

FIGURE 8-3—CLUTCH RELEASE MECHANISM—EXPLODED VIEW

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Bearing, Clutch Release	8.120	7	Retainer, Transmission Drive Pinion Bearing	9.115
2	Sleeve, Clutch Release Bearing	8.120	8	Lockwasher	8.157
3	Plate, Clutch Release Bearing Sleeve	8.120	9	Bearing, Clutch Control Bell Crank	8.157
4	Spring, Clutch Release Bearing Sleeve	8.120	10	Bell Crank Assembly, Clutch Control	8.157
5	Lever, Clutch Release	8.125	11	Bolt, Clutch Control Bell Crank Pivot	8.157
6	Shaft, Transmission Drive Pinion	9.120			

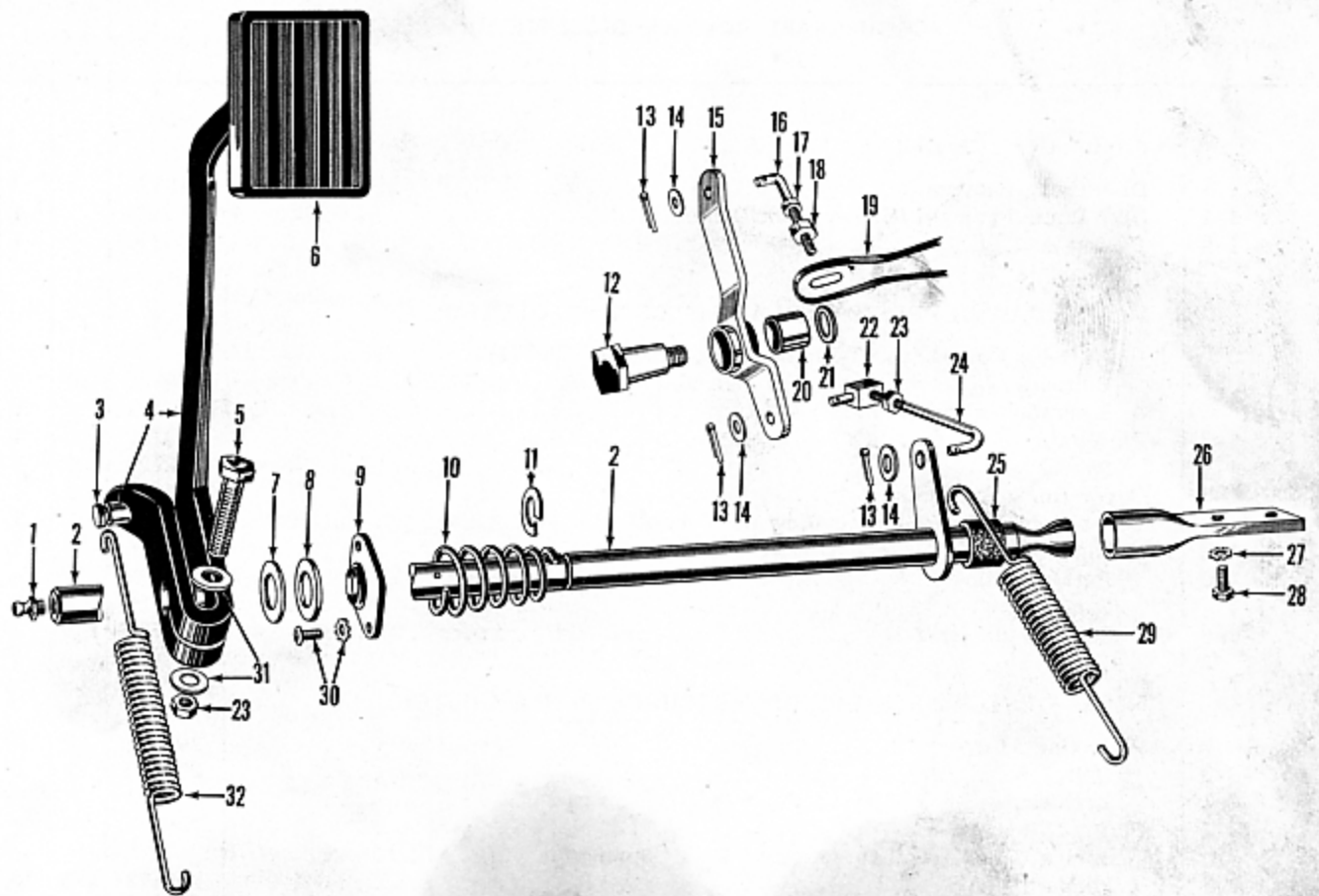


FIGURE 8-4—CLUTCH LINKAGE—EXPLODED VIEW

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Oiler, Cross Shaft	8.155	17	Jamnut	8.157
2	Cross Shaft	8.155	18	Nut, Adjusting	8.157
3	Pin	8.140	19	Lever, Release	8.125
4	Pedal	8.140	20	Bearing	8.157
5	Bolt	8.140	21	Lockwasher	8.157
6	Pad	8.140	22	Pivot	8.155
7	Washer	8.155	23	Jamnut	8.155
8	Insulator	8.155	24	Rod, Adjusting	8.155
9	Bushing Assembly	8.155	25	Seal	8.155
10	Spring	8.155	26	Support	8.155
11	Lock Ring	8.155	27	Lockwasher	8.155
12	Bolt, Pivot	8.155	28	Bolt	8.155
13	Cotter Pin	8.155	29	Spring, Assist	8.140
14	Washer	8.155	30	Bolt with L/W	8.155
15	Bell Crank Assembly	8.157	31	Flatwasher	8.140
16	Rod, Adjusting	8.157	32	Spring, Return	8.140

CLUTCH AND CONTROLS

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			513	514
	8.100 - CLUTCH DISC			
8-1-1	Disc (incl. Facings)	213127	1	
8-1-1	Disc (incl. Facings) (Green Paint Daub)	213128		1
