

KAISER
FRAZER



1949

Combined Chassis and Body

PARTS LIST

Models
K 491
K 492
F 495
F 496

REVISED
MAY, 1949

KAISER-FRAZER SALES CORPORATION

KAISER-FRAZER CORPORATION

Willow Run, Michigan, U. S. A.

LITHO IN U.S.A.

PREFACE

This illustrated Parts List has been carefully compiled to cover the 1949 Kaiser Models K491, K492 and Frazer Models F495 and F496, products of the Kaiser-Frazer Corporation.

The value of a Parts Book is determined by the extent to which it is used in the field, and its usefulness is measured by the ease and accuracy with which parts required to repair the product can be located. It is, therefore, suggested that before making extensive use of this publication, the user thoroughly familiarizes himself with the General Information Section. The better acquainted he becomes with the system employed and the manner in which the book is arranged, the greater will be the value of this Parts Book.

KAISER-FRAZER SALES CORPORATION



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1949

Combined

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PARTS LIST

Models

K 491 K 492 F 495 F 496

This Parts List supersedes all Preliminary Parts Lists pertaining to the Kaiser and Frazer models listed above

REVISED MAY, 1949

KAISER-FRAZER SALES CORPORATION
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 BEND BACK PAGES TO FIND GROUP

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GENERAL INFORMATION

This Illustrated Parts List is issued for your convenience in locating, identifying, specifying and ordering replacement parts for Kaiser Models K491 and K492 and Frazer Models F495 and F496. Body types are identified by the numerals 1, 2, 3, 5 & 6, and when combined with Model numbers, represent not only the 1949 Model but the body type as well. These numerals, designating body types, will be found on the Body Number Plate secured to the dash underneath the hood. For example, when the numeral "1" is shown following the model number, it indicates that the body type is a 4-door sedan. Therefore, a 1949 Kaiser 4-door DeLuxe sedan would be identified as K4921. Body type numerals used on 1949 Kaiser and Frazer models are as follows:

- | | |
|------------------|-------------|
| 1 - 4-Door Sedan | 5 - Utility |
| 2 - Convertible | 6 - Taxicab |
| 3 - Virginian | |

It is important that you review the following pages so that you may become better acquainted with the arrangement of materials and be able to order parts correctly and expediently.

This Parts List is divided into six major sections as follows:

- | | |
|--|---|
| <ul style="list-style-type: none"> ● GENERAL INFORMATION ● ILLUSTRATION INDEX ● GROUP INDEX | <ul style="list-style-type: none"> ● GROUP PARTS LIST ● NUMERICAL INDEX ● ALPHABETICAL INDEX |
|--|---|

GENERAL INFORMATION: Explains the contents of this publication.

ILLUSTRATIONS: Both half-tone and line drawing illustrations are reproduced in this book to assist you in locating parts rapidly. These illustrations show the typical construction of important assemblies and are found in each group preceding the text material. A legend pertaining to each illustration contains a key number, description and group number for each part thus aiding you in finding the correct part number in the text following. These illustrations may not always show the exact detail of the part needed and are therefore used for identification only. See the Illustration Index on pages VII, VIII and IX for a complete list of illustrations in this book.

GROUP INDEX: Lists the groups and sub-groups used in making up the Group Parts List.

GROUP PARTS LIST: The grouping used throughout this publication is based on the "Decimal System", i.e., the digit preceding the decimal point indicates the main group number and the digits following the decimal point designate the Sub-Groups. (See Group Index)

NUMERICAL INDEX: Contains all parts, indicating the part number and group in which they appear.

ALPHABETICAL INDEX: Contains all parts, indicating the noun name and the group in which they appear.

Locational Terms - All parts pertaining to a vehicle, having the same functions but which are not interchangeable, are designated by right, left, upper, lower, front, or rear, in regard to the location in or on the vehicle when it is viewed from the rear facing forward.

Attaching Parts - All attaching parts such as screws, bolts, nuts, rivets, washers, etc., are indented immediately under the part or parts with which they are used. When two similar parts having the same attaching parts are listed, such as right and left brackets, they are placed immediately following one another and the attaching parts for both are indicated by a single listing showing the total quantity required. As an example:

	Part No.	Models	Quantity
6.492 - STONE DEFLECTOR PANEL - FRONT			
Extension, Right.....	204344	495, 496	1
Extension, Left.....	204345	495, 496	1
Bolt, No. 10 - 32 x 1/2" Hx. Hd.	694	All	8
Washer, No. 10 Ext. T	294	All	8
Nut, No. 10 - 32 Hx.	202	All	8

GENERAL INFORMATION

Important Notes:

Reference made "up to Serial or Body No." and "after Serial or Body No." indicates that the part is used "up to" the numeral but not inclusive. "After" is the actual starting point of use of the new part.

Always furnish Car Serial, Body Number and paint or trim code when ordering painted or trimmed parts. When ordering Trim Material, sample or samples must be furnished at time order is placed. See Parts Price List for paint information.

GROUP NUMBERS SHOULD NEVER BE USED FOR ORDERING PARTS.
ORDER BY PART NUMBER ONLY.

