

REAR AXLE and SUSPENSION

12

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
		515	516
12.000 - REAR AXLE			
Rear Axles as listed are less Brakes and Backing Plates.			
Rear Axle, 4.55 Ratio (Axle Shaft End, 7/8"-14 Thd.) (Nut, 7/8"-14 Hx., 1 5/16" Across Flats).....	207236	1	1
12.005 - REAR AXLE HOUSING			
Housing.....	206379	1	1
Plug, Drain, 3/4"-14 Hd'ls. Ct'sk.....	339	2	2
Plug, Grease Fitting, 1/8"-27 Pipe Sl. Hd'ls.....	527	1	1
Cover.....	200369	1	1
Bolt, 3/8"-16 x 5/8" Hx. Hd.....	200370	10	10
Lockwasher, 3/8" Med.....	192	10	10
Gasket.....	200371	1	1
Plug, Filler.....	338	1	1
12.015 - REAR AXLE DIFFERENTIAL CASE			
Case (4.55 Axle only).....	205654	1	1
Bolt, 1/2"-13 x 2 1/4" Hx. Hd.....	200396	4	4
Lockwasher, 1/2" Int. Tooth.....	528	4	4
12.020 - REAR AXLE DIFFERENTIAL GEAR AND PINION KIT			
Gear and Pinion Kit.....	202052	1	1
Thrustwasher, Side Gear.....	200399	2	2
Thrustwasher, Side Pinion.....	200401	2	2
Shaft, Pinion Gear.....	200402	1	1
Lockpin.....	200403	1	1
Thrustblock.....	200377	1	1
12.035 - REAR AXLE DIFFERENTIAL BEARING			
Bearing Cone.....	200390	2	2
Bearing Cup.....	200389	2	2
Shim, .003.....	200391	*	*
Shim, .005.....	200392	*	*
Shim, .010.....	200393	*	*
Shim, .030.....	200394	*	*
12.045 - REAR AXLE DRIVE GEAR AND PINION			
Gear and Pinion, 4.55 Ratio (50 T. Gear, 11 T. Pinion).....	205655	1	1
Bolt.....	200405	10	10
Lockplate.....	200406	5	5
12.050 - REAR AXLE DRIVE BEARING-FRONT			
Bearing Cone.....	200418	1	1
Bearing Cup.....	200417	1	1
Shim, .003.....	200413	*	*

*As Required

12 REAR AXLE and SUSPENSION

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
		515	516
12.050 - REAR AXLE DRIVE BEARING-FRONT (CONT'D.)			
Shim, .005.....	200414	*	*
Shim, .010.....	200415	*	*
Shim, .030.....	200416	*	*
12.060 - REAR AXLE DRIVE PINION BEARING-REAR			
Bearing Cone.....	200411	1	1
Bearing Cup.....	200410	1	1
Shim, .003.....	200407	*	*
Shim, .005.....	200408	*	*
Shim, .010.....	200409	*	*
Oil Seal.....	200420	*	*
Slinger.....	200419	*	*
Gasket.....	200421	*	*
Spacer.....	200412	*	*
12.080 - REAR AXLE SHAFT			
Shaft (30 45/64" Long. with 7/8"-14 Thd.).....	207237	2	2
Key (2 7/8" Long x 5/16" x 5/16").....	207238	2	2
Flatwasher (.906 I.D. x 1 9/16" O.D.).....	207239	2	2
Nut, 7/8"-14 Hx. (1 5/16" Across Flats).....	207240	2	2
Cotter Pin, 1/8" x 1 1/2".....	341	2	2
Oil Seal, Inner.....	200378	2	2
Thrustblock.....	200377	1	1
Bearing Cone.....	200380	2	2
Bearing Cup.....	200379	2	2
Shim, .003.....	200381	*	*
Shim, .005.....	200382	*	*
Shim, .010.....	200383	*	*
Shim, .030.....	200384	*	*
Retainer, Bearing.....	200385	2	2
Gasket, Bearing Retainer.....	200435	2	2
Oil Seal, Outer (for 1 3/4" Rear Wheel Hub).....	207241	2	2
Bolt, 3/8"-24 x 1 1/4" Hx. Hd.....	200387	12	12
Lockwasher, 3/8" Hx.....	340	12	12
Nut, 3/8"-24 Hx.....	188	12	12
Gasket, Oil Seal, Outer.....	200435	2	2
12.200 - REAR SPRING (INCL. BUSHING)			
Spring (8 Leaf)(Std. Dom.)(except Utility).....	204366	2	
Spring (9 Leaf)(Yellow)/(Hy. Duty Dom.)(except Utility).....	204365	2	
Spring (9 Leaf)(Yellow)/(Std. Export)(except Utility).....	204365	2	
Spring (8 Leaf)(Orange)/(Std. Dom.).....	205649		2
Spring (9 Leaf)(Blue)/(Std. Dom. and Export)(except 4-Dr. Sedan)	206264	2	
Spring (9 Leaf)(Blue)/(Std. Export).....	206264		2
Bolt (Front) 7/16"-20 x 3" Hx. Hd.....	673	2	2
Locknut, 7/16"-20 Hx.....	658	2	2
Bushing (Front).....	204364	2	2

*As Required

/Paint daub on side of Spring

REAR AXLE and SUSPENSION

12

GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
		515	516
		12.200 - REAR SPRING (INCL. BUSHING)(CONT'D.)	
Insert.....	206630	12	12
Hanger (Front).....	204933	2	2
12.215 - REAR SPRING MOUNTING PLATE			
Plate, Right.....	205554	1	1
Plate, Left.....	205555	1	1
"U" Bolt.....	202573	4	4
Lockwasher, 9/16" Med.....	342	8	8
Nut, 9/16"-18 Hx.....	200429	8	8
Insulator.....	202246	4	4
12.220 - REAR SPRING SHACKLE			
Shackle Kit.....	205746	2	2
Shackle (Indented Surface)(Square End).....	204363	2	2
Link (Indented Surface)(Square End).....	204362	2	2
Bushing (Rubber)(1 1/4" Long).....	204361	8	8
Locknut, 13/32"-20 Hx.....	200432	2	2
Shackle (Flat Surface)(Round End).....	200433	2	2
Link (Flat Surface)(Round End).....	200434	2	2
Bushing (Rubber)(1 1/8" Long).....	200430	8	8
Locknut, 13/32"-20 Hx.....	200432	2	2
12.230 - REAR SPRING (OR AXLE) BUMPER			
Bumper.....	201925	2	2
Bolt.....	343	4	4