

1951



KAISER

Combined
CHASSIS and BODY

PARTS LIST

ISSUED JUNE, 1951

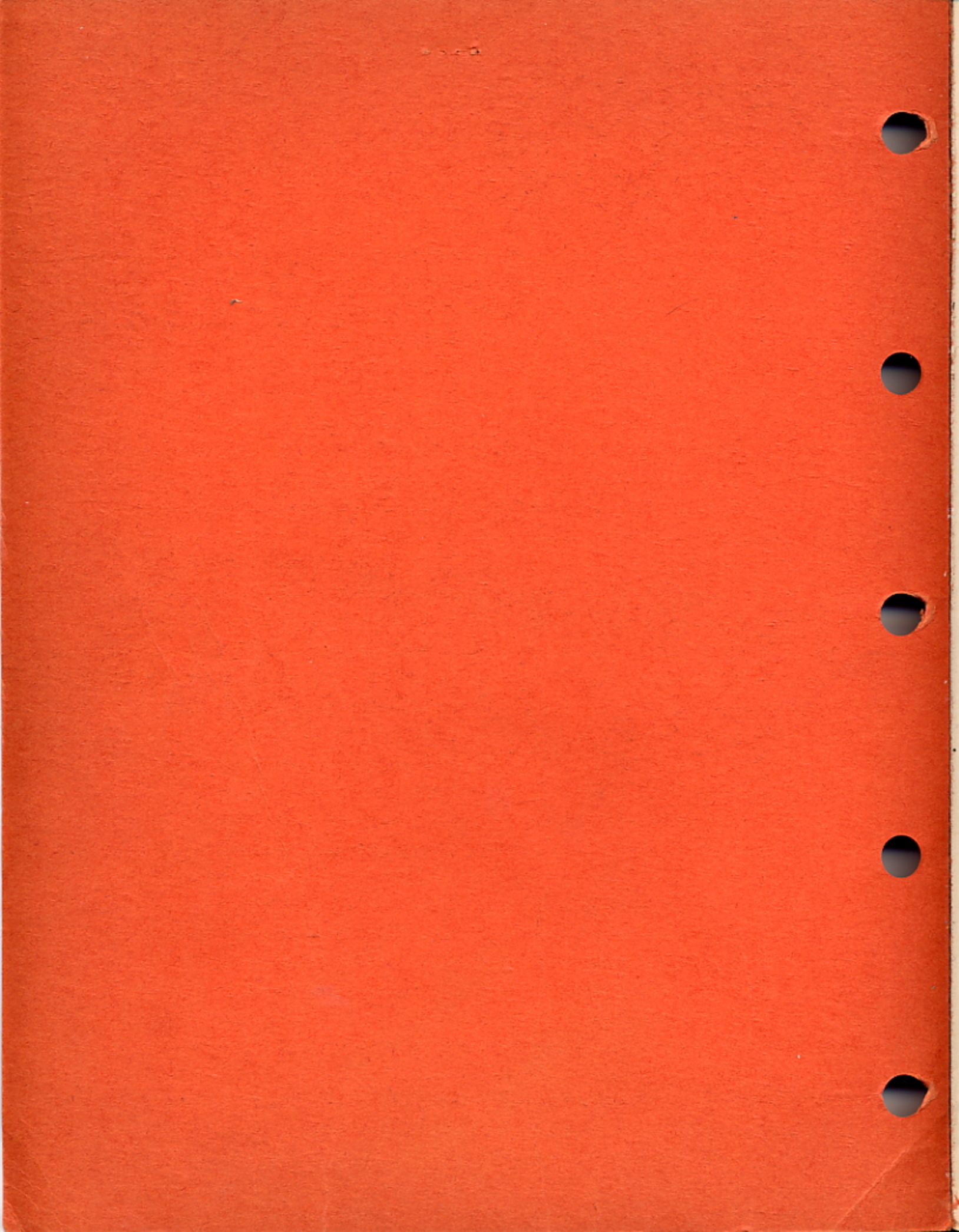
Models

K511

K512

KAISER-FRAZER SALES CORPORATION
KAISER-FRAZER CORPORATION

Willow Run, Michigan, U.S.A.



1951



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PARTS LIST

Models

K511

K512

THIS ILLUSTRATED PARTS LIST SUPERSEDES
 THE PRELIMINARY PARTS LISTS ISSUED MAY
 AND OCTOBER, 1950.

ISSUED JUNE, 1951

KAISER-FRAZER SALES CORPORATION
KAISER-FRAZER CORPORATION
 Willow Run, Michigan, U.S.A.

