

TRANSMISSION

9

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
		515	516
9.000 - TRANSMISSION			
Bolt, 7/16"-14 x 1 1/4" Hx. Hd.....	265 193	4 4	4 4
Lockwasher, 7/16" Med.....			
<div style="display: flex; justify-content: center; align-items: center; gap: 20px;"> { Trans. to Clutch Housing } </div>			
9.005 - TRANSMISSION CASE			
Case, Overdrive (incl. Plug).....	201269	1	1
Plug, Filler and Drain, 1/2" Sq. Hd.....	201270	2	2
Plug, Expansion, 13/16" Diam., 1/16" Thick.....	672	1	1
9.007 - TRANSMISSION CASE COVER			
Cover.....	201272	1	1
Bolt, 5/16"-18 x 5/8" Hx. Hd.....	208	6	6
Lockwasher, 5/16" Med.....	240	6	6
Gasket.....	201275	1	1
9.100 - TRANSMISSION DRIVE PINION			
Pinion (incl. Bearing).....	201273	1	1
Bushing (in Crankshaft).....	200064	1	1
9.105 - TRANSMISSION DRIVE PINION BEARING			
Bearing.....	201274	1	1
Slinger.....	201287	1	1
9.110 - TRANSMISSION DRIVE PINION BEARING SNAP RING			
Snap Ring, .0625 Thick, 2 11/16" I.D.....	201286	1	1
Snap Ring, .086 Thick, 1 15/64" I.D.....	201282	*	*
Snap Ring, .089 Thick, 1 15/64" I.D.....	201283	*	*
Snap Ring, .092 Thick, 1 15/64" I.D.....	201284	*	*
Snap Ring, .095 Thick, 1 15/64" I.D.....	201285	*	*
9.115 - TRANSMISSION DRIVE PINION BEARING RETAINER			
Retainer.....	201276	1	1
Bolt, 5/16"-18 x 7/8" Hx. Hd.....	201277	3	3
Lockwasher, 5/16" Med.....	240	3	3
9.117 - TRANSMISSION DRIVE PINION BEARING RETAINER GASKET			
Gasket, .009.....	201278	*	*
Gasket, .0135.....	201279	*	*
Gasket, .018.....	201280	*	*
Gasket, .025.....	201281	*	*

*As Required

TRANSMISSION

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
		515	516
9.120 - TRANSMISSION MAIN SHAFT			
Shaft, Overdrive Trans. [incl. Synchronizer Unit, Second Speed Idler, Low and Reverse Gear]	201289	1	1
Shaft, Overdrive Trans.	201291	1	1
Bearing, Roller.	201292	14	14
9.125 - TRANSMISSION SECOND AND HIGH SYNCHRONIZER			
Synchronizer Unit (incl. Hub, Sleeve, Shifting Plate and Snap Rings)..	201293	1	1
Hub.	201294	1	1
Snap Ring.	201282	1	1
9.130 - TRANSMISSION SECOND AND HIGH SYNCHRONIZER SLEEVE			
Sleeve.	201295	1	1
Plate, Shifting.	201296	3	3
Snap Ring.	201297	2	2
Blocking Ring.	201298	2	2
9.135 - TRANSMISSION SLIDING GEAR			
Gear, Second Speed Idler (incl. Bushing).....	201299	1	1
Gear, Low and Reverse.	201300	1	1
9.140 - TRANSMISSION MAIN SHAFT BEARING			
Bearing.	201301	1	1
Snap Ring, .086 Thick, 2 31/32" O.D.	201302	*	*
Snap Ring, .089 Thick, 2 31/32" O.D.	201303	*	*
Snap Ring, .092 Thick, 2 31/32" O.D.	201304	*	*
Snap Ring, .095 Thick, 2 31/32" O.D.	201305	*	*
Snap Ring, .086 Thick, 1 15/64" O.D.	201282	*	*
Snap Ring, .089 Thick, 1 15/64" O.D.	201283	*	*
Snap Ring, .092 Thick, 1 15/64" O.D.	201284	*	*
Snap Ring, .095 Thick, 1 15/64" O.D.	201285	*	*
Baffle.	201306	1	1
9.145 - TRANSMISSION MAIN SHAFT BEARING RETAINER AND ADAPTER			
Adapter, Overdrive Housing.	201308	1	1
Gasket, Overdrive Adapter to Trans. Case.	200895	1	1
9.155 - TRANSMISSION COUNTERSHAFT GEAR CLUSTER			
Gear Cluster.	201313	1	1
Thrustwasher, Front (Bronze).....	201314	1	1
Thrustwasher, Rear (1 15/16" O.D.).....	201315	1	1
Thrustwasher, Rear (1 29/32" O.D.).....	201316	1	1

