

## STEERING

FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	PEAR
	14.100 - STEERING GEAR		
1-1-27	Gear (incl. Column and Shaft).....	215049	1
	Bolt (Upper) 3/8"-24 x 4 1/4" Hx. Hd.....	201169	1
	Bolt, 3/8"-24 x 1 3/8" Hx. Hd.....	GM-181641	2
	Flatwasher, 3/8" I.D. x 7/8" O.D.....	GM-446363	3
	Locknut, 3/8"-24 Hx.....	GM-442828	3
	14.102 - STEERING GEAR HOUSING		
	Housing (incl. Bushings and Upper Bearing Cup).....	212657	1
	Bushing.....	201196	2
	14.104 - STEERING GEAR HOUSING END COVER		
	Cover.....	201193	1
	Bolt, 5/16"-18 x 9/16" Hx. Hd.....	202758	4
	14.106 - STEERING COLUMN JACKET		
1-1-12	Jacket (incl. Bearing)(Prime).....	215050	1
	Clamp (Jacket to Housing).....	209741	1
	Seal.....	215103	1
	Retainer, Seal.....	215104	1
	Bolt, 1/4"-20 x 5/8" Hx. Hd.....	GM-120854	4
	Flatwasher, 1/4".....	GM-120392	4
	Nut.....	215105	4
	Grommet, Steering Column to Instrument Board.....	215106	1
	14.108 - STEERING COLUMN JACKET BEARING		
	Bearing.....	208373	1
	Spacer.....	208374	1
	Spring.....	201179	1
	14.110 - STEERING GEAR COLUMN AND WORM		
	Column and Worm.....	215590	1
	Shim, .002.....	201190	*
	Shim, .005.....	201191	*
	Shim, .010.....	201192	*
	14.112 - STEERING GEAR WORM THRUST BEARING CUP		
	Cup, Upper.....	201188	1
	Cup, Lower.....	201189	1
	14.114 - STEERING GEAR WORM THRUST BEARING ROLLER AND CAGE		
	Roller and Cage.....	201187	2
	14.116 - STEERING GEAR SHAFT AND ROLLER		
	Shaft and Roller.....	202759	1
	Seal.....	214414	1
	Screw, Adjusting, 1/2"-20.....	201198	1
	Locknut, 1/2"-20 Hx.....	201200	1
	Lockplate.....	201199	1
	Thrustwasher.....	202760	1
	Repair Kit.....	206407	1
	Consists of:		
	1 - 202759 Shaft and Roller		
	2 - 201196 Bushing		

\*As Required

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FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	P E R C E N T
	<b>14.116 - STEERING GEAR SHAFT AND ROLLER (CONT'D.)</b>  1 - 201197 Oil Seal 1 - 201203 Gasket, Shaft Cover 2 - 201190 Shim, .002 2 - 201191 Shim, .005		
	<b>14.118 - STEERING GEAR SHAFT COVER</b>  Cover..... Bolt, 5/16"-18 x 9/16" Hx. Hd..... Plug, Oil..... Gasket.....	202761 202758 201204 201203	1 4 1 1
	<b>14.120 - STEERING GEAR SUPPORT</b>  Clamp, Upper..... Clamp, Lower..... Lockwasher, 3/8"..... Nut, 3/8"-16 Hx..... Shim, Clamp..... Rod, Support, Inner..... Rod, Support, Outer..... Bolt, 1/4"-20 x 1 1/8" Hx. Hd..... Flatwasher, 1/4"..... Nut, 1/4"-20 Hx..... Rod, Steering Column to Dash Support..... Bolt, 5/16"-18 x 1" Hx. Hd..... Flatwasher, 11/32"..... Locknut, 5/16"-18 Hx..... Bolt, 5/16"-18 x 1" Hx. Hd..... Locknut, 5/16"-18 Hx.....	215107 215108 GM-120382 GM-120377 215109 215110 215111 GM-121906 GM-120392 215105 215213 GM-122017 GM-120393 215214 GM-122017 215214	1 1 4 4 1 1 1 2 2 2 1 1 2 1 1 1
	<b>14.126 - STEERING WHEEL</b>  Wheel (Champagne)..... Nut, 5/8"-18 Hx.....	215112 201206	1 1
1-1-13	<b>14.200 - STEERING GEAR LEVER ARM (PITMAN)</b>  Arm..... Lockwasher, 7/8"..... Nut, 7/8"-14 Hx.....	215052 201216 201217	1 1 1
	<b>14.216 - STEERING TIE ROD</b>  Tie Rod and Ball Stud, Right (Long)..... Tie Rod and Ball Stud, Left (Short)..... Nut, 7/16"-20 Hx. Sl..... Cotter Pin, 3/32" Dia..... Tie Rod End..... Dust Seal..... Adjusting Link..... Clamp..... Bolt, 5/16"-24 x 1 1/4" Hx. Hd..... Lockwasher, 5/16" Hy..... Jam Nut, 5/16"-24 Hx..... Oiler (Straight) 1/4"-28 Taper.....	215651 212399 GM-122986 GM-103380 212400 212401 208393 201221 GM-123774 GM-120638 GM-124920 GM-110347	1 1 4 4 2 4 2 4 4 4 4 4 4