

1951



COMBINED

Chassis and Body



PARTS LIST

Models

513 and 514

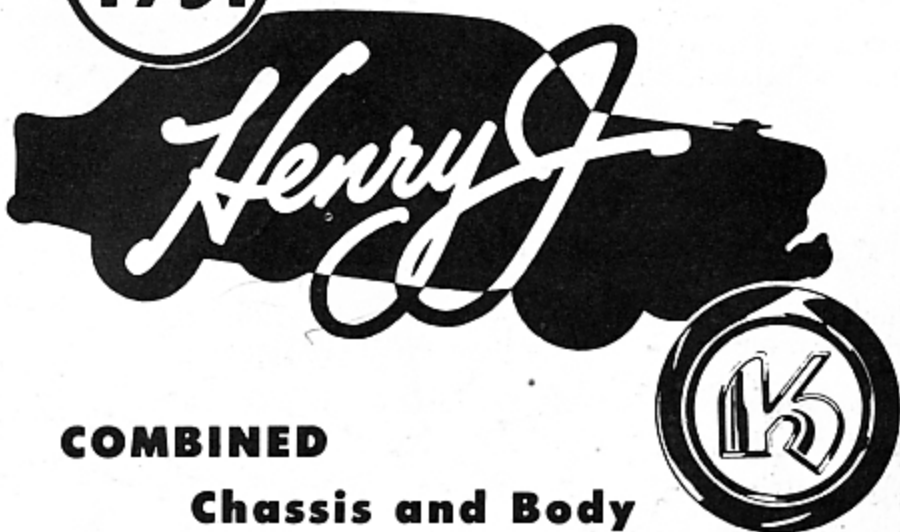
ISSUED NOVEMBER, 1951

KAISER-FRAZER SALES CORPORATION

KAISER-FRAZER CORPORATION
WILLOW RUN, MICHIGAN, U.S.A.



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Chassis and Body

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Models
513 and 514

ISSUED NOVEMBER, 1951

THIS ILLUSTRATED PARTS LIST SUPERSEDES
THE PRELIMINARY PARTS LISTS ISSUED
SEPTEMBER, 1950 AND JULY, 1951

KAISER-FRAZER SALES CORPORATION
KAISER-FRAZER CORPORATION
WILLOW RUN, MICHIGAN, U.S.A.

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GENERAL INFORMATION

This Illustrated Parts List is issued for your convenience in locating, identifying, specifying and ordering replacement parts for the Henry J Models 513 and 514. Body types are identified by the numerals 1, 3, 4, 5, etc., as used on the 1951 Kaiser and Frazer Models, and when combined with Model numbers, represent not only the 1951 Model, but the body type as well. The numerals, designating body types, will be found on the Body Number Plate secured to right side of dash underneath hood. Inasmuch as both the 4 cylinder Model 513, and 6 cylinder Model 514 Henry J is being built as a 2-Door Sedan, the body type for which is the numeral "4", the Model identification will appear on the Body Number Plate as 5134 for the 4 cylinder and 5144 for the 6 cylinder.

Model designation for the 4 cylinder and 6 cylinder for identification will appear on the Model Car Serial Number Plate as follows:

K-513 - on 4 cylinder Model

K-514 - on 6 cylinder Model

A numerical and alphabetical index, indicating the part number and the Group in which they appear and listing all of the replacement parts in this Parts List, will be found in the back of this book.

It is important that you review the following pages so that you may become better acquainted with the arrangement of materials and be able to order parts correctly and expediently.

This Parts List is divided into six major sections as follows:

- GENERAL INFORMATION
- ILLUSTRATION INDEX
- GROUP INDEX
- GROUP PARTS LIST
- NUMERICAL INDEX
- ALPHABETICAL INDEX

GENERAL INFORMATION: Explains the contents of this publication.

ILLUSTRATION: Both half-tone and line drawing illustrations are reproduced in this book to assist you in locating parts rapidly. These illustrations show the typical construction of important assemblies and are found in each group preceding the text material. A legend pertaining to each illustration contains a key number, description and group number for each part thus aiding you in finding the correct part number in the text following. These illustrations may not always show the exact detail of the part needed and are therefore used for identification only. See the Illustration Index on pages _____ for a complete list of illustrations in this book.

GROUP INDEX: Lists the groups and sub-groups used in making up the Group Parts List.

