

FIGURE 5-1 — EXHAUST SYSTEM - ALL, EXCEPT CONVERTIBLE MODELS

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Nut	5.070	11	Clamp, Exhaust pipe to Muffler	5.055
2	Lockwasher	5.070	12	Clamp, Exhaust Pipe to Hanger	5.050
3	Insulator, Clamp to Bracket	5.070	13	Bolt, Exhaust Pipe Hanger to Clutch Housing	5.050
4	Bolt, Clamp	5.070	14	Hanger, Exhaust Pipe to Clutch Housing	5.050
5	Clamp, Tail Pipe to Frame	5.070	15	Nut, Exhaust Pipe to Manifold	5.050
6	Muffler	5.055	16	Gasket, Exhaust Pipe to Manifold	5.040
7	Clamp, Muffler to Frame Bracket	5.060	17	Pipe, Exhaust	5.040
8	Spacer, Clamp to Insulator	5.060	18	Pipe, Tail	5.070
9	Bracket, Frame to Muffler Clamp	5.060	19	Deflector, Exhaust	5.070
10	Flatwasher, Insulator to Frame Bracket	5.060			

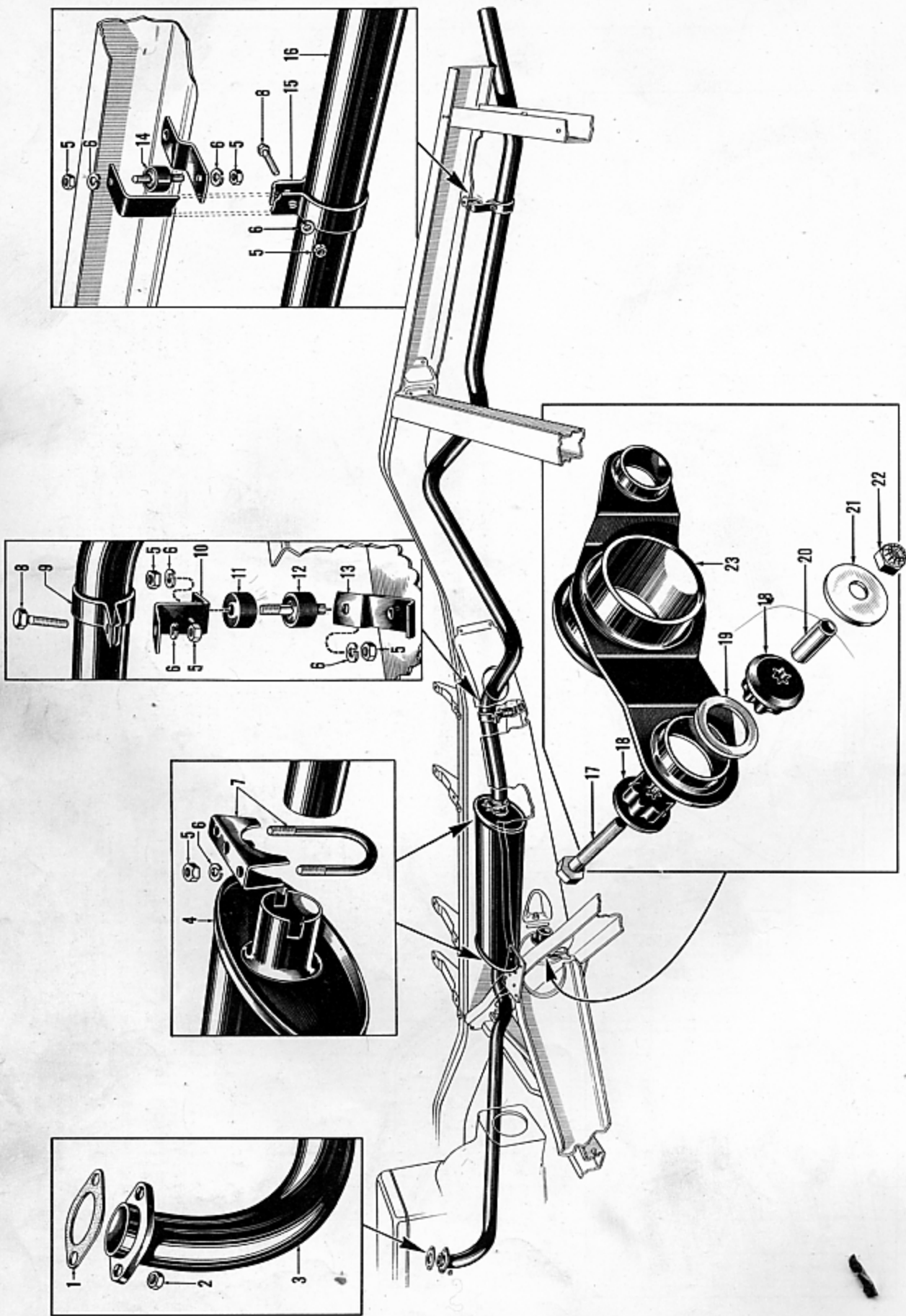


FIGURE 5-2 — EXHAUST SYSTEM AND PROPELLER SHAFT SUPPORT - CONVERTIBLE MODELS

FIGURE 5-2 — EXHAUST SYSTEM AND PROPELLER SHAFT SUPPORT - CONVERTIBLE MODELS

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Gasket, Exhaust Pipe to Manifold.....	5.040	13	Bracket, Insulator to Frame.....	5.070
2	Nut, Exhaust Pipe to Manifold.....	5.040	14	Insulator.....	5.070
3	Pipe, Exhaust.....	5.040	15	Clamp, Tail Pipe to Frame.....	5.070
4	Muffler.....	5.055	16	Pipe, Tail.....	5.070
5	Nut.....	5.070	17	Bolt, Center Bearing Support.....	11.008
6	Lockwasher.....	5.070	18	Insulator, Center Bearing Support.....	11.008
7	Clamp, Muffler to Tail Pipe.....	5.060	19	Flatwasher, Center Bearing Support, Inner.....	11.008
8	Bolt, Clamp.....	5.070	20	Bushing, Center Bearing Support.....	11.008
9	Clamp, Tail Pipe to "X" Member.....	5.070	21	Flatwasher, Center Bearing Support, Outer.....	11.008
10	Bracket, Insulator to Clamp.....	5.070	22	Locknut, Center Bearing Support.....	11.008
11	Spacer, Insulator to Bracket.....	5.070	23	Support, Center Bearing.....	11.008
12	Insulator.....	5.070			

EXHAUST

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	MODELS	BODY STYLES					
				4-DR. SEDAN	CONV.	VIRGINIAN	UTILITY	TANICAB	
				1	2	3	5	6	
	5.000 - EXHAUST MANIFOLD (INCL. HEAT VALVE)								
	Manifold (Single).....	201965	491,495	1			1		
