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ENGINE

GROUP NO., NAME, and PART DESCRIPTION	PART NUMBER	QUANTITY		
		F47	F47C	K100
1.740 - VALVE TAPPET				
Tappet	200137	12	12	12
Screw	200138	12	12	12
Locknut	200139	12	12	12
Tappet, .0005 oversize	202582	*	*	*
Tappet, .001 oversize	202583	*	*	*
1.750 - VALVE TAPPET COVER				
Cover	200140	1	1	1
Stud, 1/4" - 20 x 2 3/8"	200141	3	3	3
Nut, 1/4" - 20 Hx.	200142	3	3	3
Gasket, 7/16" Annular	202145	3	3	3
Gasket	200143	1	1	1

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2.200 - OIL PUMP				
Pump	200240	1	1	1
Stud, 3/8" - 16 x 1 1/2" Spec.	201966	1	1	1
Lockwasher, 3/8" Med. Cad.	192	1	1	1
Nut, 3/8" - 16 Hx. Cad.	204	1	1	1
Bushing (in Block)	200242	1	1	1
2.205 - OIL PUMP BODY				
Body (includes Bushing)	200243	1	1	1
Bushing	200244	1	1	1
2.210 - OIL PUMP DRIVE SHAFT				
Shaft	200245	1	1	1
2.215 - OIL PUMP DRIVEN SHAFT				
Shaft	200246	1	1	1
2.220 - OIL PUMP DRIVE GEAR				
Gear (at Pump)	200247	1	1	1
Key, 1/8" x 1/2" Woodruff #3	200250	1	1	1
Gear (at Camshaft)	200248	1	1	1
Pin, 3/16" x 15/16"	200249	1	1	1
2.225 - OIL PUMP DRIVEN GEAR				
Gear	200251	1	1	1
2.230 - OIL PUMP COVER				
Cover	200252	1	1	1
Bolt, 1/4" - 20 x 3/4" Hx. Hd. Pl.	206	6	6	6
Lockwasher, 1/4" Med. Cad.	190	6	6	6
Gasket	200253	1	1	1

* As required

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		F47	F47C	K100
2.235 - OIL PUMP FLOAT				
"Floato"	200254	1	1	1
Cotterpin, 1/8" x 1 1/4" Pl.	199	1	1	1
2.300 - OIL FILTER				
Filter	200255	1	1	1
Stud, 3/8" - 16 x 1 1/8"	200257	2	2	2
Lockwasher, 3/8" Med. Cad.	192	2	2	2
Nut, 3/8" - 16 Hx. Cad.	204	2	2	2
Plug, Drain, 1/8" Pipe Hx. Hd.	236	1	1	1
2.302 - OIL FILTER ELEMENT				
Element (includes Cover Gasket)	200136	1	1	1
2.306 - OIL FILTER COVER				
Cover	200150	1	1	1
Gasket	200166	1	1	1
2.312 - OIL FILTER MOUNTING BRACKET				
Bracket	200167	1	1	1
Strap	200168	2	2	2
Bolt, 1/4" - 20 x 3/4" Rd. Hd. Sl. Cad.	234	1	1	1
Lockwasher, 1/4" Med. Cad.	190	1	1	1
Nut, 1/4" - 20 Sq. Cad.	235	1	1	1
2.315 - OIL FILTER INLET TUBE				
Tube	200241	1	1	1
Elbow, 7/16" - 24 x 1/8" Pipe x 90° x 1/4" Inv. Fl. Tube	202123	1	1	1
Elbow, Spec. (at Block)	202124	1	1	1
Nut, 7/16" - 24 Hx. x 1/4" Inv. Fl. Tube	202143	2	2	2
2.316 - OIL FILTER OUTLET TUBE				
Tube	200282	1	1	1
Connector, 7/16" - 24 x 1/8" Pipe x 1/4" Inv. Fl. Tube .	202125	1	1	1
Connector, Spec. (Restricted)	201824	1	1	1
Elbow, 7/16" - 24 x 1/8" Pipe x 90° x 1/4" Inv. Fl. Tube	202123	1	1	1
Nut, 7/16" - 24 Hx. x 1/4" Inv. Fl. Tube	202143	2	2	2
2.320 - OIL FILLER TUBE				
Tube	200258	1	1	1
Cap	200261	1	1	1
Breather (includes Cap) Heavy Duty	202962	1	1	1
2.330 - OIL DEPTH GAGE (OR DIP STICK)				
Gage	200262	1	1	1
Washer	200263	1	1	1
Support	200264	1	1	1
2.400 - OIL PAN				
Pan, up to Engine No. 31814 and from No. 40000 to No. 45269	200265	1	-	1
Pan, from Engine No. 31814 to No. 40000 and after No. 45269	201961	1	1	1

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		F47	F47C	K100
2.400 - OIL PAN (CONT'D.)				
Bolt, 5/16" - 18 x 3/4" Hx. Hd. (with L/W).....	200353	18	18	18
Plug, Drain 7/8" - 18 Hx. Spec.	200268	1	1	1
Gasket	200269	1	1	1
2.402 - OIL PAN GASKET				
Gasket, Side	200266	2	2	2
Gasket, End	200267	2	2	2
2.405 - OIL RETURN TUBE (VALVE CHAMBER TO PAN)				
Tube	201962	1	1	1
Stud, 1/4" - 20 x 1/4" - 20 x 7/8" Spec.	201964	1	1	1
Lockwasher, 1/4" Med. Cad.	190	1	1	1
Nut, 1/4" - 20 Hx. Cad.	203	1	1	1
Clip	201963	1	1	1
2.410 - OIL PRESSURE RELIEF VALVE				
Valve	200270	1	1	1
Spring	200271	1	1	1
Washer	200272	*	*	*
Plug	200273	1	1	1
Gasket	202146	1	1	1
2.420 - OIL PRESSURE GAGE - DASH UNIT				
Gage, 80 Lb.	200311	1	1	-
Gage, 60 Lb.	202493	1	1	-
Gage	201539	-	-	1
Screw, No. 8 - 32 x 1/4" Rd. Hd. Sl. Cad.	310	2	2	-
Screw, No. 8 - 32 x 1/4" Rd. Hd. Cr. Rec. Cad.	357	-	-	2
Gasket	201379	1	1	-
Nut, No. 10 - 32 Hx. Cad. (Terminal)	202	-	-	2
Lockwasher, No. 10 Int. Tooth Cad.	259	-	-	2
2.425 - OIL PRESSURE GAGE TUBE				
Tube, Lower	200313	1	1	1
Elbow, 3/8" - 24 x 1/8" Pipe x 90° x 3/16" Inv. Fl. Tube	202126	1	1	1
Clip (at Flywheel Housing)	200317	1	1	1
Tube, Intermediate	200316	1	1	1
Tube, Upper	200318	1	1	1
Nut, 3/8" - 24 Hx. x 3/16" Inv. Fl. Tube	202142	4	4	4
Plug, 1/8" Pipe Sq. Hd. Cad. (at Block)	168	1	1	1
2.430 - OIL PRESSURE GAGE - ENGINE UNIT				
Gage	201540	1	1	1
Tee, 7/16" - 24 x 1/8" Pipe x 1/8" Pipe Br.	201541	1	1	1
Elbow, 1/8" Pipe Pl. Br.	201823	1	1	1
Screw, No. 8 - 32 x 1/4" Rd. Hd. Sl. Cad. (Terminal)	310	1	1	1
Lockwasher, No. 8 Int. Tooth Cad.	273	1	1	1