

| GROUP PART NAME and DESCRIPTION | PART NUMBER | MODELS | | P R E A R |
|--|-------------|--------|-----|-----------------------|
| 15.000 - BRAKE SUPPORT PLATE - FRONT | | | | |
| Plate (incl. Adjusting Cams) Right..... | 200176 | 542 | 545 | 1 |
| Plate (incl. Adjusting Cams) Left..... | 200177 | 542 | 545 | 1 |
| Bolt, 3/8"-2 1/4 x 7/8" Hx. Hd..... | 201042 | 542 | 545 | 8 |
| Lockwasher, 3/8" Med..... | GM-120382 | 542 | 545 | 8 |
| Nut, 3/8"-2 1/4 Hx..... | GM-121932 | 542 | 545 | 8 |
| Adjusting Cam, Shoe..... | 203284 | 542 | 545 | 4 |
| Lockwasher, 3/8" Med..... | GM-120382 | 542 | 545 | 4 |
| Nut, 3/8"-2 1/4 Hx..... | 203285 | 542 | 545 | 4 |
| 15.002 - BRAKE SUPPORT PLATE - REAR | | | | |
| Plate (incl. Adjusting Cams) Right..... | 208467 | 542 | 545 | 1 |
| Plate (incl. Adjusting Cams) Left..... | 208468 | 542 | 545 | 1 |
| Bolt, 3/8"-2 1/4 x 1 1/4" Hx. Hd..... | 200387 | 542 | 545 | 12 |
| Lockwasher, 3/8" Hy..... | GM-131099 | 542 | 545 | 12 |
| Nut, 3/8"-2 1/4 Hx..... | GM-121932 | 542 | 545 | 12 |
| Adjusting Cam, Shoe..... | 203284 | 542 | 545 | 4 |
| Lockwasher, 3/8" Med..... | GM-120382 | 542 | 545 | 4 |
| Nut, 3/8"-2 1/4 Hx..... | 203285 | 542 | 545 | 4 |
| 15.004 - BRAKE SHOES | | | | |
| Shoe Set, Standard (incl. 4 Shoes and Linings)..... | 200180 | 542 | 545 | 2 |
| Shoe Set, .030 Oversize (incl. 4 Shoes and Linings)..... | 203090 | 542 | 545 | * |
| Clip (Hold Down)..... | 200187 | 542 | 545 | 8 |
| Spring, Pull Back (Cylinder End)..... | 200188 | 542 | 545 | 4 |
| Spring, Pull Back (Anchor End)..... | 200189 | 542 | 545 | 4 |
| 15.006 - BRAKE LINING SET | | | | |
| Lining Set, Standard (incl. Rivets)..... | 200181 | 542 | 545 | 2 |
| Lining Set, .030 Oversize (incl. Rivets)..... | 203091 | 542 | 545 | * |
| 15.008 - HAND BRAKE OPERATING LEVER (IN REAR BRAKE) | | | | |
| Lever, Right..... | 200190 | 542 | 545 | 1 |
| Lever, Left..... | 200191 | 542 | 545 | 1 |
| Retainer..... | 200192 | 542 | 545 | 2 |
| Springwasher..... | 200193 | 542 | 545 | 2 |
| Link..... | 200194 | 542 | 545 | 2 |
| 15.010 - BRAKE CYLINDER - FRONT | | | | |
| Cylinder, Right..... | 200197 | 542 | 545 | 1 |
| Cylinder, Left..... | 200198 | 542 | 545 | 1 |
| Bolt with L/W..... | 200196 | 542 | 545 | 4 |
| 15.012 - BRAKE CYLINDER - REAR | | | | |
| Cylinder..... | 200199 | 542 | 545 | 2 |
| Bolt with L/W..... | 200196 | 542 | 545 | 4 |

