

# FOLDING TOP and MECHANISM

30.900

GROUP, PART NAME and DESCRIPTION	PART NUMBER	MODELS	BODY TYPES		
			4-DR. SED.	CONV.	4-DR. UTIL.
			1	2	5
<b>30.902 - FOLDING TOP FRAME</b>					
Frame Complete.....	205990	516			1
Bolt, No. 4 Bow to Female Hinge.....	206421	516			2
Stud, Hinge Power Link to Female Hinge.....	206111	516			2
Rail, Top Side, Front, Right (Prime) [ incl. Plate, ]	206901	516			1
Rail, Top Side, Front, Left (Prime) [ Bracket and Hinge ]	206902	516			1
Plate, Front Side Rail Anchor.....	206903	516			2
Bracket, Front Side Rail.....	206904	516			2
Bolt with L/W.....	206905	516			4
Hinge, Front Rail Female, Right.....	206906	516			1
Hinge, Front Rail Female, Left.....	206907	516			1
Screw, No. 10-24 x 1/2" Fl. Hd. Sl. Tap.....	809	516			6
Bolt with L/W.....	206905	516			2
Rail, Top Side, Center, Right (Prime) [ incl. Plate, ]	206908	516			1
Rail, Top Side, Center, Left (Prime) [ Bumper and Hinges ]	206909	516			1
Plate, Center Side Rail Anchor.....	206910	516			2
Hinge, Center Rail Front Male, Right [ incl. ]	206913	516			1
Hinge, Center Rail Front Male, Left [ Adj. Bolt ]	206914	516			1
Bolt, 1/4"-20 x 1 1/2" Hd's. Sl. (Adjusting).....	810	516			2
Nut, 1/4"-20 Hx. Jam.....	811	516			2
Hinge, Center Rail Rear Female, Right.....	206915	516			1
Hinge, Center Rail Rear Female, Left.....	206916	516			1
Screw, No. 10-24 x 1/2" Fl. Hd. Sl. Tap.....	809	516			14
Bolt with L/W.....	206905	516			6
Bolt with L/W.....	206917	516			2
Stud, Front Rail Female Hinge to Center Rail Male Hinge...	206918	516			2
Rail, Top Side, Rear, Right (Prime) [ incl. Anchor ]	206919	516			1
Rail, Top Side, Rear, Left (Prime) [ Plate and Hinges ]	206920	516			1
Plate, Rear Side Rail Anchor, Right.....	206921	516			1
Plate, Rear Side Rail Anchor, Left.....	206922	516			1
Hinge, Rear Rail Front Male, Right.....	206923	516			1
Hinge, Rear Rail Front Male, Left.....	206924	516			1
Hinge, Rear Rail Rear Male, Right.....	206925	516			1
Hinge, Rear Rail Rear Male, Left.....	206926	516			1
Bolt with L/W.....	206917	516			2
Bolt with L/W.....	206905	516			10
Screw, No. 10-24 x 1/2" Fl. Hd. Sl. Tap.....	809	516			12
Bolt, 1/4"-20 x 1" Hx. Hd. (Adjusting).....	207	516			2
Nut, 1/4"-20 Hx. Jam.....	811	516			2
Bolt, Rear Rail Hinge to Center Rail Female Hinge	206927	516			2
Link, Control, Front.....	206928	516			2
Bolt.....	206931	516			2
Washer, Spring..... [ to ]	206033	516			2
Flatwasher, 3/8" Sm..... [ Actuating ]	247	516			2
Nut, 5/16"-18 Hx. Lt. Jam (Chrome)..... [ Link ]	812	516			2
Bolt..... [ to ]	206932	516			2
Washer, Spring..... [ Side ]	206933	516			2
Flatwasher..... [ Rail ]	206934	516			2
Link, Control, Rear.....	206935	516			2
Bolt..... [ to ]	206932	516			2
Washer, Spring..... [ Rail ]	206933	516			2
Flatwasher..... [ Rail ]	206934	516			2

