

PROPELLER or DRIVE SHAFT

GROUP NO., NAME, and PART DESCRIPTION	PART NUMBER	QUANTITY		
		F47	F47C	K100
11.020 - PROPELLER SHAFT COMPANION FLANGE - REAR				
Flange (includes Shield) (Mechanics Shaft)	201002	1	-	1
Flange (includes Shield) (Universal Shaft)	201779	1	1	1
Flatwasher, 49/64" x 1 1/2" x 1/8" Spec.	200424	1	1	1
Nut, 3/4" - 16 Hx. Sl. Spec.	200423	1	1	1
Cotter Pin, 7/64" x 1 1/2"	337	1	1	1
11.030 - UNIVERSAL JOINT REPAIR KIT				
Cross and Bearing Kit (includes Cross, Bearings, Washers, Snap Rings, Bolts and Lockplates) (Mechanics Shaft)	201033	3	-	3
Dust Seal (Mechanics Shaft)	201034	12	-	12
Retainer (Mechanics Shaft)	201035	6	-	6
Repair Kit, Joint (includes Boot and Clamp, Ball and Rollers, Thrustwashers, Pin, Button and Spring, Compensating Spring, Cover and Gasket) (Universal Shaft)	201775	3	3	3
11.035 - "UNIVERSAL SHAFT" JOINT BODY				
Body	201766	3	3	3
Cover	201774	3	3	3
Gasket	201773	3	3	3
11.037 - "UNIVERSAL SHAFT" JOINT BALL AND ROLLER				
Ball and Rollers	201769	6	6	6
Thrustwasher	201768	6	6	6
Pin	201767	3	3	3
Roller Package (consists of 31 Rollers)	201776	6	6	6
11.038 - "UNIVERSAL SHAFT" JOINT CENTERING SPRING AND BUTTON				
Button (includes Spring)	201770	6	6	6
Spring	201771	6	6	6
11.040 - "UNIVERSAL SHAFT" JOINT COMPENSATING SPRING				
Spring	201772	2	2	2
11.045 - "UNIVERSAL SHAFT" JOINT BOOT				
Boot and Clamps, Leather (Replacement)	201764	3	3	3
Boot and Clamps, Rubber (Overhaul)	201765	3	3	3
Screw and Washer, No. 6 - 32 x 1 3/8" Rd. Hd. Sl.	201777	6	6	6
Nut, No. 6 - 32 Sq.	201778	6	6	6

REAR AXLE and SUSPENSION

12.000 - REAR AXLE

Rear Axles as listed are less Brakes and Backing Plates.

NOTE: The Companion Flange must be checked and changed to fit the Propeller Shaft used.

Rear Axle, 4.27 Ratio	200367	1	1	1
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REAR AXLE and SUSPENSION

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GROUP NO., NAME, and PART DESCRIPTION	PART NUMBER	QUANTITY		
		F47	F47C	K100
12.000 - REAR AXLE (CONT'D.)				
Rear Axle, 4.09 Ratio	201875	1	-	1
Rear Axle, 3.73 Ratio	202312	1	-	1
12.005 - REAR AXLE HOUSING				
Housing	200368	1	1	1
Plug, Drain, 3/4" - 14 Hd'ls. Cts'k.	339	1	1	1
Plug, Grease Fitting, 1/8" - 27 Pipe Sl. Hd'ls.	527	2	2	2
12.010 - REAR AXLE HOUSING COVER				
Cover	200369	1	1	1
Bolt, 3/8" - 16 x 5/8" Hx. Hd.	200370	10	10	10
Lockwasher, 3/8" Med.	192	10	10	10
Plug, 3/4" - 14 Sq. Hd. (Filler)	338	1	1	1
Gasket	200371	1	1	1
12.015 - REAR AXLE DIFFERENTIAL CASE				
Case	200388	1	1	1
Bolt, 1/2" - 13 x 2 1/4" Hx. Hd. Spec.	200396	4	4	4
Lockwasher, Spec.	200397	4	4	4
12.020 - REAR AXLE DIFFERENTIAL GEAR AND PINION KIT				
Gear and Pinion Kit (includes Side Gear and Pinions, Shaft, Thrustwasher, and Lock Pin)	202052	1	1	1
Thrustwasher, Side Gear	200399	2	2	2
Thrustwasher, Side Pinion	200401	2	2	2
12.030 - REAR AXLE DIFFERENTIAL PINION GEAR SHAFT				
Shaft	200402	1	1	1
Lockpin	200403	1	1	1
12.035 - REAR AXLE DIFFERENTIAL BEARING				
Bearing Cone	200390	2	2	2
Bearing Cup	200389	2	2	2
12.040 - REAR AXLE DIFFERENTIAL BEARING ADJUSTING SHIM				
Shim, .003"	200391	*	*	*
Shim, .005"	200392	*	*	*
Shim, .010"	200393	*	*	*
Shim, .030"	200394	*	*	*
12.045 - REAR AXLE DRIVE GEAR AND PINION SET				
Gear and Pinion, 4.27 Ratio	200404	1	1	1
Gear and Pinion, 4.09 Ratio	202089	1	-	1
Gear and Pinion, 3.73 Ratio	202518	1	-	1
Bolt, Spec.	200405	10	10	10
Lockplate	200406	5	5	5
12.050 - REAR AXLE DRIVE PINION BEARING - FRONT				
Bearing Cone	200418	1	1	1
Bearing Cup	200417	1	1	1

