

BRAKES and CONTROLS

FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	PER CAR
15.000	BRAKE SUPPORT PLATE - FRONT		
	Plate (incl. Adjusting Cams).....	215060	2
	Bolt.....	209964	8
	Lockwasher, 3/8" Med.....	GM-120382	8
	Nut, 3/8"-24 Hx. Lt.....	GM-121932	8
	Adjusting Cam, Shoe.....	203284	4
	Lockwasher, 3/8" Med.....	GM-120382	4
	Nut, 3/8"-24 Hx.....	203285	4
15.002	BRAKE SUPPORT PLATE - REAR		
	Plate (incl. Adjusting Cams) Right.....	215061	1
	Plate (incl. Adjusting Cams) Left.....	215062	1
	Bolt.....	209916	8
	Lockwasher, 3/8" Med.....	GM-120382	8
	Nut, 3/8"-24 Hx. Lt.....	GM-121932	8
	Adjusting Cam, Shoe.....	203284	4
	Lockwasher, 3/8" Med.....	GM-120382	4
	Nut, 3/8"-24 Hx.....	203285	4
15.004	BRAKE SHOES		
	Shoe Set, Std. (incl. 4 Shoes and Linings).....	200130	2
	Shoe Set, .030 Oversize (incl. 4 Shoes and Linings).....	203090	*
	Clip (Hold Down).....	200137	2
	Spring, Pull Back (Cylinder End).....	200188	2
	Spring, Pull Back (Anchor End).....	200189	2
15.006	BRAKE LINING SET		
	Lining Set, Std. (incl. Rivets).....	200181	2
	Lining Set, .030 Oversize (incl. Rivets).....	203091	*
15.008	HAND BRAKE OPERATING LEVER (IN REAR BRAKE)		
	Lever, Right.....	200190	1
	Lever, Left.....	200191	1
	Retainer.....	200192	2
	Springwasher.....	200193	2
	Link.....	200194	2
15.010	BRAKE CYLINDER - FRONT		
	Cylinder, Right.....	200197	1
	Cylinder, Left.....	200198	1
	Bolt with L/W.....	200196	4
15.012	BRAKE CYLINDER - REAR		
	Cylinder.....	200199	2
	Bolt with L/W.....	200196	4
15.014	BRAKE CYLINDER REPAIR KIT		
	Repair Kit, Front.....	201044	*
	Repair Kit, Rear.....	201043	*
15.016	BRAKE CYLINDER BODY - FRONT WHEEL		
	Body, Right.....	201045	1
	Body, Left.....	201046	1
	Bleeder Valve.....	205477	2

*As Required

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FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	PER CAR
	15.018 - BRAKE CYLINDER BODY - REAR WHEEL		
	Body.....	201047	2
	Bleeder Valve.....	201048	2
	15.020 - BRAKE CYLINDER PISTON - FRONT WHEEL		
	Piston, Front (1 1/8").....	201050	2
	Piston, Rear (1").....	201049	2
	Cup, Front.....	201052	2
	Cup, Rear.....	201051	2
	Spring, Return.....	201054	2
	Boot.....	201617	4
	15.030 - BRAKE CYLINDER PISTON - REAR WHEEL		
	Piston.....	201049	4
	Cup.....	201051	4
	Spring, Return.....	201055	2
	Boot.....	201053	4
	15.035 - MASTER BRAKE CYLINDER		
	Cylinder (less Fitting).....	213287	1
	Bolt, 3/8"-24 x 3 1/4" Hx. Hd.....	GM-142261	2
	Lockwasher, 3/8" Med.....	GM-120382	2
	Nut, 3/8"-24 Hx.....	GM-121932	2
	Fitting, Outlet.....	212731	1
	Gasket.....	201059	1
	Bolt.....	201058	1
	Gasket.....	201060	1
	Plug, Filler Hole (1 5/8"-18).....	201620	1
	Gasket.....	201621	1
	Check Valve.....	213288	1
	Piston.....	203335	1
	Cup, Piston.....	201624	1
	Spring, Piston.....	201623	1
	Plate, Piston Stop.....	201626	1
	Retainer.....	201627	1
	Rod, Piston Push.....	203336	1
	Boot.....	203337	1
	15.040 - MASTER BRAKE CYLINDER REPAIR KIT AND FLUID		
	Repair Kit.....	203338	1
	Hydraulic Brake Fluid (Qt.).....	202152	*
	Hydraulic Brake Fluid (Gal.).....	202153	*
	Hydraulic Brake Fluid (5 Gal.).....	202155	*
	15.060 - MASTER BRAKE CYLINDER TUBE		
	Tube (incl. Nuts).....	215199	1
	Nut, 7/16"-24 x 1/4" Inv. Fl. Tube.....	GM-137397	2
	15.062 - MASTER BRAKE CYLINDER FRAME TEE		
	Tee (5-Way).....	212878	1
	Bolt, 5/16"-18 x 5/8" Hx. Hd. Tap.....	GM-172451	1
	15.064 - FRONT BRAKE TUBE		
	Tube (incl. Nuts) Right.....	209968	1
	Tube (incl. Nuts) Left.....	209969	1