3-1-22	Manifold (Dual).....	203374	All	1	1	1	1	1	
3-1-5	Stud (to Block).....	203611	All	8	8	8	8	8	
3-1-6	Stud (Ends) (Dual).....	200312	All	2	2	2	2	2	
	Stud (Ends and Center) (Single).....	200312	491,495	3			3		
3-1-4	Stud (Center) (Dual).....	203375	All	1	1	1	1	1	
3-1-14	Retainer (Dual).....	203352	All	8	8	8	8	8	
	Retainer (Single).....	200277	491,495	8			8		
3-1-15	Flatwasher (Ends).....	200314	All	2	2	2	2	2	
3-1-12	Flatwasher (Center).....	200315	All	1	1	1	1	1	
3-1-13	Nut.....	200278	All	11	11	11	11	11	
3-1-3	Gasket (to Block).....	200279	All	1	1	1	1	1	
3-1-9	Gasket (to Intake manifold) (Dual).....	203376	All	1	1	1	1	1	
	Gasket (to Intake Manifold) (Single).....	200319	491,495	1			1		
†	Gasket Set (Single Manifold).....	204501	491,495	1			1		
60-23 †	Gasket Set (Dual Manifold).....	204502	All	1	1	1	1	1	
	5.010 - EXHAUST MANIFOLD HEAT CONTROL								
	Valve (Single Manifold).....	200324	491,495	1			1		
	Shaft (Single Manifold).....	200325	491,495	1			1		
3-1-10	Valve (Dual Manifold).....	203377	All	1	1	1	1	1	
3-1-21	Shaft (Dual Manifold).....	203378	All	1	1	1	1	1	
3-1-11	Bushing.....	200326	All	2	2	2	2	2	
	Thermostat (Single Manifold).....	200327	491,495	1			1		
3-1-20	Thermostat (Dual Manifold).....	206180	All	1	1	1	1	1	
	Shield (Single Manifold).....	200328	491,495	1			1		
	5.015 - EXHAUST MANIFOLD HEAT CONTROL COVER								
	Cover.....	200329	491,495	1			1		
	Spacer.....	200330	491,495	1			1		
	Bolt, 1/4" x 1" Hx. Hd.....	207	491,495	1			1		
	Lockwasher, 1/4" Med.....	190	491,495	1			1		
	Stop Pin.....	200331	491,495	1			1		
	5.020 - EXHAUST MANIFOLD HEAT CONTROL VALVE COUNTERWEIGHT								
	Counterweight (Single Manifold).....	200332	491,495	1			1		
3-1-16	Counterweight (Dual Manifold).....	203379	All	1	1	1	1	1	
3-1-18	Key.....	200333	All	1	1	1	1	1	
3-1-19	Screw, No. 10-32 x 3/4" Fil. Hd. Sl.....	164	All	1	1	1	1	1	
3-1-17	Nut, No. 10-32 Hx.....	202	All	1	1	1	1	1	
	5.040 - EXHAUST PIPE								
	Pipe (L.H.D.).....	204783	491	1			1		
	Pipe (R.H.D.).....	204784	491,495	1					
5-1-17	Pipe.....	203380	All	1		1	1	1	
5-2-3	Pipe.....	205710	492,496		1				

