

FIGURE 6-1 — WATER PUMP - EXPLODED VIEW

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Gasket, Water Pump to Block.....	6.300	11	Shaft and Sleeve, Water Pump.....	6.300
2	Bolt.....	6.300	12	Snap Ring, Water Pump Drive Shaft.....	6.300
3	Cover, Water Pump.....	6.300	13	Hub, Water Pump Pulley.....	6.000
4	Gasket, Cover.....	6.300	14	Pulley, Water Pump.....	6.000
5	Serviced Only in Impeller Assembly.....		15	Fan.....	6.000
6	Seal, Water Pump Drive Shaft.....	6.300	16	Bolt with L/W, Fan Blade.....	6.000
7	Washer, Water Pump Drive Shaft (Carbon).....	6.300	17	Bolt, Water Pump.....	6.300
8	Plug, Water Pump Body.....	6.300	18	Lockwasher, Water Pump Bolt.....	6.300
9	Body Assembly, Water Pump.....	6.300	19	Impeller Assembly.....	6.300
10	Bolt, Water Pump.....	6.300			

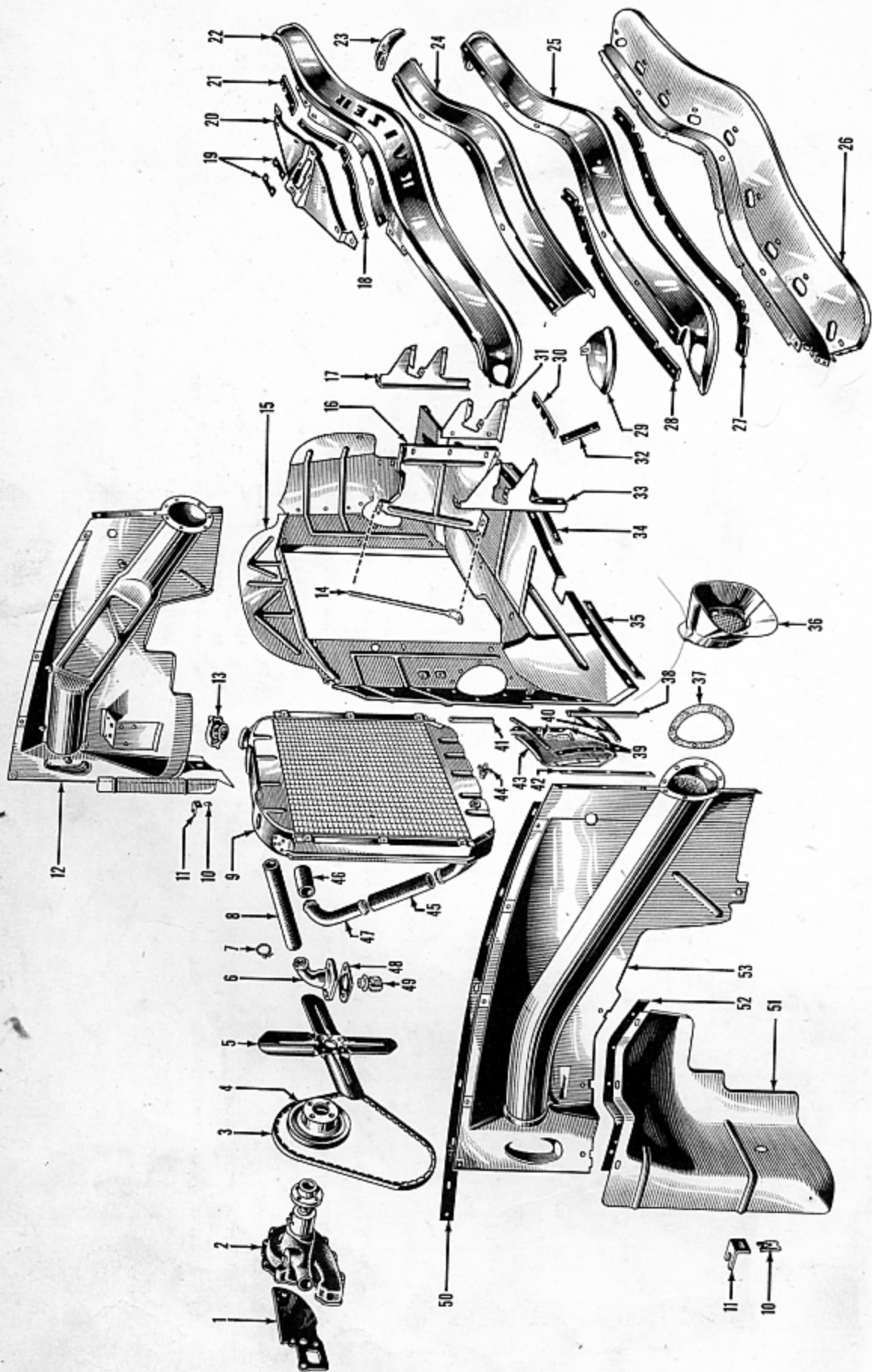


FIGURE 6-2 — COOLING SYSTEM AND RELATED PARTS - EXPLODED VIEW

FIGURE 6-2 — COOLING SYSTEM AND RELATED PARTS - EXPLODED VIEW

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Gasket, Water Pump to Block.....	6.300	29	Bar, Center End Grille, Right.....	6.490
2	Pump, Water.....	6.300	30	Anti-Squeak, Parking Light Housing to Upper Grille Bar.....	7.560
3	Belt, Fan.....	6.000	31	Support, Radiator Grille, Center.....	6.490
4	Pulley, Fan.....	6.000	32	Anti-Squeak, Parking Light Housing to Fender.....	7.560
5	Fan.....	6.000	33	Support, Radiator Grille, Right.....	6.490
6	Elbow, Cylinder Head Water Outlet.....	6.425	34	Anti-Squeak, Stone Deflector Panel to Shroud.....	6.492
7	Clamp, Radiator Hose.....	6.420	35	Anti-Squeak, Stone Deflector Panel to Shroud.....	6.492
8	Hose, Radiator Inlet.....	6.420	36	Funnel, Air Duct Inlet.....	30.034