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30.902 - FOLDING TOP FRAME (CONT'D.)					
Link, Rail Power.....	206936	516		2	
Bolt.....	206932	516		2	
Washer, Spring.....	206933	516		2	
Flatwasher.....	206934	516		2	
Link, Hinge Power.....	206937	516		2	
Bolt.....	206059	516		2	
Washer, Spring.....	206033	516		2	
Flatwasher.....	206938	516		2	
Nut.....	206060	516		2	
Cotter Pin, 1/8" x 1 1/4".....	199	516		2	
Bow, Folding Top, No. 1 (incl. Striker Plates and Tacking Strip)(Prime).....	206939	516		1	
Plate, Bow Striker Anchor.....	205995	516		2	
Bolt with L/W.....	206940	516		2	
Plate, Top Locking Striker, Right.....	205994	516		1	
Plate, Top Locking Striker, Left.....	205993	516		1	
Bolt, 1/4"-20 x 5/8" Fl. Hd. Sl. (Chrome).....	722	516		4	
Bracket, No. 1 Bow, Right.....	206941	516		1	
Bracket, No. 1 Bow, Left.....	206942	516		1	
Bolt, 1/4"-20 x 1/2" Pan Hd. Sl. Tap.....	813	516		4	
Bolt, 1/4"-20 x 5/8" Fl. Hd. Sl. Tap.....	814	516		4	
Bolt with L/W, No. 1 Bow to Front Rail.....	206943	516		6	
Bow, Folding Top, No. 2 (incl. Link and Tacking Strip)(Prime).....	206930	516		1	
Bolt.....	206931	516		2	
Washer, Spring.....	206033	516		2	
Flatwasher, 3/8" Sm.....	247	516		2	
Bow, Folding Top, No. 3 (incl. Slat Iron and Tacking Strip)(Prime).....	206944	516		1	
Bolt.....	206932	516		2	
Washer, Spring.....	206933	516		2	
Flatwasher.....	206934	516		2	
Bow, Folding Top, No. 4 (incl. Support, Slat Irons and Tacking Strip)(Prime).....	206945	516		1	
Panel, No. 4 Bow.....	206946	516		1	
Slat Iron, No. 4 Bow, Right.....	206947	516		1	
Slat Iron, No. 4 Bow, Left.....	206948	516		1	
Bolt with L/W.....	206949	516		6	
Support, Rear Curtain.....	206950	516		1	
Screw, No. 10-12 x 3/8" Rd. Hd. Cr. Rec. Tap.....	609	516		5	
Weatherstrip, Folding Top, No. 1 Bow.....	206687	516		1	
Tacking Strips (See Group 30.636)					
Weatherstrip Retainers (See Groups 30.102 and 30.120)					
Seal, Rear Male Hinge, Right.....	205972	516		1	
Seal, Rear Male Hinge, Left.....	205971	516		1	
Support, Rear Female Hinge, Front.....	206166	516		2	
Support, Rear Female Hinge, Rear, Upper.....	206165	516		2	
Hinge, Rear Female, Right.....	205992	516		1	
Hinge, Rear Female, Left.....	205991	516		1	

