



FIGURE 16-1—FRONT WHEEL AND BEARINGS—EXPLODED VIEW

| KEY | PART NAME | GROUP |
|-----|-------------------------|--------|
| 1 | Cap, Grease | 16.010 |
| 2 | Cotter Pin | 16.002 |
| 3 | Nut | 16.002 |
| 4 | Flatwasher | 16.002 |
| 5 | Cone, Outer | 16.010 |
| 6 | Cup, Outer | 16.010 |
| 7 | Cup, Inner | 16.010 |
| 8 | Cone, Inner | 16.010 |
| 9 | Seal, Inner | 16.010 |
| 10 | Knuckle, Steering | 13.000 |

| FIGURE NUMBER | GROUP, PART NAME and DESCRIPTION | PART NUMBER | USED PER CAR MODEL | |
|------------------|--|--------------------------|--------------------------|-----|
| | | | 513 | 514 |
| | 16.000 - WHEELS | | | |
| | Wheel | 209723 | 5 | 5 |
| | Bolt, R. H. Thd | 203121 | 20 | 20 |
| | 16.002 - FRONT WHEEL HUB AND DRUM | | | |
| | Hub and Drum | 209721 | 2 | 2 |
| 16-1-4 | Flatwasher | 201166 | 2 | 2 |
| 16-1-3 | Nut, 3/4"-16 Hx. Sl | 436 | 2 | 2 |
| 16-1-2 | Cotter Pin, 1/8" Dia. | 496 | 2 | 2 |
| | 16.010 - FRONT WHEEL BEARINGS | | | |
| 16-1-8 | Bearing Cone, Inner | 204634 | 2 | 2 |
| 16-1-7 | Bearing Cup, Inner | 204635 | 2 | 2 |
| 16-1-5 | Bearing Cone, Outer | 204636 | 2 | 2 |
| 16-1-6 | Bearing Cup, Outer | 204637 | 2 | 2 |
| 16-1-9 | Seal, Inner | 212011 204638 | 2 | 2 |
| 16-1-1 | Cap, Grease | 201151 | 2 | 2 |
| | 16.020 - REAR WHEEL HUB AND DRUM | | | |
| | Hub and Drum | 209722 | 2 | 2 |
| | Key | 209905 | 2 | 2 |
| | Flatwasher | 200424 | 2 | 2 |
| | Nut | 209906 | 2 | 2 |
| | Cotter Pin, 1/8" Dia. | 496 | 2 | 2 |
| | 16.026 - WHEEL HUB CAP | | | |
| | Cap | 212012 | 4 | 4 |
| | Clip, Spring | 213276 | 25 | 25 |
| | Rivet | 208817 208717 | 25 | 25 |
| | 16.028 - WHEEL TRIM RING AND COVER | | | |
| | Cover | 212461 | 4 | 4 |
| | Trim Ring (for Package see Group 40.122) | 212462 | 5 | |
| | 16.030 - SPARE WHEEL MOUNTING CLAMP | | | |
| | <u>NOTE: Used with Vertical Tire Mounting.</u> | | | |
| | Support | 212013 | 1 | 1 |
| | Bolt, 1/4"-20 x 5/8" Hx. Hd. | 257 | 1 | 1 |
| | Lockwasher, 1/4" Ext. Tooth | 370 | 1 | 1 |
| | Clamp | 212014 | 1 | 1 |
| | Bolt | 212015 | 1 | 1 |
| | Nut | 212766 | 1 | 1 |
| | <u>NOTE: Used with Horizontal Tire Mounting.</u> | | | |
| | Clamp | 204656 | 1 | 1 |
| | Bolt | 208602 | 1 | 1 |
| 30-2-14 | | | | |
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