9	Radiator.....	6.400	37	Anti-Squeak, Shroud to Splash Shield Air Duct Opening.....	6.480
10	Speednut, Cover and Extension to Bracket.....	18.010	38	Anti-Squeak, Shroud to Fender.....	6.480
11	Bracket, Splash Shield to Body Hold Down Bolt.....	18.010	39	Anti-Squeak, Parking Light Baffle to Fender and Shroud.....	7.561
12	Shield, Fender Splash, Left.....	18.010	40	Seal, Parking Light Baffle.....	7.561
13	Cap, Radiator Filler.....	6.400	41	Hose, Radiator Drain.....	6.420
14	Rod, Hood Lock Latch Support Plate.....	18.147	42	Anti-Squeak, Shroud to Splash Shield.....	6.480
15	Shroud Assembly, Radiator.....	6.480	43	Baffle, Parking Light.....	7.561
16	Baffle, Radiator Grille.....	6.490	44	Drain Cock, Radiator.....	6.400
17	Support, Radiator Grille, Left.....	6.490	45	Hose, Radiator Outlet.....	6.420
18	Anti-Squeak, Latch Support Plate to Upper Grille Bar.....	18.147	46	Hose, Radiator Outlet.....	6.420
19	Anti-Squeak, Plate and Nut to Support Plate.....	18.148	47	Tube, Radiator Outlet.....	6.420
20	Plate, Hood Lock Latch Support.....	18.147	48	Gasket, Cylinder Head Water Outlet Elbow.....	6.425
21	Anti-Squeak, Upper Grille Bar to Fender.....	6.490	49	Thermostat.....	6.410
22	Bar, Upper Radiator Grille.....	6.490	50	Anti-Squeak, Fender to Splash Shield.....	18.000
23	Bar, Center End Grille, Left.....	6.490	51	Access Cover, Right Splash Shield.....	18.010
24	Bar, Center Grille.....	6.490	52	Anti-Squeak, Splash Shield Access Cover.....	18.010
25	Bar, Lower Grille.....	6.490	53	Shield, Fender Splash, Right.....	18.010
26	Panel Assembly, Front Stone Deflector, Center.....	6.492			
27	Anti-Squeak, Lower Grille Bar to Stone Deflector Panel.....	6.490			
28	Anti-Squeak, Lower Grille Bar to Stone Deflector Flange.....	6.490			



