

FIGURE 19-1 — INSTRUMENT PANEL - KAISER MODELS

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Moulding, Instrument Board End, Left	30.412	13	Radio Package	40.100
2	Knob	7.553	14	Name Plate	30.408
3	Gauge, Fuel	19.122	15	Ash Receiver Complete	30.406
4	Lens and Bezel	19.122	16	Moulding, Instrument Board Center	30.412
5	Gauge, Oil Pressure	19.122	17	Medallion	30.408
6	Cluster, Oil Pressure and Fuel Gauge	19.122	18	Bezel, Instrument Mounting, Right	30.412
7	Bezel, Instrument Mounting, Left	30.412	19	Moulding, Instrument Board End, Right	30.412
8	Speedometer	19.140	20	Door, Glove Compartment	30.404
9	Gauge, Temperature	19.132	21	Grille, Radio	30.410
10	Ammeter	19.132	22	Panel, Instrument Control	30.414
11	Cluster, Ammeter and Temperature Gauge	19.132	23	Starting Switch (Push Button)	7.270
12	Knob and Element, Cigar Lighter	7.652			

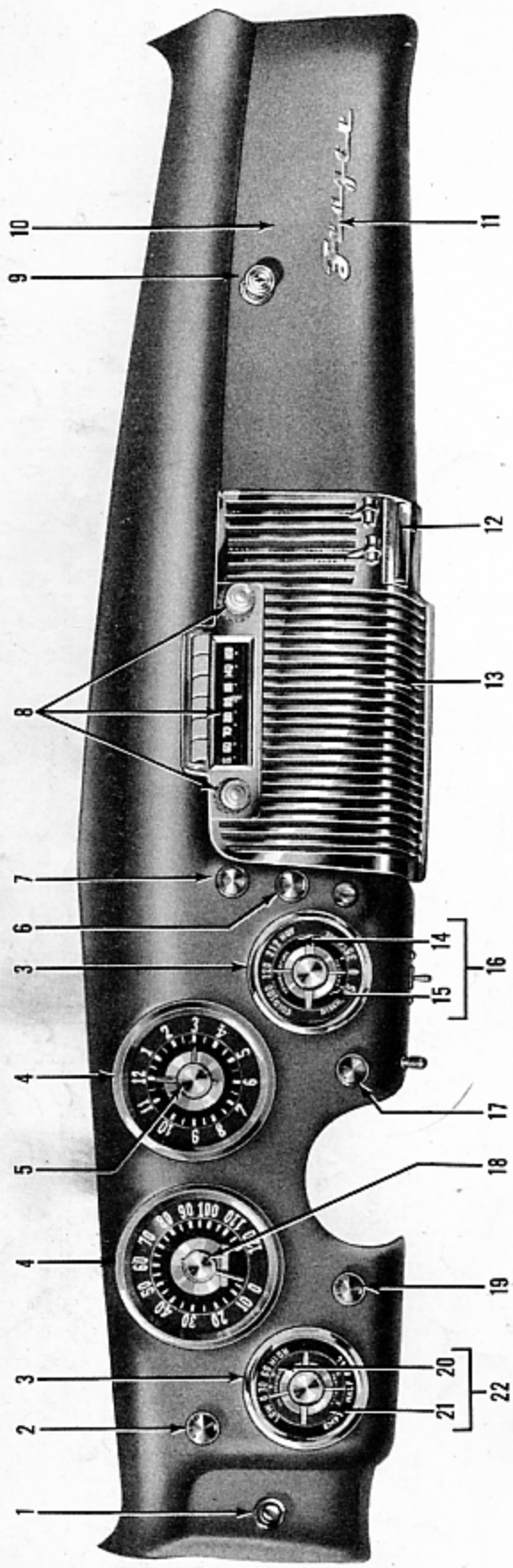


FIGURE 19-2 — INSTRUMENT PANEL - FRAZER MODELS

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Starting Switch (Push Button)		12	Ash Receiver Complete	30.406
2	Knob, Headlight Switch	7.270	13	Grille Complete, Radio	30.410
3	Bezel, Instrument Mounting (Small)	7.553	14	Gauge, Temperature	19.132
4	Bezel, Instrument Mounting (Large)	30.412	15	Ammeter	19.132
5	Cluster, Ammeter and Temperature Gauge	30.412	16	Cluster, Ammeter and Temperature Gauge	19.132
6	Knob, Air Conditioner Blower	19.155	17	Knob, Windshield Wiper Control	30.354
7	Knob and Element, Cigar Lighter	40.002	18	Speedometer	19.140
8	Radio Package	7.652	19	Knob, Instrument Panel Light Switch	7.640
9	Lock, Glove Compartment Door	40.100	20	Gauge, Oil Pressure	19.122
10	Door, Glove Compartment	30.404	21	Gauge, Fuel	19.122
11	Name Plate	30.404	22	Cluster, Oil Pressure and Fuel Gauge	19.122

