

FRONT SUSPENSION

GROUP NO., NAME, and PART DESCRIPTION	PART NUMBER	QUANTITY		
		F47	F47C	K100
<i>FRONT</i>				
13.205 - SWAY ELIMINATOR BAR SUPPORT				
Support	201116	2	2	2
Bolt, 3/8" - 24 x 1" Hx. Hd.	327	4	4	4
Lockwasher, 3/8" Med.	192	4	4	4
Nut, 3/8" - 24 Hx.	188	4	4	4
<i>FRONT</i>				
13.210 - SWAY ELIMINATOR BAR LINK				
Link	201117	2	2	2
Cushion	201014	8	8	8
Retainer	201015	8	8	8
Retainer (Pilot)	201118	2	2	2
Locknut, 3/8" - 24 Hx. Spec.	202257	4	4	4

STEERING GEAR

14.000 - STEERING GEAR				
Gear (includes Column and Shaft) used with 6 1/2" Lever Arm (Pitman)	201168	1	1	1
Gear (includes Column and Shaft) used with 6" Lever Arm (Pitman)	202756	1	1	1
Bolt, 3/8" - 24 x 4 1/2" Hx. Hd. Spec.	201169	3	3	3
Shim, 3/8" Lg.	244	*	*	*
Flatwasher, 13/32" x 1" Spec.	201170	3	3	3
Nut, 3/8" - 24 Hx.	202257	3	3	3
14.102 - STEERING GEAR HOUSING				
Housing (includes Shaft Bushing and Seal, and Upper Bearing Cup) (201168 Steering Gear)	201184	1	1	1
Housing (includes Shaft Bushing and Seal, and Upper Bearing Cup) (202756 Steering Gear)	202757	1	1	1
Bushing	201196	2	2	2
Plug	201204	1	1	1
14.104 - STEERING GEAR HOUSING END COVER				
Cover (201168 Steering Gear)	201193	1	1	1
Cover (202756 Steering Gear)	202767	1	1	1
Bolt, 5/16" - 18 x 5/8" Hx. Hd.	201194	4	4	4
Lockwasher, 5/16" Ext. Tooth	348	4	4	4
14.106 - STEERING COLUMN JACKET				
Jacket (includes Bearing and Reinforcement)	201172	1	-	-
Jacket (includes Bearing and Reinforcement)	202498	-	-	1
Jacket (includes Bearing and Reinforcement)	202497	-	1	-
Clamp	201173	1	1	1
Bolt, 5/16" - 24 x 1 7/8" Spec.	201174	1	1	1
Lockwasher, 5/16" Med.	240	1	1	1
Nut, 5/16" - 24 Hx.	189	1	1	1
Reinforcement	201176	1	1	1