8-1-2	Facing Set	209770	1	1
	8.104 - CLUTCH PRESSURE PLATE (SIX SPRING CLUTCH)			
	Plate (incl. Cover) (use 3 Spring Type, Part No. 209771)	209705	6	6
	Bolt	191	6	6
	Lockwasher, 5/16" Hy.			
8-1-3	Plate	212722	1	1
8-1-4	Spring	212723	6	6
8-1-5	Cover (incl. Brackets)	212724	1	1
8-1-11	Lever (incl. Pin, Retaining Ring and Screw)	212725	1	1
8-1-6	Pin	212726	6	6
8-1-10	Retainer Ring	212727	6	6
8-1-7	Spring	212728	3	3
8-1-9	Screw, Adjusting	212729	3	3
	8.106 - CLUTCH PRESSURE PLATE (THREE SPRING CLUTCH)			
8-2-9	Plate (incl. Cover)	209771	1	1
8-2-2	Bolt	209705	6	6
8-2-1	Lockwasher, 5/16" Hy.	191	6	6
8-2-12	Plate	209772	1	1
	Spring (Blue) (replace with (3) "Pink" Springs)			
8-2-3	Spring (Pink)	209773	3	3
	Seat, Spring	209777	3	3
8-2-11	Cover	209774	1	1
8-2-4	Lever	209775	3	3
8-2-10	Pin	209776	3	3
8-2-5	Clip	213059	3	3
8-2-8	Flatwasher	209778	3	3
8-2-6	Screw, Adjusting	209779	3	3
8-2-7	Locknut	209780	3	3
	8.120 - CLUTCH RELEASE BEARING			
8-3-2	Bearing and Sleeve (incl. Plates)	212325	1	1
8-3-3	Plate	212326	2	2
8-3-1	Bearing	208938	1	1
8-3-4	Spring	208940	1	1
	8.125 - CLUTCH RELEASE LEVER			
8-3-5	Lever	212910	1	1
	Pin	208942	1	1
	8.130 - CLUTCH HOUSING			
1-1-13	Housing (incl. Starting Motor Bushing)	208935	1	1
	Dowel Bolt	208936	2	
	Dowel Bolt	209724		2
	Bolt, 3/8"-16 x 1 1/8" Hx. Hd.	182		2
	Bolt, 3/8"-24 x 1 5/8" Hx. Hd.	962		1
	Bolt, 3/8"-24 x 1 3/4" Hx. Hd.	484		1
	Lockwasher, 3/8" Med.	192	2	2
	Nut, 3/8"-24 Hx.	188	2	2

