



FIGURE 20-1—BUMPERS—FRONT AND REAR—EXPLODED VIEW

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KEY	PART NAME	GROUP
1	Bar, Front and Rear	20.200
2	Support, Front, Outer, Right	20.208
3	Insulator, Bumper Support	20.208
4	Bolt, Front License Plate Bracket	20.100
5	Support, Front, Inner	20.208
6	Flatwasher, Bumper to Support	20.200
7	Locknut, Bumper to Support	20.200
8	Nut, Support to Frame	20.208
9	Flatwasher, Support to Frame	20.208
10	Bolt, Support to Frame	20.208
11	Support, Front, Outer, Left	20.208
12	Bolt, Bumper to Support	20.200
13	Guard, Bumper	20.260
14	Bracket, Front License Plate	20.100
15	Lockwasher, Front License Plate Bracket	20.100
16	Nut, Front License Plate Bracket	20.100
17	Support, Rear, Outer, Left	20.252
18	Support, Rear, Inner, Left	20.252
19	Support, Rear, Inner, Right	20.252
20	Support, Rear, Outer, Right	20.252
21	Speednut, Bumper Guard Hole Plug	20.200
22	Plug, Bumper Guard Hole	20.200

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			513	514
	20.000 - SHOCK ABSORBER - FRONT			
13-1-7	Shock Absorber	212276	2	2
	Shock Absorber (Export Heavy Duty)	212880	2	2
13-1-12	Locknut, 3/8"-24 Hx.	202257	4	4
	20.002 - FRONT SHOCK ABSORBER TO UPPER SUPPORT CUSHION			
13-1-10	Cushion	206651	4	4
13-1-8	Retainer, (Pilot) 9/16" I.D.	201118	2	2
13-1-9	Retainer, 13/32" I.D.	201015	2	2
13-1-11	Retainer, 1/2" I.D.	202867	2	2
	20.004 - FRONT SHOCK ABSORBER TO FRONT SPRING SEAT CUSHION			
13-1-10	Cushion	206651	4	4
13-1-11	Retainer, 13/32" I.D.	201015	2	2
13-1-8	Retainer, 1/2" I.D.	202867	2	2
13-1-40	Seat (Lower)	201491	2	2
13-1-35	Support	212298	2	2
	20.010 - SHOCK ABSORBER - REAR			
12-2-15	Shock Absorber	212277	2	2
	Shock Absorber (Export Heavy Duty)	212881	2	2
12-2-12	Bushing	201494	8	8
12-2-13	Flatwasher, Outer (15/32" x 1 1/4" x 1/16")	201495	4	4
12-2-11	Flatwasher, Inner	206120	2	2
12-2-14	Locknut, 7/16"-20 Hx.	658	4	4
	20.100 - FRONT LICENSE PLATE BRACKET			
20-1-14	Bracket	208567	1	1
20-1-4	Bolt, 1/4"-20 x 5/8" Hx. Hd.	257	2	2
20-1-15	Lockwasher, 1/4" Med	190	2	2
20-1-16	Nut, 1/4"-20 Hx.	203	2	2
	20.106 - FRONT LICENSE PLATE MOUNTING PARTS			
	Bolt, 1/4"-20 x 3/8" Tr. Hd. Sl.	753	2	2
	Nut, 1/4"-20 Sq.	235	2	2
	20.115 - REAR LICENSE PLATE BRACKET			
	Bracket (Use Less Deck Lid)	212278	1	1
	Bracket (Use With Deck Lid)	212279	1	1
	Screw, No. 14-14 x 3/4" Washer Head	207540	2	2
	Washer (Rubber)	208569	2	2
	Speednut	207546	2	2
	Bumper	200539	1	1
	20.119 - REAR LICENSE PLATE MOUNTING PARTS			
	Bolt, 1/4"-20 x 3/8" Tr. Hd. Sl.	753	2	2
	Speednut	205360	2	2
	20.200 - FRONT BUMPER BAR			
20-1-1	Bar	212280	1	1

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL		
			513	514	
			<p>20.200 - FRONT BUMPER BAR (Cont'd)</p>		
20-1-12	Bolt	{ to } Support	212281	*	*
20-1-6	Flatwasher		201471	*	*
20-1-7	Locknut		208574	*	*
20-1-22	Plug	{ Cars not equipped } with Guards	212282	2	2
20-1-21	Speednut		212909	2	2
<p>20.208 - FRONT BUMPER SUPPORT</p>					
20-1-5	Support, Inner		212284	1	1
20-1-2	Support, Outer, Right		212285	1	1
20-1-11	Support, Outer, Left		212286	1	1
20-1-10	Bolt, 1/2"-20 x 1 3/8" Hx. Hd.	{ to } Frame	754	4	4
20-1-9	Flatwasher, 1/2"		755	4	4
20-1-8	Nut, 1/2"-20 Hx.		223	4	4
20-1-3	Insulator		208504	1	1
<p>20.210 - FRONT BUMPER SUPPORT COVER</p>					
18-2-41	Cover, Right		212287	1	1
18-2-31	Cover, Left		212288	1	1
18-2-35	Bracket (Front)		212289	4	4
18-2-33	Screw		205680	8	8
18-2-34	Flatwasher		808	8	8
18-2-32	Speednut		207093	8	8
18-2-29	Bumper		212838	2	2
18-2-38	Bracket (Inner) (Rear)		212290	2	2
18-2-30	Bracket (Outer) (Rear)		212839	2	2
18-2-40	Bolt, 1/4"-20 x 3/4" Hx. Hd.		529	4	4
18-2-39	Lockwasher, 1/4" Ext. Tooth		370	4	4
18-2-34	Flatwasher		808	4	4
18-2-37	Nut, 1/4"-20 Hx.		203	4	4
	Bumper (Rubber)		207563	2	2
<p>20.250 - REAR BUMPER BAR</p>					
20-1-1	Bar		212280	1	1
20-1-10	Bolt	{ to } Support	212281	*	*
20-1-6	Flatwasher		201471	*	*
20-1-7	Nut		208574	*	*
	Plug	{ Cars not equipped } with Guards	212282	2	2
	Nut		212909	2	2
<p>20.252 - REAR BUMPER SUPPORT</p>					
20-1-19	Support, Inner, Right		212291	1	1
20-1-18	Support, Inner, Left		212292	1	1
20-1-20	Support, Outer, Right		212293	1	1
20-1-17	Support, Outer, Left		212294	1	1
20-1-10	Bolt, 1/2"-20 x 1 3/8" Hx. Hd.	{ to } Frame	754	4	4
20-1-9	Flatwasher, 1/2"		755	4	4
20-1-8	Locknut, 1/2"-20 Hx.		223	4	4
<p>20.260 - BUMPER GUARD - FRONT AND REAR</p>					
20-1-13	Guard		212295	4	4
20-1-6	Flatwasher		201471	4	4
20-1-7	Locknut		208574	4	4

*As Required

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FIGURE NUMBER	GROUP, PART NAME and DESCRIPTION	PART NUMBER	USED PER CAR MODEL	
			513	514
	20.300 - TOOLS			
	Jack (incl. Base)	212296	1	1
	Base	212297	1	1
	Wrench, Wheel Bolt	203288	1	1

NOTES

Lined writing area for notes.