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GENERAL INFORMATION

This Illustrated Parts List is issued for your convenience in locating, identifying, specifying and ordering replacement parts for Kaiser Models K511 and K512. Body types are identified by the numerals 1, 3, 4, 5, 7 and 10, and when combined with Model numbers, represent not only the 1951 Model but the body type as well. These numerals, designating body types, will be found on the Body Number Plate secured to the dash underneath the hood. For example, when the numeral "1" is shown following the model number, it indicates that the body type is a 4-door sedan. Therefore, a 1951 Kaiser 4-door sedan special would be identified as K5111. Body type numerals used on 1951 Kaiser Models are as follows:

1 - 4-Door Sedan	5 - 4-Door Utility
3 - Bus. Coupe	7 - Club Coupe
4 - 2-Door Sedan	0 - 2-Door Utility

An alphabetical and numerical index indicating the part number and group in which they appear and containing all replacement parts found in this Parts List will be found in the back of this book.

It is important that you review the following pages so that you may become better acquainted with the arrangement of materials and be able to order parts correctly and expediently.

This Parts List is divided into six major sections as follows:

- GENERAL INFORMATION
- ILLUSTRATION INDEX
- GROUP INDEX
- GROUP PARTS LIST
- NUMERICAL INDEX
- ALPHABETICAL INDEX

GENERAL INFORMATION: Explains the contents of this publication.

ILLUSTRATION: Both half-tone and line drawing illustrations are reproduced in this book to assist you in locating parts rapidly. These illustrations show the typical construction of important assemblies and are found in each group preceding the text material. A legend pertaining to each illustration contains a key number, description and group number for each part thus aiding you in finding the correct part number in the text following. These illustrations may not always show the exact detail of the part needed and are therefore used for identification only. See the Illustration Index on pages VI and VII for a complete list of illustrations in this book.

GROUP INDEX: Lists the groups and sub-groups used in making up the Group Parts List.

GROUP PARTS LIST: The grouping used throughout this publication is based on the "Decimal System", i.e., the digit preceding the decimal point indicates the main group number and the digits following the decimal point designate the Sub-Groups. (See Group Index)

NUMERICAL INDEX: Contains all parts, indicating the part number and group in which they appear.

ALPHABETICAL INDEX: Contains all parts, indicating the noun name and the group in which they appear.

Locational Terms - All parts pertaining to a vehicle, having the same functions but which are not interchangeable, are designated by right, left, upper, lower, front, or rear, in regard to the location in or on the vehicle when it is viewed from the rear facing forward.

Attaching Parts - All attaching parts such as screws, bolts, nuts, rivets, washers, etc., are indented immediately under the part or parts with which they are used. When two similar parts having the same attaching parts are listed, such as right and left brackets, they are placed immediately following one another and the attaching parts for both are indicated by a single listing showing the total quantity required. As an example:

6.465 - RADIATOR SPLASH PANEL	Part No.	511	512
Panel, Right	207539	1	1
Panel, Left	207538	1	1
Screw, No. 14-10 x 3/8" Washer Head	207542	12	12

GENERAL INFORMATION

Important Notes:

Reference made "up to Serial or Body No." and "after Serial or Body No." indicates that the part is used "up to" the numeral but not inclusive. "After" is the actual starting point of use of the new part.

Always furnish Car Serial, Body Number and paint or trim code when ordering painted or trimmed parts. When ordering Trim Material, sample or samples must be furnished at time order is placed. See Parts Price List for paint information.

**GROUP NUMBERS SHOULD NEVER BE USED FOR ORDERING PARTS.
ORDER BY PART NUMBER ONLY.**

HOW TO ORDER GLASS

Only curved glass is carried in stock. When replacement of glass not stocked is necessary, requirements should be procured from the stores or warehouses of Libbey-Owens-Ford Glass Company, the Pittsburgh Plate Glass Company or the W. P. Fuller Company. If the above glass companies do not have a local representative you should order your glass requirements through your Car Distributor.

The glass manufacturers have been furnished with all pertinent information, therefore, when placing orders for glass always furnish the correct part number and the type of car for which the glass is required.

The above applies to glass only and not assemblies which may include a frame or a channel. Such parts must be ordered from your Car Distributor or the Kaiser-Frazer Sales Corporation, Willow Run, Michigan.

HOW TO ORDER PARTS

When ordering parts, use only the regular "Parts Order Form", which is supplied by the Kaiser-Frazer Sales Corporation.

All telephone and telegraph orders must be confirmed using the regular "Parts Order Form" on which the following statement must be made:

"Confirmation of telephone call of _____ (Date)."

or

"Confirmation of telegram of _____ (Date)."

Parts Orders must not be included in letters covering other subjects.

Instruction for the use of "Parts Order Form" are printed thereon.

Present telegraph regulations, in the United States only, make it possible to specify actual part number digits at code word cost when ordering parts by telegram. There is no longer any need for a "Code" which has heretofore been used for economy reasons in the transmission of telegraphic orders.