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		F47	F47C	K100
14.108 - STEERING COLUMN JACKET BEARING				
Bearing	201177	1	1	1
Spacer	201178	1	1	1
Spring	201179	1	1	1
14.110 - STEERING GEAR COLUMN AND WORM				
Column and Worm (201168 Steering Gear)	201185	1	1	1
Column and Worm (202756 Steering Gear)	202764	1	1	1
Seal (Felt)	201186	1	1	1
Shim, .002"	201190	*	*	*
Shim, .005"	201191	*	*	*
Shim, .010"	201192	*	*	*
14.112 - STEERING GEAR WORM THRUST BEARING CUP				
Cup, Upper	201188	1	1	1
Cup, Lower	201189	1	1	1
14.114 - STEERING GEAR WORM THRUST BEARING ROLLER AND GAGE				
Roller and Cage	201187	2	2	2
14.116 - STEERING GEAR SHAFT AND ROLLER				
Shaft and Roller (201168 Steering Gear)	201195	1	1	1
Shaft and Roller (202756 Steering Gear)	202759	1	1	1
Seal	201197	1	1	1
Screw, Adjusting, 1/2" - 20 Spec.	201198	1	1	1
Locknut, 1/2" - 20 Hx. Spec.	201200	1	1	1
Lockplate	201199	1	1	1
Thrustwasher (201168 Steering Gear)	201201	1	1	1
Thrustwasher (202756 Steering Gear)	202760	1	1	1
14.118 - STEERING GEAR SHAFT COVER				
Cover (201168 Steering Gear)	201202	1	1	1
Cover (202756 Steering Gear)	202761	1	1	1
Bolt, 5/16" - 18 x 5/8" Spec. (201168 Steering Gear) ...	201194	4	4	4
Bolt, 5/16" - 18 x 9/16" Spec. (202756 Steering Gear) ...	202758	4	4	4
Lockwasher, 5/16" Ext. Tooth (202756 Steering Gear)	348	4	4	4
Gasket	201203	1	1	1
14.120 - STEERING GEAR SUPPORT BRACKET AND CAP				
Bracket and Cap	201175	1	1	1
Bolt, 1/4" - 20 x 1" Hx. Soc.	490	1	1	1
Bolt, 1/4" - 20 x 1 1/2" Hx. Soc.	491	1	1	1
Lockwasher, 1/4" Med.	190	2	2	2
Bolt, 3/8" - 24 x 2 1/2" Hx. Hd., up to Body No. F47-2192, K100-2882	591	2	-	2
Bolt, 3/8" - 24 x 1 1/2" Hx. Hd., after Body No. F47-2192, K100-2882	494	2	2	2
Flatwasher, 3/8" Sm.	247	4	4	4
Lockwasher, 3/8" Med.	192	2	2	2
Nut, 3/8" - 24 Hx.	188	2	2	2

* As required

STEERING GEAR

GROUP NO., NAME, and PART DESCRIPTION	PART NUMBER	QUANTITY		
		F47	F47C	K100
14.120 - STEERING GEAR SUPPORT BRACKET AND CAP (CONT'D.)				
Bolt, 3/8" - 24 x 1 1/2" Hx. Hd. ..	494	2	2	2
Flatwasher, 3/8" Sm.	247	4	4	4
Lockwasher, 3/8" Med.	192	2	2	2
Nut, 3/8" - 24 Hx.	188	2	2	2
Insulator	201228	1	1	1
Anti-Squeak, after Serial F47-1317, K-2183	202091	1	1	1
14.122 - STEERING GEAR JACKET COVER				
Cover, Right	201180	1	-	-
Screw, No. 8 - 18 x 1/4" Bind. Hd.	492	4	-	-
Cover, Left	201181	1	-	-
Screw, No. 6 - 18 x 1/4" Bind. Hd. (Chrome)	493	4	-	-
Seal, Upper	201182	1	-	-
Seal, Lower	201183	1	-	-
Cover	202499	-	1	-
Screw, No. 8 - 18 x 1/4" Bind. Hd.	492	-	2	-
Seal, Lower	202762	-	1	-
14.124 - STEERING GEAR DASH PANEL COVER				
Cover, Upper, up to Body No. F47-6847, K100-12197	200504	1	-	1
Cover, Lower, up to Body No. F47-6847, K100-12197	200505	1	-	1
Screw, No. 10 - 12 x 1/2" Oval Hd. Cr. Rec. <i>no longer serviced</i>	495	6	-	6
Seal	200503	1	-	1
Seal, Upper, after Body No. F47-6847, K100-12197	202368	1	1	1
Seal, Lower, after Body No. F47-6847, K100-12197	202369	1	1	1
Screw, No. 10 - 24 x 1 1/2" Oval Hd. Cr. Rec.	560	2	2	2
Reinforcement	200511	1	1	1
Screw, No. 10 - 16 x 3/8" Bind. Hd. Cr. Rec.	249	2	2	2
14.126 - STEERING WHEEL				
Wheel, up to Serial F47-3333, K100-5121	201205	1	-	1
Wheel, after Serial F47-3333, K100-5121	201977	1	-	1
Wheel	202460	-	1	-
Nut, 5/8" - 18 Hx. Spec.	201206	1	1	1
14.200 - STEERING GEAR LEVER ARM (PITMAN)				
Arm, 6 1/2" long (use with 201168 Steering Gear)	201215	1	1	1
Arm, 6" long (use with 202756 Steering Gear)	202674	1	1	1
Lockwasher, 7/8" Spec.	201216	1	1	1
Nut, 7/8" - 14 Hx. Spec.	201217	1	1	1
14.202 - STEERING DRAG LINK				
Link, up to Serial F47-12012, K100-19988	201218	1	-	1
Link, after Serial F47-12012, K100-19988	202076	1	1	1
Nut, 1/2" - 20 Hx. Sl.	486	1	1	1
Cotter Pin, 3/32" x 1"	480	1	1	1
14.204 - STEERING DRAG LINK STUD COVER				
Cover	201519	1	1	1
Shield	201520	1	1	1
Cover (Idler Lever End)	201219	1	1	1

