

FRONT SUSPENSION

GROUP PART NAME and DESCRIPTION	PART NUMBER	MODELS	P E R C E N T
13.000 - STEERING KNUCKLE (INCL. BUSHINGS)			
Knuckle, Right.....	205151	542 545	1
Knuckle, Left.....	205152	542 545	1
Plug (Expansion) 1 1/16" Dia.....	GM-117920	542 545	4
Oiler (Straight) 1/8" Taper Pipe Thd. x 3/4" Long.....	GM-119512	542 545	4
13.002 - STEERING KNUCKLE KING PIN			
King Pin.....	201130	542 545	2
Lockpin (Threaded) (Small).....	203003	542 545	*
Lockpin (Threaded) (Large).....	206194	542 545	*
Lockwasher, 3/8" Med.....	GM-120382	542 545	*
Nut, 3/8"-24 Hx.....	GM-121932	542 545	*
Bushing (Free Floating).....	203515	542 545	4
Repair Kit.....	205777	542 545	2
Consists of:			
1 - 201130 King Pin			
2 - 203515 Bushing			
2 - GM-117920 Plug			
1 - 203003 Lockpin (Threaded)			
1 - GM-120382 Lockwasher			
1 - GM-121932 Nut			
1 - 202707 Lockpin (Grooved)			
1 - 201133 Bearing			
3 - 201134 Shim, .003			
3 - 201135 Shim, .010			
13.004 - STEERING KNUCKLE KING PIN THRUST BEARING			
Bearing.....	201133	542 545	2
Shim, .003.....	201134	542 545	*
Shim, .010.....	201135	542 545	*
Shim, .030.....	201136	542 545	*
13.006 - STEERING KNUCKLE ARM			
Arm, Right.....	203253	542 545	1
Arm, Left.....	203254	542 545	1
Arm, Right.....	214474	542 545	1
Arm, Left.....	214475	542 545	1
Bolt, 7/16"-20 x 1 11/16" Hx. Hd.....	203255	542 545	4
Lockwasher, 7/16" Med.....	GM-120383	542 545	4
13.008 - STEERING KNUCKLE SUPPORT			
Support, Right.....	201119	542 545	1
Support, Left.....	201120	542 545	1
Bolt, 3/8"-24 x 1 3/4" Hx. Hd.....	GM-118843	542 545	2
Lockwasher, 3/8" Med.....	GM-120382	542 545	2

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GROUP PART NAME and DESCRIPTION	PART NUMBER	MODELS	P E A R
13.010 - FRONT SUSPENSION UPPER ARM PIVOT - OUTER			
Pivot.....	201121	542 545	2
Bushing.....	201122	542 545	4
Seal.....	201123	542 545	4
Oiler (Straight) 1/8" Pipe Thd. x 3/4" Long.....	GM-119512	542 545	4
Repair Kit.....	205779	542 545	2
Consists of:			
1 - 201121 Pivot			
2 - 201122 Bushing			
2 - 201123 Seal			
13.012 - FRONT SUSPENSION LOWER ARM PIVOT - OUTER			
Pivot.....	203967	542 545	2
Lockwasher, 13/16" Int. Tooth.....	203612	542 545	*
Nut, 13/16"-11 Hx.....	203876	542 545	2
Bushing.....	201126	542 545	2
Seal.....	201127	542 545	4
Oiler (Straight) 1/4"-28 Taper Pipe Thd. x 1/2" Long...	GM-110347	542 545	2
Repair Kit.....	205781	542 545	2
Consists of:			
1 - 203967 Pivot			
1 - 203612 Lockwasher			
1 - 203876 Nut			
1 - 201126 Bushing			
2 - 201127 Seal			
13.014 - FRONT SUSPENSION UPPER ARM			
Arm (with 214112 Pivot).....	214297	542 545	2
Bushing (Inner Pivot)(1 3/4" Long).....	214113	542 545	4
Seal.....	201101	542 545	4
Oiler, 1/8" Pipe Thd., 67 1/2".....	GM-109350	542 545	4
13.016 - FRONT SUSPENSION UPPER ARM PIVOT - INNER			
Pivot (7 3/4" Long).....	214112	542 545	2
Bolt, 1/2"-20 x 2" Hx. Hd.....	GM-181705	542 545	4
Lockwasher, 1/2" Med.....	GM-103323	542 545	4
Shim, 1/16".....	208346	542 545	*
Shim, 1/8".....	208347	542 545	*
Repair Kit (with 7 3/4" Pivot).....	214311	542 545	2
Consists of:			
1 - 214112 Pivot			
2 - 214113 Bushing			
2 - 201101 Seal			
13.018 - FRONT SUSPENSION LOWER ARM			
Arm.....	214285	542 545	2
Bushing.....	212699	542 545	4
Seal.....	201109	542 545	4

*As Required

GROUP PART NAME and DESCRIPTION	PART NUMBER	MODELS		PEAR
13.020 - FRONT SUSPENSION LOWER ARM PIVOT - INNER				
Pivot.....	201105	542	545	2
Bolt, 7/16"-20 x 1 1/2" Hx. Hd.....	201107	542	545	8
Lockwasher, 7/16" Med.....	GM-120383	542	545	8
Locknut, 7/16"-20 Hx.....	GM-142830	542	545	8
Reinforcement.....	201106	542	545	4
Repair Kit.....	205782	542	545	2
Consists of: 1 - 201105 Pivot 2 - 212699 Bushing 2 - 201109 Seal				
13.022 - FRONT SUSPENSION UPPER AND LOWER ARM BUMPER				
Bumper, Upper.....	207143	542	545	2
Bumper, Lower.....	202948	542	545	2
Tapping Plate.....	203322	542	## 545	2
13.024 - FRONT SUSPENSION SPRING				
Spring (10.37 Coils)(Green).....	215838	542	545	2
Spring (10 Coils)(Yellow).....(Heavy Duty Export).....	215839	542	## 545	2
Insulator, Upper.....	201112	542	545	2
Insulator, Lower.....	204355	542	545	2
Spacer.....	204356	542	545	2
13.200 - FRONT SWAY ELIMINATOR BAR				
Bar (incl. Supports and Cushions)(less Power Steering).....	205305	542	545	1
Bar (incl. Supports and Cushions)(with Power Steering).....	214476	542	545	1
Bolt, 3/8"-24 x 1" Hx. Hd.....	GM-120647	542	545	4
Lockwasher, 3/8".....	GM-120382	542	545	4
Nut, 3/8"-24 Hx.....	GM-121932	542	545	4
Cushion (less Power Steering).....	204358	542	545	2
Cushion (with Power Steering).....	215037	542	545	2
Retainer.....	213132	542	545	2
Bolt, 5/16"-24 x 5/8" Hx. Hd.....	GM-123473	542	545	2
Lockwasher, 5/16" Med.....	GM-120214	542	545	2
Nut, 5/16"-24 Hx.....	GM-121917	542	545	2
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