MASTER CODE LETTERS

Telegraphic charges for coded-words or for numbers are made on the basis of one word for five code letters or one word for five digits in a number. If there are six to ten letters in a code word or six to ten digits in a number, the charge will be on the basis of two words in each case. For that reason the following Master Code Letters can be used to identify the first digit of six digit numbers to reduce telegraphic expense:

B - 100,000 Series

F - 400,000 Series

K - 700,000 Series

C - 200,000 Series

H - 500,000 Series

L - 800,000 Series

E - 300,000 Series

J - 600,000 Series

M - 900,000 Series

If your telegram included more than one six digit part number, you could economize by using the Master Code Letter in the following manner:

C 00610

00742

01145

01756

01796

GENERAL INFORMATION

The Master Code Letter "C" would indicate that the first digit in the succeeding five part numbers is "2" and the message, constituting the equivalent of six words, would be translated as follows:

200610

200742

201145

201756

201796

Had the Master Code Letter "C" not been used and each six-digit part number sent in full, the above message would have been charged at the rate of ten words. The use of the Master Code Letter "C" effected a saving of four words.

When using Master Code Letters, as in the above telegram, the part numbers should be arranged in numerical sequence. Master Code Letter should be used only when there are two or more six-digit part numbers with the same first digit. With only one six-digit part number in a series, no saving would be effected by the use of the Master Code Letter because the Code Letter itself counts as one word.

The use of Master Code Letters is especially economical in connection with long messages inasmuch as the telegraph companies now accept "Day Letters" and "Night Letters" containing code words or part numbers as outlined above, at the regular "Day Letter" or "Night Letter" rates.

The Utility Codes below are to be used in giving shipping instructions on telegraphic orders and making telegraphic inquiries concerning parts orders already placed.

AKFS - Ship us by air express _____
AKFC - Ship us by air cargo _____
AKFM - Ship us by air mail _____
PKFP - Ship us by parcel post - special delivery _____
EKFB - Ship us by express _____
FKFE - Ship us by freight _____
TKFC - Ship us by motor truck _____

AKFP - Charge our account and ship by air express to _____
AKFA - Charge our account and ship by air cargo to _____
AKFB - Charge our account and ship by air mail to _____
PKFL - Charge our account and ship by parcel post to _____
PKFU - Charge our account and ship by parcel post - special delivery to _____
EKFT - Charge our account and ship by express to _____
FKFO - Charge our account and ship by freight to _____
TKFO - Charge our account and ship by motor truck to _____

AKFD - Ship by air express C.O.D. to _____
AKFE - Ship by air cargo C.O.D. to _____
AKFG - Ship by air mail C.O.D. to _____
PKFD - Ship by parcel post C.O.D. to _____
PKFR - Ship by parcel post - Special delivery C.O.D. to _____
EKFD - Ship by express C.O.D. to _____
FKFU - Ship by freight S.D. B.L. to _____

OKFA - When and how did (or will) you ship our order of (or number)? _____
OKFB - Cancel order for parts, our telegram of _____
OKFC - Cancel order for parts, our order number _____

A sample of telegram is given below:

KAISER-FRAZER SALES CORPORATION
WILLOW RUN, MICHIGAN

AKFS ONE C 00610 00742 FKFE TWO C 01145 01756 OKFC 1425

DOE MOTOR SALES

GENERAL INFORMATION

Translated this telegram would read:

KAISER-FRAZER SALES CORPORATION
WILLOW RUN, MICHIGAN

SHIP US BY AIR EXPRESS ONE 200610, 200742. SHIP BY FREIGHT TWO 201145, 201756. CANCEL ORDER FOR PARTS OUR ORDER NO. 1425.

DOE MOTOR SALES

The preceding telegram is rated as 12 words. Had the utility code and master code letters not been used it would be rated as 25 words.

LOCATION OF CAR SERIAL, BODY and ENGINE NUMBERS

Car Serial Number: Left front door hinge pillar post.

Engine Number:
(See Important Notes) Left side of engine stamped in block at upper front; also on plate attached to left side center of crankcase.

Body Number: On left side of cowl or on the front of dash (right side) under the hood.

ENGINE SUFFIX LETTERS

Letters used as suffixes in connection with engine numbers denote the following:

"A" Designates .010 undersize main and rod bearings.

"N" Designates .020 oversize pistons.

"AN" Designates .010 undersize main and rod bearings and .020 oversize pistons.

The above code letters designating the undersize and oversize parts appear as a suffix to the engine number.

MODEL IDENTIFICATION CHART

	Model	Starting Serial
Kaiser	K511	K511-001000
Kaiser	K512	K512-001000

IMPORTANT

Steel or cast iron camshafts are used in the 1951 Kaiser-Frazer "Supersonic" engine. Inasmuch as certain combinations of steel and cast iron parts are used in producing the engine, parts made of the same kind of material must be used for replacement.

Below are listed the parts involved and the combinations in which the parts must be used and the identifying marks, if any. These steel and cast iron parts carry a different part number and to avoid errors in selecting the part made of the correct kind of material, the type of material from which the part is made is shown following the nomenclature.

