

FRONT SUSPENSION

GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
13.018—FRONT SUSPENSION LOWER ARM			
Arm—Right.....	201103	1	1
Arm—Left.....	201104	1	1
Bushing.....	201108	4	4
Seal.....	201109	4	4
Oiler—Front.....	202120	2	2
Oiler—Rear.....	202139	2	2
13.020—FRONT SUSPENSION LOWER ARM PIVOT			
Pivot.....	201105	2	2
Reinforcement.....	201106	4	4
Bolt, $\frac{3}{16}$ "-20 x $1\frac{1}{16}$ " Hx. Hd. Spec.....	201107	8	8
Lockwasher, $\frac{3}{16}$ " Med.....	193	8	8
Nut, $\frac{3}{16}$ "-20 Hx. Sl.....	485	8	8
Cotterpin $\frac{3}{32}$ " x 1".....	480	8	8
13.022—FRONT SUSPENSION UPPER AND LOWER ARM BUMPER			
Bumper—Upper.....	201102	2	2
Bumper—Lower.....	201110	2	2
13.024—FRONT SUSPENSION SPRING			
Spring (Coil).....	201111	2	2
Insulator.....	201112	2	2
13.026—FRONT SUSPENSION SPRING SEAT—UPPER			
Seat.....	201113	2	2
Bolt, $\frac{5}{16}$ "-24 x $\frac{7}{8}$ " Hx. Hd.....	270	4	4
Lockwasher, $\frac{5}{16}$ " Med.....	240	4	4
Nut, $\frac{5}{16}$ "-24 Hx.....	189	4	4
13.200—FRONT SWAY ELIMINATOR BAR			
Bar.....	201114	1	1
Bushing.....	201115	2	2
13.205—FRONT SWAY ELIMINATOR BAR SUPPORT			
Support.....	201116	2	2
Bolt, $\frac{3}{8}$ "-24 x 1" Hx. Hd.....	327	4	4
Lockwasher, $\frac{3}{8}$ " Med.....	192	4	4
Nut, $\frac{3}{8}$ "-24 Hx.....	188	4	4
13.210—FRONT SWAY ELIMINATOR BAR LINK			
Link.....	201117	2	2
Cushion.....	201014	8	8
Retainer.....	201015	8	8
Retainer (Pilot).....	201118	2	2
Nut, $\frac{3}{8}$ "-24 Hx. Spec.....	201016	2	2

STEERING GEAR

14.100—STEERING GEAR

Gear (includes Column and Shaft).....	201168	1	1
Bolt, $\frac{3}{8}$ "-24 x $4\frac{1}{16}$ " Hx. Hd. Spec.....	201169	3	3
Flatwasher, $\frac{13}{32}$ " x 1" Spec.....	201170	3	3
Nut, $\frac{3}{8}$ "-24 Hx. Spec.....	200447	3	3

14.102—STEERING GEAR HOUSING

Housing (includes Shaft Bushings and Seal, and Upper Bearing Cup).....	201184	1	1
Bushing.....	201196	2	2
Plug.....	201204	1	1

GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
14.104—STEERING GEAR HOUSING END COVER			
Cover.....	201193	1	1
Bolt, 3/16"-18 x 3/8" Hx. Hd.....	201194	4	4
Lockwasher, 3/16" Ext. Tooth.....	348	4	4
14.106—STEERING COLUMN JACKET			
Jacket (includes Bearing and Reinforcement).....	201172	1	1
Clamp.....	201173	1	1
Bolt, 3/16"-24 x 1 1/4" Spec.....	201174	1	1
Lockwasher, 3/16" Med.....	240	1	1
Nut, 3/16"-24 Hx.....	189	1	1
Reinforcement.....	201176	1	1
14.108—STEERING COLUMN JACKET BEARING			
Bearing.....	201177	1	1
Spacer.....	201178	1	1
Spring.....	201179	1	1
14.110—STEERING GEAR COLUMN AND WORM			
Column and Worm.....	201185	1	1
Seal (Felt).....	201186	1	1
Shim-.002.....	201190	*	*
Shim-.005.....	201191	*	*
Shim-.010.....	201192	*	*
14.112—STEERING GEAR WORM THRUST BEARING CUP			
Cup-Upper.....	201188	1	1
Cup-Lower.....	201189	1	1
14.114—STEERING GEAR WORM THRUST BEARING ROLLER AND CAGE			
Roller and Cage.....	201187	2	2
14.116—STEERING GEAR SHAFT AND ROLLER			
Shaft and Roller.....	201195	1	1
Seal.....	201197	1	1
Screw, Adjusting, 1/2"-20 Spec.....	201198	1	1
Locknut, 1/2"-20 Hx. Spec.....	201200	1	1
Lockplate.....	201199	1	1
Thrustwasher.....	201201	1	1
14.118—STEERING GEAR SHAFT COVER			
Cover.....	201202	1	1
Bolt, 3/16"-18 x 3/8" Spec.....	201194	4	4
Lockwasher, 3/16" Ext. Tooth.....	348	4	4
Gasket.....	201203	1	1
14.120—STEERING GEAR SUPPORT BRACKET AND CAP			
Bracket and Cap.....	201175	1	1
Bolt, 1/4"-20 x 1" Hx. Soc.....	490	1	1
Bolt, 1/4"-20 x 1 1/2" Hx. Soc.....	491	1	1
Lockwasher, 1/4" Med.....	190	2	2
Bolt, 3/8"-24 x 1 1/8" Hx. Hd.....	422	2	2
Flatwasher, 3/8" Sm.....	247	4	4
Lockwasher, 3/8" Med.....	192	2	2
Nut, 3/8"-24 Hx.....	188	2	2
Bolt, 3/8"-24 x 1 1/8" Hx. Hd.....	494	2	2
Flatwasher, 3/8" Sm.....	247	4	4
Lockwasher, 3/8" Med.....	192	2	2
Nut, 3/8"-24 Hx.....	188	2	2
Insulator.....	201228	1	1
Anti Squeak.....	202091	1	1
14.122—STEERING GEAR JACKET COVER			
Cover-Right.....	201180	1	..
Screw, #8-18 x 1/4" Bind. Hd.....	492	4	..
Cover-Left.....	201181	1	..
Screw, #6-18 x 1/4" Bind. Hd.....	493	4	..
Seal-Upper.....	201182	1	..
Seal-Lower.....	201183	1	..