GROUP PARTS LIST: The grouping used throughout this publication is based on the "Decimal System", i.e., the digit preceding the decimal point indicates the main group number and the digits following the decimal point designate the Sub-Groups. (See Group Index)

NUMERICAL INDEX: Contains all parts, indicating the part number and group in which they appear.

ALPHABETICAL INDEX: Contains all parts, indicating the noun name and the group in which they appear.

Locational Terms - All parts pertaining to a vehicle, having the same functions but which are not interchangeable, are designated by right, left, upper, lower, front, or rear, in regard to the location in or on the vehicle when it is viewed from the rear facing forward.

Attaching Parts - All attaching parts such as screws, bolts, nuts, rivets, washers, etc., are indented immediately under the part or parts with which they are used. When two similar parts having the same attaching parts are listed, such as right and left fenders, they are placed immediately following one another and the attaching parts for both are indicated by a single listing showing the total quantity required. As an example:

18.000 - FRONT FENDERS	Part No.	513	514
Fender, Right (incl. Seals)	212016	1	1
Fender, Left (incl. Seals)	212017	1	1
Bolt, 5/16" - 18 x 11/16" Hx. Hd.	397	6	6

GENERAL INFORMATION

Important Notes:

Reference made "up to Serial or Body No." and "after Serial or Body No." indicates that the part is used "up to" the numeral but not inclusive. "After" is the actual starting point of use of the new part.

Always furnish Car Serial, Body Number and paint or trim code when ordering painted or trimmed parts. When ordering Trim Material, sample or samples must be furnished at time order is placed. See Parts Price List for paint information.

**GROUP NUMBERS SHOULD NEVER BE USED FOR ORDERING PARTS.
ORDER BY PART NUMBERS ONLY.**

HOW TO ORDER GLASS

Only curved glass is carried in stock. When replacement of glass not stocked is necessary, requirements should be procured from the stores or warehouses of Libbey-Owens-Ford Glass Company, the Pittsburgh Plate Glass Company or the W. P. Fuller Company. If the above glass companies do not have a local representative you should order your glass requirements through your Car Distributor.

The glass manufacturers have been furnished with all pertinent information, therefore, when placing orders for glass always furnish the correct part number and the type of car for which the glass is required.

The above applies to glass only and not assemblies which may include a frame or a channel. Such parts must be ordered from your Car Distributor or the Kaiser-Frazer Sales Corporation, Willow Run, Michigan.

HOW TO ORDER PARTS

When ordering parts, use only the regular "Parts Order Form", which is supplied by the Kaiser-Frazer Sales Corporation.

All telephone and telegraph orders must be confirmed using the regular "Parts Order Form" on which the following statement must be made:

" Confirmation of telephone call of _____ (Date)."

or

" Confirmation of telegram of _____ (Date)."

Parts Orders must not be included in letters covering other subjects.

Instruction for the use of "Parts Order Form" are printed thereon.

Present telegraph regulations, in the United States only, make it possible to specify actual part number digits at code word cost when ordering parts by telegram. There is no longer any need for a "Code" which has heretofore been used for economy reasons in the transmission of telegraphic orders.

MASTER CODE LETTERS

Telegraphic charges for coded-words or for numbers are made on the basis of one word for five code letters or one word for five digits in a number. If there are six to ten letters in a code word or six to ten digits in a number, the charge will be on the basis of two words in each case. For that reason the following Master Code Letters can be used to identify the first digit or six digits numbers to reduce telegraphic expense:

B - 100,000 Series

F - 400,000 Series

K - 700,000 Series

C - 200,000 Series

H - 500,000 Series

L - 800,000 Series

D - 300,000 Series

J - 600,000 Series

M - 900,000 Series

If your telegram included more than one six digit part number, you could economize by using the Master Code Letter in the following manner:

C 00610

00742

01145

01756

01796

GENERAL INFORMATION

The Master Code Letter "C" would indicate that the first digit in the succeeding five part numbers in "2" and the message, constituting the equivalent of six words, would be translated as follows:

200610

200742

201145

201756

201796

Had the Master Code Letter "C" not been used and each six-digit part number sent in full, the above message would have been charged at the rate of ten words. The use of the Master Code Letter "C" effected a saving of four words.

