



FIGURE 13-1—FRONT SUSPENSION—EXPLODED VIEW

FIGURE 13-1—FRONT SUSPENSION—EXPLODED VIEW

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Insulator, Front Spring . . . . .	13.024	21	Pivot, Suspension Arm Outer . . . . .	13.008
2	Oiler, Upper Suspension Arm, Inner . . . . .	13.014	22	Oiler, Suspension Arm Outer Pivot . . . . .	13.008
3	Bushing, Upper Suspension Arm Pivot . . . . .	13.014	23	Plug, Steering Knuckle King Pin . . . . .	13.000
4	Bolt . . . . .	13.016	24	Bushing, Steering Knuckle King Pin . . . . .	13.002
5	Pivot, Upper Suspension Arm Inner . . . . .	13.016	25	King Pin, Steering Knuckle . . . . .	13.002
6	Seal, Upper Suspension Arm Pivot . . . . .	13.014	26	Knuckle, Steering, Left . . . . .	13.000
7	Shock Absorber, Front . . . . .	20.000	27	Nut . . . . .	16.002
8	Retainer, Shock Absorber . . . . .	20.002	28	Cotter Pin . . . . .	16.002
9	Retainer, Shock Absorber . . . . .	20.002	29	Lockpin, King Pin . . . . .	13.002
10	Cushion, Shock Absorber . . . . .	20.002	30	Retainer, Front Sway Eliminator Bar . . . . .	13.200
11	Retainer, Shock Absorber . . . . .	20.002	31	Cushion, Front Sway Eliminator Bar . . . . .	13.200
12	Locknut, Shock Absorber . . . . .	20.000	32	Bolt . . . . .	13.200
13	Arm, Front Suspension, Upper . . . . .	13.014	33	Nut . . . . .	13.200
14	Bumper, Upper Suspension Arm . . . . .	13.022	34	Bar, Front Sway Eliminator . . . . .	13.200
15	Spring, Front . . . . .	13.024	35	Support, Front Shock Absorber . . . . .	20.004
16	Bumper, Lower Suspension Arm . . . . .	13.022	36	Arm, Front Suspension Lower, Right . . . . .	13.018
17	Arm, Front Suspension Lower, Left . . . . .	13.018	37	Pivot, Front Suspension Lower Arm . . . . .	13.020
18	Support, Steering Knuckle, Left . . . . .	13.008	38	Seal (serviced only in Pivot Repair Kit) . . . . .	13.020
19	Nut . . . . .	13.008	39	Bushing (serviced only in Pivot Repair Kit) . . . . .	13.020
20	Seal, Upper Suspension Arm Pivot . . . . .	13.008	40	Seat, Front Shock Absorber Lower . . . . .	20.004

## FRONT SUSPENSION

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			513	514
	<b>13.000 - STEERING KNUCKLE</b>			
14-2-8	Knuckle, Right (incl. Bushing) . . . . .	209921	1	1
14-2-6	Knuckle, Left (incl. Bushing) . . . . .	209922	1	1
13-1-23	Plug (Expansion) 1 1/16" Dia. . . . .	476	4	4
14-2-7	Oiler (Straight) 1/8" Taper Pipe Thd. x 3/4" Long. . . . .	202120	4	4
	<b>13.002 - STEERING KNUCKLE KING PIN</b>			
13-1-25	King Pin . . . . .	209923	2	2
13-1-29	Lockpin (Threaded) (Small) . . . . .	203003	2	2
	Lockpin (Threaded) (Large) . . . . .	206194	2	2
	Lockwasher, 3/8" Med . . . . .	192	2	2
	Nut, 3/8"-24 Hx. . . . .	188	2	2
13-1-24	Bushing (Pressed-In) 1" Long, 15/16" O.D. . . . .	209924	4	4
	Repair Kit . . . . .	212338	2	2
	Consists of:			
	1 - 209923 King Pin			
	2 - 209924 Bushing			
	1 - 203003 Lockpin (Small)			
	1 - 206194 Lockpin (Large)			
	1 - 192 Lockwasher			
	1 - 188 Nut			
	2 - 476 Expansion Plug			
	1 - 201133 Bearing			
	3 - 201134 Shim, .003			
	3 - 201135 Shim, .010			
	<b>13.004 - STEERING KNUCKLE KING PIN THRUST BEARING</b>			
	Bearing . . . . .	201133	2	2
	Shim, .003 . . . . .	201134	*	*
	Shim, .010 . . . . .	201135	*	*
	Shim; .030 . . . . .	201136	*	*
	<b>13.006 - STEERING KNUCKLE ARM</b>			
14-2-9	Arm, Right . . . . .	209925	1	1
14-2-3	Arm, Left . . . . .	209926	1	1
	Bolt, 7/16"-20 x 1 11/16" Hx. Hd . . . . .	203255	4	4
	Lockwasher, 7/16" Med . . . . .	193	4	4
	<b>13.008 - STEERING KNUCKLE SUPPORT AND PIVOT</b>			
	Support, Right (Yellow Paint for identification) . . . . .	209927	1	1
13-1-18	Support, Left . . . . .	209928	1	1
13-1-21	Pivot . . . . .	209929	4	4
	Bushing . . . . .	209930	4	4
13-1-20	Seal (Upper) . . . . .	209931	4	4
	Seal (Lower) . . . . .	212371	4	4
13-1-19	Nut . . . . .	209932	4	4
13-1-22	Oiler (Straight) . . . . .	202121	4	4
	Pivot Repair Kit, Outer . . . . .	212339	4	4
	Consists of:			
	1 - 209929 Pivot			
	1 - 209930 Bushing			
	2 - 209931 Seal, Upper			
	2 - 212371 Seal, Lower			
	1 - 209932 Nut			

