



FIGURE 5-1 — EXHAUST SYSTEM

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Bolt	5.080	11	Nut, Exhaust Pipe to Manifold	5.040
2	Nut	5.080	12	Clamp, Exhaust Pipe Hanger	5.050
3	Lockwasher	5.080	13	Hanger, Exhaust Pipe	5.050
4	Clamp and Strap, to Tail Pipe	5.080	14	Pipe, Exhaust	5.040
5	Plate, Strap to Frame	5.080	15	Muffler	5.055
6	Bolt	5.080	16	Pipe, Tail	5.070
7	Clamp, Tail Pipe to Muffler	5.070	17	Support, Tail Pipe (at Frame "X" Member)	5.075
8	Lockwasher	5.070	18	Reinforcement, Tail Pipe Support	5.075
9	Clamp, Exhaust Pipe to Muffler	5.055	19	Bolt	5.075
10	Gasket, Exhaust Pipe to Manifold	5.040	20	Clamp, Tail Pipe to Support	5.075

## EXHAUST

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			511	512
	<b>5.000 - EXHAUST MANIFOLD (INCL. HEAT VALVE)</b>			
3-1-22	Manifold . . . . .	203374	1	1
3-1-5	Stud (to Block) . . . . .	203611	9	9
3-1-6	Stud (End, Rear) . . . . .	206739	1	1
3-1-4	Stud (Center) . . . . .	203375	1	1
3-1-14	Retainer . . . . .	203352	8	8
3-1-15	Flatwasher (Ends) . . . . .	206652	2	2
3-1-12	Flatwasher (Center) . . . . .	200315	1	1
3-1-13	Nut . . . . .	200278	11	11
3-1-3	Gasket (to Block) . . . . .	200279	1	1
3-1-9	Gasket (to Intake Manifold) . . . . .	203376	1	1
	Gasket Set . . . . .	204502	1	1
	Consists of:			
	1 - 200279 Gasket, Exhaust and Intake Manifold to Block			
	1 - 203376 Gasket, Exhaust to Intake Manifold			
	1 - 201852 Gasket, Exhaust Manifold to Exhaust Pipe			
	1 - 203355 Gasket, Carburetor to Intake Manifold			
	<b>5.010 - EXHAUST MANIFOLD HEAT CONTROL</b>			
3-1-10	Valve . . . . .	203377	1	1
3-1-21	Shaft . . . . .	203378	1	1
3-1-11	Bushing . . . . .	200326	2	2
3-1-20	Thermostat . . . . .	206180	1	1
	<b>5.020 - EXHAUST MANIFOLD HEAT CONTROL VALVE COUNTERWEIGHT</b>			
3-1-16	Counterweight . . . . .	203379	1	1
3-1-18	Key . . . . .	200333	1	1
3-1-19	Screw, No. 10-32 x 3/4" Fil. Hd. Sl. . . . .	164	1	1
3-1-17	Nut, No. 10-32 Hx. . . . .	202	1	1
	<b>5.040 - EXHAUST PIPE</b>			
5-1-14	Pipe (less Hydra-Matic) . . . . .	207511	1	1
	Pipe (with Hydra-Matic) . . . . .	209230	1	1
3-1-23	Stud, 7/16"-14 x 1 5/8" . . . . .	201855	2	2
5-1-11	Nut, 7/16"-14 Hx. . . . .	206852	2	2
5-1-10	Gasket . . . . .	201852	1	1
	<b>5.050 - EXHAUST PIPE HANGER</b>			
5-1-13	Hanger (less Hydra-Matic) . . . . .	207512	1	1
	Hanger (with Hydra-Matic) . . . . .	209291	1	1
	Bolt, 5/16"-18 x 3/4" Hx. Hd. . . . .	183	1	1
	Lockwasher, 5/16" Ext. Tooth . . . . .	348	1	1
5-1-12	Clamp . . . . .	200438	1	1
5-1-6	Bolt, 5/16"-18 x 1 1/2" Hx. Hd. . . . .	330	1	1
5-1-8	Lockwasher, 5/16" Med. . . . .	240	1	1
5-1-2	Nut, 5/16"-18 Hx. . . . .	205	1	1
	<b>5.055 - EXHAUST MUFFLER</b>			
5-1-15	Muffler (22 3/4" Body Length) . . . . .	212315	1	1

## EXHAUST

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			511	512
	<b>5.055 - EXHAUST MUFFLER (Cont'd)</b>			
5-1-9	Clamp, Exhaust Pipe to Muffler .....	206851	1	1
5-1-8	Lockwasher, 5/16" Med. ....	240	2	2
5-1-2	Nut, 5/16"-18 Hx. ....	205	2	2
	<b>5.070 - TAIL PIPE</b>			
5-1-16	Pipe (use with Muffler 17 1/4" Body) .....	207514	1	1
5-1-16	Pipe (use with Muffler 22 3/4" Body) .....	212316	1	1
5-1-7	Clamp (to Muffler) .....	207515	1	1
5-1-8	Lockwasher, 5/16" Med. ....	240	2	2
5-1-2	Nut, 5/16"-18 Hx. ....	205	2	2
	<b>5.075 - TAIL PIPE SUPPORT (AT FRAME "X" MEMBER)</b>			
5-1-17	Support (incl. Straps) .....	207516	1	1
5-1-18	Reinforcement (Strap to Frame) .....	207517	2	2
5-1-19	Bolt, 5/16"-18 x 7/8" Hx. Hd. ....	209	2	2
5-1-19	Lockwasher, 5/16" Ext. Tooth .....	348	2	2
5-1-2	Nut, 5/16"-18 Hx. ....	205	2	2
5-1-20	Clamp, Tail Pipe to Support .....	207518	1	1
5-1-19	Bolt, 5/16"-18 x 7/8" Hx. Hd. ....	209	1	1
5-1-19	Lockwasher, 5/16" Ext. Tooth .....	348	1	1
5-1-2	Nut, 5/16"-18 Hx. ....	205	1	1
	<b>5.080 - TAIL PIPE REAR SUPPORT</b>			
5-1-4	Clamp and Strap .....	207519	1	1
5-1-6	Bolt, 5/16"-18 x 1 1/2" Hx. Hd. ....	330	1	1
5-1-3	Lockwasher, 5/16" Ext. Tooth .....	348	1	1
5-1-2	Nut, 5/16"-18 Hx. ....	205	1	1
5-1-5	Plate (Strap to Frame) .....	207520	1	1
5-1-1	Bolt, 5/16"-18 x 1" Hx. Hd. ....	735	1	1
5-1-3	Lockwasher, 5/16" Ext. Tooth .....	348	1	1
5-1-2	Nut, 5/16"-18 Hx. ....	205	1	1
30-2-10	Deflector (Round Type) .....	204787	1	1
	Deflector (Flat Type) .....	200023	1	1