

# FRONT SUSPENSION

13

GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
<b>13.000—STEERING KNUCKLE</b>			
Knuckle—Right (includes Pin Bearings).....	201128	1	1
Knuckle—Left (includes Pin Bearings).....	201129	1	1
Stop Screw, 3/8"-16 x 1 1/4" Sq. Hd.....	475	2	2
Nut, 3/8"-16 Hx. Hd.....	204	2	2
Plug, 1 1/16" Diam. Expansion.....	476	4	4
Oiler.....	202120	4	4
<b>13.002—STEERING KNUCKLE KING PIN</b>			
King Pin.....	201130	2	2
Lockpin.....	201131	2	2
Bearing.....	201132	4	4
<b>13.004—STEERING KNUCKLE KING PIN THRUST BEARING</b>			
Bearing (Ball).....	201133	2	2
Shim, .003.....	201134	*	*
Shim, .010.....	201135	*	*
Shim, .030.....	201136	*	*
<b>13.006—STEERING KNUCKLE ARM</b>			
Arm—Right.....	201238	1	1
Arm—Left.....	201239	1	1
Bolt, 3/16"-20 x 1 1/16" Spec.....	201240	4	4
Lockwasher, 3/16" Med.....	193	4	4
<b>13.008—STEERING KNUCKLE SUPPORT</b>			
Support—Right.....	201119	1	1
Support—Left.....	201120	1	1
Bolt, 3/8"-24 x 1 3/4" Hx. Hd.....	484	2	2
Lockwasher, 3/8" Med.....	192	2	2
<b>13.010—STEERING KNUCKLE SUPPORT TO UPPER SUSPENSION ARM PIVOT</b>			
Pivot.....	201121	2	2
Bushing.....	201122	4	4
Seal.....	201123	4	4
Oiler.....	202139	4	4
<b>13.012—STEERING KNUCKLE SUPPORT TO LOWER SUSPENSION ARM PIVOT</b>			
Pivot.....	201124	2	2
Nut, 1 3/16"-11 Hx. Sl. Spec.....	201125	2	2
Cotterpin, 1/8" x 1 1/2".....	341	2	2
Bushing.....	201126	2	2
Seal.....	201127	4	4
Oiler.....	202121	2	2
<b>13.014—FRONT SUSPENSION UPPER ARM</b>			
Arm.....	201096	2	2
Bushing.....	201100	4	4
Seal.....	201101	4	4
Oiler (Front and Rear).....	482	4	4
<b>13.016—FRONT SUSPENSION UPPER ARM PIVOT</b>			
Pivot.....	201097	2	2
Bolt, 1/2"-20 x 3 1/2" Hx. Hd. Spec.....	201098	4	4
Lockwasher, 1/2" Med.....	479	4	4
Nut, 1/2"-20 Hx.....	486	4	4
Cotterpin, 3/16" x 1".....	480	4	4
Bolt, 1/2"-20 x 1 3/4" Hx. Hd. Spec.....	202067	4	4
Flatwasher, 1/2" Sm.....	222	4	4
Lockwasher, 1/2" Med.....	479	4	4
Shim.....	202066	*	*

\*As Required.

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GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
<b>13.018—FRONT SUSPENSION LOWER ARM</b>			
Arm—Right.....	201103	1	1
Arm—Left.....	201104	1	1
Bushing.....	201108	4	4
Seal.....	201109	4	4
Oiler—Front.....	202120	2	2
Oiler—Rear.....	202139	2	2
<b>13.020—FRONT SUSPENSION LOWER ARM PIVOT</b>			
Pivot.....	201105	2	2
Reinforcement.....	201106	4	4
Bolt, $\frac{3}{16}$ "-20 x $1\frac{1}{16}$ " Hx. Hd. Spec.....	201107	8	8
Lockwasher, $\frac{3}{16}$ " Med.....	193	8	8
Nut, $\frac{3}{16}$ "-20 Hx. Sl.....	485	8	8
Cotterpin $\frac{3}{32}$ " x 1".....	480	8	8
<b>13.022—FRONT SUSPENSION UPPER AND LOWER ARM BUMPER</b>			
Bumper—Upper.....	201102	2	2
Bumper—Lower.....	201110	2	2
<b>13.024—FRONT SUSPENSION SPRING</b>			
Spring (Coil).....	201111	2	2
Insulator.....	201112	2	2
<b>13.026—FRONT SUSPENSION SPRING SEAT—UPPER</b>			
Seat.....	201113	2	2
Bolt, $\frac{5}{16}$ "-24 x $\frac{1}{8}$ " Hx. Hd.....	270	4	4
Lockwasher, $\frac{5}{16}$ " Med.....	240	4	4
Nut, $\frac{5}{16}$ "-24 Hx.....	189	4	4
<b>13.200—FRONT SWAY ELIMINATOR BAR</b>			
Bar.....	201114	1	1
Bushing.....	201115	2	2
<b>13.205—FRONT SWAY ELIMINATOR BAR SUPPORT</b>			
Support.....	201116	2	2
Bolt, $\frac{3}{8}$ "-24 x 1" Hx. Hd.....	327	4	4
Lockwasher, $\frac{3}{8}$ " Med.....	192	4	4
Nut, $\frac{3}{8}$ "-24 Hx.....	188	4	4
<b>13.210—FRONT SWAY ELIMINATOR BAR LINK</b>			
Link.....	201117	2	2
Cushion.....	201014	8	8
Retainer.....	201015	8	8
Retainer (Pilot).....	201118	2	2
Nut, $\frac{3}{8}$ "-24 Hx. Spec.....	201016	2	2

## STEERING GEAR

**14.100—STEERING GEAR**

Gear (includes Column and Shaft).....	201168	1	1
Bolt, $\frac{3}{8}$ "-24 x $4\frac{1}{16}$ " Hx. Hd. Spec.....	201169	3	3
Flatwasher, $\frac{13}{32}$ " x 1" Spec.....	201170	3	3
Nut, $\frac{3}{8}$ "-24 Hx. Spec.....	200447	3	3

**14.102—STEERING GEAR HOUSING**

Housing (includes Shaft Bushings and Seal, and Upper Bearing Cup).....	201184	1	1
Bushing.....	201196	2	2
Plug.....	201204	1	1