# FRONT SUSPENSION

13

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			513	514
	<b>13.014 - FRONT SUSPENSION UPPER ARM</b>			
13-1-13	Arm .....	209933	2	2
13-1-3	Bushing (Inner) .....	209953	4	4
13-1-6	Seal .....	201101	4	4
13-1-2	Oiler .....	202120	4	4
	<b>13.016 - FRONT SUSPENSION UPPER ARM PIVOT - INNER</b>			
13-1-5	Pivot .....	209954	2	2
13-1-4	Bolt, 1/2"-20 x 2" Hx. Hd. ....	938	4	4
	Lockwasher, 1/2" Med. ....	479	4	4
	Shim, 1/16" .....	208346	*	*
	Shim, 1/8" .....	208347	*	*
	Repair Kit .....	212340	2	2
	Consists of:			
	1 - 209954 Pivot			
	2 - 209953 Bushing			
	2 - 201101 Seal			
	<b>13.018 - FRONT SUSPENSION LOWER ARM</b>			
13-1-36	Arm, Right .....	209955	1	1
13-1-17	Arm, Left .....	209956	1	1
	Bushing .....	212699	4	4
	Seal .....	201109	4	4
	<b>13.020 - FRONT SUSPENSION LOWER ARM PIVOT - INNER</b>			
13-1-37	Pivot .....	209957	2	2
	Reinforcement .....	201106	4	4
	Bolt .....	201107	8	8
	Locknut, 7/16"-20 Hx. ....	202296	8	8
	Shim, 1/16" .....	212457	*	*
	Shim, 1/8" .....	212458	*	*
	Repair Kit .....	212341	2	2
	Consists of:			
	1 - 209957 Pivot			
	2 - 207217 Bushing			
	2 - 201109 Seal			
	<b>13.022 - FRONT SUSPENSION UPPER AND LOWER ARM BUMPER</b>			
13-1-14	Bumper, Upper .....	209958	2	2
13-1-16	Bumper, Lower .....	209959	2	2
	<b>13.024 - FRONT SUSPENSION SPRING</b>			
13-1-15	Spring (9 1/2 Coils) .....	212765	2	2
	Spring (8 1/2 Coils) (Blue) †(Export) .....	212586	2	2
13-1-1	Insulator (Upper) .....	209961	2	2
	<b>13.200 - FRONT SWAY ELIMINATOR BAR</b>			
13-1-34	Bar (incl. Cushions) .....	212452	1	1
13-1-31	Cushion .....	204358	4	4
13-1-30	Retainer .....	212453	4	4
13-1-32	Bolt, 5/16"-24 x 5/8" Hx. Hd. ....	274	4	4
	Lockwasher, 5/16" Med. ....	240	4	4
13-1-33	Nut, 5/16"-24 Hx. ....	189	4	4

\*As Required

†Paint Daub on Coils