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FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	PER CAR
	15.064 - FRONT BRAKE TUBE (CONT'D.)		
	Nut, 3/16" Tube.....	GM-137396	4
	Clip.....	GM-192107	5
	Bolt, 5/16"-18 x 5/8" Hx. Hd. Tap.....	GM-172451	5
	15.068 - FRONT BRAKE HOSE		
	Hose.....	201086	2
	Clip, Spring.....	201071	2
	Gasket.....	201087	2
	15.070 - REAR BRAKE TUBE (FRAME TEE TO REAR HOSE)		
1-1-19	Tube (incl. Nuts).....	215200	1
	Nut, 1/4" Tube.....	GM-137397	2
	Clip, 3/16" Tube.....	GM-432666	6
	15.074 - REAR BRAKE HOSE (BRAKE TUBE TO AXLE TEE)		
	Hose.....	201089	1
	Clip, Spring.....	201071	1
	Gasket.....	201087	1
	15.076 - REAR AXLE BRAKE TUBE TEE		
	Tee.....	201091	1
	Bolt, 1/4"-28 x 1 1/8" Hx. Hd.....	GM-123467	1
	Flatwasher, 1/4" I.D. x 9/16" O.D.....	GM-120385	1
	Lockwasher, 1/4".....	GM-121637	1
	Nut, 1/4"-28 Hx.....	GM-120367	1
	Clamp (incl. "U" Bolt, Saddle, Washer and Nut).....	215635	1
	15.078 - REAR AXLE BRAKE TUBE (AXLE TEE TO WHEEL CYLINDER)		
	Tube (incl. Nuts) Right.....	215636	1
	Tube (incl. Nuts) Left.....	215637	1
	Nut, 3/16" Tube.....	GM-137396	4
	Clip, 3/16" Tube (to Rear Axle).....	GM-137541	1
	Bolt, 1/4"-28 x 3/8" Hx. Hd.....	GM-123300	1
	Clip.....	212600	1
	Clip, 3/16" Dia.....	GM-140775	2
	15.100 - MASTER CYLINDER OPERATING ROD		
	Rod (incl. Clip).....	215063	1
	Clevis Pin, 7/16" x 1 15/64".....	GM-138085	1
	Washer.....	213760	2
	Cotter Pin, 3/32" Dia.....	GM-103380	1
	Jam Nut, 7/16"-20 Hx.....	GM-122269	1
	15.102 - BRAKE PEDAL		
	Pedal and Lever.....	215064	1
	Screw, 3/8"-24 x 1 1/2" Fl. Hd. Sl.....	GM-187347	1
	Lockwasher, 3/8" Med.....	GM-120382	1
	Nut, 3/8"-24 Hx.....	GM-121932	1
	Bushing.....	209974	2
	Bumper.....	207932	1
	Spring, Return.....	208485	1
	Stem and Plate, Pedal.....	215065	1
	Locknut, 3/8"-24 Hx.....	GM-143322	1

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FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	P R E C A R
	15.102 - BRAKE PEDAL (CONT'D.)		
	Bracket (on Crossmember).....	215066	1
	Bolt, 3/8"-2 1/4 x 7/8" Hx. Hd.....	GM-106285	1
	Lockwasher, 3/8" Med.....	GM-120382	1
	Nut, 3/8"-2 1/4 Hx.....	GM-121932	1
	Pin.....	215067	1
	Spring Retainer.....	GM-148151	1
	Pad, Pedal (Black).....	213485	1
	Dust Seal (Felt)(2" Sq.).....	207931	1
	Retainer, Dust Seal.....	215215	1
	Screw, No. 10-32 x 1/2" Rd. Hd. Cr. Rec.....	GM-155193	2
	Flatwasher, 7/32".....	GM-120391	2
	Nut, No. 10-32 Hx.....	GM-120614	2
	15.200 - HAND BRAKE HANDLE		
	Handle Complete.....	215406	1
	Screw, 1/4"-20 x 5/8" Pan Hd. Cr. Rec. (Chrome).....	GM-160537	2
	Locknut, 1/4"-20 Hx.....	205647	2
	Plate and Bolt.....	215629	1
	Locknut, 5/16"-18 Hx.....	GM-443319	2
	Bracket, Handle to Panel.....	215180	1
	Bracket, Handle to Cowl.....	215181	1
	Bolt with L/W.....	215625	2
	Nut, 5/16"-24 Hx.....	GM-121917	2
	Bolt, 1/4"-28 x 1/2" Hx. Hd.....	GM-123316	2
	Lockwasher, 1/4" Int. Tooth.....	GM-120423	2
	Nut, 1/4"-28 Hx.....	GM-120367	2
	Pin, Stop.....	212887	1
	Plate and Bolt, Control Bracket.....	215182	3
	Locknut, 5/16"-18 Hx.....	GM-443319	6
	15.218 - HAND BRAKE FRONT CABLE		
	Cable.....	215183	1
	Clip (to Handle).....	208490	1
	Clip (to Bracket).....	208491	1
	Bracket, Cable.....	215184	1
	Locknut, 5/16"-18 Hx.....	GM-443319	2
	15.222 - HAND BRAKE FRONT CABLE CLEVIS		
	Clevis, 5/16" x 2 1/4" Long.....	GM-144242	1
	Clevis Pin, 5/16" x 31/32".....	GM-120690	1
	Cotter Pin, 3/32" Dia.....	GM-103380	1
	Nut, 5/16"-24 Hx.....	GM-143416	2
	15.230 - HAND BRAKE EQUALIZING LEVER		
	Lever.....	208494	1
	Spring, Retaining.....	208495	1
	Spring, Return.....	208496	1
	Support, Lever.....	215185	1
	Locknut, 5/16"-18 Hx.....	GM-443319	2
	Rod (to Rear Cable).....	215186	1
	15.236 - HAND BRAKE CABLE - REAR		
	Cable (less Guides).....	215188	1
	Clip.....	201071	2
	Clip (to Brake Support Plate).....	204439	2
	Clip (to Frame).....	215189	2

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FIGURE NUMBER	GROUP PART NAME and DESCRIPTION	PART NUMBER	P E A R
15.236	- HAND BRAKE CABLE - REAR (CONT'D.) Guide..... Bolt, 5/16"-18 x 5/8" Hx. Hd. Tap.....	213231 GM-172451	2 2