

REAR AXLE and SUSPENSION

12

FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	QTY CAR
	12.000 - REAR AXLE		
	NOTE: The Companion Flange must be checked and changed to fit the Propeller Shaft used.		
1-1-20	Rear Axle, 4.55 Ratio.....	215679	1
1-1-20	Rear Axle, 4.10 Ratio.....	215680	1
	12.005 - REAR AXLE HOUSING		
	Housing.....	215681	1
	Cover (incl. Plug).....	209891	1
	Bolt, 5/16"-18 x 5/8" Hx. Hd.....	209312	9
	Lockwasher, 5/16" Hy.....	GM-120638	9
	Gasket.....	209892	1
	Plug, Drain, 3/4"-1 1/4 Sq. Socket Hd.....	GM-113186	1
	Plug, Filler, 3/4"-1 1/4 Sq. Hd.....	GM-103869	1
	Plug, Grease Fitting, 1/8"-27 Sq. Hd.....	GM-103883	2
	12.015 - REAR AXLE DIFFERENTIAL CASE		
	Case.....	209893	1
	Bolt.....	200396	4
	12.020 - REAR AXLE DIFFERENTIAL GEAR AND PINION KIT		
	Gear and Pinion Kit.....	209894	1
	Thrustwasher, Side Gear.....	209895	2
	Thrustwasher, Pinion Gear.....	209896	2
	Shaft, Side Pinion.....	209897	1
	Lockpin.....	200403	1
	Thrustblock.....	209898	1
	12.035 - REAR AXLE DIFFERENTIAL BEARING		
	Bearing Cone.....	209899	2
	Bearing Cup.....	209900	2
	Shim, .003.....	200391	*
	Shim, .005.....	200392	*
	Shim, .010.....	200393	*
	Shim, .030.....	200394	*
	12.045 - REAR AXLE DRIVE GEAR AND PINION		
	Gear and Pinion, 4.55 Ratio (41 T. Gear, 9 T. Pinion).....	209902	1
	Gear and Pinion, 4.10 Ratio (41 T. Gear, 10 T. Pinion).....	209901	1
	Bolt, 3/8"-24 x 7/8" Hx. Hd.....	209319	8
	Lockplate.....	209903	4
	12.050 - REAR AXLE PINION BEARING - FRONT		
	Bearing Cone.....	200418	1
	Bearing Cup.....	200417	1
	Shim, .003.....	200413	*
	Shim, .005.....	200414	*
	Shim, .010.....	200415	*
	Shim, .030.....	200416	*
	Slinger.....	200419	1
	Gasket.....	200421	1

*As Required

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FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	PER CAR
	12.050 - REAR AXLE PINION BEARING - FRONT (CONT'D.)		
	Oil Seal.....	200420	1
	Spacer.....	200412	*
	12.060 - REAR AXLE PINION BEARING - REAR		
	Bearing Cone.....	200411	1
	Bearing Cup.....	200410	1
	Shim, .003.....	200407	*
	Shim, .005.....	200408	*
	Shim, .010.....	200409	*
	12.080 - REAR AXLE SHAFT		
	Shaft.....	209904	2
	Key.....	209905	2
	Flatwasher.....	200424	2
	Nut, 3/4"-16 Hx. Sl.....	209906	2
	Cotter Pin, 1/8" Dia.....	GM-103388	2
	Oil Seal, Inner.....	209907	2
	Thrustblock.....	209898	1
	Bearing Cone.....	209908	2
	Bearing Cup.....	204635	2
	Shim, .003.....	209909	*
	Shim, .005.....	209910	*
	Shim, .010.....	209911	*
	Shim, .030.....	209912	*
	Retainer, Bearing.....	209913	2
	Gasket, Bearing Retainer.....	209914	2
	Oil Seal, Outer.....	209915	2
	Bolt, 3/8"-24 x 1 1/8" Hx. Hd.....	209916	8
	Lockwasher, 3/8" Med.....	GM-120382	8
	Nut, 3/8"-24 Hx.....	GM-121932	8
	Gasket, Oil Seal, Outer.....	209914	2
	12.200 - REAR SPRING (INCL. BUSHING)		
1-1-17	Spring.....	215222	2
	Bolt, 7/16"-20 x 4" Hx. Hd.....	GM-124372	2
	Locknut, 7/16"-20 Hx.....	GM-451015	2
	Bushing (Front).....	204364	2
	12.215 - REAR SPRING MOUNTING PLATE		
	Plate, Right.....	213719	1
	Plate, Left.....	213720	1
	"U" Bolt.....	209919	4
	Locknut, 7/16"-20 Hx.....	202296	8
	Pin, Shock Absorber Lower Anchor.....	208665	2
	Locknut, 1/2"-20 Hx.....	GM-451019	2
	12.220 - REAR SPRING SHACKLE		
	Shackle Kit.....	205746	2
	Consists of:		
	1 - 200433 Shackle		
	1 - 202772 Link		
	2 - 200432 Locknut		
	4 - 200430 Bushing		
	Locknut, 13/32"-20 Hx.....	200432	4
	Bushing.....	200430	8

*As Required

