

X-MEMBER CONVERTIBLE  
CONSTRUCTION

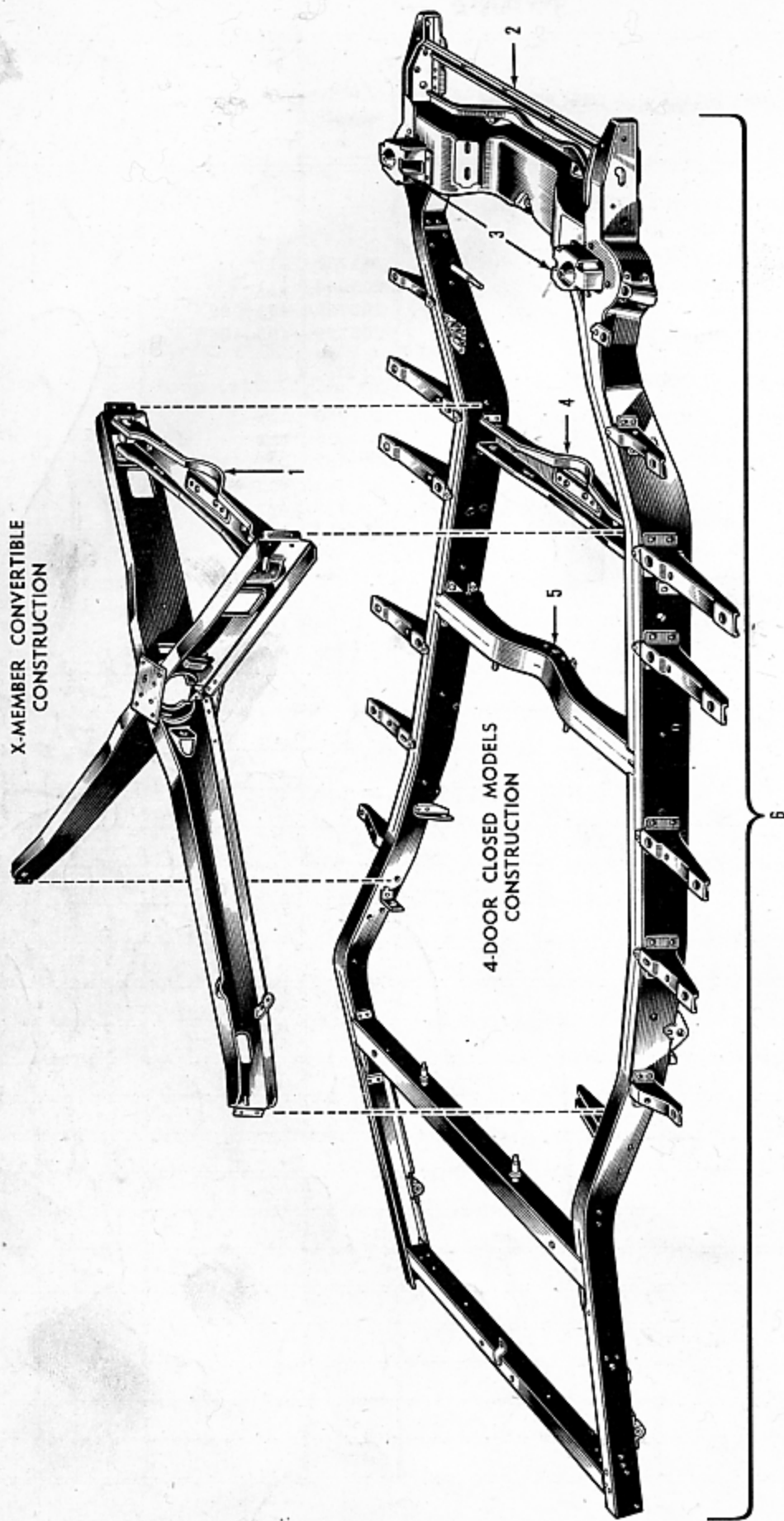


FIGURE 17-1 — FRAME ASSEMBLY

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Crossmember, No. 2 (Convertible).....	17.010	4	Crossmember, No. 2.....	17.010
2	Support, Air Scoop.....	17.005	5	Crossmember, No. 3 (except Convertible).....	17.025
3	Support, Shock Absorber.....	17.020	6	Frame.....	17.000

# FRAME

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	MODELS	BODY STYLES										
				4-DR. SEDAN	CONV.	VIRGINIAN	UTILITY	TAXICAB						
				1	2	3	5	6						
<b>17.000 - FRAME</b>														
17-1-6	Frame (L.H.D.).....	204837	All	1		1	1	1						
	Frame.....	204839	492,496		1									
	Frame (R.H.D.).....	204840	491,495	1										
<b>17.005 - AIR SCOOP SUPPORT</b>														
17-1-2	Support.....	205341	All	1	1	1	1	1	1					
<b>17.010 - FRAME CROSSMEMBER NO. 2</b>														
17-1-4	Crossmember.....	204314	All	1		1	1	1	1					
	Bolt, 5/16"-24 x 3 1/2" Hx. Hd.....			8		8	8	8	8					
	Lockwasher, 5/16" Med.....	444	All	8		8	8	8	8					
	Nut, 5/16"-24 Hx.....	240	All	8		8	8	8	8					
		189	All	8		8	8	8	8					
17-1-1	Crossmember.....	204841	492,496		1									
	Bolt, 5/16"-24 x 3/4" Hx. Hd.....				8									
	Lockwasher, 5/16" Med.....	224	492,496		8									
	Nut, 5/16"-24 Hx.....	240	492,496		8									
		189	492,496		8									
<b>17.020 - FRONT SHOCK ABSORBER SUPPORT</b>														
17-1-3	Support.....	202588	All	2	2	2	2	2	2					
	Bolt, 5/16"-24 x 7/8" Hx. Hd.....	270	All	4	4	4	4	4	4					
	Lockwasher, 5/16" Med.....	240	All	4	4	4	4	4	4					
	Nut, 5/16" Hx.....	189	All	4	4	4	4	4	4					
<b>17.025 - FRAME CROSSMEMBER NO. 3</b>														
17-1-5	Crossmember.....	205487	All	1		1	1	1	1					