

BRAKES and CONTROLS

GROUP NO., NAME, and PART DESCRIPTION	PART NUMBER	QUANTITY		
		F47	F47C	K100
15.000 - BRAKE SUPPORT PLATE - FRONT				
Plate, Right	200176	1	1	1
Plate, Left	200177	1	1	1
Bolt, 3/8" - 24 x 7/8" Hx. Hd. Spec.	201042	8	8	8
Lockwasher, 3/8" Med.	192	8	8	8
Nut, 3/8" - 24 Hx.	188	8	8	8
15.002 - BRAKE SUPPORT PLATE - REAR				
Plate, Right	200178	1	1	1
Plate, Left	200179	1	1	1
Bolt, 3/8" - 24 x 1 1/4" Hx. Hd. Spec.	200387	12	12	12
Lockwasher, 3/8" Hy.	340	12	12	12
Nut, 3/8" - 24 Hx.	188	12	12	12
15.004 - BRAKE SHOES				
Shoe Set (includes 4 Shoes and Linings)	200180	2	2	2
Clip (Hold Down)	200187	8	8	8
Spring, Pull Back (Cylinder End)	200188	4	4	4
Spring, Pull Back (Anchor End)	200189	4	4	4
15.006 - BRAKE LINING SET				
Lining Set (includes Rivets)	200181	2	2	2
15.008 - PARKING BRAKE LEVER				
Lever, Right	200190	1	1	1
Lever, Left	200191	1	1	1
Retainer	200192	2	2	2
Spring Washer	200193	2	2	2
Link	200194	2	2	2
15.010 - BRAKE CYLINDER - FRONT				
Cylinder, Right	200197	1	1	1
Cylinder, Left	200198	1	1	1
Bolt, 5/16" - 18 x 7/16" Hx. Hd. (with L/W)	200196	4	4	4
15.012 - BRAKE CYLINDER - REAR				
Cylinder, Right and Left	200199	2	2	2
Bolt, 5/16" - 18 x 7/16" Hx. Hd. (with L/W)	200196	4	4	4
15.014 - BRAKE CYLINDER REPAIR KIT				
Repair Kit, Front (includes 2 Cups and Boots)	201044	1	1	1
Repair Kit, Rear (includes 2 Cups and Boots)	201043	1	1	1
15.016 - BRAKE CYLINDER BODY - FRONT				
Body, Right	201045	1	1	1
Body, Left	201046	1	1	1
Bleeder Valve	201616	2	2	2

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15.016 - BRAKE CYLINDER BODY - FRONT (CONT'D.)				
Screw, No. 10 - 32 x 1/4" Rd. Hd. Sl.	334	2	2	2
Lockwasher, No. 10 Med.	254	2	2	2
15.018 - BRAKE CYLINDER BODY - REAR				
Body, Right and Left	201047	2	2	2
Bleeder Valve	201048	2	2	2
15.020 - BRAKE CYLINDER PISTON - FRONT WHEEL				
Piston, Front	201050	2	2	2
Piston, Rear	201049	2	2	2
Cup, Front	201052	2	2	2
Cup, Rear	201051	2	2	2
Spring, Return	201054	2	2	2
Boot	201617	4	4	4
Adapter	201630	2	2	2
15.030 - BRAKE CYLINDER PISTON -REAR WHEEL				
Piston	201049	4	4	4
Cup	201051	4	4	4
Spring, Return	201055	2	2	2
Boot	201053	4	4	4
15.035 - MASTER BRAKE CYLINDER				
Cylinder (does not include Fittings)	201056	1	1	1
Bolt, 3/8" - 24 x 2 3/4" Hx. Hd., up to Serial F47-6111, K100-10719	425	2	-	2
Bolt, 3/8" - 24 x 2 3/4" Hx. Hd., after Serial F47-6111, K100-10719	425	1	1	1
Stud, 3/8" - 24 x 4 9/16" Spec. (for Bell Crank Mtg.) after Serial F47-6111, K100-10719	202322	1	1	1
Lockwasher, 3/8" Med.	192	2	2	2
Fitting, Outlet	201057	1	1	1
Gasket ... <i>5175 33/64" ID</i>	201059	1	1	1
Bolt, 1/2" - 20 x 1 5/32" Hx. Hd. Spec.	201058	1	1	1
Gasket ... <i>5175 39/64" ID</i>	201060	1	1	1
15.040 - MASTER BRAKE CYLINDER REPAIR KIT AND FLUID				
Repair Kit (includes Valve, Piston, Piston Cup, Lockwire and Boot)	201618	1	1	1
Hydraulic Brake Fluid (12 Ounces)	202154	*	*	*
Hydraulic Brake Fluid (Quart)	202152	*	*	*
Hydraulic Brake Fluid (Gallon)	202153	*	*	*
Hydraulic Brake Fluid (5 Gallon)	202155	*	*	*
15.042 - MASTER BRAKE CYLINDER BODY				
Body	201619	1	1	1
Plug, Filler	201620	1	1	1
Gasket	201621	1	1	1
15.044 - MASTER BRAKE CYLINDER CHECK VALVE				
Valve	201622	1	1	1

