

STEERING GEAR

14

| GROUP, PART NAME and DESCRIPTION | PART NUMBER | USED PER CAR MODEL | |
|---|-------------|--------------------|-----|
| | | 515 | 516 |
| 14.000 - STEERING GEAR | | | |
| Gear (incl. Column and Shaft)..... | 204381 | 1 | 1 |
| Bolt..... | 201169 | 3 | 3 |
| Flatwasher..... | 201170 | 3 | 3 |
| Locknut, 3/8"-24 Hx..... | 202257 | 3 | 3 |
| 14.102 - STEERING GEAR HOUSING | | | |
| Housing (incl. Shaft Bushing and Upper Bearing Cup)..... | 204379 | 1 | 1 |
| Bushing..... | 201196 | 2 | 2 |
| 14.104 - STEERING GEAR HOUSING END COVER | | | |
| Cover (incl. Grease Tube)..... | 201193 | 1 | 1 |
| Bolt..... | 202758 | 4 | 4 |
| 14.106 - STEERING COLUMN JACKET | | | |
| Jacket (incl. Brg.)(Prime)(except Convertible)..... | 204378 | 1 | 1 |
| Jacket (incl. Brg.)(Prime)(Convertible only)..... | 206058 | | 1 |
| Clamp..... | 201173 | 1 | 1 |
| Bolt..... | 201174 | 1 | 1 |
| Lockwasher, 5/16" Med..... | 240 | 1 | 1 |
| Nut, 5/16"-24 Hx..... | 189 | 1 | 1 |
| 14.108 - STEERING COLUMN JACKET BEARING | | | |
| Bearing..... | 201177 | 1 | 1 |
| Spacer..... | 201178 | 1 | 1 |
| Spring..... | 201179 | 1 | 1 |
| 14.110 - STEERING GEAR COLUMN AND WORM | | | |
| Column and Worm..... | 205342 | 1 | 1 |
| Shim, .002..... | 201190 | * | * |
| Shim, .005..... | 201191 | * | * |
| Shim, .010..... | 201192 | * | * |
| 14.112 - STEERING GEAR WORM THRUST BEARING CUP | | | |
| Cup, Upper..... | 201188 | 1 | 1 |
| Cup, Lower..... | 201189 | 1 | 1 |
| 14.114 - STEERING GEAR WORM THRUST BEARING ROLLER AND CAGE | | | |
| Roller and Cage..... | 201187 | 2 | 2 |
| 14.116 - STEERING GEAR SHAFT AND ROLLER | | | |
| Shaft and Roller..... | 202759 | 1 | 1 |
| Seal..... | 201197 | 1 | 1 |

*As Required

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| | | 515 | 516 |
| 14.116 - STEERING GEAR SHAFT AND ROLLER (CONT'D.) | | | |
| Screw, Adjusting, 1/2"-20..... | 201198 | 1 | 1 |
| Locknut, 1/2"-20 Hx..... | 201200 | 1 | 1 |
| Lockplate..... | 201199 | 1 | 1 |
| Thrustwasher..... | 202760 | 1 | 1 |
| Repair Kit, Shaft and Bushing..... | 206407 | 1 | 1 |
| 14.118 - STEERING GEAR SHAFT COVER | | | |
| Cover..... | 202761 | 1 | 1 |
| Bolt, 5/16"-18 x 9/16" Hx. Hd..... | 202758 | 4 | 4 |
| Plug, Oil..... | 201204 | 1 | 1 |
| Gasket..... | 201203 | 1 | 1 |
| 14.120 - STEERING GEAR SUPPORT BRACKET AND CAP | | | |
| Bracket..... | 206141 | 1 | 1 |
| "U" Bolt | 206636 | 1 | 1 |
| Lockwasher, 3/8" Med. | 192 | 2 | 2 |
| Nut, 3/8"-24 Hx. | 188 | 2 | 2 |
| Cap..... | 207231 | 1 | 1 |
| Bolt, 1/4"-20 x 1 1/2" Hx. Soc. | 491 | 2 | 2 |
| Lockwasher, 1/4" Med. | 190 | 2 | 2 |
| Insulator..... | 206571 | 1 | 1 |
| Brace, Inst. Panel to Steering Column Bracket..... | 206145 | 1 | 1 |
| Bolt, 5/16"-18 x 11/16" Hx. Hd..... | 397 | 2 | 2 |
| Lockwasher, 5/16" Med..... | 240 | 2 | 2 |
| 14.122 - STEERING GEAR JACKET COVER | | | |
| Cover..... | 205686 | 1 | 1 |
| Screw, No. 10-12 x 3/8" Rd. Hd. Cr. Rec. Tap. (to Jacket)..... | 609 | 1 | 1 |
| Screw, No. 8-32 x 3/8" Rd. Hd. Cr. Rec. (Chrome) | 599 | 2 | 2 |
| Lockwasher, No. 8 Lt. (Chrome) | 749 | 2 | 2 |
| Bumper (Rubber)..... | 200539 | 2 | 2 |
| Moulding (Prime)..... | 205688 | 1 | 1 |
| Screw, No. 8-15 x 1/2" Ov. Hd. Cr. Rec. (Chrome)..... | 750 | 2 | 2 |
| Filler..... | 206749 | 1 | 1 |
| Screw..... | 203872 | 2 | 2 |
| 14.124 - STEERING COLUMN DASH PANEL PAD | | | |
| Pad, Upper (Black)..... | 204371 | 1 | 1 |
| Pad, Upper (Hickory Brown)..... | 205344 | 1 | 1 |
| Pad, Upper (Emblem Blue)..... | 205346 | 1 | 1 |
| Pad, Upper (Maroon)..... | 205347 | 1 | 1 |
| Pad, Upper (Crystal Green)..... | 205348 | 1 | 1 |
| Pad, Upper (Teal Blue)..... | 205349 | 1 | 1 |
| Pad, Lower (Black)..... | 204370 | 1 | 1 |
| Pad, Lower (Hickory Brown)..... | 205350 | 1 | 1 |
| Pad, Lower (Emblem Blue)..... | 205352 | 1 | 1 |
| Pad, Lower (Maroon)..... | 205353 | 1 | 1 |

