



FIGURE 19-1—INSTRUMENT PANEL - ASSEMBLED VIEW

Key	Part Name	Group	Key	Part Name	Group
1	Jewel, Headlight Beam Indicator.....	7.555	24	Grille, Instrument Board Radio.....	30.410
2	Cluster, Instrument Panel.....	19.100	25	Ventilator Control.....	30.034
3	Trim Plate, Instrument Panel Cluster.....	19.100	26	Moulding, Instrument Board Trim, Center Right.....	30.412
4	Gauge, Fuel.....	19.125	27	Switch, Air Conditioner Fan.....	40.02
5	Ammeter.....	19.135	28	Knob, Radio Selector.....	30.412
6	Speedometer.....	19.140	29	Switch, Courtesy Lamp Manual.....	30.703
7	Gauge, Oil Pressure.....	19.120	30	Switch, Headlight.....	7.600
8	Gauge, Water Temperature.....	19.130	31	Moulding, Instrument Board Trim, Center Left.....	30.412
9	Control, Windshield Wiper & Defroster.....	30.354	32	Control, Throttle.....	3.325
10	Bar, Windshield Division - Inner.....	30.305	33	Panel, Control.....	30.414
11	Clip, Windshield Garnish Moulding - Inner.....	30.304	34	Switch, Ignition.....	7.350
12	Panel, Radio Control Cover.....	30.410	35	Ash Receiver, Left.....	30.406
13	Plate, Instrument Board Name.....	30.408	36	Knob, Ash Receiver, Left.....	30.412
14	Moulding, Instrument Board.....	30.412	37	Control, Ventilator Shutters.....	40.06
15	Moulding, Glove Compartment Door & Dummy Panel.....	30.412	38	Control, Transmission Overdrive.....	9.270
16	Lens and Bezel, Courtesy Lamp.....	30.703	39	Moulding, Instrument Board Trim, End Left.....	30.412
17	Door, Glove Compartment.....	30.404	40	Panel, Instrument Board Dummy.....	30.402
18	Lock, Glove Box Door.....	30.404	41	Control, Temperature.....	40.06
19	Moulding, Instrument Board Trim, End Right.....	30.412	42	Lever, Hand Brake.....	15.200
20	Knob, Right Ash Receiver.....	30.412	43	Switch, Instrument Panel.....	7.640
21	Control, Carburetor Choke.....	3.020	44	Control, Hood Lock.....	18.154
22	Ash Receiver, Right.....	30.406	45	Switch, Starting (Push Button).....	7.270
23	Cigar Lighter.....	7.645			

## INSTRUMENTS

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FIGURE NUMBER	GROUP	PART NAME and DESCRIPTION	PART NUMBER	QTY.	MODELS
19.100 - INSTRUMENT PANEL CLUSTER					
19-1-2		Cluster (Miles) (W/DS) up to Body No.			
		F47-27620, F47C-12174.....	201383	1	F47, F47C
		Bolt, 1/4" - 20 x 1/2" Rd. Hd. Sl. ....	320	3	F47, F47C
		Screw, No.12-14 x 5/8" Bind. Hd. Sl. ...	497	1	F47, F47C
		Flatwasher, 1/4" Sm. ....	243	1	F47, F47C
		Lockwasher, 1/4" Ext. Tooth.....	370	3	F47, F47C
19-1-2		Cluster (Miles) (W/DS) after Body No.			
		F47-27620, F47C-12174.....	202248	1	F47, F47C, F485, F486
		Cluster (Kilo.) (W/DS) after Body No. F47-27620, F47C-12174.....	202846	1	F47, F47C, F485, F486
		Lockwasher, No.12 Int. Ext. Tooth.....	588	4	F47, F47C, F485, F486
		Nut, No.12-24 Hx. ....	502	4	F47, F47C, F485, F486
		Cluster (Miles) (Green) (WO/DS) (up to Body No.)	201812	1	K100
		Cluster (Miles) (Green) (W/DS) (K100-31294) (Export).....	202768	1	K100
		Bolt, 1/4" - 20 x 1/2" Rd. Hd. Sl. ....	320	3	K100
		Screw, No. 12 - 14 x 5/8" Bind. Hd. Sl..	497	1	K100
		Flatwasher, 1/4" Sm. ....	243	1	K100
		Lockwasher, 1/4" Ext. Tooth.....	370	3	K100
		Cluster (Miles) (Green) from Body (WO/DS)..... No. K100-31294 ..	202249	1	K100
		Cluster (Miles) (Green) to (W/DS) (Export)..... K100-36446 ..	202957	1	K100
		Cluster (Miles) (Sandtone Beige (WO/DS)..... (after Body No.)	202706	1	K100, K481
		Cluster (Miles) (Sandtone Beige) (W/DS) (K100-K481 Export only)..... (K100-36446)	202769	1	K100, K101, K481, K482
		Cluster (Kilo.) (Sandtone Beige) (W/DS).....	202965	1	K100, K101, K481, K482
		Lockwasher, No.12-Int. Ext. Tooth.....	588	4	K100, K101, K481, K482
		Nut, No.12-24 Hx. ....	502	4	K100, K101, K481, K482
19-1-3		Plate, Cluster Trim.....	202095	1	F47, F47C, F485, F486
		Screw, No.8-32 x 1/4" Rd. Hd. Sl. ....	310	1	F47, F47C, F485, F486
		Lockwasher, No.8 Ext. Tooth.....	447	1	F47, F47C, F485, F486
19.110 - INSTRUMENT PANEL CLUSTER LENS					
		Lens.....	202096	1	F47, F47C, F485, F486
		Lens (Green) (Miles) up to Body No. K100-36446.....	201814	1	K100
		Lens (Green) (Kilo.) up to Body No. K100-36446.....	202960	1	K100
		Lens (Sandtone Beige) (Miles) after Body No. K100-36446..	202790	1	K100, K101, K481, K482
		Lens (Sandtone Beige) (Kilo.) after Body No. K100-36446..	202966	1	K100, K101, K481, K482
		Gasket.....	202097	1	F47, F47C, F485, F486
		Gasket.....	201815	1	K100, K101, K481, K482
19.120 - OIL PRESSURE GAUGE					
19-1-7		Gauge.....	202493	1	F47, F47C, F485, F486
		Screw, No.8-32 x 1/4" Rd. Hd. Sl. ....	310	2	F47, F47C, F485, F486
		Gasket.....	201379	1	F47, F47C, F485, F486

