |
|---------------------------|--------|---|---|
| Rear Axle—4.27 Ratio..... | 200367 | 1 | 1 |
| Rear Axle—4.09 Ratio..... | 201875 | 1 | 1 |

12.005—REAR AXLE HOUSING

| | | | |
|---------------------------|--------|---|---|
| Housing..... | 200368 | 1 | 1 |
| Plug, Drain..... | 339 | 1 | 1 |
| Oiler, Wheel Bearing..... | 201001 | 2 | 2 |

REAR AXLE and SUSPENSION

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| GROUP NO., NAME and PART DESCRIPTION | Part Number | Quantity | |
|---|----------------|----------|------|
| | | F47 | K100 |
| 12.010—REAR AXLE HOUSING COVER | | | |
| Cover..... | 200369 | 1 | 1 |
| Bolt, 3/8"..... | 200370 | 10 | 10 |
| Lockwasher, 3/8" Med..... | 192 | 10 | 10 |
| Plug, 3/4"-14 Sq. Hd. (Filler)..... | 338 | 1 | 1 |
| Gasket..... | 200371 | 1 | 1 |
| 12.015—REAR AXLE DIFFERENTIAL CASE | | | |
| Case..... | 200388 | 1 | 1 |
| Bolt..... | 200396 | 4 | 4 |
| Lockwasher..... | 200397 | 4 | 4 |
| 12.020—REAR AXLE DIFFERENTIAL GEAR AND PINION KIT | | | |
| Gear and Pinion Kit (includes Side Gear and Pinions, Shaft, Thrust Washers and Lock Pin)... | 202052 | 1 | 1 |
| Thrustwasher, Side Gear..... | 200399 | 2 | 2 |
| Thrustwasher, Side Pinion..... | 200401 | 2 | 2 |
| 12.030—REAR AXLE DIFFERENTIAL PINION GEAR SHAFT | | | |
| Shaft..... | 200402 | 1 | 1 |
| Lockpin..... | 200403 | 1 | 1 |
| 12.035—REAR AXLE DIFFERENTIAL BEARING | | | |
| Bearing Cone..... | 200390 | 2 | 2 |
| Bearing Cup..... | 200389 | 2 | 2 |
| 12.040—REAR AXLE DIFFERENTIAL BEARING ADJUSTING SHIM | | | |
| Shim, .003..... | 200391 | * | * |
| Shim, .005..... | 200392 | * | * |
| Shim, .010..... | 200393 | * | * |
| Shim, .080..... | 200394 | * | * |
| 12.045—REAR AXLE DRIVE GEAR AND PINION SET | | | |
| Gear and Pinion—4.27 Ratio..... | 200404 | 1 | 1 |
| Gear and Pinion—4.09 Ratio..... | 202089 | 1 | 1 |
| Bolt..... | 200405 | 10 | 10 |
| Lockplate..... | 200406 | 5 | 5 |
| 12.050—REAR AXLE DRIVE PINION BEARING—FRONT | | | |
| Bearing Cone..... | 200418 | 1 | 1 |
| Bearing Cup..... | 200417 | 1 | 1 |
| 12.055—REAR AXLE DRIVE PINION BEARING ADJUSTING SHIM—FRONT | | | |
| Shim, .003..... | 200413 | * | * |
| Shim, .005..... | 200414 | * | * |
| Shim, .010..... | 200415 | * | * |
| Shim, .080..... | 200416 | * | * |
| 12.060—REAR AXLE DRIVE PINION BEARING—REAR | | | |
| Bearing Cone..... | 200411 | 1 | 1 |
| Bearing Cup..... | 200410 | 1 | 1 |
| 12.065—REAR AXLE DRIVE PINION BEARING ADJUSTING SHIM—REAR | | | |
| Shim, .003..... | 200407 | * | * |
| Shim, .005..... | 200408 | * | * |
| Shim, .010..... | 200409 | * | * |
| 12.070—REAR AXLE DRIVE PINION BEARING OIL SEAL | | | |
| Seal..... | 200420 | 1 | 1 |
| Slinger..... | 200419 | 1 | 1 |
| Gasket..... | 200421 | 1 | 1 |

*As required.