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| | | 515 | 516 |
| 14.124 - STEERING COLUMN DASH PANEL PAD (CONT'D.) | | | |
| Pad, Lower (Crystal Green)..... | 205354 | 1 | 1 |
| Pad, Lower (Teal Blue)..... | 205355 | 1 | 1 |
| Screw, No. 10-12 x 1 1/2" Ov. Hd. Cr. Rec..... | 751 | 2 | 2 |
| Reinforcement..... | 204369 | 1 | 1 |
| Screw, No. 10-12 x 3/8" Rd. Hd. Cr. Rec. Tap..... | 609 | 2 | 2 |
| 14.126 - STEERING WHEEL | | | |
| Wheel (incl. Cancelling Pins)(Starlight Pearl)..... | 205196 | 1 | |
| Wheel (incl. Cancelling Pins)(Starlight Pearl)..... | 205197 | | 1 |
| Nut, 5/8"-18 Hx..... | 201206 | 1 | 1 |
| 14.200 - STEERING GEAR LEVER ARM (PITMAN) | | | |
| Arm..... | 205755 | 1 | 1 |
| Lockwasher, 7/8"..... | 201216 | 1 | 1 |
| Nut, 7/8"-14 Hx..... | 201217 | 1 | 1 |
| 14.202 - STEERING DRAG LINK | | | |
| Link..... | 205756 | 1 | 1 |
| Nut, 1/4" Hx. Sl..... | 486 | 1 | 1 |
| Cotter Pin, 3/32" x 1"..... | 480 | 1 | 1 |
| Clamp..... | 201221 | 1 | 1 |
| Bolt..... | 201222 | 1 | 1 |
| Lockwasher..... | 191 | 1 | 1 |
| Nut, 5/16"-24 Hx. Lt..... | 189 | 1 | 1 |
| 14.204 - STEERING DRAG LINK STUD COVER | | | |
| Cover (Steering Gear End)..... | 201519 | 1 | 1 |
| Shield (Steering Gear End)..... | 201520 | 1 | 1 |
| Cover (Idler Lever End)..... | 201219 | 1 | 1 |
| 14.206 - STEERING DRAG LINK SOCKET | | | |
| Socket..... | 202077 | 1 | 1 |
| Bearing..... | 201226 | 2 | 2 |
| Spring..... | 201225 | 2 | 2 |
| Seat..... | 201223 | 1 | 1 |
| Bumper..... | 201224 | 2 | 2 |
| Plug..... | 202078 | 1 | 1 |
| Cotter Pin, 1/8" x 1 3/4"..... | 496 | 1 | 1 |
| Oiler (Straight)..... | 202121 | 2 | 2 |
| Oiler (90°)..... | 202575 | 1 | 1 |
| 14.212 - STEERING IDLER LEVER | | | |
| Lever..... | 207223 | 1 | 1 |
| Bearing, Upper..... | 207225 | 1 | 1 |
| Bearing, Lower..... | 207224 | 1 | 1 |
| Bolt, 1/2"-20 x 3 1/4" Hx. Hd..... | 838 | 1 | 1 |
| Lock..... | 207226 | 1 | 1 |
| Oiler (Straight)..... | 202121 | 1 | 1 |

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| | | 515 | 516 |
| 14.216 - STEERING TIE ROD | | | |
| Tie Rod (incl. Seals and Nuts)..... | 201235 | 2 | 2 |
| Tie Rod End (R.H. Thd.)..... | 201236 | 2 | 2 |
| Tie Rod End (L.H. Thd.)..... | 201237 | 2 | 2 |
| Repair Kit..... | 205783 | 2 | 2 |
| Nut, 1/2"-20 Hx. Sl..... | 486 | 4 | 4 |
| Cotter Pin, 3/32" x 1"..... | 480 | 4 | 4 |
| Clamp..... | 201221 | 4 | 4 |
| Bolt, 5/16"-24 x 1 7/16"..... | 201222 | 4 | 4 |
| Lockwasher, 5/16" Hy..... | 191 | 4 | 4 |
| Nut, 5/16"-24 Hx..... | 189 | 4 | 4 |
| Oiler (Straight)..... | 202121 | 4 | 4 |
| Dust Cover..... | 201219 | 4 | 4 |
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