



FIGURE 6-1 — WATER PUMP - EXPLODED VIEW

KEY	PART NAME	GROUP
1	Bolt, Cover to Body	6.300
2	Lockwasher, Cover to Body	6.300
3	Cover	6.300
4	Gasket, Cover	6.300
5	Impeller	6.300
6	Seal	6.300
7	Body	6.300
8	Retaining Ring, Bearing	6.300
9	Shaft and Bearing Assembly	6.300
10	Hub, Fan Pulley	6.000
11	Snap Ring, Drive Shaft	6.300
12	Plug	6.300

COOLING

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			511	512
	6.000 - FAN			
1-1-24	Fan	207429	1	1
	Bolt, 5/16"-18 x 5/8" Hx. Hd.	208	4	4
	Lockwasher, 5/16" Hy.	191	4	4
1-1-19	Pulley	207430	1	1
6-1-10	Hub	200146	1	1
1-1-20	Belt, 40"	207431	1	1
	6.300 - WATER PUMP			
1-1-18	Pump (incl. Hub)	207432	1	1
	Bolt, 3/8"-16 x 1 7/8" Hx. Hd.	717	5	5
	Lockwasher, 3/8" Med.	192	5	5
1-1-17	Gasket (to Block)	207433	1	1
6-1-7	Body	207434	1	1
6-1-12	Plug	207435	1	1
6-1-9	Shaft, Drive (incl. Sleeve)	207436	1	1
6-1-11	Snap Ring	207437	1	1
6-1-8	Retainer Ring, Bearing	207438	1	1
6-1-5	Impeller	207439	1	1
6-1-6	Seal	207440	1	1
6-1-3	Cover	207441	1	1
6-1-1	Bolt, 5/16"-18 x 5/8" Hx. Hd.	208	2	2
6-1-2	Lockwasher, 5/16" Med.	240	2	2
6-1-4	Gasket, Cover	207442	1	1
	Repair Kit	208216	1	1
	Consists of:			
	1 - 200146 Hub, Fan Pulley			
	1 - 207433 Gasket, Water Pump to Block			
	1 - 207436 Shaft, Drive			
	1 - 207437 Snap Ring			
	1 - 207438 Retainer Ring, Bearing			
	1 - 207439 Impeller, Water Pump			
	1 - 207440 Seal, Water Pump			
	1 - 207442 Gasket, Water Pump Cover			
	6.400 - RADIATOR			
	Radiator	207531	1	1
	Bolt, 5/16"-12 x 3/4" Hx. Hd. Tap.	204662	6	6
	Speednut	206763	6	6
	Cap, Filler	204406	1	1
	Draincock	200449	1	1
	6.410 - THERMOSTAT			
1-1-10	Thermostat (opens at 151°)	200160	1	1
1-1-10	Thermostat (opens at 170°) (for Permanent Anti-Freeze only)	202349	1	1
1-1-12	Adapter Ring	200161	1	1
	6.420 - RADIATOR HOSES AND TUBE			
	<u>NOTE: Sold only in 3 Ft. Lengths.</u>			

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			511	512
	6.420 - RADIATOR HOSES AND TUBE (Cont'd)			
	Hose (1" I.D. x 3 Ft.)	202700		
	Hose (1 1/4" I.D. x 3 Ft.)	202701		
	Hose (1 1/2" I.D. x 3 Ft.)	202702		
	Hose (1 3/4" I.D. x 3 Ft.)	202703		
	Hose, Radiator Inlet (Moulded Rubber)	207443	1	1
	Clamp, 1 7/8" Dia.	202128	2	2
	Hose, Radiator Outlet (Moulded Rubber)	207444	1	1
	Clamp, 1 7/8" Dia.	202128	2	2
	Hose, Radiator Drain	204411	1	1
	6.425 - WATER OUTLET ELBOW - CYLINDER HEAD			
1-1-8	Elbow	204402	1	1
	Stud, 5/16"-18 x 1 1/8" <i>use w/ farmed steel elbow</i>	200335	2	2
	Lockwasher, 5/16" Hy.	191	2	2
	Nut, 5/16"-18 Hx.	205	2	2
	Bolt, 5/16"-18 x 3/4" Hx. Hd.	587	2	2
1-1-9	Gasket	200336	1	1
	6.444 - WATER TEMPERATURE GAUGE - ENGINE UNIT			
	Gauge	207417	1	1
	Nut, Terminal, No. 10-32 Hx.	202	1	1
	Lockwasher, No. 10 Ext. Tooth	294	1	1
	Adapter (to Cylinder Block)	207532	1	1
	6.455 - RADIATOR CRADLE			
30-1-27	Cradle (incl. Brackets to Fender)	207533	1	1
	Bolt, 1/2"-13 x 1 3/4" Rd. Hd. Carriage	855	1	1
	Flatwasher, 1/2"	755	1	1
	Locknut, 1/2"-13 Hx.	856	1	1
	Insulator (to Frame)	209713	2	2
	Bracket, Right (to Fender)	207535	1	1
30-1-26	Bracket, Left (to Fender)	207536	1	1
30-1-25	Brace, Tie	207537	1	1
	Bolt, 5/16"-18 x 3/4" Hx. Hd.	183	8	8
	Lockwasher, 5/16" Ext. Tooth	348	8	8
	Nut, 5/16"-18 Hx.	205	8	8
			to	
			Cradle	
			Bracket	
	6.465 - RADIATOR SPLASH PANEL (OR AIR DUCT INLET PANEL)			
30-1-28	Panel, Right	207539	1	1
	Panel, Left	207538	1	1
	Screw, No. 14-10 x 3/4" Washer Hd.	207542	*	*
	Speednut, "J" Type	207541	*	*
	Screw, No. 14-10 x 3/4" Washer Hd. (to Air Duct)	207542	12	12
	Seal (to Fender)	207543	2	2
	6.480 - RADIATOR SHROUD			
30-1-29	Shroud (to Hood Lock Latch Support Plate and Fenders)	207544	1	1
	Screw, No. 14-10 x 3/4" Washer Hd.	207542	*	*

* As Required

NOTES

Lined paper with horizontal ruling lines for writing notes.