When using Master Code Letters, as in the above telegram, the part numbers should be arranged in numerical sequence. Master Code Letter should be used only when there are two or more six-digit part numbers with the same first digit. With only one six-digit part number in a series, no saving would be effected by the use of the Master Code Letter because the Code Letter itself counts as one word.

The use of Master Code Letters is especially economical in connection with long messages inasmuch as the telegraph companies now accept "Day Letters" and "Night Letters" containing code words or part numbers as outlined above, at the regular "Day Letter" or "Night Letter" rates.

The Utility Codes below are to be used in giving shipping instructions on telegraphic orders and making telegraphic inquires concerning parts orders already placed.

AKFS - Ship us by air express _____
AKFC - Ship us by air cargo _____
AKFM - Ship us by air mail _____
PKFP - Ship us by parcel post - special delivery _____
EKFB - Ship us by express _____
FKFE - Ship us by freight _____
TKFC - Ship us by motor truck _____

AKFP - Charge our account and ship by air express to _____
AKFA - Charge our account and ship by air cargo to _____
AKFB - Charge our account and ship by air mail to _____
PKFL - Charge our account and ship by parcel post to _____
PKFU - Charge our account and ship by parcel post - special delivery to _____
EKFT - Charge our account and ship by express to _____
FKFO - Charge our account and ship by freight to _____
TKFO - Charge our account and ship by motor truck to _____

AKFD - Ship by air express C.O.D. to _____
AKFE - Ship by air cargo C.O.D. to _____
AKFG - Ship by air mail C.O.D. to _____
PKFD - Ship by parcel post C.O.D. to _____
PKFR - Ship by parcel post - Special delivery C.O.D. to _____
EKFD - Ship by express C.O.D. to _____
FKFU - Ship by freight S.D. B.L. to _____

OKFA - When and how did (or will) you ship our order of (or number) ? _____
OKFB - Cancel order for parts, our telegram of _____
OKFC - Cancel order for parts, our order number _____

A sample of telegram is given below:

KAISER-FRAZER SALES CORPORATION
WILLOW RUN, MICHIGAN

AKFS ONE C 00610 00742 FKFE TWO C 01145 01756 OKFC 1425

DOE MOTOR SALES

GENERAL INFORMATION

Translated this telegram would read:

KAISER-FRAZER SALES CORPORATION
WILLOW RUN, MICHIGAN

SHIP US BY AIR EXPRESS ONE 200610, 200742. SHIP BY FREIGHT TWO 201145, 201756. CANCEL ORDER FOR PARTS OUR ORDER NO. 1425.

DOE MOTOR SALES

The preceding telegram is rated as 12 words. Had the utility code and master code letters not been used it would be rated as 25 words.

LOCATION OF CAR SERIAL, BODY AND ENGINE NUMBERS

Car Serial Number: Left front door hinge pillar post.

Engine Number:
(See Important Notes) Right side of engine stamped in block at upper front; also on plate attached to right side center of crankcase.

Body Number: On left side of cowl or on the front of dash (right side) under the hood.

ENGINE SUFFIX LETTERS

Letters used as suffixes in connection with engine numbers denote the following:

"A" Designates .010 undersize main and rod bearings.

"N" Designates .020 oversize pistons.

"AN" Designates .010 undersize main and rod bearings and .020 oversize pistons.

The above code letters designating the undersize and oversize parts appear as a suffix to the engine number.

MODEL IDENTIFICATION CHART

	Model	Starting Serial
Henry J.....	K513.....	K513-001001
Henry J.....	K514.....	K514-001001

GENERAL INFORMATION

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GENERAL INFORMATION

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- 1.100 Cylinder Block
- 1.105 Cylinder Block End Plate - Front
- 1.110 Cylinder Block End Plate - Rear
- 1.200 Cylinder Head
- 1.300 Crankshaft
- 1.303 Crankshaft Oil Seal
- 1.310 Crankshaft Thrustwasher
- 1.315 Crankshaft Main Bearings
- 1.320 Crankshaft Main Bearing Caps
- 1.330 Vibration Damper
- 1.350 Crankshaft Pulley
- 1.360 Flywheel
- 1.370 Timing Pointer
- 1.400 Connecting Rod
- 1.405 Connecting Rod Bearing
- 1.410 Pistons
- 1.415 Piston Rings
- 1.417 Piston Ring Sets - Oil Control
- 1.420 Piston Pin
- 1.500 Camshaft
- 1.510 Camshaft Bearings
- 1.600 Timing Gear
- 1.610 Timing Gear Cover
- 1.720 Valves
- 1.740 Valve Tappets
- 1.750 Valve Tappet Cover
- 1.760 Crankcase Ventilation