CLUTCH AND CONTROLS

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			513	514
8.130 - CLUTCH HOUSING (Cont'd)				
	Bolt, 3/8"-24 x 1 1/8" Hx. Hd.	422	4	4
	Lockwasher	192	4	4
	Nut, 3/8"-24 Hx.	188	4	4
	Bushing, Starting Motor	208937	1	1
	Plug, Expansion, 3/4" Dia.	965	1	1
	Cover	212359	1	1
	Bolt, 1/4"-20 x 1/2" Hx. Hd.	179	2	2
	Lockwasher, 1/4" Med.	190	2	2
	Plate, Cover (Side)	213081	1	1
8.140 - CLUTCH PEDAL				
8-4-4	Pedal (incl. Return Spring Pin)	209789	1	1
8-4-5	Bolt, 3/8"-24 x 2" Hx. Hd.	913	1	1
8-4-31	Flatwasher, 3/8" Sm.	247	2	2
8-4-23	Jam Nut, 3/8"-24 Hx.	188	1	1
8-4-32	Spring, Return (29 Coils)	212730	1	1
8-4-29	Spring, Assist (23 Coils)	209790	1	1
8-4-3	Pin (in Pedal)	209791	1	1
8-4-6	Pad (Black)	204232	1	1
8.155 - CLUTCH PEDAL CROSS SHAFT				
8-4-2	Shaft (incl. Lever) (16-17/32" Long) <i>incl. Lever & Oiler</i>	209792	1	1
8-4-2	Shaft (incl. Lever) (16 11/32" Long)	212891	1	1
8-4-11	Lock Ring	209793	1	1
8-4-8	Insulator	212371	1	1
8-4-7	Washer	207402	1	1
8-4-10	Spring	212893	1	1
	Cotter Pin, 1/8" Dia.	496	1	1
8-4-1	Oiler (Pressed in Type) 5/16" Hole	213176	1	1
8-4-9	Bushing (incl. Retainer) (on Frame)	207934	1	1
8-4-30	Bolt with L/W, 5/16"-24 x 3/4" Rd. Hd. Cr. Rec.	208044	2	2
8-4-26	Support (Socket) (to Trans.)	209794	1	1
	Oiler, 1/4"-28 (Straight)	202121	1	1
8-4-28	Bolt, 3/8"-16 x 3/4" Hx. Hd.	220	2	2
8-4-27	Lockwasher, 3/8" Ext. Tooth	291	2	2
8-4-25	Seal (Felt)	209795	1	1
8-4-24	Rod, Adjusting (Cross Shaft to Bellcrank)	209796	1	1
8-4-22	Pivot (to Bellcrank)	209797	1	1
8-4-23	Jam Nut, 3/8"-24 Hx.	188	1	1
8-4-14	Flatwasher, 3/8" Sm.	247	2	2
8-4-13	Cotter Pin, 3/32" Dia.	791	2	2
8.157 - CLUTCH CONTROL BELLCRANK				
8-4-15	Bellcrank (incl. Bushing)	209798	1	1
8-4-20	Bearing	209799	1	1
8-4-12	Bolt, Pivot	209800	1	1
8-4-21	Lockwasher, 9/16" Int. Tooth	937	1	1
8-4-16	Rod, Adjusting (Bellcrank to Release Lever)	209801	1	1
8-4-17	Jam Nut, 3/8"-24 Hx. Lt.	290	1	1
8-4-18	Nut, Adjusting	209802	1	1
8-4-14	Flatwasher, 3/8" Sm.	247	1	1
8-4-13	Cotter Pin, Dia.	791	1	1

