

FRONT SUSPENSION

GROUP NO., NAME, and PART DESCRIPTION	PART NUMBER	QUANTITY		
		F47	F47C	*K100
13.000 - STEERING KNUCKLE				
Knuckle, Right (includes Pin Bearing)	201128	1	1	1
Knuckle, Left (includes Pin Bearing)	201129	1	1	1
Stop Screw, 3/8" - 16 x 1 1/2" Sq. Hd.	475	2	2	2
Nut, 3/8" - 16 Hx. Hd.	204	2	2	2
Plug, 1 1/16" Diam. (Expansion)	476	4	4	4
Oiler	202120	4	4	4
13.002 - STEERING KNUCKLE KING PIN				
King Pin	201130	2	2	2
Lockpin	201131	2	2	2
Bearing	201132	4	4	4
13.004 - STEERING KNUCKLE KING PIN THRUST BEARING				
Bearing (Ball)	201133	2	2	2
Shim, .003	201134	*	*	*
Shim, .010	201135	*	*	*
Shim, .030	201136	*	*	*
13.006 - STEERING KNUCKLE ARM				
Arm, Right {up to Serial F47-12012, K100-19988}	201238	1	-	1
Arm, Left {up to Serial F47-12012, K100-19988}	201239	1	-	1
Arm, Right {after Serial F47-12012, K100-19988}	202060	1	1	1
Arm, Left {after Serial F47-12012, K100-19988}	202061	1	1	1
Bolt, 7/16" - 20 x 1 11/16" Spec.	201240	4	4	4
Lockwasher, 7/16" Med.	193	4	4	4
13.008 - STEERING KNUCKLE SUPPORT				
Support, Right	201119	1	1	1
Support, Left	201120	1	1	1
Bolt, 3/8" - 24 x 1 3/4" Hx. Hd.	484	2	2	2
Lockwasher, 3/8" Med.	192	2	2	2
13.010 - STEERING KNUCKLE SUPPORT TO UPPER SUSPENSION ARM PIVOT				
Pivot	201121	2	2	2
Bushing	201122	4	4	4
Seal	201123	4	4	4
Oiler	202139	4	4	4
13.012 - STEERING KNUCKLE SUPPORT TO LOWER SUSPENSION ARM PIVOT				
Pivot	201124	2	2	2
Nut, 13/16" - 11 Hx. Sl. Spec.	201125	2	2	2
Cotter Pin, 1/8" x 1 1/2"	341	2	2	2
Bushing	201126	2	2	2
Seal	201127	4	4	4
Oiler	202121	2	2	2

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		F47	F47C	K100
13.014 - FRONT SUSPENSION UPPER ARM				
Arm	201096	2	2	2
Bushing	201100	4	4	4
Seal	201101	4	4	4
Oiler (Front and Rear)	202139	4	4	4
13.016 - FRONT SUSPENSION UPPER ARM PIVOT				
Pivot	201097	2	2	2
Bolt, 1/2" - 20 x 3 1/2" Hx. Hd. Spec. .	201098	4	-	4
Lockwasher, 1/2" Med.	479	4	-	4
Nut, 1/2" - 20 Hx.	486	4	-	4
Cotter Pin, 3/32" x 1"	480	4	-	4
Bolt, 1/2" - 20 x 1 3/4" Hx. Hd. Spec. .	202067	4	4	4
Flatwasher, 1/2" Sm.	222	4	4	4
Lockwasher, 1/2" Med.	479	4	4	4
Shim	202066	*	*	*
13.018 - FRONT SUSPENSION LOWER ARM				
Arm, Right	201103	1	1	1
Arm, Left	201104	1	1	1
Bushing	201108	4	4	4
Seal	201109	4	4	4
Oiler, Front	202120	2	2	2
Oiler, Rear	202139	2	2	2
13.020 - FRONT SUSPENSION LOWER ARM PIVOT				
Pivot	201105	2	2	2
Reinforcement	201106	4	4	4
Bolt, 7/16" - 20 x 1 9/16" Hx. Hd. Spec. .	201107	8	8	8
Lockwasher, 7/16" Med.	193	8	8	8
Nut, 7/16" - 20 Hx. Sl.	485	8	8	8
Cotter Pin, 3/32" x 1"	480	8	8	8
13.022 - FRONT SUSPENSION UPPER AND LOWER ARM BUMPER				
Bumper, Upper	201102	2	2	2
Bumper, Lower	201110	2	2	2
13.024 - FRONT SUSPENSION SPRING (COIL)				
Spring (Coil)	201111	2	2	2
Insulator, Upper	201112	2	2	2
Insulator, Lower	202245	2	2	2
13.026 - FRONT SUSPENSION SPRING SEAT - UPPER				
Seat	201113	2	2	2
Bolt, 5/16" - 24 x 7/8" Hx. Hd. .	270	4	4	4
Lockwasher, 5/16" Med.	240	4	4	4
Nut, 5/16" - 24 Hx.	189	4	4	4
} used after Serial {				
} F47-1602, K100-1604 {				
FRONT				
13.200 - SWAY ELIMINATOR BAR				
Bar	201114	1	1	1
Bushing	201115	2	2	2