HOW TO ORDER GLASS

Glass is not carried in stock. When replacement is necessary, glass requirements should be procured from the stores or warehouses of Libbey-Owens-Ford Glass Company, the Pittsburgh Plate Glass Company or the W. P. Fuller Company. If the above glass companies do not have a local representative you should order your glass requirements through your Car Distributor.

The glass manufacturers have been furnished with all pertinent information, therefore when placing orders for glass always furnish the correct part number and the type of car for which the glass is required.

The above applies to glass only and not assemblies which may include a frame or a channel. Such parts must be ordered from your Car Distributor or the Kaiser-Frazer Sales Corporation, Willow Run, Michigan.

HOW TO ORDER PARTS

When ordering parts, use only the regular "Parts Order Form", which is supplied by the Kaiser-Frazer Sales Corporation.

All telephone and telegraph orders must be confirmed using the regular "Parts Order Form" on which the following statement must be made:

"Confirmation of telephone call of _____ (Date)."

or

"Confirmation of telegram of _____ (Date)."

Parts Orders must not be included in letters covering other subjects.

Instructions for the use of "Parts Order Form" are printed thereon.

Present telegraph regulations, in the United States only, make it possible to specify actual part number digits at code word cost when ordering parts by telegram. There is no longer any need for a "Code" which has heretofore been used for economy reasons in the transmission of telegraphic orders.

MASTER CODE LETTERS

Telegraphic charges for coded-words or for numbers are made on the basis of one word for five code letters or one word for five digits in a number. If there are six to ten letters in a code word or six to ten digits in a number, the charge will be on the basis of two words in each case. For that reason the following Master Code Letters can be used to identify the first digit of six digit numbers to reduce telegraphic expense:

B - 100,000 Series
C - 200,000 Series
E - 300,000 Series

F - 400,000 Series
H - 500,000 Series
J - 600,000 Series

K - 700,000 Series
L - 800,000 Series
M - 900,000 Series

GENERAL INFORMATION

If your telegram included more than one six digit part number, you could economize by using the Master Code Letter in the following manner:

C 00610 00742 01145 01756 01796

The Master Code Letter "C" would indicate that the first digit in the succeeding five part numbers is "2" and the message, constituting the equivalent of six words, would be translated as follows:

200610 200742 201145 201756 201796

Had the Master Code Letter "C" not been used and each six-digit part number sent in full, the above message would have been charged at the rate of ten words. The use of the Master Code Letter "C" effected a saving of four words.

When using Master Code Letters, as in the above telegram, the part numbers should be arranged in numerical sequence. Master Code Letter should be used only when there are two or more six-digit part numbers with the same first digit. With only one six-digit part number in a series, no saving would be effected by the use of the Master Code Letter because the Code Letter itself counts as one word.

The use of Master Code Letters is especially economical in connection with long messages inasmuch as the telegraph companies now accept "Day Letters" and "Night Letters" containing code words or part numbers as outlined above, at the regular "Day Letter" or "Night Letter" rates.

The Utility Codes below are to be used in giving shipping instructions on telegraphic orders and making telegraphic inquiries concerning parts orders already placed.

AKFS - Ship us by air express _____
AKFC - Ship us by air cargo _____
AKFM - Ship us by air mail _____
PKFP - Ship us by parcel post - special delivery _____
EKFB - Ship us by express _____
FKFE - Ship us by freight _____
TKFC - Ship us by motor truck _____

AKFP - Charge our account and ship by air express to _____
AKFA - Charge our account and ship by air cargo to _____
AKFB - Charge our account and ship by air mail to _____
PKFL - Charge our account and ship by parcel post to _____
PKFU - Charge our account and ship by parcel post - special delivery to _____
EKFT - Charge our account and ship by express to _____
FKFO - Charge our account and ship by freight to _____
TKFO - Charge our account and ship by motor truck to _____

AKFD - Ship by air express C.O.D. to _____
AKFE - Ship by air cargo C.O.D. to _____
AKFG - Ship by air mail C.O.D. to _____
PKFD - Ship by parcel post C.O.D. to _____
PKFR - Ship by parcel post - Special delivery C.O.D. to _____
EKFD - Ship by express C.O.D. to _____
FKFU - Ship by freight S.D. B.L. to _____

OKFA - When and how did (or will) you ship our order of (or number)? _____
OKFB - Cancel order for parts, our telegram of _____
OKFC - Cancel order for parts, our order number _____

GENERAL INFORMATION

A sample of telegram is given below:

KAISER - FRAZER SALES CORPORATION
WILLOW RUN, MICHIGAN

AKFS ONE C 00610 00742 FKFE TWO C 01145 01756 OKFC 1425

DOE MOTOR SALES

Translated this telegram would read:

KAISER - FRAZER SALES CORPORATION
WILLOW RUN, MICHIGAN

SHIP BY AIR EXPRESS ONE 200610, 200742. SHIP BY FREIGHT TWO 201145, 201756. CANCEL ORDER FOR PARTS OUR ORDER NO. 1425.