* As Required.

GROUP NO., NAME and PART DESCRIPTION	Part Number	Quantity	
		F47	K100
14.124—STEERING GEAR DASH PANEL COVER			
Cover-Upper.....	200504	1	1
Cover-Lower.....	200505	1	1
Screw, #10-16 x 1/2" Oval Hd. Sl.....	495	6	6
Seal.....	200503	1	1
14.126—STEERING WHEEL			
Wheel.....	201205	1	1
Nut, 5/8"-18 Hx. Spec.....	201206	1	1
14.200—STEERING GEAR LEVER ARM (PITMAN)			
Arm.....	201215	1	1
Lockwasher, 7/8" Spec.....	201216	1	1
Nut, 3/8"-14 Hx. Spec.....	201217	1	1
14.202—STEERING DRAG LINK			
Link.....	201218	1	1
Nut, 1/2"-20 Hx. Sl.....	486	1	1
Cotterpin, 3/32" x 1".....	480	1	1
14.204—STEERING DRAG LINK STUD COVER			
Cover (Steering Gear End).....	201519	1	1
Shield (Steering Gear End).....	201520	1	1
Cover (Idler Lever End).....	201219	1	1
14.206—STEERING DRAG LINK SOCKET			
Socket.....	201220	1	1
14.208—STEERING DRAG LINK END SOCKET CLAMP			
Clamp.....	201221	1	1
Bolt, 5/16"-24 x 1 1/16" Hx. Hd. Spec.....	201222	1	1
Lockwasher, 5/16" Hy.....	191	1	1
Nut, 5/16"-24 Hx.....	189	1	1
14.210—STEERING DRAG LINK END SOCKET BEARING			
Bearing.....	201226	2	2
Spring.....	201225	2	2
Seat.....	201223	1	1
Bumper.....	201224	2	2
Plug.....	201227	1	1
Cotterpin, 1/8" x 1 3/4".....	496	1	1
Oiler (Gear End).....	202092	1	1
Oiler (Idler Lever End).....	202144	1	1
14.212—STEERING IDLER LEVER			
Lever.....	201229	1	1
Pin, 3/8"-11 x 3 7/8" Spec.....	201231	1	1
Lockpin, 1 3/8" Long.....	201131	1	1
14.214—STEERING IDLER LEVER BUSHING			
Bushing-Upper.....	201233	1	1
Bushing-Lower.....	201234	1	1
Washer, 1 3/4" O.D.....	202094	2	2
Seal.....	201232	2	2
Oiler.....	202121	1	1
14.216—STEERING TIE ROD			
Tie Rod (includes Seals and Nuts).....	201235	2	2
14.218—STEERING TIE ROD END CLAMP			
Clamp.....	201221	4	4
Bolt, 5/16"-24 x 1 1/16".....	201222	4	4
Lockwasher, 5/16" Hy.....	191	4	4
Nut, 5/16"-24 Hx.....	189	4	4
14.219—STEERING TIE ROD END			
End-R. H. Thr.....	201236	2	2
End-L. H. Thr.....	201237	2	2
Nut, 1/2"-20 Hx. Sl.....	486	4	4
Cotterpin, 3/32" x 1".....	480	4	4
Cover.....	201219	4	4
Oiler.....	202121	4	4