



FIGURE 2-1—OIL PUMP—4 AND 6 CYLINDER—EXPLODED VIEW

KEY	PART NAME	GROUP
1	Bolt with L/W, Oil Pump Cover	2.230
2	Cover	2.230
3	Gasket, Cover.	2.230
4	Shaft and Rotors (Inner and Outer)	2.210
5	Body Assembly	2.205
6	Gear, Drive (4 Cylinder).	2.210
7	Gasket (to Block).	2.200
8	Pin (Drive Gear to Shaft)	2.210
9	Gear, Drive (6 Cylinder).	2.210
10	Valve, Pressure Relief.	2.212
11	Spring, Relief Valve.	2.212
12	Gasket, Relief Valve	2.212
13	Plug, Relief Valve.	2.212

ENGINE LUBRICATION

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			513	514
	2.200 - OIL PUMP			
	Pump.	208847	1	
	Pump.	208846		1
	Bolt, 5/16"-18 x 2 1/2" Hx. Hd.	954	2	2
	Bolt, 5/16"-18 x 1" Hx. Hd.	735	1	
	Bolt, 5/16"-18 x 3/4" Hx. Hd.	183		1
	Lockwasher, 5/16" Ext. Tooth	348	3	3
2-1-7	Gasket (to Block).	208848	1	1
	2.205 - OIL PUMP BODY			
2-1-5	Body (incl. Bushing).	208849	1	
2-1-5	Body (incl. Bushing).	208850		1
	Bushing	208851	1	1
	2.210 - OIL PUMP DRIVE SHAFT			
2-1-4	Shaft and Rotors	209569	1	
2-1-4	Shaft and Rotors	209568		1
2-1-6	Gear, Drive	208852	1	
2-1-9	Gear, Drive	208853		1
2-1-8	Pin	208854	1	1
	2.212 - OIL PUMP RELIEF VALVE			
2-1-10	Valve.	208858	1	1
2-1-11	Spring	208859	1	1
	Shim	208860	1	1
2-1-13	Plug	208861	1	1
2-1-12	Gasket, Plug.	208862	1	1
	2.230 - OIL PUMP COVER			
2-1-2	Cover	208855	1	1
2-1-1	Bolt with L/W	208856	3	3
2-1-3	Gasket	208857	1	1
	2.235 - OIL PUMP FLOAT			
1-3-17	Float	208864	1	
1-4-15	Float	208863		1
	Cotter Pin	496	1	1
1-3-16	Support	208866	1	
1-4-16	Support	208865		1
	Gasket	208867	1	1
	Bolt, 5/16"-18 x 3/4" Hx. Hd.	183	2	2
	Lockwasher, 5/16" Med.	240	2	2
	2.300 - OIL FILTER			
	Filter Package { Replaceable }	212773	1	
	Filter Package { Element Type }	212774		1
	Element	200136	1	1
	Bolt, Hollow (Fuel Pump to Block)	213360	1	1
	2.400 - OIL PAN			
1-1-9	Pan (incl. Plug).	208869	1	
1-2-10	Pan (incl. Plug).	208868		1

ENGINE LUBRICATION

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			513	514
	2.400 - OIL PAN (Cont'd)			
	Gasket	208873	1	
	Gasket	208872		1
	Plug, Drain	208870	1	1
	Gasket, Plug	208871	1	1
	Bolt, 5/16"-18 x 5/8" Hx. Hd.	208	14	18
	Bolt, 5/16"-18 x 1/2" Hx. Hd.	322	6	4
	Lockwasher, 5/16" Med.	240	20	22
	Gasket Set, Oil Pan	212332	1	
	Consists of:			
	1 - 208867 Gasket, Oil Float Support			
	1 - 208871 Gasket, Oil Pan Drain Plug			
	1 - 208873 Gasket, Oil Pan			
	Gasket Set, Oil Pan	212333		1
	Consists of:			
	1 - 208867 Gasket, Oil Float Support			
	1 - 208871 Gasket, Oil Pan Drain Plug			
	1 - 208872 Gasket, Oil Pan			
	2.412 - OIL FILLER TUBE AND CRANKCASE VENTILATION EXTENSION			
1-1-20	Tube	208875	1	
1-2-20	Tube	208874		1
	Bracket	208879	1	
	Bolt, 5/16"-24 x 5/8" Hx. Hd.	274	1	
	Lockwasher, 5/16" Med.	240	1	
	Jam Nut, 5/16"-24 Hx.	641	1	
	Bracket, Support	208878	1	
	Bolt, 5/16"-18 x 1 1/4" Hx. Hd.	955	1	
	Lockwasher, 5/16" Med.	240	1	
	2.415 - OIL DEPTH GAUGE (OR DIP STICK)			
1-3-18	Gauge and Cap.	209572	1	
1-4-17	Gauge and Cap.	208876		1
	Gasket, Cap	208877	1	1
	2.430 - OIL PRESSURE GAUGE - ENGINE UNIT			
	Gauge	209688	1	1
	Nut, Terminal, No. 10-32 Hx.	202	1	1
	Lockwasher, No. 10 Ext. Tooth	294	1	1