DOE MOTOR SALES

The preceding telegram is rated as 12 words. Had the utility code and master code letters not been used it would be rated as 25 words.

LOCATION OF CAR SERIAL, BODY AND ENGINE NUMBERS

Car Serial Number	Left front door hinge pillar post.
Engine Number: (See Important Notes)	Left side of engine stamped in block at upper front; also on plate attached to left side center of crankcase.
Body Number:	On left side of cowl or on the front of dash (right side) under the hood.

IMPORTANT NOTICE

Symbols used in connection with engine numbers denote the following:

- "A" Designates .010 undersize main and rod bearings.
- "B" Designates .002 undersize main bearings.
- "N" Designates .020 oversize pistons.
- "AN" Designates .010 undersize main and rod bearings and .020 oversize pistons.
- "NX" Designates .002 undersize main bearings and .020 oversize pistons.

The above code letters designating the undersize and oversize parts appear as a suffix to the engine number.

Engines manufactured at the Detroit plant carry the numeral "4" following the engine model designation.

Engines manufactured at the Muskegon plant carry the numeral "8" following the engine model designation.

GENERAL INFORMATION

MODEL IDENTIFICATION CHART

	Model	Starting Serial
Kaiser	K491	K491-001000
Kaiser	K492	K492-001000
Frazer	F495	F495-001000
Frazer	F496	F496-001000

LIST OF ABBREVIATIONS USED IN THIS PUBLICATION

Amp.	Ampere	Med.	Medium
Bind. Hd.	Binding Head	MM.	Millimeter
Br.	Brass	Ml'dg.	Moulding
Brg.	Bearing	Mtg.	Mounting
Brk't.	Bracket	No.	Number
Comp't.	Compartment	O.D.	Outside Diameter
Comp.	Compression	Ov. Hd.	Oval Head
Cont'd.	Continued	Oz.	Ounce
Cr. Rec.	Cross Recess	Pan Hd.	Pan Head
Cts'k.	Countersunk	Pt.	Point or Pint
Diam.	Diameter	Qt.	Quart
Dr'ld.	Drilled	Reinf.	Reinforcement
Ext.	Extension	Req.	Required
Ext. Tooth	External Tooth	R.H.D.	Right Hand Drive
Fil. Hd.	Fillister Head	R.H. Thd.	Right Hand Thread
Fl. Hd.	Flat Head	Rd. Hd.	Round Head
Ft.	Foot or Feet	Sl.	Slotted
Ga.	Gauge	Sm.	Small
Gal.	Gallon	Soc.	Socket
Hd'ls.	Headless	Sq.	Square
Hx.	Hexagon	Sq. Hd.	Square Head
Hx. Hd.	Hexagon Head	Std.	Standard
Hx. Soc. Cup Pt.	Hexagon Socket Cup Point	Supp't.	Support
Hy. or Hvy.	Heavy	Tap.	Tapping
I.D.	Inside Diameter	Temp.	Temperature
Incl.	Includes	Thd.	Thread
Inst.	Instruments	T.	Tooth
Int. Ext. Tooth	Internal and External Tooth	Trans.	Transmission
Int. Tooth	Internal Tooth	Vent.	Ventilator
Inv. Fl. Tube	Inverted Flared Tube	W/DS.	With Directional Signal
Kilo.	Kilometer	WO/DS.	Without Directional Signal
Lbs.	Pounds	W/OD.	With Overdrive
L.H.D.	Left Hand Drive	WO/OD.	Without Overdrive
Lg.	Large	W/S.	Windshield
L.H. Thd.	Left Hand Thread	With L/W	With Lockwasher
Lt.	Light		

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1.020 Engine Support Insulator - Rear
1.030 Engine Ground Strap
1.100 Cylinder Block
1.105 Cylinder Block End Plate - Front
1.110 Cylinder Block End Plate - Rear
1.200 Cylinder Head
1.300 Crankshaft
1.303 Crankshaft Oil Seal
1.310 Crankshaft Thrustwasher
1.315 Crankshaft Main Bearings
1.320 Crankshaft Main Bearing Caps
1.325 Crankshaft Bearing Filler Block - Front
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1.330 Vibration Damper
1.350 Crankshaft Pulley
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1.370 Timing Pointer
1.400 Connecting Rod
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1.410 Pistons
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2. ENGINE LUBRICATION

2.200 Oil Pump
2.205 Oil Pump Body
2.210 Oil Pump Drive Shaft
2.215 Oil Pump Idler Gear Shaft
2.230 Oil Pump Cover
2.235 Oil Pump Float
2.300 Oil Filter
2.315 Oil Filter Inlet Tube
2.316 Oil Filter Outlet Tube
2.400 Oil Pan
2.405 Oil Return Tube (Valve Chamber to Pan)
2.410 Oil Pressure Relief Valve
2.412 Oil Filler Tube
2.415 Oil Depth Gauge (or Dip Stick)
2.420 Oil Pressure Gauge - Instrument Panel
2.430 Oil Pressure Gauge - Engine Unit
2.440 Oil Pressure Gauge Tube - Engine Unit