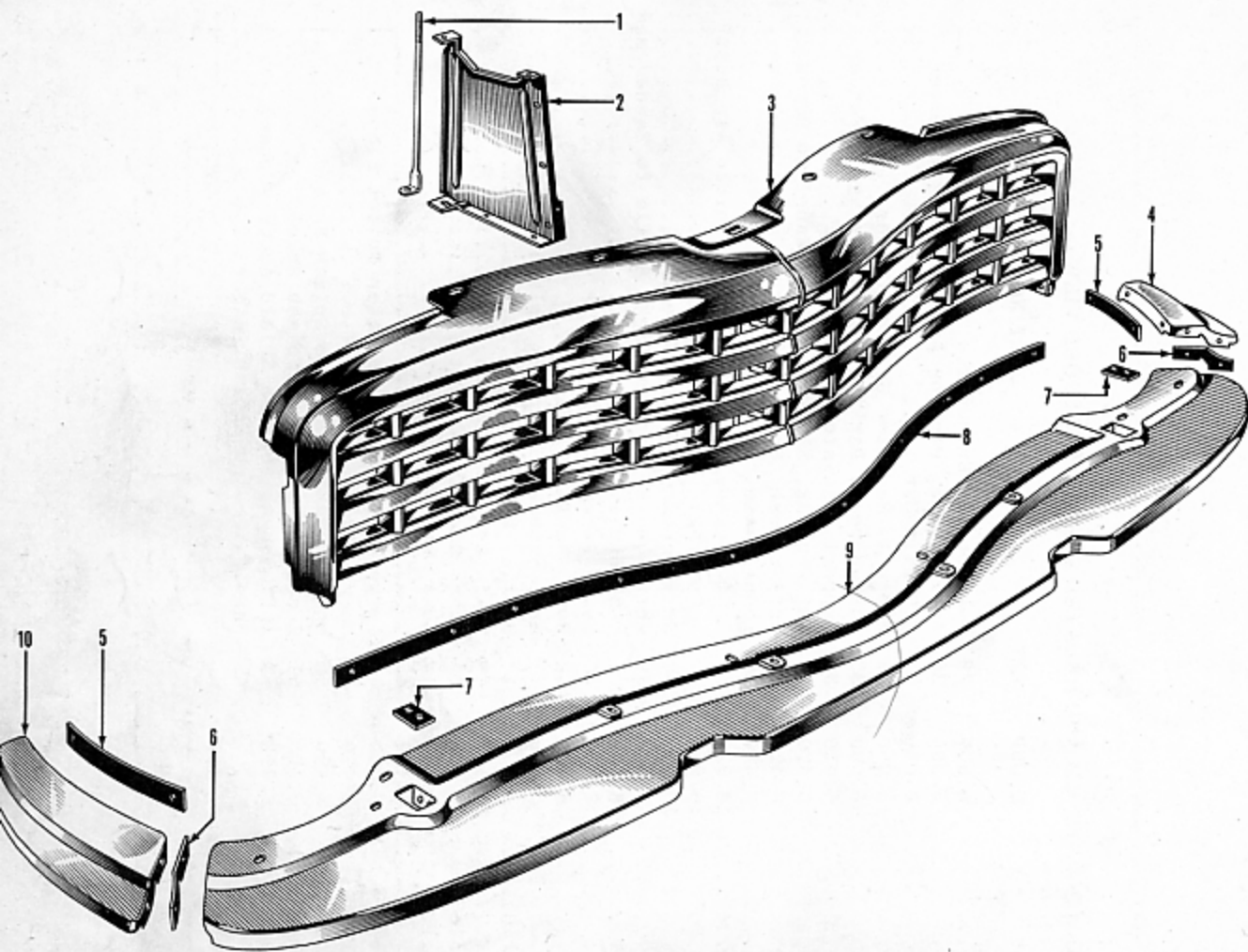


FIGURE 6-3 — FRAZER GRILLE AND FRONT STONE DEFLECTOR

KEY	PART NAME	GROUP
1	Rod, Hood Lock Latch Support Plate.....	18.147
2	Baffle.....	6.491
3	Grille.....	6.491
4	Extension, Stone Deflector Panel, Left.....	6.492
5	Anti-Squeak, Extension to Fender.....	6.492
6	Anti-Squeak, Extension to Center Panel.....	6.492
7	Anti-Squeak, Grille to Stone Deflector Panel.....	6.491
8	Anti-Squeak, Stone Deflector Panel to Shroud.....	6.492
9	Panel, Stone Deflector, Center.....	6.492
10	Extension, Stone Deflector Panel, Right.....	6.492