STEEL CAMSHAFT COMBINATION

Camshaft (steel) - No identifying mark
Oil Pump Gear (steel) - No identifying mark
Tappets (cast iron) - No identifying mark

CAST IRON CAMSHAFT COMBINATION

Camshaft (cast iron) - Stamped with "o"
Oil Pump Gear (cast iron) - Stamped with "o"
Tappets (steel) - Stamped with "ø"

GENERAL INFORMATION

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GENERAL INFORMATION

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1.020 Engine Support Insulator - Rear
1.100 Cylinder Block
1.105 Cylinder Block End Plate - Front
1.200 Cylinder Head
1.300 Crankshaft
1.303 Crankshaft Oil Seal
1.315 Crankshaft Main Bearings
1.320 Crankshaft Main Bearing Caps
1.325 Crankshaft Bearing Filler Block - Front
1.326 Crankshaft Bearing Filler Block - Rear
1.330 Vibration Damper
1.360 Flywheel
1.370 Timing Pointer
1.400 Connecting Rod
1.405 Connecting Rod Bearing
1.410 Pistons
1.415 Piston Rings
1.417 Piston Ring Sets - Oil Control
1.420 Piston Pin
1.500 Camshaft
1.510 Camshaft Bearing
1.600 Timing Gear
1.605 Timing Chain
1.610 Timing Chain Cover
1.720 Valves
1.740 Valve Tappets
1.750 Valve Tappet Cover

2. ENGINE LUBRICATION

2.200 Oil Pump
2.205 Oil Pump Body
2.210 Oil Pump Drive Shaft
2.215 Oil Pump Idler Gear Shaft
2.230 Oil Pump Cover
2.235 Oil Pump Float
2.300 Oil Filter
2.315 Oil Filter Inlet Tube
2.316 Oil Filter Outlet Tube
2.400 Oil Pan
2.405 Oil Return Tube (Valve Chamber to Pan)
2.410 Oil Pressure Relief Valve
2.412 Oil Filler Tube
2.415 Oil Depth Gauge (or Dip Stick)
2.430 Oil Pressure Gauge - Engine Unit

3. FUEL

3.000 Intake Manifold
3.010 Carburetor Choke Tube
3.070 Accelerator Pedal
3.085 Accelerator Pedal Rod
3.400 Accelerator Linkage Tension Spring
3.430 Accelerator Cross Shaft

3. FUEL (Cont'd)

3.435 Accelerator Adjusting Rod
3.450 Accelerator Extension Shaft
3.470 Fuel Pump
3.480 Fuel Pump Repair Kit
3.490 Fuel Pump Bowl Cover
3.500 Fuel Pump Diaphragm Kit
3.505 Fuel Pump Oil Seal
3.520 Fuel Tank
3.530 Fuel Tank Filler Tube
3.550 Fuel Tank to Fuel Pump Line
3.555 Fuel Filter
3.560 Fuel Pump Lines
3.580 Fuel Gauge - Tank Unit
3.680 Carburetor, Carter Model WGD 781S

4. AIR INTAKE

4.000 Air Cleaner
4.080 Air Cleaner Support Bracket

5. EXHAUST

5.000 Exhaust Manifold (incl. Heat Valve)
5.010 Exhaust Manifold Heat Control
5.020 Exhaust Manifold Heat Control Valve
Counterweight
5.040 Exhaust Pipe
5.050 Exhaust Pipe Hanger
5.055 Exhaust Muffler
5.070 Tail Pipe
5.075 Tail Pipe Support (at Frame "X" Member)
5.080 Tail Pipe Rear Support

6. COOLING

6.000 Fan
6.300 Water Pump
6.400 Radiator
6.410 Thermostat
6.420 Radiator Hoses and Tube
6.425 Water Outlet Elbow - Cylinder Head
6.444 Water Temperature Gauge - Engine Unit
6.455 Radiator Cradle
6.465 Radiator Splash Panel (or Air Duct Inlet Panel)
6.480 Radiator Shroud
6.490 Radiator Grille
6.492 Stone Deflector Panel - Front

7. ELECTRICAL

7.222 Starting Motor
7.224 Starting Motor Armature
7.234 Starting Motor Commutator End Plate

GENERAL INFORMATION

GROUP INDEX (Cont'd)