3. FUEL

3.000 Intake Manifold
3.010 Carburetor Choke Tube
3.070 Accelerator Pedal

3. FUEL (Cont'd)

3.075 Accelerator Linkage Repair Kit
3.080 Accelerator Pedal to Bell Crank Rod
3.090 Accelerator Bell Crank
3.400 Accelerator Linkage Tension Spring
3.410 Accelerator Bell Crank Link Rod
3.430 Accelerator Cross Shaft
3.440 Accelerator Cross Shaft to Carb.
Extension Shaft Lever
3.450 Carburetor Extension Shaft
3.460 Carburetor Extension Shaft Connector
3.470 Fuel Pump
3.480 Fuel Pump Repair Kit
3.490 Fuel Pump Bowl
3.500 Fuel Pump Diaphragm Kit
3.520 Fuel Tank
3.530 Fuel Tank Filler Tube
3.535 Fuel Tank Filler Vent. Alarm
3.550 Fuel Tank to Fuel Pump Line
3.560 Fuel Pump Lines
3.580 Fuel Gauge - Tank Unit
3.590 Fuel Gauge Cover
3.640 Carburetor, Carter Model WA1-622SB
3.660 Carburetor, Carter Model WCD-685SA
(Dual)

4. AIR INTAKE

4.000 Air Cleaner
4.060 Air Cleaner Support Bracket

5. EXHAUST

5.000 Exhaust Manifold (incl. Heat Valve)
5.010 Exhaust Manifold Heat Control
5.015 Exhaust Manifold Heat Control Cover
5.020 Exhaust Manifold Heat Control Valve
Counterweight
5.040 Exhaust Pipe
5.050 Exhaust Pipe Hanger
5.055 Exhaust Muffler
5.060 Exhaust Muffler Bracket and Clamp
5.070 Tail Pipe

6. COOLING

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6.300 Water Pump
6.400 Radiator
6.410 Thermostat
6.420 Radiator Hoses and Tube
6.425 Water Outlet Elbow - Cylinder Head
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7.420 Generator Brush
7.426 Generator Cover Band
7.428 Generator Drive End Plate
7.434 Generator Drive Pulley
7.460 Generator Adjusting Link
7.465 Generator Mounting Bracket
7.470 Generator Voltage Regulator
7.495 Ammeter
7.500 Storage Battery
7.510 Battery Cables
7.520 Horns
7.525 Horn Relay
7.531 Horn Medallion (on Steering Wheel)
7.533 Horn Blowing Ring
7.534 Horn Blowing Ring Contact Plate
7.536 Horn Blowing Ring Cable
7.540 Headlights
7.546 Headlight Cable
7.550 Headlight Cable Terminal Block
7.552 Headlight Cable Terminal Block Harness
7.553 Headlight Switch
7.554 Headlight Dimmer Switch
7.556 Headlight Beam Indicator Light Socket
7.560 Parking Light
7.561 Parking Light Baffle
7.563 Parking Light Lens
7.564 Parking Light Bulb

7. ELECTRICAL (Cont'd)

7.568 Parking Light Cable
7.570 Tail, Stop and Directional Light
7.571 Tail Light Body
7.572 Tail Light Lens
7.574 Tail Light Bulb
7.576 Tail Light Cable
7.578 Tail Light Cable Junction Block
7.620 Directional Signal Light Switch
7.626 Directional Signal Light Switch Lever
7.630 Directional Signal Light Switch Cut-Off
7.635 Directional Indicator Light Flasher
7.637 Directional Indicator Light Socket
7.640 Instrument Panel Switch
7.642 Instrument Panel Wiring Junction Block
7.643 Instrument Lights Wiring Harness
7.644 Courtesy (or Map) Light Switch
7.646 Courtesy (or Map) Light
7.648 Courtesy (or Map) Light Wiring Harness
7.649 Courtesy Light Socket (Seat Back)
7.650 Stop Light Switch
7.652 Cigar Lighter
7.657 Cigar Lighter Cable (Seat Back)
7.660 Fuel Gauge Tank Unit Cable
7.700 Chassis Wiring Harness
7.800 Overdrive Solenoid
7.802 Overdrive Rail Switch
7.804 Overdrive Solenoid Relay
7.806 Overdrive Kickdown Switch
7.810 Overdrive Rail Switch to Governor Cable
7.812 Overdrive Wiring Harness

8. CLUTCH

8.100 Clutch Disc (Nine Spring Clutch)
8.102 Clutch Disc (Three Spring Clutch)
8.104 Clutch Pressure Plate (Nine Spring Clutch)
8.106 Clutch Pressure Plate (Three Spring Clutch)
8.120 Clutch Release Bearing
8.125 Clutch Release Fork
8.130 Clutch Housing
8.135 Clutch Housing Pan
8.140 Clutch Pedal
8.145 Clutch Pedal Shaft
8.150 Clutch Pedal to Cross Shaft Adjusting Link
8.155 Clutch Pedal Cross Shaft
8.160 Clutch Pedal Assist Spring Link
8.165 Clutch Adjusting Rod
8.170 Clutch Pedal Floor Plate