REAR AXLE and SUSPENSION

| GROUP NO., NAME and PART DESCRIPTION | Part Number | Quantity | |
|---|-------------|----------|------|
| | | F47 | K100 |
| 12.075—REAR AXLE DRIVE PINION BEARING SPACER | | | |
| Spacer..... | 200412 | 1 | 1 |
| 12.080—REAR AXLE SHAFT | | | |
| Shaft..... | 200373 | 2 | 2 |
| Oil Seal—Inner..... | 200378 | 2 | 2 |
| Thrustblock..... | 200377 | 1 | 1 |
| 12.085—REAR AXLE SHAFT BEARING | | | |
| Bearing Cone..... | 200380 | 2 | 2 |
| Bearing Cup..... | 200379 | 2 | 2 |
| 12.090—REAR AXLE SHAFT BEARING ADJUSTING SHIM | | | |
| Shim, .003..... | 200381 | * | * |
| Shim, .005..... | 200382 | * | * |
| Shim, .010..... | 200383 | * | * |
| Shim, .030..... | 200384 | * | * |
| 12.095—REAR AXLE SHAFT BEARING RETAINER | | | |
| Retainer..... | 200385 | 2 | 2 |
| Gasket..... | 200435 | 2 | 2 |
| 12.100—REAR AXLE SHAFT OIL SEAL—OUTER | | | |
| Seal..... | 200386 | 2 | 2 |
| Bolt, $\frac{3}{8}$ "-24 x $1\frac{1}{4}$ " Hx. Hd..... | 200387 | 12 | 12 |
| Lockwasher, $\frac{3}{8}$ " Hy..... | 340 | 12 | 12 |
| Nut, $\frac{3}{8}$ "-24 Hx..... | 188 | 12 | 12 |
| Gasket..... | 200435 | 2 | 2 |
| 12.200—REAR SPRING | | | |
| Spring..... | 201144 | 2 | 2 |
| 12.215—REAR SPRING TO AXLE MOUNTING PLATE | | | |
| Plate—Right..... | 200426 | 1 | 1 |
| Plate—Left..... | 200427 | 1 | 1 |
| "U" Bolt or Clip..... | 200428 | 4 | 4 |
| Lockwasher $\frac{3}{16}$ " Med..... | 342 | 8 | 8 |
| Nut, $\frac{3}{16}$ "-18 Hx. Spec..... | 200429 | 8 | 8 |
| 12.220—REAR SPRING SHACKLE | | | |
| Shackle..... | 200433 | 2 | 2 |
| Nut, $\frac{13}{16}$ "-20 Hx. Sl. Spec..... | 200432 | 4 | 4 |
| Link..... | 200434 | 2 | 2 |
| Bushing..... | 200430 | 8 | 8 |
| 12.225—REAR SPRING TO FRONT HANGER BOLT | | | |
| Bolt..... | 200431 | 2 | 2 |
| Nut, $\frac{13}{16}$ "-20 Hx. Sl. Spec..... | 200432 | 2 | 2 |
| Bushing..... | 200430 | 4 | 4 |
| 12.230—REAR SPRING (OR AXLE) BUMPER | | | |
| Bumper..... | 200372 | 2 | 2 |
| Bolt, $\frac{1}{4}$ "-20 x 1" Hx. Hd. Tap..... | 343 | 4 | 4 |
| Flatwasher, $\frac{1}{4}$ " Lg..... | 344 | 4 | 4 |
| 12.300—REAR SWAY ELIMINATOR BAR | | | |
| Bar (includes Bushings and Links)..... | 201010 | 1 | 1 |
| "U" Bolt, $\frac{3}{16}$ "-24 Spec..... | 201013 | 2 | 2 |
| Lockwasher, $\frac{3}{16}$ " Med..... | 240 | 4 | 4 |
| Nut, $\frac{3}{16}$ "-24 Hx..... | 189 | 4 | 4 |
| Bushing..... | 201011 | 2 | 2 |
| Retainer..... | 201012 | 2 | 2 |
| 12.305—REAR SWAY ELIMINATOR BAR LINK | | | |
| Link..... | 202090 | 2 | 2 |
| Cushion..... | 201014 | 4 | 4 |
| Retainer..... | 201015 | 4 | 4 |
| Nut, $\frac{3}{8}$ "-24 Hx. Spec..... | 201016 | 2 | 2 |

*As required.