## INSTRUMENTS

FIGURE NUMBER	GROUP	PART NAME and DESCRIPTION	PART NUMBER	QTY.	MODELS
19.120 - OIL PRESSURE GAUGE (CONT'D.)					
		Gauge (Green).....	201539	1	K100
		Gauge (Sandtone Beige).....	202787	1	K100, K101, K481, K482
		Screw, No.8-32 x 1/4" Rd. Hd. Cr. Rec. .	357	2	K100, K101, K481, K482
		Nut (Terminal) No. 10 - 32 Hx. ....	202	2	K100, K101, K481, K482
		Lockwasher, No. 10 Int. Tooth.....	259	2	K100, K101, K481, K482
.122 - OIL PRESSURE AND FUEL GAUGE CLUSTER					
		Cluster (incl. Gauges, Lens and Bezel) (R.H.D.).....	203487	1	F485
		Cluster (incl. Gauges, Lens and Bezel) (R.H.D.).....	203488	1	K481
		Lens and Bezel, (R.H.D.).....	203493	1	F485, K481
		Lockwasher, No. 10 Ext. Tooth.....	293	2	F485, K481
		Nut, No. 10 - 24 Hx. ....	378	2	F485, K481
		Gauge, Oil Pressure (R.H.D.).....	203489	1	F485
		Gauge, Oil Pressure (R.H.D.).....	203490	1	K481
		Gauge, Fuel, (R.H.D.).....	203491	1	F485
		Gauge, Fuel, (R.H.D.).....	203492	1	K481
		Nut (Terminal) No. 10 - 32 Hx. ....	202	2	F485, K481
		Lockwasher, No. 10 Int. Tooth.....	259	2	F485, K481
19.125 - FUEL GAUGE					
19-1-4		Gauge.....	200471	1	F47, F47C, F485, F486
		Screw, No.8-32 x 1/4" Rd. Hd. Sl. ....	310	2	F47, F47C, F485, F486
		Gasket.....	201379	1	F47, F47C, F485, F486
		Gauge (Green).....	201545	1	K100
		Gauge (Sandtone Beige).....	202786	1	K100, K101, K481, K482
		Screw, No. 8-32 x 1/4" Rd. Hd. Cr. Rec.	357	2	K100, K101, K481, K482
		Nut (Terminal) No.10-32 Hx. ....	202	2	All
		Lockwasher, No.10 Int. Tooth.....	259	2	All
19.130 - WATER TEMPERATURE GAUGE					
19-1-8		Gauge.....	200453	1	F47, F47C, F485, F486
		Screw, No.8-32 x 1/4" Rd. Hd. Sl. ....	310	2	F47, F47C, F485, F486
		Gasket.....	201379	1	F47, F47C, F485, F486
		Gauge (Green).....	201543	1	K100
		Gauge (Sandtone Beige).....	202788	1	K100, K101, K481, K482
		Screw, No. 8 - 32 x 1/4" Fil. Hd. Sl. ..	357	2	K100, K101, K481, K482
		Nut (Terminal) No. 10 - 32 Hx. ....	202	2	K100, K101, K481, K482
		Lockwasher, No.10 Int. Tooth.....	259	2	K100, K101, K481, K482
19.132 - AMMETER AND WATER TEMPERATURE GAUGE CLUSTER					
		Cluster (incl. Gauges, Lens and Bezel) (R.H.D.).....	203494	1	F485
		Cluster (incl. Gauges, Lens and Bezel) (R.H.D.).....	203495	1	K481
		Lens and Bezel.....	203493	1	F485, K481