* As required

Litho in U.S.A.

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		F47	F47C	K100
15.046 - MASTER BRAKE CYLINDER PISTON				
Piston	201625	1	1	1
Cup	201624	1	1	1
Spring	201623	1	1	1
15.048 - MASTER BRAKE CYLINDER PISTON STOP PLATE				
Plate	201626	1	1	1
Lockwire	201627	1	1	1
15.050 - MASTER BRAKE CYLINDER PISTON PUSH ROD				
Rod	201628	1	1	1
Boot	201629	1	1	1
15.060 - MASTER BRAKE CYLINDER TO FRAME TUBE				
Tube and Nuts	201083	1	1	1
Nut, 3/8" - 24 Hx. x 3/16" Inv. Fl. Tube	202142	2	2	2
15.062 - MASTER BRAKE CYLINDER TO FRAME TUBE TEE				
Tee	201084	1	1	1
Bolt, 5/16" - 12 x 5/8" Hx. Hd. Tap.	284	1	1	1
15.064 - MASTER BRAKE CYLINDER FRAME TEE TO FRONT BRAKE TUBE - RIGHT				
Tube and Nuts, up to Serial F47-5707, K100-9945 <i>438.207579</i>	201082	1	-	1
Tube and Nuts, after Serial F47-5707, K100-9945	202579	1	1	1
Clip, 3/16" Tube	201841	3	3	3
Nut, 3/8" - 24 Hx. x 3/16" Inv. Fl. Tube Br.	202142	2	2	2
15.066 - MASTER BRAKE CYLINDER FRAME TEE TO FRONT BRAKE TUBE - LEFT				
Tube and Nuts	201085	1	1	1
Clip, 3/16" Tube	201841	1	1	1
Nut, 3/8" - 24 Hx. x 3/16" Inv. Fl. Tube Br.	202142	2	2	2
15.068 - FRONT BRAKE HOSE				
Hose, Right and Left	201086	2	2	2
Clip, Spring	201071	2	2	2
Gasket	201087	2	2	2
15.070 - MASTER BRAKE CYLINDER FRAME TEE TO REAR BRAKE TEE				
Tube, up to Serial F47-4458, K100-7452	201088	1	-	1
Tube, after Serial F47-4458, K100-7452	202065	1	1	1
Clip, 3/16" Tube	201841	9	9	9
Nut, 3/8" - 24 Hx. x 3/16" Inv. Fl. Tube Br.	202142	2	2	2