7. ELECTRICAL (Cont'd)

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7.238 Starting Motor Cover Band
7.240 Starting Motor Center Plate
7.242 Starting Motor Drive Housing
7.244 Starting Motor Bendix Drive
7.265 Starting Motor Solenoid
7.270 Starting Switch
7.300 Distributor
7.302 Distributor Cap
7.308 Distributor Advance Arm
7.310 Distributor Breaker Plate
7.316 Distributor Breaker Point Set
7.318 Distributor Condenser
7.324 Distributor Drive Shaft and Governor
7.330 Distributor Drive Shaft Coupling
7.332 Distributor Cam
7.334 Distributor Vacuum Chamber
7.338 Distributor Vacuum Chamber Spring
7.340 Distributor Vacuum Chamber Tube
7.342 Distributor Mounting Adapter
7.344 Distributor Main Drive Shaft
7.346 Ignition Coil
7.350 Ignition Switch
7.352 Ignition Switch Lock Cylinder and Key
7.360 Ignition Cables
7.375 Spark Plug
7.400 Generator
7.402 Generator Armature
7.412 Generator Commutator End Plate
7.420 Generator Brush
7.426 Generator Cover Band
7.428 Generator Drive End Plate (Delco)
7.434 Generator Drive Pulley
7.460 Generator Adjusting Link
7.465 Generator Mounting Bracket
7.470 Generator Voltage Regulator
7.500 Storage Battery
7.510 Battery Cables
7.520 Horns
7.525 Horn Relay
7.527 Horn Blowing Mechanism
7.536 Horn Blowing Ring Cable
7.540 Headlights
7.546 Headlight Cable
7.550 Headlight Cable Terminal Block
7.553 Headlight Switch
7.554 Headlight Dimmer Switch
7.556 Headlight Beam Indicator Light Socket
7.560 Parking Light
7.563 Parking Light Lens
7.564 Parking Light Bulb
7.568 Parking Light Cable
7.570 Tail Light
7.571 Tail Light Body
7.572 Tail Light Lens
7.574 Tail Light Bulb
7.620 Directional Signal Light Switch
7.623 Directional Signal Light Switch Wiring Cover
7.626 Directional Signal Light Switch Lever
7.630 Directional Signal Light Switch Cut-Off

7. ELECTRICAL (Cont'd)

7.635 Directional Indicator Light Flasher
7.637 Directional Indicator Light Socket
7.642 Instrument Panel Wiring Junction Block
7.643 Instrument Lights Socket
7.650 Stop Light Switch
7.652 Cigar Lighter
7.657 Cigar Lighter Cable (Seat Back)
7.660 Fuel Gauge Tank Unit Cable
7.700 Chassis Wiring Harness
7.800 Overdrive Solenoid
7.802 Overdrive Rail Switch
7.804 Overdrive Solenoid Relay
7.806 Overdrive Kickdown Switch
7.810 Overdrive Rail Switch to Governor Cable
7.812 Overdrive Wiring Harness

8. CLUTCH and CONTROLS

8.100 Clutch Disc
8.104 Clutch Pressure Plate (Six and Nine Spring Clutch)
8.106 Clutch Pressure Plate (Three Spring Clutch)
8.120 Clutch Release Bearing
8.125 Clutch Release Fork
8.130 Clutch Housing
8.135 Clutch Housing Pan
8.140 Clutch Pedal
8.145 Clutch Pedal Shaft
8.155 Clutch Pedal Cross Shaft

9. TRANSMISSIONS and CONTROLS

9.000 Transmission
9.004 Transmission Floor Pan Cover
9.005 Transmission Case
9.007 Transmission Case Cover
9.100 Transmission Drive Pinion
9.105 Transmission Drive Pinion Bearing
9.110 Transmission Drive Pinion Bearing Snap Ring
9.115 Transmission Drive Pinion Bearing Retainer
9.117 Transmission Drive Pinion Bearing Retainer Gasket
9.120 Transmission Main Shaft
9.125 Transmission Second and High Synchronizer
9.130 Transmission Second and High Synchronizer Sleeve
9.135 Transmission Sliding Gear
9.140 Transmission Main Shaft Bearing
9.145 Transmission Main Shaft Bearing Retainer and Adapter
9.155 Transmission Countershaft Gear Cluster
9.160 Transmission Countershaft Gear Bearings
9.165 Transmission Countershaft
9.170 Transmission Reverse Idler Gear
9.175 Transmission Reverse Idler Gear Shaft
9.180 Transmission Shifting Lever - Inner
9.185 Transmission Shifting Fork and Shoe
9.190 Transmission Shifting Lever Poppet Ball

GENERAL INFORMATION

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9. TRANSMISSIONS and CONTROLS (Cont'd)