STEERING GEAR

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GROUP NO., NAME, and PART DESCRIPTION	PART NUMBER	QUANTITY		
		F47	F47C	K100
14.206 - STEERING DRAG LINK SOCKET				
Socket, up to Serial F47-12012, K100-19988	201220	1	-	1
Socket, after Serial F47-12012, K100-19988	202077	1	1	1
14.208 - STEERING DRAG LINK END SOCKET CLAMP				
Clamp	201221	1	1	1
Bolt, 5/16" - 24 x 1 7/16" Hx. Hd. Spec.	201222	1	1	1
Lockwasher, 5/16" Hy.	191	1	1	1
Nut, 5/16" - 24 Hx.	189	1	1	1
14.210 - STEERING DRAG LINK END SOCKET BEARING				
Bearing	201226	2	2	2
Spring	201225	2	2	2
Seat	201223	1	1	1
Bumper	201224	2	2	2
Plug, up to Serial F47-12012, K100-19988	201227	1	-	1
Plug, after Serial F47-12012, K100-19988	202078	1	1	1
Cotter Pin, 1/8" x 1 3/4"	496	1	1	1
Oiler (Gear End) 90° 1/8" Pipe	202092	1	-	1
Oiler (Idler Lever End) 45° 1/4" - 28 ... } up to Serial {	202144	1	-	1
Oiler (Gear End) 90° 1/4" - 28	202575	1	-	1
Oiler (Gear End, Idler Lever End) (1/4" - 28 Straight) after Serial F47-12012, K100-19988	202121	2	2	2
14.212 - STEERING IDLER LEVER				
Lever, up to Serial F47-12012, K100-19988	201229	1	-	1
Lever, after Serial F47-12012, K100-19988	202093	1	1	1
Pin, 7/8" - 11 x 3 7/8" Spec.	201231	1	1	1
Lockpin, 1 3/8" long	201131	1	1	1
14.214 - STEERING IDLER LEVER BUSHING				
Bushing, Upper	201233	1	1	1
Bushing, Lower	201234	1	1	1
Washer	202094	2	2	2
Seal	201232	2	2	2
Oiler	202121	1	1	1
14.216 - STEERING TIE ROD				
Tie Rod (includes Seals and Nuts)	201235	2	2	2
14.218 - STEERING TIE ROD END CLAMP				
Clamp	201221	4	4	4
Bolt, 5/16" - 24 x 1 7/16"	201222	4	4	4
Lockwasher, 5/16" Hy.	191	4	4	4
Nut, 5/16" - 24 Hx.	189	4	4	4
14.219 - STEERING TIE ROD END				
End, Rt. Hd. Thread	201236	2	2	2
End, Lt. Hd. Thread	201237	2	2	2
Nut, 1/2" - 20 Hx. Sl.	486	4	4	4
Cotter Pin, 3/32" x 1"	480	4	4	4
Dust Cover	201219	4	4	4
Oiler	202121	4	4	4