2. ENGINE LUBRICATION

- 2.200 Oil Pump
- 2.205 Oil Pump Body
- 2.210 Oil Pump Drive Shaft
- 2.212 Oil Pump Relief Valve
- 2.230 Oil Pump Cover
- 2.235 Oil Pump Float
- 2.300 Oil Filter
- 2.400 Oil Pan
- 2.412 Oil Filler Tube and Crankcase Ventilation Extension
- 2.415 Oil Depth Gauge (or Dip Stick)
- 2.430 Oil Pressure Gauge - Engine Unit

3. FUEL

- 3.000 Intake Manifold
- 3.020 Carburetor Choke Control
- 3.070 Accelerator Pedal
- 3.085 Accelerator Pedal Rod
- 3.090 Accelerator Bell Crank
- 3.400 Accelerator Linkage Tension Spring
- 3.410 Accelerator Bell Crank Rod

3. FUEL (Cont'd)

- 3.450 Carburetor Extension Shaft
- 3.470 Fuel Pump
- 3.472 Fuel Pump Cam Lever
- 3.474 Fuel Pump Body Screws and Strainers
- 3.480 Fuel Pump Repair Kit
- 3.490 Fuel Pump Bowl
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- 3.505 Fuel Pump Oil Seal
- 3.520 Fuel Tank
- 3.530 Fuel Tank Filler Tube
- 3.550 Fuel Tank to Fuel Pump Line
- 3.560 Fuel Pump Lines
- 3.580 Fuel Gauge - Tank Unit
- 3.690 Carburetor

4. AIR INTAKE

- 4.000 Air Cleaner
- 4.060 Air Cleaner Support Bracket

5. EXHAUST

- 5.000 Exhaust Manifold (incl. Heat Valve)
- 5.010 Exhaust Manifold Heat Control
- 5.020 Exhaust Manifold Heat Control Valve Counterweight
- 5.040 Exhaust Pipe
- 5.050 Exhaust Pipe Hanger
- 5.055 Exhaust Muffler
- 5.060 Exhaust Muffler Bracket and Clamp
- 5.070 Tail Pipe
- 5.080 Tail Pipe Rear Support

6. COOLING

- 6.000 Fan
- 6.300 Water Pump
- 6.400 Radiator
- 6.410 Thermostat
- 6.420 Radiator Hose
- 6.425 Water Outlet Elbow - Cylinder Head
- 6.444 Water Temperature Gauge - Engine Unit
- 6.455 Radiator Cradle
- 6.480 Radiator Shroud
- 6.490 Radiator Grille
- 6.492 Stone Deflector Panel - Front

7. ELECTRICAL

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- 7.236 Starting Motor Brush Set

GENERAL INFORMATION

GROUP INDEX (Cont'd)

7. ELECTRICAL (Cont'd)

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- 7.316 Distributor Breaker Point Set
- 7.318 Distributor Condenser
- 7.324 Distributor Drive Shaft and Governor
- 7.330 Distributor Drive Shaft Collar
- 7.332 Distributor Cam
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- 7.352 Ignition Switch Lock Cylinder and Key
- 7.360 Ignition Cables
- 7.375 Spark Plug
- 7.400 Generator
- 7.402 Generator Armature
- 7.420 Generator Brush
- 7.426 Generator Cover Band
- 7.434 Generator Drive Pulley
- 7.460 Generator Adjusting Link
- 7.465 Generator Mounting Bracket
- 7.470 Generator Voltage Regulator
- 7.500 Storage Battery
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- 7.525 Horn Relay
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- 7.563 Parking Light Lens
- 7.564 Parking Light Bulb
- 7.568 Parking Light Cable
- 7.570 Tail Light
- 7.571 Tail Light Body
- 7.572 Tail Light Lens
- 7.574 Tail Light Bulb
- 7.643 Instrument Lights Socket
- 7.650 Stop Light Switch
- 7.652 Cigar Lighter
- 7.660 Fuel Gauge Tank Unit Cable
- 7.662 Oil Pressure Gauge Engine Unit Cable
- 7.700 Chassis Wiring Harness
- 7.800 Overdrive Solenoid
- 7.802 Overdrive Rail Switch
- 7.804 Overdrive Solenoid Relay
- 7.806 Overdrive Kickdown Switch