*As Required

BRAKES and CONTROLS

15

| GROUP PART NAME and DESCRIPTION | PART NUMBER | MODELS | | P E R C A R |
|---|-------------|--------|-----|----------------------------|
| 15.014 - BRAKE CYLINDER REPAIR KIT | | | | |
| Repair Kit, Front..... | 201044 | 542 | 545 | * |
| Repair Kit, Rear..... | 201043 | 542 | 545 | * |
| 15.016 - BRAKE CYLINDER BODY - FRONT WHEEL | | | | |
| Body, Right..... | 201045 | 542 | 545 | 1 |
| Body, Left..... | 201046 | 542 | 545 | 1 |
| Bleeder Valve..... | 205477 | 542 | 545 | 2 |
| 15.018 - BRAKE CYLINDER BODY - REAR WHEEL | | | | |
| Body..... | 201047 | 542 | 545 | 2 |
| Bleeder Valve..... | 201048 | 542 | 545 | 2 |
| 15.020 - BRAKE CYLINDER PISTON - FRONT WHEEL | | | | |
| Piston, Front..... | 201050 | 542 | 545 | 2 |
| Piston, Rear..... | 201049 | 542 | 545 | 2 |
| Cup, Front..... | 201052 | 542 | 545 | 2 |
| Cup, Rear..... | 201051 | 542 | 545 | 2 |
| Spring, Return..... | 201054 | 542 | 545 | 2 |
| Boot..... | 201617 | 542 | 545 | 4 |
| 15.030 - BRAKE CYLINDER PISTON - REAR WHEEL | | | | |
| Piston..... | 201049 | 542 | 545 | 4 |
| Cup..... | 201051 | 542 | 545 | 4 |
| Spring, Return..... | 201055 | 542 | 545 | 2 |
| Boot..... | 201053 | 542 | 545 | 4 |
| 15.035 - MASTER BRAKE CYLINDER | | | | |
| Cylinder (less Fitting)..... | 208469 | 542 | 545 | 1 |
| Bolt, 3/8"-24 x 4 1/2" Hx. Hd..... | GM-127810 | 542 | 545 | 2 |
| Lockwasher, 3/8" Med..... | GM-120382 | 542 | 545 | 2 |
| Nut, 3/8"-24 Hx. Lt..... | GM-121932 | 542 | 545 | 2 |
| Adapter, Outlet Fitting..... | 208470 | 542 | 545 | 1 |
| Gasket (to Cylinder)..... | 208471 | 542 | 545 | 1 |
| Fitting, Outlet..... | 208472 | 542 | 545 | 1 |
| Gasket (to Adapter)..... | 201059 | 542 | 545 | 1 |
| Bolt (Fitting to Adapter)..... | 208690 | 542 | 545 | 1 |
| Gasket (to Fitting)..... | 201060 | 542 | 545 | 1 |
| Plug, Filler Hole..... | 208473 | 542 | 545 | 1 |
| Gasket..... | 201621 | 542 | 545 | 1 |
| Valve, Check..... | 201622 | 542 | 545 | 1 |
| Piston..... | 208474 | 542 | 545 | 1 |
| Cup, Piston..... | 201624 | 542 | 545 | 1 |
| Spring..... | 208475 | 542 | 545 | 1 |
| Plate, Piston Stop..... | 201626 | 542 | 545 | 1 |
| Retainer..... | 201627 | 542 | 545 | 1 |

*As Required

| GROUP PART NAME and DESCRIPTION | PART NUMBER | MODELS | | P P E A R |
|--|-------------|--------|-----|-----------------------|
| 15.035 - MASTER BRAKE CYLINDER (CONT'D.) | | | | |
| Rod, Piston Push..... | 208476 | 542 | 545 | 1 |
| Bolt (Eccentric)..... | 208477 | 542 | 545 | 1 |
| Lockwasher, 3/8" Med..... | GM-120382 | 542 | 545 | 1 |
| Nut, 3/8"-24 Hx. Lt..... | GM-121932 | 542 | 545 | 1 |
| Boot..... | 208478 | 542 | 545 | 1 |
| 15.036 - MASTER BRAKE CYLINDER ACCESS COVER (IN FLOOR PAN) | | | | |
| Cover..... | 204109 | 542 | 545 | 1 |
| Gasket..... | 204110 | 542 | 545 | 1 |
| Screw, No. 10-12 x 3/8" Rd. Hd. Cr. Rec. Tap..... | GM-161643 | 542 | 545 | 4 |
| 15.040 - MASTER BRAKE CYLINDER REPAIR KIT AND FLUID | | | | |
| Repair Kit..... | 208486 | 542 | 545 | 1 |
| Hydraulic Brake Fluid (Qt.)..... | 202152 | 542 | 545 | * |
| Hydraulic Brake Fluid (Gal.)..... | 202153 | 542 | 545 | * |
| Hydraulic Brake Fluid (5 Gal.)..... | 202155 | 542 | 545 | * |
| 15.060 - MASTER BRAKE CYLINDER TUBE (CYLINDER TO FRAME TEE) | | | | |
| Tube (incl. Nuts)..... | 208479 | 542 | 545 | 1 |
| Clip (to Frame) (Push In Type)..... | GM-432666 | 542 | 545 | 1 |
| Nut, 3/8"-24 Hx. x 3/16" Inv. Fl. Tube..... | GM-142431 | 542 | 545 | 2 |
| 15.062 - MASTER BRAKE CYLINDER FRAME TEE | | | | |
| Tee..... | 208480 | 542 | 545 | 1 |
| Bolt, 5/16"-18 x 5/8" Hx. Hd. Tap..... | GM-172451 | 542 | 545 | 1 |
| 15.064 - FRONT BRAKE TUBE | | | | |
| Tube (incl. Nuts) Right..... <input type="checkbox"/> Frame Tee to <input type="checkbox"/> | 208481 | 542 | 545 | 1 |
| Tube (incl. Nuts) Left..... <input type="checkbox"/> Front Brake Hose <input type="checkbox"/> | 208482 | 542 | 545 | 1 |
| Clip (Tee to Right Front Brake Tube) (Push In Type)... | GM-432666 | 542 | 545 | 2 |
| Clip (Tee to Right Front Brake Tube) (Bolt On Type)... | GM-140775 | 542 | 545 | 2 |
| Bolt, 5/16"-18 x 5/8" Hx. Hd. Tap..... | GM-172451 | 542 | 545 | 2 |
| Nut, 3/8"-24 x 3/16" Inv. Fl. Tube..... | GM-137396 | 542 | 545 | 2 |
| 15.068 - FRONT BRAKE HOSE | | | | |
| Hose..... | 201086 | 542 | 545 | 2 |
| Clip, Spring..... | 201071 | 542 | 545 | 2 |
| Gasket..... | 201087 | 542 | 545 | 2 |
| 15.070 - REAR BRAKE TUBE (MASTER CYLINDER TO REAR HOSE) | | | | |
| Tube (incl. Nuts)..... | 208483 | 542 | 545 | 1 |