* As required

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		F47	F47C	K100
12.055 - REAR AXLE DRIVE PINION BEARING ADJUSTING SHIM - FRONT				
Shim, .003".....	200413	*	*	*
Shim, .005".....	200414	*	*	*
Shim, .010".....	200415	*	*	*
Shim, .030".....	200416	*	*	*
12.060 - REAR AXLE DRIVE PINION BEARING - REAR				
Bearing Cone	200411	1	1	1
Bearing Cup	200410	1	1	1
12.065 - REAR AXLE DRIVE PINION BEARING ADJUSTING SHIM - REAR				
Shim, .003".....	200407	*	*	*
Shim, .005".....	200408	*	*	*
Shim, .010".....	200409	*	*	*
12.070 - REAR AXLE DRIVE PINION BEARING OIL SEAL				
Seal	200420	1	1	1
Slinger	200419	1	1	1
Gasket	200421	1	1	1
12.075 - REAR AXLE DRIVE PINION BEARING SPACER				
Spacer	200412	1	1	1
12.080 - REAR AXLE SHAFT				
Shaft	200373	2	2	2
Oil Seal, Inner	200378	2	2	2
Thrustblock	200377	1	1	1
12.085 - REAR AXLE SHAFT BEARING				
Bearing Cone	200380	2	2	2
Bearing Cup	200379	2	2	2
12.090 - REAR AXLE SHAFT BEARING ADJUSTING SHIM				
Shim, .003".....	200381	*	*	*
Shim, .005".....	200382	*	*	*
Shim, .010".....	200383	*	*	*
Shim, .030".....	200384	*	*	*
12.095 - REAR AXLE SHAFT BEARING RETAINER				
Retainer	200385	2	2	2
Gasket	200435	2	2	2
12.100 - REAR AXLE SHAFT OIL SEAL - OUTER				
Seal	200386	2	2	2
Bolt, 3/8" - 24 x 1 1/4" Hx. Hd.	200387	12	12	12
Lockwasher, 3/8" Hy.	340	12	12	12

* As required

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		F47	F47C	K100
12.100 - REAR AXLE SHAFT OIL SEAL - OUTER (CONT'D.)				
Nut, 3/8" - 24 Hx.	188	12	12	12
Gasket	200435	2	2	2
12.200 - REAR SPRING				
NOTE: Springs must be ordered in pairs.				
Spring	201144	2	2	2
Insulator (Spring to Plate)	202246	4	4	4
12.215 - REAR SPRING TO AXLE MOUNTING PLATE				
Plate, Right	200427	1	1	1
Plate, Left	200426	1	1	1
"U" Bolt, 6 5/8" deep, up to Serial F47-7278, K100-13057 ..	200428	4	4	4
"U" Bolt, 7 1/8" deep, after Serial F47-7278, K100-13057 ..	202573	4	4	4
Lockwasher, 9/16" Med.	342	8	8	8
Nut, 9/16" - 18 Hx. Spec.	200429	8	8	8
Insulator	202246	4	4	4
12.220 - REAR SPRING SHACKLE				
Shackle	200433	2	2	2
Nut, 13/32" - 20 Hx. Sl. Spec.	200432	4	4	4
Link	200434	2	2	2
Bushing	200430	8	8	8
12.225 - REAR SPRING FRONT HANGER				
Hanger	202683	2	2	2
Bolt	200431	2	2	2
Nut, 13/32" - 20 Hx. Sl. Spec.	200432	2	2	2
Bushing	200430	4	4	4
12.230 - REAR SPRING (OR AXLE) BUMPER				
Bumper, up to Serial F47-4561, K100-9051	200372	2	-	2
Bumper, after Serial F47-4561, K100-9051	201925	2	2	2
Bolt, 1/4" - 20 x 1" Hx. Hd. Tap.	343	4	4	4
Flatwasher, 1/4" Lg., up to Serial F47-4561, K100-9051 .	344	4	-	4
12.300 - REAR SWAY ELIMINATOR BAR				
Bar (includes Bushing and Links)	201010	1	1	1
"U" Bolt, 5/16" - 24 Spec.	201013	2	2	2
Lockwasher, 5/16" Med.	240	4	4	4
Nut, 5/16" - 24 Hx.	189	4	4	4
Bushing	201011	2	2	2
Retainer	201012	2	2	2
12.305 - REAR SWAY ELIMINATOR BAR LINK				
Link	202090	2	2	2
Cushion	201014	4	4	4
Retainer	201015	4	4	4
Locknut, 3/8" - 24 Spec.	202257	2	2	2