

ENGINE LUBRICATION

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GROUP PART NAME and DESCRIPTION	PART NUMBER	MODELS		P E A R
2.200 - OIL PUMP				
Pump (less Float)(use with Steel Camshaft only)#.....	207183	542	545	1
Pump (less Float)(use with Cast Iron Camshaft only)#...	207220	542	545	1
Stud, 3/8"-16 x 1 1/2".....	201966	542	545	1
Lockwasher, 3/8" Int. Tooth.....	GM-138542	542	545	1
Nut, 3/8"-16 Hx.....	GM-120377	542	545	1
Bushing (in Block) Std.....	200242	542	545	1
Bushing (in Block) O.D. .025 Oversize (marked "YK")....	206741	542	545	1
Bushing (in Block) O.D. .040 Oversize (marked "Z")....	206742	542	545	1
Bushing (in Block) O.D. .050 Oversize (marked "ZW")....	206743	542	545	1
2.205 - OIL PUMP BODY				
Body (incl. Bushing).....	207184	542	545	1
Bushing.....	200244	542	545	1
2.210 - OIL PUMP DRIVE SHAFT				
Shaft (incl. Gear at Camshaft)(use with Steel Camshaft only).....	203185	542	545	1
Shaft (incl. Gear at Camshaft)(use with Cast Iron Camshaft only).....	207221	542	545	1
Gear (at Pump).....	200247	542	545	1
Key, 1/8"-1/2" Woodruff No. 3.....	200250	542	545	1
Gear (at Camshaft)(use with Steel Camshaft only).....	200248	542	545	1
Gear (at Camshaft)(use with Cast Iron Camshaft only)...	207222	542	545	1
Pin, 3/16" x 15/16" (use with 200248 Gear).....	200249	542	545	1
Pin, 3/16" x 7/8" (Grooved)(use with 207222 Gear)....	GM-443022	542	545	1
2.215 - OIL PUMP IDLER GEAR SHAFT				
Shaft.....	200246	542	545	1
Gear.....	200251	542	545	1
2.230 - OIL PUMP COVER				
Cover.....	200252	542	545	1
Bolt, 1/4"-20 x 5/8" Hx. Hd.....	GM-120854	542	545	6
Lockwasher, 1/4" Med.....	GM-120380	542	545	6
Gasket.....	200253	542	545	1
2.235 - OIL PUMP FLOAT				
"Floato".....	200254	542	545	1
Cotter Pin, 1/8" Dia.....	GM-103388	542	545	1
2.300 - OIL FILTER				
Filter (incl. Mounting Bracket and Straps)(Replaceable Element type).....	215015	542	545	1

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GROUP PART NAME and DESCRIPTION	PART NUMBER	MODELS	P E R C A R
2.300 - OIL FILTER (CONT'D.)			
NOTE: When replacing the Non-Replaceable Element Type Filter with the above Filter, Inlet Tube, Part No. 200241, should be used.			
Filter (less Mounting Bracket and Straps)(Non-Replaceable Element Type).....	208628	542 545	1
Stud, 3/8"-16 x 1 3/8".....	200164	542 545	2
Lockwasher, 3/8" Med.....	GM-120382	542 545	2
Nut, 3/8"-16 Hx.....	GM-120377	542 545	2
Bracket.....	212840	542 545	1
Strap.....	200168	542 545	2
Bolt, 1/4"-20 x 3/4" Fil. Hd. Sl.....	GM-132264	542 545	1
Lockwasher, 1/4" Med.....	GM-120380	542 545	1
Nut, 1/4"-20 Sq.....	GM-131395	542 545	1
Element..... use with Replaceable	200136	542 545	1
Cover..... Element Type Filter,	200150	542 545	1
Gasket..... Part No. 215015	200166	542 545	1
2.315 - OIL FILTER INLET TUBE			
Tube (incl. Nuts)(Non-Replaceable Element Type Filter).....	207451	542 545	1
Tube (incl. Nuts)(Replaceable Element Type Filter).....	200241	542 545	1
Nut, 7/16"-24 Hx. x 1/4" Inv. Fl. Tube.....	GM-137397	542 545	2
Elbow (at Filter).....	GM-137421	542 545	1
Elbow (at Block).....	202124	542 545	1
2.316 - OIL FILTER OUTLET TUBE			
Tube (incl. Nuts)(Actual length 13 3/16").....	200282	542 545	1
Tube (incl. Nuts)(Actual length 10 1/8").....	208695	542 545	1
Nut, 7/16"-24 Hx. x 1/4" Inv. Fl. Tube.....	GM-137397	542 545	2
Connector.....	GM-137405	542 545	2
2.400 - OIL PAN			
Pan.....	207185	542 545	1
Bolt with L/W, 5/16"-18 x 3/4" Hx. Hd.....	200353	542 545	18
Plug, Drain, 7/8"-18 Hx.....	GM-445096	542 545	1
Gasket, Drain Plug.....	200269	542 545	1
Gasket, Side.....	207186	542 545	2
Gasket, End.....	200267	542 545	2
Gasket Set, Oil Pan.....	208593	542 545	1
Consists of:			
2 - 200267 Gasket, Cylinder Block Front End Plate			
1 - 200269 Gasket, Oil Pan Drain Plug			
2 - 204654 Oil Seal, Crankshaft Rear			
2 - 207186 Gasket, Oil Pan Side			
2.405 - OIL RETURN TUBE (VALVE CHAMBER TO PAN)			
Tube.....	201962	542 545	1

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GROUP PART NAME and DESCRIPTION	PART NUMBER	MODELS	P E A R
2.405 - OIL RETURN TUBE (VALVE CHAMBER TO PAN) (CONT'D.)			
Bolt with L/W.....	207449	542 545	1
Clip.....	201963	542 545	1
2.410 - OIL PRESSURE RELIEF VALVE			
Valve.....	200270	542 545	1
Spring.....	200271	542 545	1
Washer.....	200272	542 545	*
Plug.....	200273	542 545	1
Gasket, Plug.....	GM-105455	542 545	1
2.412 - OIL FILLER TUBE			
Tube.....	200258	542 545	1
Cap.....	200261	542 545	1
Breather (incl. Cap)(Heavy Duty).....	202862	542 545	1
2.415 - OIL DEPTH GAUGE (OR DIP STICK)			
Gauge.....	212327	542 545	1
2.430 - OIL PRESSURE GAUGE - ENGINE UNIT			
Gauge (for Instrument Panel Reading Gauge).....	207415	# 545	1
Gauge (for Instrument Panel Warning Signal Light).....	215573	542 ## 545	1
Nut, Terminal, No. 10-32 Hx.....	GM-120614	542 545	1
Lockwasher, No. 10 Ext. Tooth.....	GM-138479	542 545	1
NOTES			

*As Required