9. TRANSMISSION

9.000 Transmission
9.003 Transmission Repair Kits
9.005 Transmission Case
9.007 Transmission Case Cover

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9. TRANSMISSION (Cont'd)

- 9.100 Transmission Drive Pinion
- 9.105 Transmission Drive Pinion Bearing
- 9.110 Transmission Drive Pinion Bearing Snap Ring
- 9.115 Transmission Drive Pinion Bearing Retainer
- 9.117 Transmission Drive Pinion Bearing Retainer Gasket
- 9.120 Transmission Main Shaft
- 9.125 Transmission Second and High Synchronizer
- 9.130 Transmission Second and High Synchronizer Sleeve
- 9.135 Transmission Sliding Gear
- 9.140 Transmission Main Shaft Bearing
- 9.145 Transmission Main Shaft Bearing Retainer and Adapter
- 9.155 Transmission Countershaft Gear Cluster
- 9.160 Transmission Countershaft Gear Bearings
- 9.165 Transmission Countershaft
- 9.170 Transmission Reverse Idler Gear
- 9.175 Transmission Reverse Idler Gear Shaft
- 9.180 Transmission Shifting Lever - Inner
- 9.185 Transmission Shifting Fork and Shoe
- 9.190 Transmission Shifting Lever Poppet Ball
- 9.195 Transmission Shifting Lever - Outer
- 9.200 Transmission Overdrive Housing
- 9.205 Transmission Overdrive Gear and Plate - Stationary
- 9.210 Transmission Overdrive - Stationary Gear
- 9.215 Transmission Overdrive Stationary Gear Cover Plate
- 9.220 Transmission Overdrive Stationary Gear Pinion Cage
- 9.225 Transmission Overdrive Free Wheeling Cam
- 9.230 Transmission Overdrive Free Wheeling Cam Bearing
- 9.235 Transmission Overdrive Main Shaft
- 9.240 Transmission Overdrive Main Shaft Bearing
- 9.245 Transmission Overdrive Ring Gear
- 9.250 Transmission Overdrive Shift Fork
- 9.255 Transmission Overdrive Shift Control Shaft
- 9.260 Transmission Overdrive Control Shaft Lever
- 9.261 Transmission Overdrive Control Shaft Lever Swivel
- 9.265 Transmission Overdrive Governor
- 9.270 Transmission Overdrive Control
- 9.275 Transmission Overdrive Control Bracket (at Dash Panel)
- 9.282 Speedometer Cable
- 9.284 Speedometer Cable Core
- 9.286 Speedometer Drive Gear and Pinion
- 9.290 Speedometer and Taxicab Drive Gear and Pinion
- 9.300 Transmission Gear Shift Lever
- 9.305 Transmission Gear Shift Lever Guide
- 9.310 Transmission Gear Shift Shaft

9. TRANSMISSION (Cont'd)

- 9.315 Transmission Gear Shift Shaft Bracket - Upper
- 9.320 Transmission Gear Shift Lever - Lower - Low and Reverse
- 9.330 Transmission Gear Shift Lower Lever Retainer
- 9.335 Transmission Gear Shift Shaft Bracket - Lower
- 9.340 Transmission Gear Shift Rod
- 9.342 Transmission Gear Shift Rod Cross Shaft - R.H.D.
- 9.345 Transmission Gear Shift Rod Bellcrank

11. DRIVE SHAFT

- 11.000 Propeller Shaft and Universal Joints - Front
- 11.002 Propeller Shaft and Yoke - Front
- 11.004 Propeller Shaft Companion Flange - Front
- 11.006 Propeller Shaft Center Support Bearing
- 11.008 Propeller Shaft Center Bearing Support
- 11.012 Propeller Shaft Companion Flange - Center
- 11.014 Propeller Shaft and Joints - Rear
- 11.016 Propeller Shaft and Yoke - Rear
- 11.020 Propeller Shaft Companion Flange - Rear
- 11.030 Universal Joint Repair Kit
- 11.035 Universal Joint Body
- 11.037 Universal Joint Ball and Roller
- 11.038 Universal Joint Centering Spring and Button
- 11.040 Universal Joint Compensating Spring
- 11.045 Universal Joint Boot

12. REAR AXLE and SUSPENSION

- 12.000 Rear Axle
- 12.005 Rear Axle Housing
- 12.015 Rear Axle Differential Case
- 12.020 Rear Axle Differential Gear and Pinion Kit
- 12.035 Rear Axle Differential Bearing
- 12.045 Rear Axle Drive Gear and Pinion
- 12.050 Rear Axle Drive Pinion Bearing - Front
- 12.060 Rear Axle Drive Pinion Bearing - Rear
- 12.080 Rear Axle Shaft
- 12.200 Rear Spring
- 12.215 Rear Spring Mounting Plate
- 12.220 Rear Spring Shackles
- 12.230 Rear Spring (or Axle) Bumper