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	MODELS	BODY STYLES				
				4-DR. SEDAN	CONV.	VIRGINIAN	UTILITY	TAXICAB
				1	2	3	5	6
<b>6.000 - FAN</b>								
6-1-15	Fan.....	200144	All	1	1	1	1	1
6-1-16	Bolt with L/W, 5/16"-18 x 5/8" Hx. Hd.....	200352	All	4	4	4	4	4
6-1-14	Pulley.....	200145	All	1	1	1	1	1
6-1-13	Hub.....	200146	All	1	1	1	1	1
	Belt, 43" (35 Amp. Generator).....	203950	All	1			1	
	Belt, 44" (45 Amp. Generator).....	205739	491,492,496	1	1	1		1
<b>6.300 - WATER PUMP</b>								
1-1-28	Pump (incl. Fan Pulley Hub).....	200147	All	1	1	1	1	1
6-1-17	Bolt, 3/8"-16 x 1 5/8" Hx. Hd.....	211	All	3	3	3	3	3
6-1-10	Bolt, 3/8"-16 x 2 1/4" Hx. Hd.....	212	All	1	1	1	1	1
6-1-18	Lockwasher, 3/8" Med.....	192	All	4	4	4	4	4
6-1-1	Gasket.....	200148	All	1	1	1	1	1
6-1-9	Body (incl. Plug).....	200149	All	1	1	1	1	1
6-1-8	Plug, 3/8" Pipe Sq. Hd.....	200061	All	1	1	1	1	1
6-1-11	Shaft, Drive (incl. Sleeve).....	202822	All	1	1	1	1	1
6-1-12	Snap Ring.....	200154	All	1	1	1	1	1
6-1-19	Impeller (incl. Seal and Washer).....	202823	All	1	1	1	1	1
6-1-6	Seal.....	200153	All	1	1	1	1	1
6-1-7	Washer (Carbon).....	202771	All	1	1	1	1	1
60-24 †	Repair Kit.....	204484	All	1	1	1	1	1
6-1-3	Cover.....	200156	All	1	1	1	1	1
6-1-2	Bolt, 5/16"-18 x 5/8" Fil. Hd.....	215	All	4	4	4	4	4
6-1-4	Gasket, Cover.....	200157	All	1	1	1	1	1
<b>6.400 - RADIATOR</b>								
6-2-9	Radiator.....	204360	All	1	1	1	1	1
	Bolt.....	204408	All	6	6	6	6	6
	Flatwasher, 5/16" Lg.....	300	All	6	6	6	6	6
	Nut.....	204407	All	6	6	6	6	6
6-2-13	Cap, Filler.....	204406	All	1	1	1	1	1
6-2-44	Draincock.....	200449	All	1	1	1	1	1
<b>6.410 - THERMOSTAT</b>								
1-1-22	Thermostat.....	200160	All	1	1	1	1	1
	Thermostat (for Permanent Anit-Freeze only)..	202349	All	1	1	1	1	1
1-1-23	Adapter Ring.....	200161	All	1	1	1	1	1
<b>6.420 - RADIATOR HOSES AND TUBE</b>								
<b>NOTE: Sold only in 3 Ft. lengths</b>								
	Hose (1" I.D. x 3 Ft.).....	202700	All	*	*	*	*	*
	Hose ( 1 1/4" I.D. x 3 Ft.).....	202701	All	*	*	*	*	*
	Hose ( 1 1/2" I.D. x 3 Ft.).....	202702	All	*	*	*	*	*
	Hose ( 1 3/4" I.D. x 3 Ft.).....	202703	All	*	*	*	*	*
6-2-8	Hose, Radiator Inlet (7 1/2" Long) (cut from 202702).....	204412	All	1	1	1	1	1
6-2-7	Clamp, 1 7/8" Diam.....	202128	All	2	2	2	2	2
6-2-46	Hose, Radiator Outlet ( 2 5/8" Long) (cut from 202702).....	200451	All	1	1	1	1	1