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- 9.205 Transmission Overdrive Gear Blocking Ring - Stationary
- 9.210 Transmission Overdrive Stationary Gear
- 9.215 Transmission Overdrive Stationary Gear Cover Plate
- 9.220 Transmission Overdrive Stationary Gear Pinion Cage
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- 9.230 Transmission Overdrive Free Wheeling Cam Bearing
- 9.235 Transmission Overdrive Main Shaft
- 9.240 Transmission Overdrive Main Shaft Bearing
- 9.245 Transmission Overdrive Ring Gear
- 9.247 Transmission Overdrive Main Shaft Slip Joint Housing
- 9.250 Transmission Overdrive Shift Fork
- 9.255 Transmission Overdrive Shift Control Shaft
- 9.260 Transmission Overdrive Control Shaft Lever
- 9.265 Transmission Overdrive Governor
- 9.270 Transmission Overdrive Control
- 9.282 Speedometer Cable
- 9.284 Speedometer Cable Core
- 9.286 Speedometer Drive Gear and Pinion
- 9.300 Transmission Gear Shift Lever
- 9.310 Transmission Gear Shift Shaft
- 9.320 Transmission Gear Shift Lever - Lower
- 9.340 Transmission Gear Shift Rod
- 9.500 Transmission - Hydra-Matic
- 9.505 Hydra-Matic Torus Member
- 9.510 Hydra-Matic Case and Covers
- 9.515 Hydra-Matic Case Oil Pan
- 9.520 Hydra-Matic Oil Level Indicator
- 9.525 Hydra-Matic Rear Bearing Retainer (or Rear Flange)
- 9.530 Hydra-Matic Front Oil Pump
- 9.535 Hydra-Matic Front Oil Pump Cover Attaching Parts
- 9.540 Hydra-Matic Front Oil Pump Cover Oil Seal
- 9.545 Hydra-Matic Front Oil Pump Pipes
- 9.550 Hydra-Matic Front Pump Relief Valve (By Pass)
- 9.555 Hydra-Matic Oil Pressure Regulator Valve
- 9.560 Hydra-Matic Front Unit Drive Gear and Carrier
- 9.565 Hydra-Matic Front Drum
- 9.570 Hydra-Matic Front Clutch Drive Plate
- 9.575 Hydra-Matic Brake Drum Oil Delivery Sleeve
- 9.580 Hydra-Matic Front Clutch Servo Band
- 9.585 Hydra-Matic Front Servo Body
- 9.590 Hydra-Matic Front Servo Cylinder
- 9.595 Hydra-Matic Front Servo Band Pistons
- 9.600 Hydra-Matic Front Servo Downshift 4th to 3rd Valve
- 9.605 Hydra-Matic Rear Pump Discharge Check Valve (in Front Servo Body)
- 9.610 Hydra-Matic Rear Drum
- 9.615 Hydra-Matic Rear Clutch Plate
- 9.620 Hydra-Matic Rear Clutch Hub

9. TRANSMISSIONS and CONTROLS (Cont'd)

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- 9.675 Hydra-Matic Reverse Unit Center Gear
- 9.680 Hydra-Matic Reverse Unit Planet Carrier
- 9.685 Hydra-Matic Reverse Unit Internal Gear and Reverse Pistons
- 9.690 Hydra-Matic Speedometer Drive Gear and Pinion
- 9.695 Hydra-Matic Reverse Shifter and Parking Brake
- 9.700 Hydra-Matic Rear Oil Pump
- 9.705 Hydra-Matic Governor
- 9.710 Hydra-Matic Oil Control Valve
- 9.715 Hydra-Matic Oil Control Valve - Manual
- 9.720 Hydra-Matic Throttle Control
- 9.725 Hydra-Matic Outer Shift Lever
- 9.730 Hydra-Matic Speedometer Cable
- 9.735 Hydra-Matic Gear Shift Lever
- 9.740 Hydra-Matic Gear Shift Shaft
- 9.745 Hydra-Matic Gear Shift Lever Indicator
- 9.750 Hydra-Matic Gear Shift Lever Indicator Cover and Lens
- 9.755 Hydra-Matic Gear Shift Bracket - Upper
- 9.760 Hydra-Matic Gear Shift Bracket - Lower
- 9.765 Hydra-Matic Gear Shift Neutralizer Switch
- 9.770 Hydra-Matic Gear Shift Lower Lever
- 9.775 Hydra-Matic Gear Shift Lower Lever to Transmission Rod
- 9.795 Hydra-Matic Throttle Control Upper Bellcrank
- 9.800 Hydra-Matic Throttle Control Upper to Lower Bellcrank Rod
- 9.805 Hydra-Matic Throttle Control Lower Bellcrank
- 9.810 Hydra-Matic Throttle Control Lower Bellcrank to Transmission Rod

11. PROPELLER OR DRIVE SHAFT

- 11.000 Propeller Shaft and Joints
- 11.002 Propeller Shaft and Yoke
- 11.004 Propeller Shaft Slip Yoke and Plug
- 11.020 Propeller Shaft Companion Flange - Rear
- 11.030 Universal Joint Repair Kit

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12. REAR AXLE and SUSPENSION