FIGURE NUMBER	GROUP	PART NAME and DESCRIPTION	PART NUMBER	QTY.	MODELS
19.132 - AMMETER AND WATER TEMPERATURE GAUGE CLUSTER (CONT'D.)					
		Lockwasher, No.10 Ext. Tooth.....	294	2	F485, K481
		Nut, No.10-24 Hx. ....	378	1	F485
		Ammeter (R.H.D.).....	203496	1	F485
		Ammeter (R.H.D.).....	203497	1	K481
		Gauge, Temperature.....	203498	1	F485
		Gauge, Temperature.....	203499	1	K481
		Nut, No.10-32 Hx. (Terminal).....	202	2	F485, K481
		Lockwasher, No.10 Int. Tooth.....	259	2	F485, K481
19.135 - AMMETER					
19-1-5		Ammeter.....	201382	1	F47, F47C, F485, F486
		Screw, No.8-32 x 1/4" Rd. Hd. Sl. ....	310	2	F47, F47C, F485, F486
		Gasket.....	201379	1	F47, F47C, F485, F486
		Ammeter (Green).....	201595	1	K100
		Ammeter (Sandtone Beige).....	202789	1	K100, K101, K481, K482
		Screw, No.8-32 x 1/4" Fil. Hd. Sl. ....	357	2	K100, K101, K481, K482
		Nut (Terminal)No.10-32 Hx. ....	202	2	All
		Lockwasher, No.10-Int. Tooth.....	259	2	All
19.140 - SPEEDOMETER					
		Speedometer Head (Miles).....	201378	1	F47, F47C, F485, F486
		Speedometer Head (Kilo.).....	202845	1	F47, F47C, F485, F486
		Screw, No. 8 - 32 x 1/4" Rd. Hd. Sl. ...	310	4	F47, F47C, F485, F486
19-1-6		Gasket.....	201379	1	F47, F47C, F485, F486
		Speedometer Head (Miles) (R.H.D.).....	203500	1	F485
		Speedometer Head (Kilo.) (R.H.D.).....	203501	1	F485
		Speedometer Head (Miles) (WO/DS) (R.H.D.)..	203502	1	K481
		Speedometer Head (Kilo.) (WO/DS) (R.H.D.)..	203503	1	K481
		Stud, Upper.....	203516	1	F485, K481
		Stud, Lower.....	203517	1	F485, K481
		Lockwasher, No. 10 Med. ....	254	2	F485, K481
		Nut.....	203504	2	F485, K481
		Screw, No. 10-24 x 7/16" Fil. Hd. Cr.			
		Rec. ....	643	2	F485, K481
		Lockwasher, No. 10 Med. ....	254	2	F485, K481
		Speedometer Head (Miles) (Green) (WO/DS)..	201599	1	K100
		Speedometer Head (Miles) (Green) (W/DS)...			
		(Export).....	202783	1	K100
		Speedometer Head (Miles) (Sandtone Beige)			
		(WO/DS).....	202784	1	K100
		Speedometer Head (Miles) (Sandtone Beige)			
		(W/DS) (K100 and K481 Export only).....	202785	1	K100, K101, K481, K482
		Speedometer Head (Kilo.) (Green) (W/DS)...	202969	1	K100
		Speedometer Head (Kilo.) (Sandtone Beige)			
		Screw, No. 8-32 x 1/4" Fil. Hd. Sl. ....	357	6	K100, K101, K481, K482
19.145 - INSTRUMENT TUBES CLAMP					
		Clamp.....	202099	1	F47, F47C, F485, F486
		Screw, No. 10-32 x 5/8" Rd. Hd. Sl. ....	419	2	F47, F47C, F485, F486
		Lockwasher, No. 10 Ext. Tooth.....	294	2	F47, F47C, F485, F486

## INSTRUMENTS

FIGURE NUMBER	GROUP	PART NAME and DESCRIPTION	PART NUMBER	QTY.	MODELS
19.150 - INSTRUMENT TUBES DASH GROMMET					
		Grommet.....	200509	1	All
		Grommet..... (R.H.D.).....	203732	1	F485, K481
		Retainer.....	200510	2	All
		Screw, No. 10-12 x 3/8" Rd. Hd. Sl. ....	311	2	All
19.160 - INSTRUMENT BOARD NAME PLATE (ILLUMINATED)					
		Plate, Frazer, up to Body No. F47-27620, F47C-12174.....	200517	1	F47, F47C
		Plate, Frazer, after Body No. F47-27620, F47C-12174.....	202511	1	F47, F47C, F485, F486
		Plate, Kaiser, up to Body No. K100-31294..	201816	1	K100
		Plate, Kaiser, from Body No. K100-31294 to K100-36446.....	202512	1	K100
		Plate, Kaiser (Sandtone Beige) after Body No. K100-36446.....	202708	1	K100, K101, K481, K482
		Lockwasher, No. 12 Int. Ext. Tooth.....	588	2	All
		Nut, No. 12-24 Hx. ....	502	2	All
		Plate, Name Plate, Trim.....	202095	1	F47, F47C, F485, F486
		Screw, No. 8-32 x 1/4" Rd. Hd. Sl. ....	310	1	F47, F47C, F485, F486
		Lockwasher, No. 8 Ext. Tooth.....	447	1	F47, F47C, F485, F486

# NOTES

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