\* As required † For Component Parts SEE Group 60.6





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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	MODELS	BODY STYLES					
				4-DR. SEDAN	CONV.	VIRGINIAN	UTILITY	TAN/CAB	
				1	2	3	5	6	
	6.490 - RADIATOR GRILLE (KAISER) (Cont'd)								
	Screw, No. 10-12 x 5/8" { to								
	Rd. Hd. Cr. Rec. Tap.... } Supports, ..... 622 491,492			*	*	*	*	*	
	Flatwasher, No. 10 Sm.... } Baffles and ..... 248 491,492			*	*	*	*	*	
	Speednut..... } Fenders ..... 204380 491,492			*	*	*	*	*	
	Screw, No. 10-32 x 5/8" {								
	Hx. Hd..... } ..... 736 491,492			4	4	4	4	4	
	Lockwasher, No. 10 Ext. {								
	Tooth..... } to ..... 294 491,492			4	4	4	4	4	
	Nut, No. 10-32 Hx..... } Fender ..... 202 491,492			4	4	4	4	4	
	Screw, No. 8-15 x 7/8" {								
	Ov. Hd. Cr. Rec. Tap..... } ..... 520 491,492			2	2	2	2	2	
	Speednut..... } ..... 206048 491,492			2	2	2	2	2	
6-2-21	Anti-Squeak..... } ..... 205416 491,492			1	1	1	1	1	
6-2-24	Bar, Grille, Center..... } ..... 204399 491,492			1	1	1	1	1	
	Screw, No. 10-12 x 5/8" { to								
	Rd. Hd. Cr. Rec. Tap.... } Supports, ..... 622 491,492			*	*	*	*	*	
	Flatwasher, No. 10 Sm.... } and Light ..... 248 491,492			*	*	*	*	*	
	Speednut..... } Housing ..... 204380 491,492			*	*	*	*	*	
6-2-29	Bar, Grille, Center Ends, Right..... } ..... 204398 491,492			1	1	1	1	1	
6-2-23	Bar, Grille, Center Ends, Left..... } ..... 204397 491,492			1	1	1	1	1	
	Screw, No. 10-32 x 1/2" {								
	Hx. Hd..... } ..... 694 491,492			2	2	2	2	2	
	Flatwasher, No. 10 Sm.... } ..... 248 491,492			2	2	2	2	2	
	Lockwasher, No. 10 Ext. { to								
	Tooth..... } Parking ..... 294 491,492			2	2	2	2	2	
	Nut, No. 10-32 Hx..... } Light ..... 202 491,492			2	2	2	2	2	
	Screw, No. 10-12 x 5/8" { Housing								
	Rd. Hd. Cr. Rec. Tap.... } ..... 622 491,492			2	2	2	2	2	
	Flatwasher, No. 10 Sm.... } ..... 248 491,492			2	2	2	2	2	
	Speednut..... } ..... 204380 491,492			2	2	2	2	2	
	Screw, No. 10-12 x 7/16" {								
	Rd. Hd. Cr. Rec. Tap.... } to ..... 706 491,492			2	2	2	2	2	
	Lockwasher, No. 10 Ext. } Fender ..... 294 491,492			2	2	2	2	2	
	Tooth..... } ..... 294 491,492			2	2	2	2	2	
6-2-25	Bar, Grille, Lower..... } ..... 204396 491,492			1	1	1	1	1	
	Screw, No. 10-12 x 5/8" { to Stone								
	Rd. Hd. Cr. Rec. Tap.... } Deflectors ..... 622 491,492			*	*	*	*	*	
	Flatwasher, No. 10 Sm.... } and ..... 248 491,492			*	*	*	*	*	
	Speednut..... } Supports ..... 204380 491,492			*	*	*	*	*	
	Screw, No. 10-32 x 1/2" {								
	Hx. Hd..... } to ..... 694 491,492			2	2	2	2	2	
	Lockwasher, No. 10 Ext. } Supports ..... 294 491,492			2	2	2	2	2	
	Tooth..... } ..... 294 491,492			2	2	2	2	2	
	Nut, No. 10-32 Hx..... } ..... 202 491,492			2	2	2	2	2	
6-2-27	Anti-Squeak (to Stone Deflector Panel)..... } ..... 204395 491,492			2	2	2	2	2	
6-2-28	Anti-Squeak (to Stone Deflector Flange)..... } ..... 204394 491,492			1	1	1	1	1	
6-2-33	Support, Right..... } ..... 204393 491,492			1	1	1	1	1	
6-2-17	Support, Left..... } ..... 204392 491,492			1	1	1	1	1	
6-2-31	Support, Center..... } ..... 204391 491,492			1	1	1	1	1	
6-2-16	Baffle..... } ..... 204390 491,492			1	1	1	1	1	