*As Required

TRANSMISSION

9

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
		515	516
9.160 - TRANSMISSION COUNTERSHAFT GEAR BEARINGS			
Bearing (Roller).....	201317	44	44
Spacer.....	201318	1	1
Washer.....	201319	2	2
9.165 - TRANSMISSION COUNTERSHAFT			
Countershaft.....	201312	1	1
9.170 - TRANSMISSION REVERSE IDLER GEAR			
Gear (incl. Bushing).....	201320	1	1
Bushing.....	201321	1	1
9.175 - TRANSMISSION REVERSE IDLER GEAR SHAFT			
Shaft.....	201322	1	1
Lockplate.....	201323	1	1
9.180 - TRANSMISSION SHIFTING LEVER-INNER			
Lever and Shaft, Second and High.....	204845	1	1
Lever and Shaft, Low and Reverse.....	204844	1	1
Pin.....	201327	2	2
Oil Seal.....	200903	2	2
9.185 - TRANSMISSION SHIFTING FORK AND SHOE			
Fork, Second and High.....	201325	1	1
Shoe, Low and Reverse.....	201324	1	1
9.190 - TRANSMISSION SHIFTING LEVER POPPET BALL			
Ball.....	201329	2	2
Spring.....	201330	1	1
Pin (grooved).....	204846	1	1
Sleeve (not marked) 1.299 Long.....	201331	*	*
Sleeve (marked "A") 1.295 Long.....	201332	*	*
Sleeve (marked "B") 1.291 Long.....	201333	*	*
Sleeve (marked "C") 1.287 Long.....	201334	*	*
Sleeve (marked "D") 1.303 Long.....	201335	*	*
9.195 - TRANSMISSION SHIFTING LEVER-OUTER			
Lever, Second and High (incl. Insulator).....	204884	1	1
Lever, Low and Reverse	204885	1	1

*As Required

TRANSMISSION

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
		515	516
9.195 - TRANSMISSION SHIFTING LEVER-OUTER (CONT'D.)			
Flatwasher, 5/16".....	201339	2	2
Lockwasher, 5/16" Med.....	240	2	2
Nut, 5/16"-18 Hx.....	205	2	2
Insulator.....	201340	1	1
9.200 - TRANSMISSION OVERDRIVE HOUSING			
Housing, up to Serial 515-2149, 516-1003.....	200865	1	1
Housing, after Serial 515-2149, 516-1003.....	207321	1	1
Bolt, 7/16"-14 x 2 1/2" Hx. Hd.....	200866	4	4
Lockwasher, 7/16" Med.....	193	4	4
Gasket (to Adapter).....	201310	1	1
Plug, Filler and Drain, 3/8" Pipe Sq. Hd.....	121	2	2
NOTE: For Transmission Main Shaft Bearing Retainer and Adapter see Group 9.145.			
9.205 - TRANSMISSION OVERDRIVE GEAR AND BLOCKING RING-STATIONARY			
Gear and Blocking Ring.....	200870	1	1
Blocking Ring.....	200876	1	1
9.210 - TRANSMISSION OVERDRIVE STATIONARY GEAR			
Gear (incl. Shifting Collar and Snap Rings).....	200871	1	1
Snap Ring (1 15/32" I.D.).....	200872	2	2
Gear.....	200873	1	1
Collar.....	200874	1	1
Pawl (grooved).....	204847	1	1
9.215 - TRANSMISSION OVERDRIVE STATIONARY GEAR COVER PLATE			
Plate.....	200877	1	1
Snap Ring, .0625 Thick.....	200878	*	*
Snap Ring, .0705 Thick.....	200879	*	*
Snap Ring, .0665 Thick.....	200880	*	*
9.220 - TRANSMISSION OVERDRIVE STATIONARY GEAR PINION CAGE			
Cage (incl. Pinions, Shafts, Pins, Oil Ring, Bearing Rollers and Spacers).....	200882	1	1
9.225 - TRANSMISSION OVERDRIVE FREE WHEELING CAM			
Cam (incl. Rollers, Retainer, Spring and Cage Clips).....	200883	1	1
Clip (Cam to Shaft).....	200884	1	1
9.230 - TRANSMISSION OVERDRIVE FREE WHEELING CAM BEARING			
Bearing, Roller.....	200885	12	12
Retainer.....	200886	1	1