† For Component Parts SEE Group 60.5

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	MODELS	BODY STYLES					
				4-DR. SEDAN	CONV.	VIRGINIAN	UTILITY	TAXICAB	
				1	2	3	5	6	
	5.040 - EXHAUST PIPE (Cont'd)								
3-1-23	Stud, 7/16"-14 x 7/16" x 1 5/8".....	201855	All	2	2	2	2	2	
5-1-15	Nut, 7/16"-14 Hx.....	426	All	2	2	2	2	2	
5-1-16	Gasket.....	201852	All	1	1	1	1	1	
	5.050 - EXHAUST PIPE HANGER								
	Hanger (L.H.D.)..... { Single }	202782	491	1				1	
	Hanger (R.H.D.)..... { Manifold }	203560	491,495	1					
5-1-14	Hanger (Dual Manifold).....	203381	All	1	1	1	1	1	
5-1-13	Bolt, 5/16"-18 x 5/8" Hx. Hd.....	208	All	*	*	*	*	*	
	Lockwasher, 5/16" Med.....	240	All	*	*	*	*	*	
5-1-12	Clamp.....	200438	All	1	1	1	1	1	
	Bolt, 5/16"-18 x 1 1/2" Hx. Hd.....	330	All	1	1	1	1	1	
	Lockwasher, 5/16" Med.....	240	All	1	1	1	1	1	
	Nut, 5/16"-18 Hx.....	205	All	1	1	1	1	1	
	5.055 - EXHAUST MUFFLER								
	Muffler (Single Manifold).....	204785	491,495	1				1	
5-1-6	Muffler (Dual Manifold).....	203382	All	1		1	1	1	
5-2-4	Muffler.....	205711	492,496		1				
5-1-11	Clamp, Exhaust Pipe to Muffler.....	200439	All	1	1	1	1	1	
	Lockwasher, 5/16" Med.....	240	All	2	2	2	2	2	
	Nut, 5/16"-18 Hx.....	205	All	2	2	2	2	2	
	5.060 - EXHAUST MUFFLER BRACKET AND CLAMP								
5-1-9	Bracket (to Frame).....	201376	All	1		1	1	1	
	Bolt, 3/8"-24 x 5/8" Hx. Hd. Tap.....	638	All	4		4	4	4	
5-1-7	Clamp.....	203383	All	1		1	1	1	
	Bolt, 5/16"-18 x 1 1/2" Hx. Hd.....	330	All	1		1	1	1	
	Lockwasher, 5/16" Med.....	240	All	1		1	1	1	
	Nut, 5/16"-18 Hx.....	205	All	1		1	1	1	
	Insulator (incl. Stud).....	203130	All	1		1	1	1	
5-1-10	Flatwasher, 5/16" Lg.....	300	All	1		1	1	1	
	Lockwasher, 5/16" Med.....	240	All	2		2	2	2	
	Nut, 5/16"-18 Hx.....	205	All	2		2	2	2	
5-1-8	Spacer.....	203131	All	1		1	1	1	
5-2-7	Clamp, Muffler to Tail Pipe.....	200439	492,496		1				
	Lockwasher, 5/16" Med.....	240	492,496		2				
	Nut, 5/16" x 18 Hx.....	205	492,496		2				
	5.070 - TAIL PIPE								
5-1-18	Pipe.....	204786	All	1		1	1	1	
5-2-16	Pipe.....	205712	492,496		1				
5-2-13	Bracket (to Frame "X" Member).....	205713	492,496		1				
5-1-5	Clamp.....	203385	All	1	1	1	1	1	
5-2-9	Clamp.....	200438	492,496		1				

* As required