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15.072 - MASTER BRAKE CYLINDER FRAME TEE TO REAR BRAKE TUBE BRACKET				
Bracket (assembled under Sway Eliminator Mtg. Parts) up to Serial F47-4458, K100-7452	201090	1	-	1
15.074 - REAR BRAKE TUBE BRACKET TO REAR AXLE TEE HOSE				
Hose, up to Serial F47-4458, K100-7452	201089	1	-	1
Hose, after Serial F47-4458, K100-7452	201086	1	1	1
Clip, Spring	201071	1	1	1
Gasket	201087	1	1	1
15.076 - REAR AXLE BRAKE TUBE TEE				
Tee	201091	1	1	1
Bolt, 1/4" - 28 x 7/8" Hx. Hd.	303	1	1	1
Lockwasher, 1/4" Lt.	410	1	1	1
15.078 - REAR AXLE BRAKE TUBE TEE TO REAR BRAKE TUBE - RIGHT				
Tube and Nuts	201092	1	1	1
Clip, No. 3 Closed	201842	3	3	3
Stud, 3/8" - 24 x 3/8" - 16 x 1 1/4" Spec.	201095	1	1	1
Lockwasher, 3/8" Int. Tooth	201	2	2	2
Nut, 3/8" - 24 Hx.	188	1	1	1
Bolt, 3/8" - 16 x 5/8" Hx. Hd. (Clip to Axle)	411	1	1	1
Lockwasher, 3/8" Int. Tooth (Clip to Axle)	201	1	1	1
Nut, 3/8" - 24 Hx. x 3/16" Inv. Fl. Tube Spec.	201094	2	2	2
15.080 - REAR AXLE BRAKE TUBE TEE TO REAR BRAKE TUBE - LEFT				
Tube and Nuts	201093	1	1	1
Clip, No. 3 Closed	201842	1	1	1
Stud, 3/8" - 24 x 3/8" - 16 x 1 1/4" Spec.	201095	1	1	1
Lockwasher, 3/8" Int. Tooth	201	2	2	2
Nut, 3/8" - 24 Hx.	188	1	1	1
Nut, 3/8" - 24 Hx. x 3/16" Inv. Fl. Tube Spec.	201094	2	2	2
15.100 - BRAKE PEDAL TO MASTER BRAKE CYLINDER ROD				
Rod	201061	1	1	1
Flatwasher, 7/16" Sm.	177	1	1	1
Cotter Pin, 3/32" x 3/4"	139	1	1	1
Locknut, 7/16" - 20 Hx.	412	1	1	1
15.102 - BRAKE PEDAL ARM				
Arm (includes Bushing and Pin)	201064	1	1	1
Bushing	201065	1	1	1
Cotter Pin, 5/32" x 1 3/4"	413	1	1	1
Thrustwasher	200223	2	2	2
Oiler	202120	1	1	1

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		F47	F47C	K100
15.104 - BRAKE PEDAL ARM SHAFT				
Shaft (includes Lever) up to Serial F47-3695, K100-5905 ...	200226	1	-	1
Shaft, after Serial F47-3695, K100-5905	201886	1	1	1
Bushing	200227	2	2	2
Thrustwasher	200223	6	6	6
Oiler	202121	1	1	1
15.108 - BRAKE PEDAL ARM RETURN SPRING				
Spring	200224	1	1	1
Bracket	200225	1	1	1
Bolt, 1/4" - 20 x 1/2" Hx. Hd. Tap.	285	2	2	2
15.110 - BRAKE PEDAL				
Pedal	201063	1	1	1
Bolt, 3/8" - 16 x 1 1/8" Hx. Hd.	182	1	1	1
Lockwasher, 3/8" Med.	192	1	1	1
Pad (Rubber)	200220	1	1	1
Dust Seal	200221	1	1	1
15.112 - BRAKE PEDAL FLOOR PLATE				
Plate, Upper	200506	1	1	1
Plate, Lower	200507	1	1	1
Bolt, 1/4" - 28 x 5/8" Rd. Hd. Sl., up to Serial F47-2834, K100-4166	302	6	-	6
Bolt, 1/4" - 20 x 9/16" Hx. Hd. ... after Serial	394	6	6	6
Lockwasher, 1/4" Ext. Tooth [F47-2834, K100-4166]	370	6	6	6
Gasket	200508	1	1	1
15.200 - HAND BRAKE LEVER				
Lever, up to Body No. F47-1913, K100-2350	201067	1	-	1
Bolt, 1/4" - 20 x 5/8" Hx. Hd.	257	3	-	3
Lockwasher, 1/4" Med.	190	3	-	3
Lever, after Body No. F47-1913, K100-2350	201850	1	1	1
Bolt, 3/8" - 16 x 1 1/8" Hx. Hd.	182	3	3	3
Lockwasher, 3/8" Med.	192	3	3	3
Spacer, after Body No. F47-1913, K100-2350	201849	1	1	1
15.218 - HAND BRAKE FRONT CABLE				
Cable, up to Body No. F47-1913, K100-2350	201068	1	-	1
Bolt, 5/16" - 12 x 3/4" Hx. Hd. (Cable to Crossmember) .	445	2	-	2
Clip (to Dash Panel)	201071	1	-	1
Grommet	201843	1	-	1
Cable, after Body No. F47-1913, K100-2350	201938	1	1	1
Bolt, 5/16" - 12 x 3/4" Hx. Hd. (Cable to Crossmember) .	445	2	2	2
Grommet	201843	1	1	1
15.220 - HAND BRAKE FRONT CABLE YOKE				
Yoke, used with No. 201067 Lever	201069	1	-	1
Clevis Pin, 5/16" x 1 1/2"	201070	1	-	1
Flatwasher, 5/16" Sm.	225	1	-	1
Cotter Pin, 3/32" x 1/2"	414	1	-	1
Yoke, used with No. 201850 Lever	201845	1	1	1
Clevis Pin, 5/16" x 31/32"	416	1	1	1