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	MODELS	BODY STYLES						
				4-DR. SEDAN	CONV.	VIRGINIAN	UTILITY	TAXICAB		
				1	2	3	5	6		
	19.122 - OIL PRESSURE AND FUEL GAUGE CLUSTER									
	NOTE: Cluster Includes Gauges, Lens and Bezel.)									
19-1-6	Cluster.....	203488	491,492	1	1	1	1	1	1	
	Cluster (R.H.D.).....	203487	495	1						
19-1-4	Lens and Bezel (495 R.H.D. only).....	203493	491,492,495	1	1	1	1	1	1	
	Lockwasher, No. 10 Ext. Tooth.....	294	491,492,495	2	2	2	2	2	2	
	Nut.....	203504	491,492,495	2	2	2	2	2	2	
	Gasket (between Bezel and Housing).....	204695	491,492,495	1	1	1	1	1	1	
19-1-5	Gauge, Oil Pressure.....	203490	491,492	1	1	1	1	1	1	
	Gauge, Oil Pressure (R.H.D.).....	203489	495	1						
19-1-3	Gauge, Fuel.....	203492	491,492	1	1	1	1	1	1	
	Gauge, Fuel (R.H.D.).....	203491	495	1						
	Nut, Terminal, No. 10-32 Hx.....	202	491,492,495	2	2	2	2	2	2	
	Lockwasher, No. 10 Int. Tooth.....	259	491,492,495	2	2	2	2	2	2	
19-2-22	Cluster (L.H.D.).....	204446	495,496	1	1					
	Lockwasher, No. 10 Ext. Tooth.....	294	495,496	2	2					
	Nut, No. 10-24 Hx.....	203504	495,496	2	2					
	Lens (L.H.D.).....	204447	495,496	1	1					
	Bezel (L.H.D.).....	204448	495,496	1	1					
	Gasket, Lens (L.H.D.).....	204449	495,496	1	1					
	Spacer, Lens (L.H.D.).....	204450	495,496	1	1					
	Gasket, Spacer (L.H.D.).....	204451	495,496	1	1					
	Trim, Center (Chrome)(L.H.D.).....	204452	495,496	1	1					
	Dial, Oil and Fuel Cluster (L.H.D.).....	204453	495,496	1	1					
	Back Plate (L.H.D.).....	204454	495,496	1	1					
19-2-20	Gauge, Oil Pressure (L.H.D.).....	204455	495,496	1	1					
19-2-21	Gauge, Fuel (L.H.D.).....	204456	495,496	1	1					
	Nut, Terminal, No. 10-32 Hx.....	202	495,496	1	1					
	Lockwasher, No. 10 Int. Tooth.....	259	495,496	1	1					
	19.132 - AMMETER AND WATER TEMPERATURE GAUGE CLUSTER									
	NOTE: Cluster Includes Gauges, Lens and Bezel.									
19-1-11	Cluster.....	203495	491,492	1	1	1	1	1	1	
	Cluster (R.H.D.).....	203494	495	1						
19-1-4	Lens and Bezel (495 R.H.D. only).....	203493	491,492,495	1	1	1	1	1	1	
	Lockwasher, No. 10 Ext. Tooth.....	294	491,492,495	2	2	2	2	2	2	
	Nut, No. 10-24 Hx.....	203504	491,492,495	2	2	2	2	2	2	
	Gasket (between Bezel and Housing).....	204695	491,492,495	1	1	1	1	1	1	
19-1-10	Ammeter.....	203497	491,492	1	1	1	1	1	1	
	Ammeter (R.H.D.).....	203496	495	1						
19-1-9	Gauge, Temperature.....	203499	491,492	1	1	1	1	1	1	
	Gauge, Temperature (R.H.D.).....	203498	495	1						
	Nut, Terminal, No. 10-32 Hx.....	202	491,492,495	2	2	2	2	2	2	
	Lockwasher, No. 10 Int. Tooth.....	259	491,492,495	2	2	2	2	2	2	
19-2-16	Cluster (L.H.D.).....	204457	495,496	1	1					
	Lockwasher, No. 10 Ext. Tooth.....	294	495,496	2	2					
	Nut, No. 10-24 Hx.....	203504	495,496	2	2					