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			4-DR. SED.	CONV.	4-DR. UTIL.
			1	2	5
<b>30.902 - FOLDING TOP FRAME (CONT'D.)</b>					
Rocker, Top Locking Mechanism.....	205999	516			1
Bolt, 1/4"-20 x 5/8" Rd. Hd. Cr. Rec.....	505	516			4
Lockwasher, 1/4" Med.....	190	516			4
Cam, Top Locking Mechanism, Right.....	205960	516			1
Cam, Top Locking Mechanism, Left.....	205959	516			1
Bolt, 1/4"-20 x 1/2" Tr. Hd. Cr. Rec.....	734	516			4
Lockwasher, 1/4" Ext. Tooth.....	370	516			4
Plate, Locking Mechanism Handle Escutcheon Anchor.....	205996	516			1
Escutcheon, Locking Mechanism Handle.....	205997	516			1
Bolt, 1/4"-20 x 5/8" Ov. Hd. Cr. Rec.....	724	516			3
Handle, Top Locking Mechanism.....	205998	516			1
Pin.....	206025	516			1
<b>30.904 - TOP OPERATING MECHANISM</b>					
Cylinder.....	204065	516			2
Yoke, Cylinder.....	204066	516			2
Pin, Clevis.....	205945	516			2
Cotter Pin, 3/32" x 3/4".....	139	516			2
Bushing, Cylinder Mounting.....	205946	516			4
Support, Cylinder, Right.....	205948	516			1
Support, Cylinder, Left.....	205947	516			1
Bolt, 5/16"-18 x 1" Hx. Hd.....	735	516			4
Lockwasher, 5/16" Med.....	240	516			4
Nut, 5/16"-18 Hx.....	205	516			4
Boot, Cylinder Support, Right.....	205849	516			1
Boot, Cylinder Support, Left.....	205848	516			1
Panel, Linkage Enclosure, Right.....	205979	516			1
Panel, Linkage Enclosure, Left.....	205943	516			1
Screw, No. 10-32 x 1/2" Ov. Hd. Cr. Rec.....	730	516			4
Washer, No. 10 Finish (Chrome).....	787	516			4
Screw, No. 12-11 x 1/2" Ov. Hd. Cr. Rec. Tap.....	725	516			2
Speednut.....	207093	516			6
Screw, No. 10 Washer Head.....	205680	516			6
<b>30.906 - MOTOR AND PUMP (HYDRAULIC)</b>					
Motor and Pump.....	204033	516			1
Bracket, Pump Mounting, Upper.....	206000	516			1
Bracket, Pump Mounting, Lower.....	205944	516			1
Lockwasher, 1/4" Med.....	190	516			3
Nut, 1/4"-20 Hx.....	203	516			3
Bolt, 1/4"-14 x 5/8" Rd. Hd. Cr. Rec. Tap.....	727	516			6
Speednut.....	206001	516			6
Strap, Pump Ground.....	205956	516			1
Circuit Breaker, Pump.....	205957	516			1
Screw, No. 6-20 x 3/8" Pan Hd. Cr. Rec.....	729	516			2
Lockwasher, No. 10 Int. Tooth (Terminal).....	259	516			2
Nut, No. 10-32 Hx. (Terminal).....	202	516			2
Motor and Solenoid, Pump.....	204046	516			1

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			4-DR. SED.	CONV.	4-DR. UTIL.
			1	2	3
30.906 - MOTOR AND PUMP (HYDRAULIC)(CONT'D.)					
Switch, Solenoid.....	204051	516			1
Screw, No. 10-32 x 3/8" Rd. Hd. Sl.....	283	516			2
Lockwasher, No. 10 Int. Tooth.....	259	516			2
Commutator End Head and Holder.....	204050	516			1
Screw, No. 10-32 x 3/8" Fil. Hd. Sl.....	665	516			3
Lockwasher, No. 10 Med.....	254	516			3
Brush, Pump Motor.....	204047	516			1
Band, Head.....	204049	516			1
Strap, Solenoid.....	204052	516			1
Armature.....	204054	516			1
Thrustwasher, Motor, Upper.....	204055	516			1
Thrustwasher, Motor, Lower.....	204053	516			2
Bracket, Motor Mounting.....	204056	516			1
Screw, No. 10-32 x 1/2" Fil. Hd. Sl.....	432	516			1
Lockwasher, No. 10 Int. Tooth.....	259	516			1
Pad, Motor Mounting (Rubber).....	204057	516			1
Lockwasher, 1/4" Med.....	190	516			2
Nut, 1/4"-20 Hx.....	203	516			2
Washer, Terminal Insulating, Outer.....	205895	516			1
Stud, Terminal Ground.....	204048	516			1
Flatwasher, 5/16" Sm.....	225	516			1
Lockwasher, 5/16" Med.....	240	516			1
Nut, 5/16"-24 Hx.....	189	516			1
Pump, Hydraulic.....	204034	516			1
Seal, Pump Mounting Screw.....	204060	516			4
Screw, No. 10-32 x 1 3/4" Rd. Hd. Sl.....	666	516			4
Pad, Pump Mounting.....	204057	516			2
Housing, Pump.....	204035	516			1
Rotor, Pump (Inner and Outer).....	204036	516			1
Plate, Pump Rotor.....	204038	516			1
Spring, Pump Rotor Plate.....	204040	516			1
Plate, Pump Port.....	204037	516			1
Plate, Pump Bottom.....	204041	516			1
Seal, Pump Bottom Plate.....	204039	516			1
Screw, No. 10-24 x 7/16" Fil. Hd. Cr. Rec.....	643	516			6
Lockwasher, No. 10 Int. Tooth.....	259	516			6
Valve, Pump.....	204042	516			1
Washer, Pump Valve.....	204043	516			*
Spring, Pump Valve.....	204044	516			1
Plug, Pump Valve.....	204045	516			1
Plug, Pipe (Dry Seal).....	661	516			3
Reservoir, Pump.....	204062	516			1
Gasket, Reservoir.....	204061	516			1
Bail, Reservoir.....	204063	516			1
Retainer, Pump Fluid.....	204059	516			1
Plate, Pump Fluid Retainer.....	204058	516			1
Screw, No. 6-18 x 1/4" Pan Hd. Sl. Tap.....	667	516			2