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GROUP NO., NAME, and PART DESCRIPTION	PART NUMBER	QUANTITY		
		F47	F47C	K100
15.220 - HAND BRAKE FRONT CABLE YOKE (CONT'D.)				
Flatwasher, 5/16" Sm.	225	1	1	1
Cotter Pin, 3/32" x 1/2"	414	1	1	1
15.222 - HAND BRAKE FRONT CABLE TO EQUALIZER LEVER CLEVIS				
Clevis, 5/16" - 24 x 2 1/4"	201844	1	1	1
Nut, 5/16" - 24 Hx.	189	1	1	1
Flatwasher, 5/16" Sm.	225	1	1	1
Clevis Pin, 5/16" x 13/16"	415	1	1	1
Cotter Pin, 3/32" x 1/2"	414	1	1	1
15.226 - HAND BRAKE FRONT CABLE CLAMP				
Clamp, to Hand Brake Lever Brkt.	201846	1	1	1
Bolt, 5/16" - 24 x 5/8" Hx. Hd.	274	2	2	2
Lockwasher, 5/16" Med.	240	2	2	2
Nut, 5/16" - 24 Hx.	189	2	2	2
15.228 - HAND BRAKE FRONT CABLE SUPPORT CLAMP				
Clamp	201073	1	1	1
Screw, No. 10 - 16 x 3/8" Bind. Hd. Sl.	420	2	2	2
Screw, No. 10 - 32 x 5/8" Rd. Hd. Sl.	419	1	1	1
Lockwasher, No. 10 Med.	254	1	1	1
Nut, No. 10 - 32 Hx.	202	1	1	1
15.230 - HAND BRAKE EQUALIZING LEVER				
Lever	201074	1	1	1
Clevis Pin	201072	1	1	1
Flatwasher, 5/16" Sm.	225	1	1	1
Cotter Pin, 3/32" x 1/2"	414	1	1	1
15.232 - HAND BRAKE EQUALIZING LEVER SUPPORT				
Support	201075	1	1	1
Bolt, 5/16" - 12 x 3/4" Hx. Hd. Tap.	445	1	1	1
Bolt, 5/16" - 24 x 1 1/4" Hx. Hd.	418	1	1	1
Lockwasher, 5/16" Med.	240	1	1	1
Nut, 5/16" - 24 Hx.	189	1	1	1
Spacer	200988	1	1	1
15.234 - HAND BRAKE EQUALIZING LEVER SPRING				
Spring	201076	1	1	1
Anchor	201077	1	1	1
15.236 - HAND BRAKE CABLE - REAR				
Cable	201078	1	1	1
Clevis Pin, 5/16" x 13/16"	201072	1	1	1
Flatwasher, 5/16" Sm.	225	1	1	1
Cotter Pin, 3/32" x 1/2"	414	1	1	1
Clip (at Brake Support Plate)	201510	2	2	2
Clip (at Bracket)	201071	2	2	2
Boot	202714	2	2	2