- 12.000 Rear Axle
- 12.005 Rear Axle Housing
- 12.015 Rear Axle Differential Case
- 12.020 Rear Axle Differential Gear and Pinion Kit
- 12.035 Rear Axle Differential Bearing
- 12.045 Rear Axle Gear and Pinion
- 12.050 Rear Axle Pinion Bearing - Front
- 12.060 Rear Axle Pinion Bearing - Rear
- 12.080 Rear Axle Shaft
- 12.200 Rear Spring (incl. Bushing)
- 12.215 Rear Spring Mounting Plate (to Axle)
- 12.220 Rear Spring Shackle
- 12.230 Rear Spring (or Axle) Bumper

13. FRONT SUSPENSION

- 13.000 Steering Knuckle
- 13.002 Steering Knuckle King Pin
- 13.004 Steering Knuckle King Pin Thrust Bearing
- 13.006 Steering Knuckle Arm
- 13.008 Steering Knuckle Support
- 13.010 Front Suspension Upper Arm Pivot - Outer
- 13.012 Front Suspension Lower Arm Pivot - Outer
- 13.014 Front Suspension Upper Arm
- 13.016 Front Suspension Upper Arm Pivot - Inner
- 13.018 Front Suspension Lower Arm
- 13.020 Front Suspension Lower Arm Pivot - Inner
- 13.022 Front Suspension Upper and Lower Arm Bumper
- 13.024 Front Suspension Spring
- 13.200 Front Sway Eliminator Bar

14. STEERING

- 14.100 Steering Gear
- 14.102 Steering Gear Housing
- 14.104 Steering Gear Housing End Cover
- 14.106 Steering Column Jacket
- 14.108 Steering Column Jacket Bearing
- 14.110 Steering Gear Column and Worm
- 14.112 Steering Gear Worm Thrust Bearing Cup
- 14.114 Steering Gear Worm Thrust Bearing Roller and Cage
- 14.116 Steering Gear Shaft and Roller
- 14.118 Steering Gear Shaft Cover
- 14.120 Steering Gear Support (at Inst. Panel)
- 14.122 Steering Gear Jacket Cover (less Hydra-Matic)
- 14.126 Steering Wheel
- 14.200 Steering Gear Lever Arm (Pitman)
- 14.202 Steering Drag Link
- 14.204 Steering Drag Link Stud Cover
- 14.206 Steering Drag Link End and Socket
- 14.212 Steering Idler Lever
- 14.216 Steering Tie Rod

15. BRAKES and CONTROLS

- 15.000 Brake Support Plate - Front
- 15.002 Brake Support Plate - Rear
- 15.004 Brake Shoes
- 15.006 Brake Lining Set
- 15.008 Hand Brake Operating Lever (In Rear Brake)
- 15.010 Brake Cylinder - Front
- 15.012 Brake Cylinder - Rear
- 15.014 Brake Cylinder Repair Kit
- 15.016 Brake Cylinder Body - Front Wheel
- 15.018 Brake Cylinder Body - Rear Wheel
- 15.020 Brake Cylinder Piston - Front Wheel
- 15.030 Brake Cylinder Piston - Rear Wheel
- 15.035 Master Brake Cylinder
- 15.036 Master Brake Cylinder Access Cover (In Floor Pan)
- 15.040 Master Brake Cylinder Repair Kit and Fluid
- 15.060 Master Brake Cylinder Tube (Cylinder to Frame Tee)
- 15.062 Master Brake Cylinder Frame Tee
- 15.064 Front Brake Tube
- 15.068 Front Brake Hose
- 15.070 Rear Brake Tube (Master Cylinder to Rear Hose)
- 15.074 Rear Brake Hose (Brake Tube to Axle Tee)
- 15.076 Rear Axle Brake Tube Tee
- 15.078 Rear Axle Brake Tube (Axle Tee to Wheel Cylinder)
- 15.102 Brake Pedal and Arm
- 15.200 Hand Brake Handle
- 15.218 Hand Brake Front Cable
- 15.222 Hand Brake Front Cable Clevis (to Rear Cable Lever)
- 15.230 Hand Brake Equalizing Lever
- 15.236 Hand Brake Cable - Rear

16. WHEELS

- 16.000 Wheels
- 16.002 Front Wheel Hub and Drum
- 16.010 Front Wheel Bearings
- 16.020 Rear Wheel Hub and Drum
- 16.026 Wheel Hub Cap or Cover
- 16.028 Wheel Trim Ring (for Sets see Group 40.122)
- 16.030 Spare Tire Hold Down

17. FRAME

- 17.000 Frame
- 17.005 Air Scoop Support
- 17.010 Frame Crossmembers
- 17.020 Front Shock Absorber Support
- 17.025 Radiator Mounting Bracket

18. FENDERS and HOOD

- 18.000 Front Fender
- 18.004 Front Fender Name Plate
- 18.010 Front Fender Splash Shield

