

FRONT SUSPENSION

FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	PEAR
	13.000 - STEERING KNUCKLE (INCL. BUSHINGS)		
	Knuckle, Right.....	209921	1
	Knuckle, Left.....	209922	1
	Plug (Expansion) 1 1/16" Dia.....	GM-117920	4
	Oiler (Straight) 1/8" Taper Pipe Thread x 3/4" Long.....	GM-119512	4
	13.002 - STEERING KNUCKLE KING PIN		
	King Pin.....	209923	2
	Lockpin (Threaded)(Small).....	203003	2
	Lockpin (Threaded)(Large).....	206194	2
	Lockwasher, 3/8" Med.....	GM-120382	2
	Nut, 3/8"-24 Hx.....	GM-121932	2
	Bushing (Pressed In) 1" Long x 15/16" O.D.....	209924	4
	Repair Kit.....	212338	2
	Consists of:		
	1 - 209923 King Pin		
	2 - 209924 Bushing		
	1 - 203003 Lockpin		
	1 - GM-120382 Lockwasher		
	1 - GM-121932 Nut		
	2 - GM-117920 Expansion Plug		
	1 - 201133 Bearing		
	3 - 201134 Shim, .003		
	3 - 201135 Shim, .010		
	13.004 - STEERING KNUCKLE KING PIN THRUST BEARING		
	Bearing.....	201133	2
	Shim, .003.....	201134	*
	Shim, .010.....	201135	*
	Shim, .030.....	201136	*
	13.006 - STEERING KNUCKLE ARM		
	Arm, Right.....	209925	1
	Arm, Left.....	209926	1
	Bolt, 7/16"-20 x 1 1/16" Hx. Hd.....	203255	4
	Lockwasher, 7/16" Med.....	GM-120383	4
	13.008 - STEERING KNUCKLE SUPPORT AND PIVOT		
	Support, Right (Yellow Paint for identification).....	209927	1
	Support, Left.....	209928	1
	Pivot.....	209929	4
	Bushing.....	209930	4
	Seal (Upper).....	209931	4
	Seal (Lower).....	212371	4
	Nut.....	209932	4
	Oiler (Straight) 1/4"-28 Taper.....	GM-110347	4
	Pivot Repair Kit, Outer.....	212339	4
	Consists of:		
	1 - 209929 Pivot		
	1 - 209930 Bushing		
	2 - 209931 Seal, Upper		
	2 - 212371 Seal, Lower		
	1 - 209932 Nut		
	13.011 - FRONT SUSPENSION UPPER ARM		
1-1-2	Arm.....	209933	2

*As Required

FRONT SUSPENSION

FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	P E C A R
	13.014 - FRONT SUSPENSION UPPER ARM (CONT'D.)		
	Bushing (Inner).....	214113	4
	Seal.....	201101	4
	Oiler (Straight) 1/8" Pipe.....	GM-173102	4
	13.016 - FRONT SUSPENSION UPPER ARM PIVOT - INNER		
1-1-1	Pivot.....	214112	2
	Bolt, 1/2"-20 x 2" Hx. Hd.....	GM-181705	4
	Lockwasher, 1/2" Med.....	GM-103323	4
	Shim, 1/16".....	208346	*
	Shim, 1/8".....	208347	*
	Repair Kit.....	214311	2
	Consists of:		
	1 - 214112 Pivot		
	2 - 214113 Bushing		
	2 - 201101 Seal		
	13.018 - FRONT SUSPENSION LOWER ARM		
	Arm, Right.....	209955	1
	Arm, Left.....	209956	1
	Bushing.....	212699	4
	Seal.....	201109	4
	13.020 - FRONT SUSPENSION LOWER ARM PIVOT - INNER		
	Pivot.....	209957	2
	Reinforcement.....	201106	4
	Bolt, 7/16"-20 x 1 1/2" Hx. Hd.....	201107	8
	Locknut, 7/16"-20 Hx.....	202296	8
	Shim, 1/16".....	212457	*
	Shim, 1/8".....	212458	*
	Repair Kit.....	212341	2
	Consists of:		
	1 - 209957 Pivot		
	2 - 212699 Bushing		
	2 - 201109 Seal		
	13.022 - FRONT SUSPENSION UPPER AND LOWER ARM BUMPER		
	Bumper, Upper.....	209958	2
	Bumper, Lower.....	209959	2
	13.024 - FRONT SUSPENSION SPRING		
	Spring.....	215223	2
	Insulator (Upper).....	209961	2
	13.200 - FRONT SWAY ELIMINATOR BAR		
1-1-29	Bar (incl. Cushions).....	212452	1
	Cushion.....	204358	4
	Retainer, Cushion.....	212453	4
	Bolt, 5/16"-24 x 3/4" Hx. Hd.....	GM-120741	4
	Lockwasher, 5/16" Med.....	GM-120214	4
	Nut, 5/16"-24 Hx.....	GM-121917	4

*As Required