*As Required

TRANSMISSION

9

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
		515	516
9.230 - TRANSMISSION OVERDRIVE FREE WHEELING CAM BEARING (CONT'D.)			
Spring.....	200888	2	2
9.235 - TRANSMISSION OVERDRIVE MAIN SHAFT			
Shaft (incl. Ring Gear and Snap Ring) up to Serial 515-2149, 516-1003.	200889	1	1
Shaft (incl. Ring Gear and Snap Ring) after Serial 515-2149, 516-1003.	207322	1	1
Oil Seal.....	201311	1	1
9.240 - TRANSMISSION OVERDRIVE MAIN SHAFT BEARING			
Bearing.....	200893	*	*
Snap Ring, .062 Thick.....	201395	*	*
Snap Ring, .065 Thick.....	201396	*	*
Snap Ring, .068 Thick.....	201397	*	*
Snap Ring, .071 Thick.....	201398	*	*
9.245 - TRANSMISSION OVERDRIVE RING GEAR			
Ring Gear.....	208325	1	1
Snap Ring, .062 Thick.....	200892	*	*
9.250 - TRANSMISSION OVERDRIVE SHIFT FORK			
Fork.....	204848	1	1
Rail.....	204849	1	1
Guide.....	200901	1	1
"O" Washer.....	204850	1	1
Cup.....	204855	1	1
9.255 - TRANSMISSION OVERDRIVE SHIFT CONTROL SHAFT			
Shaft.....	200902	1	1
Pin, 5/32" x 1 1/4" Taper.....	201327	1	1
Spring, Lockup.....	204856	1	1
Spring, Retractor.....	200900	1	1
Oil Seal.....	200903	1	1
9.260 - TRANSMISSION OVERDRIVE CONTROL SHAFT LEVER			
Lever.....	203544	1	1
Flatwasher.....	201339	1	1
Lockwasher, 5/16" Med.....	240	1	1
Nut, 5/16"-18 Hx.....	205	1	1
9.265 - TRANSMISSION OVERDRIVE GOVERNOR			
Governor.....	200908	1	1
Screw, Terminal, No. 8-32 x 1/4" Rd. Hd. Sl.....	310	1	1
Lockwasher, No. 8 Int. Tooth.....	273	1	1
Pinion (15 Teeth).....	200909	1	1
Gear (7 Teeth).....	200910	1	1
Sleeve.....	200905	1	1

*As Required

TRANSMISSION

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR. MODEL	
		515	516
9.265 - TRANSMISSION OVERDRIVE GOVERNOR (CONT'D.)			
Retainer.....	200906	1	1
Boot (Rubber).....	203101	1	1
9.270 - TRANSMISSION OVERDRIVE CONTROL			
Control.....	204248	1	1
Lockwasher, 1/2" Int. Tooth.....	642	1	1
Nut, Jam, 1/2"-20 Hx.....	632	1	1
Clip (at Clutch Housing).....	205336	1	1
Grommet.....	206637	1	1
Bolt.....	207263	1	1
Sleeve.....	207264	1	1
Flatwasher, 1/4".....	243	1	1
Lockwasher, 1/4".....	190	1	1
Nut, 1/4"-28 Hx.....	261	1	1
9.275 - TRANSMISSION OVERDRIVE CONTROL BRACKET			
Bracket (at Inst. Board).....	203512	1	1
Screw, No. 10-24 x 1/2" Rd. Hd. Cr. Rec.....	473	2	2
Lockwasher, No. 10 Ext. Tooth.....	294	2	2
Nut, No. 10-24 Hx.....	378	2	2
Bracket (at Trans.).....	204254	1	1
9.282 - SPEEDOMETER CABLE			
Cable and Housing (W/OD).....	204260	1	1
Bolt, 1/4"-20 x 9/16" Rd. Hd. Sl.....	440	1	1
Lockwasher, 1/4" Med.....	190	1	1
Gasket.....	200923	1	1
9.284 - SPEEDOMETER CABLE CORE			
Core (W/OD).....	204262	1	1
9.286 - SPEEDOMETER DRIVE GEAR AND PINION			
Gear (in Trans.)(4.55 Ratio Rear Axle)(6 Teeth)	[up to Serial 515-1006 and from Serial 515-1011 to 1234]	205560	1
Pinion, Drive (4.55 Ratio Rear Axle)(20 Teeth)		205561	1
Gear (in Trans.)(4.55 Ratio Rear Axle)(6 Teeth)	[after Serial 515-1007 to 1011 and after Serial 1234]	207324	1
Pinion, Drive (4.55 Ratio Rear Axle)(20 Teeth)		207328	1
9.300 - TRANSMISSION GEAR SHIFT LEVER			
Lever, Upper.....	204264	1	1
Cap (Chrome).....	204265	1	1
Pin (Round).....	201242	1	1
Insulator (1/4" I.D.).....	206688	1	1
Knob (Starlight Pearl).....	205174		1
Knob (Starlight Pearl).....	205172	1	

