

CLUTCH and CONTROLS

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GROUP PART NAME and DESCRIPTION	PART NUMBER	MODELS		P E R C A R
8.100 - CLUTCH DISC				
Disc (incl. Facings)(with Overdrive).....	213068	542	545	1
Facing Set (Six and Nine Spring Clutch).....	200201	542	545	1
Facing Set (Three Spring Clutch).....	202981	542	545	1
8.104 - CLUTCH PRESSURE PLATE (SIX AND NINE SPRING CLUTCH)				
Plate (incl. Cover).....	208630	542	545	1
Bolt, 5/16"-18 x 7/8" Hx. Hd.....	200169	542	545	6
Lockwasher, 5/16" Hy.....	GM-120638	542	545	6
Plate.....	208631	542	545	1
Spring (Orange)(Nine Spring Clutch).....	200206	542	545	9
Spring (White)(Six Spring Clutch).....	208648	542	545	6
Cover.....	200213	542	545	3
Lever.....	200207	542	545	3
Pin.....	200209	542	545	3
Spring.....	200212	542	545	3
Strut.....	200208	542	545	3
Eyebolt and Nut.....	200210	542	545	3
8.106 - CLUTCH PRESSURE PLATE (THREE SPRING CLUTCH)				
Plate (incl. Cover).....	207333	542	545	1
Bolt, 5/16"-18 x 7/8" Hx. Hd.....	200169	542	545	6
Lockwasher, 5/16" Hy.....	GM-120638	542	545	6
Plate.....	207334	542	545	1
Spring.....	202976	542	545	3
Cover.....	202973	542	545	1
Lever.....	202974	542	545	3
Pin.....	202975	542	545	3
Clip.....	207335	542	545	3
Flatwasher.....	207336	542	545	3
Screw, Adjusting.....	202977	542	545	3
Locknut.....	202978	542	545	3
8.120 - CLUTCH RELEASE BEARING				
Bearing and Sleeve (incl. Blades).....	207257	542	545	1
Bearing.....	205745	542	545	1
Spring.....	200217	542	545	2
Blade.....	207258	542	545	2
Cotter Pin, 3/32" Dia.....	GM-103380	542	545	2
8.125 - CLUTCH RELEASE FORK				
Fork.....	200215	542	545	1
Set Screw.....	200216	542	545	1
Lockwire, 1/32" Dia.....		542	545	*
Shaft.....	207928	542	545	1

*As Required

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8.130 - CLUTCH HOUSING			
Housing.....	207268	542 545	1
Bolt, 7/16"-14 x 1 1/8" Hx. Hd.....	GM-106336	542 545	1
Bolt, 7/16"-14 x 3 3/8" Hx. Hd. Pl.....	GM-187151	542 545	2
Bolt, 7/16"-14 x 1 1/2" Hx. Hd.....	GM-100148	542 545	2
Dowel Screw.....	207269	542 545	2
Lockwasher, 7/16" Med.....	GM-120383	542 545	2
Screen.....	206517	542 545	3
8.135 - CLUTCH HOUSING PAN			
Pan.....	200174	542 545	1
Bolt, 5/16"-18 x 1/2" Hx. Hd.....	GM-120834	542 545	2
Lockwasher, 5/16" Ext. Tooth.....	GM-138485	542 545	2
Bolt, 1/4"-20 x 1/2" Hx. Hd.....	GM-120706	542 545	4
Lockwasher, 1/4" Ext. Tooth.....	GM-121753	542 545	4
8.140 - CLUTCH PEDAL			
Pedal.....	213135	542 545	1
Locknut, 3/8"-24 Hx.....	GM-442828	542 545	1
Spring, Return.....	207930	542 545	1
Dust Seal (Felt)(2" Sq.).....	207931	542 545	1
Bumper (Rubber).....	207932	542 545	1
Pad (Black)(Oval).....	213485	542 545	1
8.145 - CLUTCH PEDAL SHAFT			
Shaft and Arm.....	213633	542 545	1
Bushing (incl. Retainer).....	213440	542 545	2
Bolt, 5/16"-24 x 7/8" Hx. Hd.....	GM-120213	542 545	4
Lockwasher, 5/16" Ext. Tooth.....	GM-138485	542 545	4
Dust Seal.....	214094	542 545	4
Retainer.....	214095	542 545	4
Spring.....	214096	542 545	1
Lever (incl. Pin).....	207935	542 545	1
Bolt, 3/8"-24 x 2" Hx. Hd.....	GM-120678	542 545	1
Flatwasher, 3/8" Sm.....	GM-120394	542 545	2
Locknut, 3/8"-24 Hx.....	GM-451011	542 545	1
Link, Adjusting (incl. Guide and Nuts).....	212764	542 545	1
8.155 - CLUTCH PEDAL CROSS SHAFT			
Shaft (incl. Lever)(Frame to Clutch Housing).....	207939	542 545	1
Support.....	213410	542 545	1
Bolt, 5/16"-18 x 5/8" Hx. Hd.....	GM-120228	542 545	2
Lockwasher, 5/16" Ext. Tooth.....	GM-138485	542 545	2
Nut, 5/16"-18 Hx. Lt.....	GM-120376	542 545	2
Bracket (to Frame).....	213411	542 545	1
Bearing and Plate.....	213407	542 545	1
Seal.....	213408	542 545	2
Retainer.....	213409	542 545	1

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GROUP PART NAME and DESCRIPTION	PART NUMBER	MODELS	P E R C E N T
8.155 - CLUTCH PEDAL CROSS SHAFT (CONT'D.)			
Coupling.....	204243	542 545	1
Clevis Pin.....	204244	542 545	2
Cotter Pin, 3/32" Dia.....	GM-103380	542 545	2
Spring, Take-Up.....	207267	542 545	1
NOTES			