13. FRONT SUSPENSION

- 13.000 Steering Knuckle
- 13.002 Steering Knuckle King Pin
- 13.004 Steering Knuckle King Pin Thrust Bearing
- 13.006 Steering Knuckle Arm
- 13.008 Steering Knuckle Support

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13. FRONT SUSPENSION (Cont'd)

- 13.010 Front Suspension Upper Arm Pivot - Outer
- 13.012 Front Suspension Lower Arm Pivot - Outer
- 13.014 Front Suspension Upper Arm
- 13.016 Front Suspension Upper Arm Pivot - Inner
- 13.018 Front Suspension Lower Arm
- 13.020 Front Suspension Lower Arm Pivot - Inner
- 13.022 Front Suspension Upper and Lower Arm
Bumper
- 13.024 Front Suspension Spring
- 13.026 Front Suspension Spring Seat - Upper
- 13.200 Front Sway Eliminator Bar

14. STEERING

- 14.100 Steering Gear
- 14.102 Steering Gear Housing
- 14.104 Steering Gear Housing End Cover
- 14.106 Steering Column Jacket
- 14.108 Steering Column Jacket Bearing
- 14.110 Steering Gear Column and Worm
- 14.112 Steering Gear Worm Thrust Bearing Cup
- 14.114 Steering Gear Worm Thrust Bearing Roller
and Cage
- 14.116 Steering Gear Shaft and Roller
- 14.118 Steering Gear Shaft Cover
- 14.120 Steering Gear Support Bracket and Cap
- 14.121 Steering Gear Support "U" Bolt
- 14.122 Steering Gear Jacket Cover
- 14.124 Steering Column Dash Panel Pad
- 14.126 Steering Wheel
- 14.200 Steering Gear Lever Arm (Pitman)
- 14.202 Steering Drag Link
- 14.204 Steering Drag Link Stud Cover
- 14.206 Steering Drag Link Socket
- 14.212 Steering Idler Lever
- 14.214 Steering Idler Lever Bushing
- 14.216 Steering Tie Rod

15. BRAKES and CONTROLS

- 15.000 Brake Support Plate - Front
- 15.002 Brake Support Plate - Rear
- 15.004 Brake Shoes
- 15.006 Brake Lining Set
- 15.008 Hand Brake Operating Lever - In Rear
Brake
- 15.010 Brake Cylinder - Front
- 15.012 Brake Cylinder - Rear
- 15.014 Brake Cylinder Repair Kit
- 15.016 Brake Cylinder Body - Front
- 15.018 Brake Cylinder Body - Rear
- 15.020 Brake Cylinder Piston - Front Wheel
- 15.030 Brake Cylinder Piston - Rear Wheel
- 15.035 Master Brake Cylinder
- 15.036 Master Brake Cylinder Access Hole Cover
(In Floor Pan)
- 15.040 Master Brake Cylinder Repair Kit and
Fluid

15. BRAKES and CONTROLS (Cont'd)

- 15.060 Master Brake Cylinder Tube (Cylinder to
Frame Tee)
- 15.062 Master Brake Cylinder Frame Tee
- 15.064 Front Brake Tube
- 15.068 Front Brake Hose
- 15.070 Rear Brake Tube (Frame Tee to Rear Hose)
- 15.074 Rear Brake Hose (Brake Tube to Axle Tee)
- 15.076 Rear Axle Brake Tube Tee
- 15.078 Rear Axle Brake Tube (Axle Tee to Wheel
Cylinder)
- 15.100 Master Cylinder Operating Rod (Pedal to
Cylinder)
- 15.102 Brake Pedal
- 15.104 Brake & Clutch Pedal Shaft
- 15.108 Brake Pedal Return Spring
- 15.112 Brake Pedal Floor Plate
- 15.200 Hand Brake Lever
- 15.218 Hand Brake Front Cable
- 15.220 Hand Brake Front Cable Yoke
- 15.226 Hand Brake Front Cable Clamp (on Cowl)
- 15.228 Hand Brake Front Cable Support Clamp
- 15.236 Hand Brake Cable - Rear

16. WHEELS

- 16.002 Front Wheel Hub and Drum
- 16.006 Front Wheel Brake Drum
- 16.010 Front Wheel Bearings
- 16.020 Rear Wheel Hub and Drum
- 16.022 Rear Wheel Brake Drum
- 16.026 Wheel Hub Cap or Cover
- 16.028 Wheel Trim Ring (for Sets see Group
40.122)
- 16.030 Spare Wheel Mounting Clamp

17. FRAME

- 17.000 Frame
- 17.005 Air Scoop Support
- 17.010 Frame Crossmember No. 2
- 17.020 Front Shock Absorber Support
- 17.025 Frame Crossmember No. 3

18. FENDERS and SHEET METAL

- 18.000 Front Fender
- 18.002 Front Fender Moulding
- 18.004 Front Fender Name Plate
- 18.005 Front Fender Brace
- 18.010 Front Fender Splash Shield
- 18.015 Dust Pan
- 18.030 Dust Pan Bracket
- 18.100 Hood
- 18.130 Hood Medallion & Mounting
- 18.147 Hood Lock Latch Support Plate (on
Radiator Grille)
- 18.148 Hood Lock Bolt Plate (on Hood)

