



FIGURE 17-1 — FRAME ASSEMBLY

Key	Part Name	Group	Key	Part Name	Group
1	Channel, Radiator Support.....	17.005	4	Crossmember, Frame - No. 3.....	17.025
2	Support, Front Shock Absorber.....	17.020	5	Bracket, Exhaust Muffler.....	5.060
3	Crossmember, Frame - No. 2.....	17.010	6	Frame Assembly.....	17.000

FIGURE NUMBER	GROUP	PART NAME and DESCRIPTION	PART NUMBER	QTY.	MODELS
17.000 - FRAME					
17-1-6		Frame .....	200980	1	All
		Frame .....(R.H.D.).....	203565	1	F485, K481
17.005 - RADIATOR SUPPORT CHANNEL					
17-1-1		Channel.....	203072	1	All
17.010 - FRAME CROSSMEMBER NO. 2					
		Crossmember, up to Serial F47-1697, K100-1834.....	202763	1	F47, K100
17-1-3		Crossmember, after Serial F47-1697, K100-1834.....	200981	1	All
		Bolt, 5/16"-24 x 3 1/2" Hx. Hd. ....	444	8	All
		Lockwasher, 5/16" Med. ....	240	8	All
		Nut, 5/16"-24 Hx. Hd. ....	189	8	All
17.020 - FRONT SHOCK ABSORBER SUPPORT					
		Support, up to Serial F47-1602, K100-1604.	202587	2	F47, K100
		Support, after Serial F47-1602, K100-1604.	202588	2	All
		Bolt, 5/16"-24 x 7/8" Hx. Hd. ....	270	4	All
		Lockwasher, 5/16" Med. ....	240	4	All
		Nut, 5/16"-24 Hx. ....	189	4	All
17.025 - FRAME CROSSMEMBER NO. 3					
17-1-4		Crossmember.....	202824	1	All