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- 18. FENDERS and HOOD (Cont'd)**
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 - 18.110 Hood Ornament
 - 18.130 Hood Medallion
 - 18.147 Hood Lock Latch Support Plate
 - 18.148 Hood Lock Bolt Plate (on Hood)
 - 18.150 Hood Lock Latch (on Latch Support Plate)
 - 18.152 Hood Lock Safety Catch
 - 18.154 Hood Lock Control
 - 18.200 Hood Hinges
- 19. INSTRUMENTS**
- 19.100 Instrument Panel Cluster
 - 19.110 Instruments (Dash Unit)
- 20. CHASSIS MISCELLANEOUS**
- 20.000 Shock Absorber - Front
 - 20.002 Shock Absorber to Upper Support Cushion
 - 20.004 Shock Absorber to Front Spring Seat Cushion
 - 20.010 Shock Absorber - Rear
 - 20.100 Front License Plate Bracket
 - 20.106 Front License Plate Mounting Parts
 - 20.115 Rear License Plate Bracket
 - 20.119 Rear License Plate Mounting Parts
 - 20.200 Front Bumper Bar
 - 20.208 Front Bumper Support
 - 20.250 Rear Bumper Bar
 - 20.252 Rear Bumper Support
 - 20.260 Bumper Guard and Wings - Front
 - 20.265 Bumper Guard - Rear
 - 20.300 Tools
- 30.010 BODY MOUNTINGS**
- 30.012 Body Hold Down Bolt
 - 30.014 Body Hold Down Shim (or) Insulator
- 30.030 BODY PANELS**
- 30.034 Body Ventilating Air Duct
 - 30.038 Door Hinge Pillars and Reinforcements (Prime)
 - 30.040 Rear Quarter Panels (Prime)
 - 30.048 Rear Stone Deflector Panels (Prime)
 - 30.050 Body Shells (Prime)
 - 30.052 Roof Panel (Prime)
 - 30.054 Cowl (or) Body Front End (Prime)
 - 30.056 Rocker Panels (Prime)
 - 30.058 Rear Floor Pan and Lower Deck Panel
- 30.060 REAR COMPARTMENT (or) DECK LID, HINGES and PROP**
- 30.062 Deck Lid and Weatherstrip
 - 30.064 Deck Lid Hinges and Prop
- 30.060 REAR COMPARTMENT (or) DECK LID, HINGES and PROP (Cont'd)**
- 30.068 Deck Lid Handle
 - 30.0702 License Light
 - 30.074 Deck Lid Latch and Striker
 - 30.075 Rear Compartment Skid Strips
 - 30.076 Deck Lid Name Plate
- 30.080 BODY MOULDINGS**
- 30.086 Rear Belt Moulding
 - 30.087 Roof Moulding
 - 30.0901 Door and Quarter Panel Belt Moulding
 - 30.0911 Rub Rail Moulding
 - 30.0915 Reveal Moulding
 - 30.094 Windshield Division Bar - Outer
 - 30.099 Moulding Clip Kit
- 30.100 BODY DOORS, LOCKS, HINGES, HANDLES and REMOTE CONTROLS**
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 - 30.104 Front Door Locks
 - 30.106 Front Door Lock Remote Control and Handles
 - 30.108 Front Door Hinges
 - 30.112 Front Door Check Arm
 - 30.114 Front Door Handles and Locks
 - 30.119 Rear Door and Quarter Panel Window Garnish Moulding and Weatherstrip
 - 30.120 Rear Doors (Prime)
 - 30.122 Rear Door Locks
 - 30.124 Rear Door Lock Remote Controls
 - 30.126 Rear Door Hinges
 - 30.132 Rear Door Check Arm
 - 30.134 Rear Door Handles
- 30.200 BODY DOOR WINDOWS, VENTILATORS, REGULATORS and CONTROLS**
- 30.201 Door, Ventilator and Quarter Panel Window Glass
 - 30.202 Front Door Glass Channel
 - 30.204 Front Window Glass Run, Retainers and Weatherstrip
 - 30.206 Front Door Ventilator, Frame and Glass
 - 30.208 Front Door Window Regulator
 - 30.210 Rear Door and Quarter Panel Window Glass Channel
 - 30.212 Rear Door and Quarter Panel Window Glass Run and Weatherstrip
 - 30.216 Rear Door Ventilator, Frame and Glass
 - 30.218 Rear Door and Quarter Panel Window Regulator
- 30.300 WINDSHIELD and MOULDING**
- 30.301 Windshield Glass
 - 30.302 Windshield Weatherstrip

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| 30.306 Windshield Division Bar - Inner | 30.624 Rear Shelf Trim Panel Cover |
| | 30.626 Sun Visor Panels |
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| 30.352 Windshield Wiper Motor | 30.634 Roof Cover |
| 30.354 Windshield Wiper Controls | 30.636 Tacking Strips |
| 30.358 Windshield Wiper Arm Drive Body (Pivot) | 30.700 BODY LIGHTING |
| 30.360 Windshield Wiper Arm and Blades | 30.702 Body Wiring Harness |
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