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	MODELS	BODY STYLES					
				4-DR. SEDAN	CONV.	VIRGINIAN	UTILITY	TAXICAB	
				1	2	3	4	5	
	19.132 - AMMETER AND WATER TEMPERATURE GAUGE CLUSTER (Cont'd)								
	Lens (L.H.D.).....	204447	495,496	1	1				
	Bezel (L.H.D.).....	204448	495,496	1	1				
	Gasket, Lens (L.H.D.).....	204449	495,496	1	1				
	Spacer, Lens (L.H.D.).....	204450	495,496	1	1				
	Gasket, Spacer (L.H.D.).....	204451	495,496	1	1				
	Trim, Center (Chrome) (L.H.D.).....	204452	495,496	1	1				
	Dial, Ammeter and Water Temperature (L.H.D.).....	204458	495,496	1	1				
	Back Plate (L.H.D.).....	204454	495,496	1	1				
19-2-15	Ammeter (L.H.D.).....	204459	495,496	1	1				
19-2-14	Gauge, Temperature (L.H.D.).....	204640	495,496	1	1				
	Adapter (to Cylinder Block) 5/8"-18 x 1/2" Pipe Hx.....	201549	495,496	1	1				
	Nut, Terminal, No. 10-32 Hx.....	202	495,496	4	4				
	Lockwasher, No. 10 Int. Tooth.....	259	495,496	4	4				
	19.140 - SPEEDOMETER								
19-1-8	Speedometer Head (Miles).....	203502	491	1			1	1	
	Speedometer Head (Miles).....	204257	492	1	1	1	1		
19-2-18	Speedometer Head (Miles) (L.H.D.).....	204255	495,496	1	1				
	Speedometer Head (Miles) (R.H.D.).....	203500	495	1					
	Speedometer Head (Kilo) (Export) WO/DS.....	203503	491	1			1	1	
	Speedometer Head (Kilo) (Export) W/DS.....	204258	491,492	1	1	1			
	Speedometer Head (Kilo) (Export) (L.H.D.).....	204256	495,496	1	1				
	Lockwasher, No. 10 Ext. Tooth.....	294	All	2	2	2	2	2	
	Nut, No. 10-24 Hx.....	203504	All	2	2	2	2	2	
	Lens (curved) (L.H.D.).....	204462	495,496	1	1				
	Spacer, Lens (L.H.D.).....	204466	495,496	1	1				
	Gasket, Spacer (L.H.D.).....	204467	495,496	1	1				
	Bezel (L.H.D.).....	204469	495,496	1	1				
	Gasket, Bezel (L.H.D.).....	204464	495,496	1	1				
	Dial (Miles) (L.H.D.).....	204471	495,496	1	1				
	Dial (Kilo) (Export) (L.H.D.).....	204473	495,496	1	1				
	Back Plate (L.H.D.).....	204476	495,496	1	1				
	19.150 - INSTRUMENT TUBES TO DASH GROMMET								
	Grommet (L.H.D.).....	205291	All	1	1	1	1	1	
	Grommet (R.H.D.).....	203732	491,495	1					
	Retainer.....	200510	All	1	1	1	1	1	
	Screw, No. 10-12 x 3/8" Rd. Hd. Sl Tap.....	311	All	1	1	1	1	1	
	19.155 - ELECTRIC CLOCK (SEE GROUP 40.136 FOR KAISER PACKAGE)								
19-2-5	Clock Package (incl. Clock Reset Cable and Bulbs).....	204767	495,496	1	1				
	Lockwasher.....	294	495,496	2	2				
	Nut.....	203504	495,496	2	2				
	Lens.....	204462	495,496	1	1				
	Gasket, Lens.....	204464	495,496	1	1				
	Spacer.....	204466	495,496	1	1				