\* As required

## COOLING

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	MODELS	BODY STYLES						
				4-DR. SEDAN	CONV.	VIRGINIAN	UTILITY	TAXICAB		
				1	2	3	5	6		
	6.490 - RADIATOR GRILLE (KAISER) (Cont'd)									
	Screw, No. 10-12 x 5/8" Rd. Hd. Cr. Rec. Tap.....	622	491,492	4	4	4	4	4	4	
	Flatwasher, No. 10 Sm.....	248	491,492	4	4	4	4	4	4	
	Speednut.....	204380	491,492	4	4	4	4	4	4	
	Bolt, No. 10-32 x 1/2" Hx. Hd. Lockwasher, No. 10 Ext. Tooth.....	694	491,492	2	2	2	2	2	2	
	Nut, No. 10-32 Hx.....	294	491,492	2	2	2	2	2	2	
		202	491,492	2	2	2	2	2	2	
	6.491 - RADIATOR GRILLE (FRAZER)									
6-3-3	Grille.....	205149	495,496	1	1					
	Screw, No. 10-12 x 5/8" Rd. Hd. Cr. Rec. Tap.....	622	495,496	*	*					
	Flatwasher, No. 10 Sm.....	248	495,496	*	*					
	Speednut.....	204380	495,496	*	*					
	Screw, No. 10-32 x 1/2" Hx. Hd. Lockwasher, No. 10 Ext. Tooth.....	694	495,496	4	4					
	Speednut.....	294	495,496	4	4					
		204380	495,496	4	4					
	Bolt, No. 10-32 x 1/2" Hx. Hd. Lockwasher, No. 10 Ext. Tooth.....	694	495,496	4	4					
	Nut, No. 10-32 Hx.....	294	495,496	4	4					
		202	495,496	4	4					
6-3-7	Anti-Squeak (1 11/16" Long x 1").....	205370	495,496	2	2					
	Anti-Squeak (2" Long x 3/4") (to Front Fender)	206002	495,496	2	2					
	Anti-Squeak (7" Long) (to Shroud Panel).....	205665	495,496	2	2					
6-3-2	Baffle.....	204390	495,496	1	1					
	Screw, No. 10-12 x 5/8" Rd. Hd. Cr. Rec. Tap.....	622	495,496	*	*					
	Flatwasher, No. 10 Sm.....	248	495,496	*	*					
	Speednut.....	204380	495,496	*	*					
	Bolt, No. 10-32 x 1/2" Hx. Hd. Lockwasher, No. 10 Ext. Tooth.....	694	495,496	2	2					
	Nut, No. 10-32 Hx.....	294	495,496	2	2					
		202	495,496	2	2					
	6.492 - STONE DEFLECTOR PANEL-FRONT									
6-2-26	Panel, Center (Prime).....	205233	491,492	1	1	1	1	1	1	
6-3-9	Panel, Center.....	204348	495,496	1	1					
	Screw, No. 10-12 x 5/8" Rd. Hd. Cr. Rec. Tap.....	622	All	*	*	*	*	*	*	
	Flatwasher, 1/4" Sm.....	243	All	*	*	*	*	*	*	
	Speednut.....	204380	All	*	*	*	*	*	*	
	Bolt, 1/4"-20 x 1/2" Hx. Hd. Lockwasher, 1/4" Med. Nut, 1/4"-20 Hx.....	179	All	4	4	4	4	4	4	
		190	All	4	4	4	4	4	4	
		203	All	4	4	4	4	4	4	

\* As required