TRANSMISSION

9

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
		515	516
9.310 - TRANSMISSION GEAR SHIFT SHAFT			
Shaft (Prime).....	204285	1	1
Guide (Chrome).....	205417	1	1
Thrustwasher.....	204287	1	1
Snap Ring (.062).....	205402	1	1
Pin, Upper (square).....	204289	1	1
Pin, Lower (9/32" x 1 1/32").....	201511	1	1
Spring (in Lower Brkt.).....	204290	1	1
 9.315 - TRANSMISSION GEAR SHIFT SHAFT BRACKET-UPPER			
Bracket.....	204291	1	1
Cap.....	204292	1	1
Bolt, 5/16"-18 x 1" Hx. Hd.....	735	1	1
Lockwasher, 5/16" Med.....	240	1	1
 9.320 - TRANSMISSION GEAR SHIFT LEVER-LOWER			
Lever, Low and Reverse.....	204293	1	1
Springwasher.....	201515	1	1
Insulator.....	201517	1	1
Cover.....	201514	1	1
Oiler.....	202121	1	1
Lever, Second and High.....	204294	1	1
Seal.....	201512	1	1
Retainer.....	201513	1	1
Insulator.....	201517	1	1
 9.330 - TRANSMISSION GEAR SHIFT LOWER LEVER RETAINER			
Retainer.....	205300	1	1
Springwasher.....	201515	2	2
 9.335 - TRANSMISSION GEAR SHIFT SHAFT BRACKET-LOWER			
Bracket.....	204295	1	1
Cap.....	204296	1	1
Bolt, 5/16"-18 x 1 3/4" Hx. Hd.....	587	2	2
Lockwasher, 5/16" Med.....	240	2	2
 9.340 - TRANSMISSION GEAR SHIFT ROD			
Rod, Upper, Low and Reverse.....	204297	1	1
Rod, Upper, Second and High.....	204298	1	1
Sleeve (Lever End).....	201518	2	2
Sleeve (Bellcrank End).....	204299	2	2
Insulator (in Bellcrank).....	206649	2	2

TRANSMISSION

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
		515	516
9.340 - TRANSMISSION GEAR SHIFT ROD (CONT'D.)			
Flatwasher, 3/8" Sm.....	247	*	*
Springwasher.....	201263	4	4
Cotter Pin, 3/32" x 3/4".....	139	4	4
Rod, Lower, Low and Reverse.....	204301	1	1
Rod, Lower, Second and High.....	204302	1	1
Clevis.....	205340	2	2
Nut, 3/8"-24 Hx.....	188	2	2
Clevis Pin.....	200239	2	2
Cotter Pin, 3/32" x 3/4".....	139	4	4
Flatwasher, 1/4" Lg.....	344	4	4
Springwasher.....	201263	2	2
Cotter Pin, 3/32" x 3/4".....	139	2	2
9.345 - TRANSMISSION GEAR SHIFT ROD BELLCRANK			
Bellcrank, Low and Reverse.....	206811	1	1
Bellcrank, Second and High.....	204410	1	1
Thrustwasher, 21/32" I.D. x 1 5/16" O.D.....	206120	1	1
Snap Ring.....	204304	1	1
Oiler (in Shaft) 1/2" Long.....	202121	1	1
Oiler (in Bellcrank) 11/16" (Straight).....	206831	1	1

*As Required