7. ELECTRICAL (Cont'd)

- 7.810 Overdrive Rail Switch to Governor Cable
- 7.812 Overdrive Wiring Harness

8. CLUTCH and CONTROLS

- 8.100 Clutch Disc
- 8.104 Clutch Pressure Plate (Six Spring Clutch)
- 8.106 Clutch Pressure Plate (Three Spring Clutch)
- 8.120 Clutch Release Bearing
- 8.125 Clutch Release Lever
- 8.130 Clutch Housing
- 8.140 Clutch Pedal
- 8.155 Clutch Pedal Cross Shaft
- 8.157 Clutch Control Bell Crank
- 8.170 Clutch Pedal Floor Plate

9. TRANSMISSION and CONTROLS

- 9.000 Transmission
- 9.005 Transmission Case
- 9.007 Transmission Case Cover
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- 9.105 Transmission Drive Pinion Bearing
- 9.110 Transmission Drive Pinion Bearing Snap Ring
- 9.115 Transmission Drive Pinion Bearing Retainer
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GENERAL INFORMATION

GROUP INDEX (Cont'd)

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- 9.265 Transmission Overdrive Governor
- 9.270 Transmission Overdrive Control
- 9.275 Transmission Overdrive Control Bracket
- 9.282 Speedometer Cable
- 9.284 Speedometer Cable Core
- 9.286 Speedometer Drive Gear and Pinion
- 9.300 Transmission Gear Shift Lever
- 9.310 Transmission Gear Shift Shaft
- 9.320 Transmission Gear Shift Lever - Lower
- 9.340 Transmission Gear Shift Rod

11. PROPELLER OR DRIVE SHAFT

- 11.000 Propeller Shaft and Joints
- 11.002 Propeller Shaft and Yoke
- 11.004 Propeller Shaft Companion Flange - Front
- 11.005 Propeller Shaft Slip Yoke and Plug
- 11.020 Propeller Shaft Companion Flange - Rear
- 11.030 Propeller Shaft Joint Repair Kit

12. REAR AXLE AND SUSPENSION

- 12.000 Rear Axle
- 12.005 Rear Axle Housing
- 12.015 Rear Axle Differential Case
- 12.020 Rear Axle Differential Gear and Pinion Kit
- 12.035 Rear Axle Differential Bearing
- 12.045 Rear Axle Gear and Pinion
- 12.050 Rear Axle Pinion Bearing - Front
- 12.060 Rear Axle Pinion Bearing - Rear
- 12.080 Rear Axle Shaft
- 12.200 Rear Spring (incl. Bushing and Covers)
- 12.215 Rear Spring Mounting Plate (to Axle)
- 12.220 Rear Spring Shackle
- 12.230 Rear Spring (or Axle) Bumper

13. FRONT SUSPENSION

- 13.000 Steering Knuckle
- 13.002 Steering Knuckle King Pin
- 13.004 Steering Knuckle King Pin Thrust Bearing
- 13.006 Steering Knuckle Arm
- 13.008 Steering Knuckle Support and Pivot

13. FRONT SUSPENSION (Cont'd)

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Bumper
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15. BRAKES and CONTROLS

- 15.000 Brake Support Plate - Front
- 15.002 Brake Support Plate - Rear
- 15.004 Brake Shoes
- 15.006 Brake Lining Set
- 15.008 Hand Brake Operating Lever (in Rear
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- 15.012 Brake Cylinder - Rear
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- 15.074 Rear Brake Hose (Brake Tube to Axle Tee)
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- 15.200 Hand Brake Handle
- 15.218 Hand Brake Front Cable
- 15.230 Hand Brake Equalizing Lever
- 15.236 Hand Brake Cable - Rear

16. WHEELS

- 16.000 Wheels
- 16.002 Front Wheel Hub and Drum
- 16.010 Front Wheel Bearings
- 16.020 Rear Wheel Hub and Drum
- 16.026 Wheel Hub Cap
- 16.028 Wheel Trim Cover (for Sets see Group 40.122)
- 16.030 Spare Wheel Mounting Clamp

17. FRAME

- 17.000 Frame
- 17.005 Radiator Support
- 17.010 Frame Crossmembers
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- 17.025 Engine Front Support Bracket

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