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- 18. FENDERS and SHEET METAL (Cont'd)**
- 18.150 Hood Lock Latch (on Latch Support Plate)
 - 18.152 Hood Lock Safety Catch (on Hood)
 - 18.154 Hood Lock Control
 - 18.158 Hood Lock Control Cable Bracket (at Cowl)
 - 18.200 Hood Hinges
- 19. INSTRUMENTS**
- 19.122 Oil Pressure and Fuel Gauge Cluster
 - 19.132 Ammeter and Water Temperature Gauge Cluster
 - 19.140 Speedometer
 - 19.150 Instrument Tube to Dash Grommet
 - 19.155 Electric Clock
- 20. CHASSIS MISCELLANEOUS**
- 20.000 Shock Absorber - Front
 - 20.002 Shock Absorber to Upper Support Cushion
 - 20.004 Shock Absorber to Front Spring Seat Cushion
 - 20.010 Shock Absorber - Rear
 - 20.100 Front License Plate Bracket
 - 20.106 Front License Plate Mounting Parts
 - 20.115 Rear License Plate Bracket
 - 20.119 Rear License Plate Mounting Parts
 - 20.200 Front Bumper Bar
 - 20.208 Front Bumper Support
 - 20.250 Rear Bumper Bar
 - 20.252 Rear Bumper Support
 - 20.260 Bumper Guard - Front
 - 20.262 Grille Guard
 - 20.265 Bumper Guard - Rear
 - 20.300 Tools
- 30.010 BODY MOUNTINGS**
- 30.012 Body Hold Down Bolt
 - 30.014 Body Hold Down Bolt Shim or Insulator
- 30.030 BODY PANELS**
- 30.034 Body Ventilating Air Duct
 - 30.038 Door Hinge Pillars and Reinforcements (Prime)
 - 30.040 Rear Quarter Panels (Prime)
 - 30.048 Rear Stone Deflector (Prime)
 - 30.050 Body Shells (Prime)
 - 30.052 Roof Panel (Prime)
 - 30.054 Cowl (or) Body Front End
 - 30.056 Rocker Panel (Prime)
 - 30.057 Rear Wheel Shields
 - 30.058 Rear Floor Pan and Lower Deck Panel (Prime)
- 30.060 REAR COMPARTMENT (OR) DECK LID, HINGES and PROP**
- 30.062 Deck Lid and Weatherstrip
 - 30.064 Deck Lid Hinges and Prop
 - 30.068 Deck Lid Handles
 - 30.0702 License Light
 - 30.074 Deck Lid Latch and Striker
- 30.080 BODY MOULDINGS**
- 30.084 Rocker Panel Moulding
 - 30.085 Rear Wheel Shield Moulding
 - 30.086 Rear Belt Moulding
 - 30.087 Roof Moulding
 - 30.088 Rear Window Finish Moulding
 - 30.090 Door Belt Moulding
 - 30.091 Exterior Moulding, Lower
 - 30.092 Crease Line Moulding
 - 30.094 Windshield Moulding
- 30.100 BODY DOOR, LOCKS, HINGES, HANDLES and REMOTE CONTROLS**
- 30.101 Front Door Garnish Moulding
 - 30.102 Front Doors (Inc. Regulators, Locks & Locking Rods)
 - 30.104 Front Door Locks
 - 30.106 Front Door Lock Remote Control and Buttons
 - 30.108 Front Door Hinges
 - 30.112 Front Door Check Arm
 - 30.114 Front Door Handles & Locks
 - 30.119 Rear Door Garnish Moulding
 - 30.120 Rear Doors (Inc. Regulators, Lock & Locking Rods)
 - 30.122 Rear Door Locks and Controls
 - 30.124 Rear Door Lock Remote Controls
 - 30.125 Ash Receiver
 - 30.126 Rear Door Hinges
 - 30.128 Rear Door Regulator Cover
 - 30.132 Rear Door Check Arm
 - 30.134 Rear Door Handles
- 30.200 BODY DOOR WINDOWS, VENTILATORS, REGULATORS and CONTROLS**
- 30.201 Door and Ventilator Glass
 - 30.202 Front Door Glass Channel
 - 30.204 Front Window Glass Run, Retainers and Weatherstrip
 - 30.206 Front Door Ventilator, Frame and Glass
 - 30.208 Front Window Regulators and Glass Lifters (Manual, Hydraulic & Vacuum)
 - 30.210 Rear Door Glass Run Channel
 - 30.212 Rear Window Glass Runs and Weatherstrip
 - 30.216 Rear Door Ventilator, Frame and Glass
 - 30.218 Rear Window Regulator and Glass Lifters (Manual, Hydraulic & Vacuum)

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30.300 WINDSHIELD and MOULDING

- 30.301 Windshield Glass
- 30.302 Windshield Weatherstrip
- 30.304 Windshield Garnish Moulding
- 30.306 Windshield Division Bar - Inner

