



FIGURE 5-1—EXHAUST SYSTEM—4 AND 6 CYLINDER—EXPLODED VIEW

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Bolt, Exhaust Pipe to Manifold	5.040	17	Flatwasher, Muffler Support to Frame Bracket	5.060
2	Stud, Exhaust Pipe to Manifold (4 Cylinder)	5.040	18	Nut, Muffler Support to Frame Bracket	5.060
3	Gasket, Exhaust Pipe to Manifold	5.040	19	Support, Muffler	5.060
4	Locknut, Exhaust Pipe to Manifold	5.040	20	Clamp, Muffler to Tail Pipe	5.060
5	Pipe, Exhaust (4 Cylinder)	5.040	21	Bolt, Tail Pipe Strap to Frame	5.080
6	Pipe, Exhaust (6 Cylinder)	5.040	22	Plate, Tail Pipe Rear Support Strap to Frame	5.080
7	Nut, Exhaust Pipe Hanger to Clamp	5.050	23	Lockwasher, Tail Pipe Strap to Frame	5.080
8	Lockwasher, Exhaust Pipe Hanger to Clamp	5.050	24	Nut, Tail Pipe Strap to Frame	5.080
9	Clamp, Exhaust Pipe Hanger	5.050	25	Clamp and Strap, Tail Pipe Rear Support	5.080
10	Hanger, Exhaust Pipe to Flywheel Housing	5.050	26	Bolt, Clamp and Strap to Tail Pipe	5.080
11	Bolt, Exhaust Pipe Hanger to Clamp	5.050	27	Lockwasher, Clamp and Strap to Tail Pipe	5.080
12	Lockwasher, Muffler Bracket to Frame	5.060	28	Nut, Clamp and Strap to Tail Pipe	5.080
13	Bolt, Muffler Bracket to Frame	5.060	29	Pipe, Tail	5.070
14	Bracket, Muffler to Frame	5.060	30	Muffler, Exhaust	5.055
15	Bolt, Muffler Support to Frame Bracket	5.060	31	Clamp, Exhaust Pipe to Muffler	5.055
16	Lockwasher, Muffler Support to Frame Bracket	5.060			

EXHAUST

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			513	514
	5.000 - EXHAUST MANIFOLD (INCL. HEAT VALVE)			
3-1-8	Manifold	208889	1	
3-2-11	Manifold	208888		1
3-1-11	Stud, 3/8"-16 x 3/8"-24 x 2 1/8"	208894	2	
3-1-12	Stud, 3/8"-16 x 3/8"-24 x 1 1/2"	208895	3	
3-1-10	Stud, 3/8"-16 x 3/8"-24 x 1 3/4"	208896	2	2
3-2-4	Stud, 3/8"-16 x 3/8"-24 x 1 15/16"	956	8	8
	Retainer	208900	2	
3-2-10	Retainer	208899		8
3-2-12	Flatwasher, 13/32"	247		2
3-1-13	Nut	208898	7	10
3-1-9	Gasket (to Block)	208891	1	
3-2-3	Gasket (to Block)	208890		1
3-1-20	Gasket (to Intake Manifold)	208893	1	
3-2-6	Gasket (to Intake Manifold)	208892		1
	Gasket Set	212334	1	
	Consists of:			
	1 - 208891 Gasket, Intake and Exhaust Manifold to Block			
	1 - 208893 Gasket, Intake to Exhaust Manifold			
	1 - 209573 Gasket, Exhaust Pipe Flange			
	1 - 212009 Gasket, Carburetor to Intake Manifold			
	Gasket Set	212335		1
	Consists of:			
	1 - 208890 Gasket, Intake and Exhaust Manifold to Block			
	1 - 208892 Gasket, Intake to Exhaust Manifold			
	1 - 209573 Gasket, Exhaust Pipe Flange			
	1 - 212009 Gasket, Carburetor to Intake Manifold			
	5.010 - EXHAUST MANIFOLD HEAT CONTROL			
3-1-14	Valve	208902	1	
3-2-7	Valve	208901		1
3-1-7	Shaft	208904	1	
3-2-24	Shaft	208903		1
3-2-8	Bushing	208905	2	2
3-1-5	Thermostat	208907	1	
3-2-23	Thermostat	208906		1
3-1-4	Washer	208908	1	1
	5.020 - EXHAUST MANIFOLD HEAT CONTROL VALVE COUNTERWEIGHT			
3-1-2	Counterweight	208909	1	1
3-1-3	Key	208910	1	1
3-1-1	Screw No. 10-24 x 3/4" Rd. Hd. Sl.	959	1	1
3-2-21	Nut, No. 10-24 Hx.	378	1	1
3-2-25	Bracket	208911		1
3-1-6	Stop	208913	1	
3-2-18	Stop	208912		1
	5.040 - EXHAUST PIPE			
5-1-5	Pipe	209735	1	
5-1-6	Pipe	209736		1
5-1-2	Stud	208897	1	
5-1-1	Bolt, 3/8"-24 x 1 1/2" Hx. Hd.	494	*	*
5-1-4	Locknut	209737	*	*
5-1-3	Gasket	209573	1	1

*As Required