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GROUP, PART NAME and DESCRIPTION	PART NUMBER	MODELS	BODY TYPES		
			4-DR. SED.	CONV.	4-DR. UTIL.
			1	2	3
<b>30.908 - TOP CONTROL</b>					
Rod, Control.....	205950	516			1
Set Screw, No. 10-32 x 3/16" Hx. (Rod to Valve).....	723	516			1
Knob, Control Rod.....	205951	516			1
Nut, No. 10-24.....	733	516			1
Support, Control Rod.....	205952	516			1
Screw, No. 10-32 x 3/8" Rd. Hd. Sl.....	283	516			2
Lockwasher, No. 10 Med.....	254	516			2
Nut, No. 10-32 Hx.....	202	516			2
Valve, Top Control.....	204064	516			1
Screw, No. 12-24 x 7/16" Pan Hd. Sl.....	732	516			2
Lockwasher, No. 12 Med.....	708	516			2
Bracket, Control Valve.....	205949	516			1
Bolt, 1/4"-20 x 1/2" Hx. Hd.....	179	516			2
Lockwasher, 1/4" Med.....	190	516			2
Nut, 1/4"-20 Hx.....	203	516			2
Screw, Control Valve, No. 6-32 x 7/16" Rd. Hd. Sl.....	720	516			1
Lockwasher, No. 6 Int. Tooth.....	585	516			1
Nut, No. 6-32 Hx.....	718	516			1
Lockwasher, Control Valve, No. 6 Int. Tooth....	585	516			1
Nut, Control Valve, No. 6-32 Hx.....	718	516			1
} Terminal					
<b>30.910 - TOP AND WINDOW LIFT TUBES, HOSE AND CONNECTORS</b>					
Hose, Pump to Control Valve.....	205953	516			1
Grommet, Pump to Valve Hose Dash.....	200849	516			1
Elbow, Pump Return.....	202132	516			1
Connector, Control Valve.....	202880	516			1
Tube, Control Valve to Connector (6 7/8" Long).....	205958	516			1
Connector, Pump Pressure Line (use with Manual Lifts).....	206026	516			1
Cross, Pump Pressure Tube (use with Hydraulic Window Lifts)	206038	516			1
Hose, Pump to Dash Connector.....	205954	516			1
Connector, Pump to Dash Connector Hose.....	202880	516			1
Tube (incl. Nuts)(Control Valve to Tee)(Up and Down).....	206034	516			2
Clip, Tube (to Dash and Floor Pan).....	205929	516			7
Clip, Tube (to Dash and Floor Pan).....	205955	516			4
Screw, No. 8-18 x 3/8" Rd. Hd. Cr. Rec.....	726	516			14
Screw, No. 8-15 x 3/8" Rd. Hd. Cr. Rec. Tap.....	576	516			8
Tee, Control Valve Up and Down Tube.....	206027	516			2
Tube (incl. Nuts)(Tee to Operating Cylinder)(66" Long)....	206035	516			4
Clip, Tube (to Floor Pan).....	205931	516			3
Screw, No. 8-15 x 3/8" Rd. Hd. Cr. Rec. Tap.....	576	516			3
Connector, Tube (Top Operating Cylinder).....	202880	516			4
Tube (incl. Nuts)(Cross to Front Tee)(Window Lift)(3 1/8" Long).....	206050	516			1
Tee, Window Lift Tube.....	206027	516			2
Tube (incl. Nuts) Tee to Front Pillar, Right (3 1/8" Long)	206050	516			1
Tube (incl. Nuts) Tee to Front Pillar, Left (20 1/2" Long)	206051	516			1
Clip, Front Pillar Tube.....	205930	516			4
Screw, No. 8-18 x 3/8" Rd. Hd. Cr. Rec.....	726	516			4
Grommet, Tube (Door Hinge Facing).....	205935	516			4

