



FIGURE 19-1—INSTRUMENT BOARD

KEY	PART NAME	GROUP	KEY	PART NAME	GROUP
1	Switch, Starter	7.270	9	Knob, Windshield Wiper Control.	30.354
2	Knob, Headlight Switch.	7.553	10	Knob and Element, Cigar Lighter.	7.652
3	Control, Choke	3.020	11	Board, Instrument.	30.402
4	Gauge, Fuel	19.110	12	Name Plate	30.412
5	Bezel, Instrument Cluster.	30.412	13	Radio	40.100
6	Speedometer (Miles)	19.110	14	Ash Receiver	30.406
7	Gauge, Temperature	19.110	15	Clamp, Steering Column.	14.120
8	Switch, Ignition.	7.350	16	Bracket, Steering Column.	14.120

FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			513	514
			19.100 - INSTRUMENT PANEL CLUSTER	
	Cluster (Miles)	209676	1	1
	Cluster (Kilo)	209677	1	1
	Lens (or Dial)	209679	1	1
	Gasket, Lens	209680	1	1
	Retainer, Lens	209678	1	1
	Gasket, Lens Retainer	209681	1	1
	Bracket (Cluster Mounting)	212123	2	2
	Nut, No. 10-32 Hx-..... { Terminal and Inst. }	202	*	*
	Lockwasher, No. 10 Ext. Tooth ... { Cluster Mounting }	294	*	*
19.110 - INSTRUMENTS (DASH UNITS)				
19-1-4	Gauge, Fuel	209682	1	1
19-1-7	Gauge, Water Temperature	209684	1	1
19-1-6	Speedometer Head (Miles)	209689	1	1
	Speedometer Head (Kilo)	209690	1	1
	Screw, No. 8-32 x 1/4" Fil. Hd. Cr. Rec. (Instruments to Housing)	917	9	9
	Screw, No. 10-24 x 3/4" Fil. Hd. Sl. { Speedo. Case }	909	2	2
	Lockwasher, No. 10 Med. { to Speedo. }	254	2	2
	Regulator, Instrument Voltage (on Cluster Back)	209686	1	1
	Harness, Instrument Voltage Regulator	209687	1	1
	Screw, No. 8-32 x 5/16" Rd. Hd. Cr. Rec. .. { to }	581	1	1
	Lockwasher, No. 8 Ext. Tooth	447	1	1
	Nut, Terminal (Harness to Instruments)	207421	1	1

*As Required

NOTES

Lined area for notes, consisting of approximately 25 horizontal lines.

FIGURE 20-1-BUMBLERS-FRONT AND REAR-EXPLODED VIEW