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		F47	F47C	K100
<i>FRONT</i>				
13.205 - SWAY ELIMINATOR BAR SUPPORT				
Support	201116	2	2	2
Bolt, 3/8" - 24 x 1" Hx. Hd.	327	4	4	4
Lockwasher, 3/8" Med.	192	4	4	4
Nut, 3/8" - 24 Hx.	188	4	4	4
<i>FRONT</i>				
13.210 - SWAY ELIMINATOR BAR LINK				
Link	201117	2	2	2
Cushion	201014	8	8	8
Retainer	201015	8	8	8
Retainer (Pilot)	201118	2	2	2
Locknut, 3/8" - 24 Hx. Spec.	202257	4	4	4

STEERING GEAR

14.000 - STEERING GEAR				
Gear (includes Column and Shaft) used with 6 1/2" Lever Arm (Pitman)	201168	1	1	1
Gear (includes Column and Shaft) used with 6" Lever Arm (Pitman)	202756	1	1	1
Bolt, 3/8" - 24 x 4 1/2" Hx. Hd. Spec.	201169	3	3	3
Shim, 3/8" Lg.	244	*	*	*
Flatwasher, 13/32" x 1" Spec.	201170	3	3	3
Nut, 3/8" - 24 Hx.	202257	3	3	3
14.102 - STEERING GEAR HOUSING				
Housing (includes Shaft Bushing and Seal, and Upper Bearing Cup) (201168 Steering Gear)	201184	1	1	1
Housing (includes Shaft Bushing and Seal, and Upper Bearing Cup) (202756 Steering Gear)	202757	1	1	1
Bushing	201196	2	2	2
Plug	201204	1	1	1
14.104 - STEERING GEAR HOUSING END COVER				
Cover (201168 Steering Gear)	201193	1	1	1
Cover (202756 Steering Gear)	202767	1	1	1
Bolt, 5/16" - 18 x 5/8" Hx. Hd.	201194	4	4	4
Lockwasher, 5/16" Ext. Tooth	348	4	4	4
14.106 - STEERING COLUMN JACKET				
Jacket (includes Bearing and Reinforcement)	201172	1	-	-
Jacket (includes Bearing and Reinforcement)	202498	-	-	1
Jacket (includes Bearing and Reinforcement)	202497	-	1	-
Clamp	201173	1	1	1
Bolt, 5/16" - 24 x 1 7/8" Spec.	201174	1	1	1
Lockwasher, 5/16" Med.	240	1	1	1
Nut, 5/16" - 24 Hx.	189	1	1	1
Reinforcement	201176	1	1	1