



FIGURE 20-1 — BUMPERS - FRONT AND REAR - EXPLODED VIEW

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KEY	PART NAME	GROUP
1	Bar, Front (not drilled for Wings)	20.200
2	Support, Front, Outer, Right	20.208
3	Insulator, Support, Inner	20.208
4	Bolt, Front License Plate Bracket	20.100
5	Support, Front, Inner	20.208
6	Flatwasher	20.200
7	Locknut	20.200
8	Bolt	20.208
9	Flatwasher	20.208
10	Locknut	20.208
11	Support, Front, Outer, Left	20.208
12	Insulator, Support, Outer	20.208
13	Spacer	20.200
14	Bolt	20.200
15	Guard (Front, Left) (Rear, Right)	20.260
16	Guard (Front, Right) (Rear, Left)	20.260
17	Bracket, Front License Plate	20.100
18	Flatwasher, Front License Plate Bracket	20.100
19	Lockwasher, Front License Plate Bracket	20.100
20	Nut, Front License Plate Bracket	20.100
21	Support, Rear, Outer, Left	20.252
22	Support, Rear, Inner, Left	20.252
23	Bar, Rear	20.250
24	Support, Rear, Inner, Right	20.252
25	Support, Rear, Outer, Right	20.252
26	Guard (Torpedo Type) (Front, Left) (Rear, Right)	20.260
27	Wing, Left	20.260
28	Bar, Front (drilled for Wings)	20.200
29	Bolt	20.260

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			511	512
			20.000 - SHOCK ABSORBER - FRONT	
13-1-9	Shock Absorber	208563	2	2
	Shock Absorber (Heavy Duty Export)	209809	2	2
	Locknut	202257	4	4
20.002 - SHOCK ABSORBER TO UPPER SUPPORT CUSHION				
13-1-4	Cushion	206651	4	4
13-1-8	Retainer, 13/32" I. D.	201015	2	2
13-1-3	Retainer, 1/2" I. D.	202867	2	2
13-1-15	Retainer (Pilot) 9/16" I. D.	201118	2	2
13-1-16	Sleeve	207287	2	2
20.004 - SHOCK ABSORBER TO FRONT SPRING SEAT CUSHION				
	Cushion	206651	4	4
	Retainer, 13/32" I. D.	201015	2	2
	Retainer, 1/2" I. D.	202867	2	2
13-1-7	Seat, Lower	201491	2	2
13-1-5	Support, Lower	204854	2	2
20.010 - SHOCK ABSORBER - REAR				
12-2-4	Shock Absorber	208564	2	2
12-2-4	Shock Absorber (Heavy Duty Export)	209810	2	2
12-2-5	Flatwasher, Outer (15/32" x 1 1/4" x 1/16")	201495	4	4
12-2-2	Flatwasher, Inner (21/32" I. D. x 1 5/16" O. D.)	206120	2	2
12-2-1	Locknut, 7/16"-20 Hx	658	4	4
12-2-3	Bushing	201494	8	8
20.100 - FRONT LICENSE PLATE BRACKET				
20-1-17	Bracket	208567	1	1
20-1-4	Bolt, 1/4"-20 x 5/8" Hx. Hd.	257	2	2
20-1-18	Flatwasher, 1/4" Sm.	243	2	2
20-1-19	Lockwasher, 1/4" Med	190	2	2
20-1-20	Nut, 1/4"-20 Hx. Lt.	203	2	2
20.106 - FRONT LICENSE PLATE MOUNTING PARTS				
	Bolt, 1/4"-20 x 9/16" Rd. Hd. Sl.	440	2	2
	Nut, 1/4"-20 Hx. Lt.	203	2	2
20.115 - REAR LICENSE PLATE BRACKET				
NOTE: For Bracket on Utility Models see License Light, Group 30.0702.				
	Bracket	208568	1	1
	Screw, No. 14-10 x 1" Rd. Hd. Cr. Rec	936	2	2
	Washer (Rubber)	208569	2	2
	Speednut	207546	2	2
	Support, Adjusting	208570	1	1
	Spacer	208571	1	1
	Speednut	207546	1	1

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			511	512
	20.119 - REAR LICENSE PLATE MOUNTING PARTS			
	Bolt, 1/4"-20 x 3/8" Tr. Hd. Sl.	753	2	2
	Speednut	205360	2	2
	20.200 - FRONT BUMPER BAR			
20-1-1	Bar (not drilled for Wings)	208572	1	1
20-1-28	Bar (drilled for Wings)	208573	1	1
20-1-6	Flatwasher	201471	2	2
20-1-7	Locknut	208574	2	2
20-1-14	Bolt, 7/16"-14 x 1-1/2" Ov. Hd.	204125	4	4
20-1-13	Spacer	208575	4	4
20-1-6	Flatwasher	201471	4	4
20-1-7	Locknut	208574	4	4
	20.208 - FRONT BUMPER SUPPORT			
20-1-5	Support, Inner	208501	1	1
20-1-2	Support, Outer, Right	208502	1	1
20-1-11	Support, Outer, Left	208503	1	1
20-1-8	Bolt, 1/2"-20 x 1 3/8" Hx. Hd	754	4	4
20-1-9	Flatwasher, 9/16" I. D. x 1 3/8" O. D	755	4	4
20-1-10	Locknut, 1/2"-20 Hx.	223	4	4
20-1-3	Insulator (Inner Support to Stone Deflector Panel)	208504	3	3
20-1-12	Insulator (Outer Support to Stone Deflector Panel)	208505	2	2
	20.250 - REAR BUMPER BAR			
20-1-23	Bar (except Utility)	208506	1	1
	Bar (Utility only)	208507	1	1
20-1-13	Spacer	208575	2	2
20-1-7	Locknut	208574	2	2
20-1-14	Bolt, 7/16"-14 x 1 1/2" Ov. Hd.	204125	2	2
20-1-13	Spacer	208575	2	2
20-1-7	Locknut	208574	2	2
20-1-6	Flatwasher	201471	2	2
	20.252 - REAR BUMPER SUPPORT			
20-1-24	Support, Inner, Right.	208508	1	1
20-1-22	Support, Inner, Left	208509	1	1
20-1-25	Support, Outer, Right	208510	1	1
20-1-21	Support, Outer, Left	208511	1	1
20-1-8	Bolt, 1/2"-20 x 1 3/8" Hx. Hd	754	4	4
20-1-9	Flatwasher, 9/16" I. D. x 1 3/8" O. D	755	4	4
20-1-10	Locknut, 1/2"-20 Hx.	223	4	4
	20.260 - BUMPER GUARD AND WINGS - FRONT			
20-1-16	Guard, Right (Plain)	208512	1	1
20-1-15	Guard, Left (Plain)	208513	1	1
	Guard, Right (Torpedo Type)	208517	1	1
20-1-26	Guard, Left (Torpedo Type)	208518	1	1