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			4-DR SED.	CONV.	4-DR UTIL.
			1	2	3
<b>30.910 - TOP AND WINDOW LIFT TUBES, HOSE AND CONNECTORS (CONT'D.)</b>					
Connector (Door Tube to Door Hinge Tube).....	205391	516			4
Tube (incl. Nuts) Door Hinge Pillar, Right.....	206043	516			2
Tube (incl. Nuts) Door Hinge Pillar, Left.....	206042	516			2
Hose, Front Pillar (10 5/8" Long).....	206039	516			2
Cover, Door Hinge Tube, Right.....	205936	516			2
Cover, Door Hinge Tube, Left.....	205937	516			2
Tube (incl. Nuts) Front Door, Right (52 1/8" Long).....	206054	516			1
Tube (incl. Nuts) Front Door, Left (52 1/8" Long).....	206053	516			1
Clip, Tube to Front Door.....	205932	516			6
Connector (Tube to Window Lift).....	202880	516			4
Tube (incl. Nuts) Front To Rear Tee (66" Long).....	206035	516			1
Tube (incl. Nuts) Tee to Center Pillar, Right (30 11/16" Long).....	206050	516			1
Tube (incl. Nuts) Tee to Center Pillar, Left (42 1/2" Long).....	206052	516			1
Clip, Tube (to Floor).....	205929	516			4
Screw, No. 8-15 x 1/2" Rd. Hd. Cr. Rec. Tap.....	567	516			4
Elbow, Center Pillar Tube.....	206041	516			2
Hose, Center Pillar (23 3/16" Long).....	206040	516			2
Clip, Hose.....	205924	516			2
Clip, Hose.....	205925	516			2
Tube (incl. Nuts) Rear Door, Right (34 3/8" Long).....	206056	516			1
Tube (incl. Nuts) Rear Door, Left (34 3/8" Long).....	206055	516			1
Clip, Tube.....	201637	516			4
Nut, 5/16" (Inv. Tube).....	202133	516			*
<b>30.912 - VACUUM WINDOW LIFT PUMP</b>					
Pump.....	205921	515, 516			1
Lockwasher, 1/4" Ext. Tooth.....	370	515, 516			3
Nut, 1/4"-20 Hx.....	203	515, 516			3
Support, Pump.....	205922	515, 516			1
Bolt, 1/4"-14 x 5/8" Rd. Hd. Cr. Rec. Tap.....	727	515, 516			2
Nut, Support Bolt.....	206001	515, 516			2
<b>30.914 - VACUUM WINDOW LIFT HOSE, TUBES AND CONNECTORS</b>					
Hose, Center Pillar, 9/32" x 23 3/4".....	206200	515, 516			2
Hose, Pump to Tee, 9/32" x 8".....	206201	515, 516			1
Hose, Tube to Pump, 9/32" x 12".....	206202	515, 516			1
Hose, Front Pillar, 9/32" x 12".....	206202	515, 516			2
Hose, Door Tube to Window Lift, 9/32" x 12".....	206202	515, 516			4
Hose, Tube Connecting, 9/32" x 2 1/4".....	206203	515, 516			8
NOTE: Only Part No. 206200 is supplied. Shorter lengths for Part No's. 206201, 206202 and 206203 can be cut from 206200.					
Grommet, Hose Dash.....	205923	515, 516			1
Clip, Hose.....	205924	515, 516			2

\*As Required