30.350 WINDSHIELD WIPER and CONTROLS

- 30.352 Windshield Wiper Motor
- 30.354 Windshield Wiper Controls
- 30.356 Windshield Wiper Cable Tension Pulley
- 30.358 Windshield Wiper Arm Drive Body (Pivot)
- 30.360 Windshield Wiper Arms and Blades
- 30.364 Vacuum Pump Tubes

30.400 INSTRUMENT BOARD (PANEL)

- 30.402 Instrument Board
- 30.404 Instrument Board Glove Compartment
- 30.406 Instrument Board Ash Receiver
- 30.408 Instrument Board Name Plate and Clock Opening Medallion
- 30.410 Instrument Board Radio Panel and Grille
- 30.412 Instrument Board Moulding
- 30.414 Instrument Board Control Panel

30.500 REAR WINDOW

- 30.501 Rear Window Glass
- 30.502 Rear Window Glass Weatherstrip
- 30.503 Rear Window Moulding & Frame

30.550 SEAT FRAME and CONTROLS

- 30.552 Front Seat Frame
- 30.554 Front Seat Adjuster Guides
- 30.556 Rear Seat Board
- 30.560 Rear Seat Frame

30.600 INTERIOR TRIM

- 30.602 Cowl Trim Panels
- 30.604 Front Door Trim Panels
- 30.606 Center Pillar Trim Panels
- 30.607 Spare Tire Cover
- 30.608 Rear Door Trim Panels
- 30.6085 Weathercord Rear Deck Opening
- 30.609 Rear Door Finger Guards
- 30.610 Rear Quarter Trim Panels
- 30.611 Rear Compartment Trim Panels and Windbreak
- 30.612 Headlining, Bows and Covers
- 30.6125 Rear Deck Wire-on Binding
- 30.6126 Rear Window Trim Covers
- 30.6127 Windshield Header Trim Panel
- 30.6129 Upper Deck Hinge Covers
- 30.614 Door Arm Rests

30.600 INTERIOR TRIM (Cont'd)

- 30.616 Front Seat Cushion and Seat Back
- 30.620 Rear Seat Cushion and Seat Back
- 30.624 Luggage Shelf Trim Panels
- 30.626 Sun Visor
- 30.628 Robe Rail Cord
- 30.630 Floor Mats, Carpets and Dash Insulating Pad
- 30.632 Folding Top
- 30.634 Roof Cover

30.700 BODY LIGHTING

- 30.702 Body Wiring Harness
- 30.704 Dome Light
- 30.706 Dome Light Switch
- 30.710 Glove Compartment Light
- 30.714 Window & Top Lift Wiring Harness
- 30.716 Roof Sign
- 30.718 Door Indicator Light

30.800 BODY INTERIOR FITTINGS

- 30.802 Rear View Mirror
- 30.804 Windshield and Door Garnish Moulding
- 30.806 Front Seat Back Ash Receiver
- 30.808 Scuff Plates
- 30.810 Front Seat Back Assist Handle

30.900 FOLDING TOP and MECHANISM

- 30.902 Folding Top Frame
- 30.904 Top Operating Mechanism
- 30.906 Motor and Pump (Hydraulic)
- 30.908 Top Control
- 30.910 Top and Window Lift Tube, Hose and Connectors
- 30.912 Motor and Pump (Vacuum Window Lift)
- 30.914 Vacuum Window Lift Hose, Tubes and Connector

40. ACCESSORIES OR SPECIAL EQUIPMENT

- 40.002 Air Conditioner
- 40.008 Defroster Controls
- 40.100 Radio
- 40.102 Antenna (Manual and Vacuum)
- 40.104 Spotlight
- 40.108 Back-Up Light
- 40.110 Utility Lamp
- 40.112 Foglights
- 40.114 Underhood Light
- 40.115 Windshield Visor
- 40.116 Windshield Washer
- 40.118 Rear View Mirror (Outside)
- 40.120 Vanity Mirror
- 40.122 Wheel Trim Rings
- 40.124 Gas Tank Locking Cap

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40. ACCESSORIES OR SPECIAL EQUIPMENT (Cont'd)

40.126 Exhaust Deflector
40.128 License Plate Frame
40.129 Seat Protector Panel
40.132 Seat Covers
40.133 Windshield Sealers
40.134 Protective Materials
40.135 Air Vent Wings
40.136 Electric Clock
40.137 Air Ride Cushion
40.138 Fuse Display
40.140 Hood Ornament
40.142 Directional Signal Light Package
40.143 Radiator and Rear Deck Guards
40.144 Spark Plug Insulator
40.145 Oil Filter - Heavy Duty (Air Cooled)

50. STANDARD PARTS

60. GASKET SETS and REPAIR KITS

60.1 Engine
60.2 Engine Lubrication
60.3 Fuel
60.5 Intake and Exhaust
60.6 Cooling
60.7 Electrical
60.9 Transmission
60.11 Drive Shaft
60.12 Rear Axle and Suspension
60.13 Front Suspension
60.14 Steering
60.15 Brakes
60.30 Body