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BRAKES and CONTROLS

15

| GROUP PART NAME and DESCRIPTION | PART NUMBER | MODELS | P E C A R |
|--|-------------|---------|-----------------------|
| 15.070 - REAR BRAKE TUBE (MASTER CYLINDER TO REAR HOSE) (CONT'D.) | | | |
| Clip (to Frame)(Push In Type)..... | GM-432666 | 542 545 | 3 |
| Clip (to Frame)(Bolt On Type)..... | GM-140775 | 542 545 | 2 |
| Bolt, 3/8"-18 x 5/8" Hx. Hd. Tap..... | GM-172451 | 542 545 | 2 |
| Nut, 3/8"-24 x 3/16" Inv. Fl. Tube..... | GM-137396 | 542 545 | 2 |
| 15.074 - REAR BRAKE HOSE (BRAKE TUBE TO AXLE TEE) | | | |
| Hose..... | 201089 | 542 545 | 1 |
| Clip, Spring..... | 201071 | 542 545 | 1 |
| Gasket..... | 201087 | 542 545 | 1 |
| 15.076 - REAR AXLE BRAKE TUBE TEE | | | |
| Tee..... | 201091 | 542 545 | 1 |
| Bolt, 1/4"-28 x 7/8" Hx. Hd..... | GM-123456 | 542 545 | 1 |
| Lockwasher, 1/4" Lt..... | GM-121637 | 542 545 | 1 |
| Clip..... | 212600 | 542 545 | 1 |
| 15.078 - REAR AXLE BRAKE TUBE (AXLE TEE TO WHEEL CYLINDER) | | | |
| Tube (incl. Nuts) Right (11.13" Long)..... | 213256 | 542 545 | 1 |
| Tube (incl. Nuts) Left (42.63" Long)..... | 213257 | 542 545 | 1 |
| Clip..... | 212600 | 542 545 | * |
| Nut, 3/8"-24 x 3/16" Inv. Fl. Tube..... | GM-137396 | 542 545 | 4 |
| 15.102 - BRAKE PEDAL AND ARM | | | |
| NOTE: For Hydra-Matic Parts see Hydra-Matic Parts List | | | |
| Arm and Shaft..... | 208484 | 542 545 | 1 |
| Washer..... | GM-131016 | 542 545 | 1 |
| Retainer (Hair Pin Spring)..... | GM-148153 | 542 545 | 1 |
| Bumper..... | 207932 | 542 545 | 1 |
| Spring, Return (Frame to Arm and Shaft)..... | 208485 | 542 545 | 1 |
| Pedal..... | 213135 | 542 545 | 1 |
| Locknut, 3/8"-24 Hx..... | GM-442828 | 542 545 | 1 |
| Pad (Oblong)..... | 204232 | 542 545 | 1 |
| Pad (Oval)..... | 213485 | 542 545 | 1 |
| Dust Seal..... | 207931 | 542 545 | 1 |
| 15.200 - HAND BRAKE HANDLE | | | |
| Handle Complete..... | 215175 | 542 545 | 1 |
| Grommet (thru Dash Insulating Pad)..... | 208488 | 542 545 | 1 |
| Washer (Rubber)..... | 209787 | 542 545 | 1 |
| Pin, Stop..... | 212887 | 542 545 | 1 |

*As Required

| GROUP PART NAME and DESCRIPTION | PART NUMBER | MODELS | | P E A R |
|--|-------------|--------|-----|------------------|
| 15.218 - HAND BRAKE FRONT CABLE | | | | |
| NOTE: For Hydra-Matic Parts see Hydra-Matic Parts List. | | | | |
| Cable..... | 208489 | 542 | 545 | 1 |
| Clip (Cable to Handle)..... | 208490 | 542 | 545 | 1 |
| Clip (Cable to Frame)..... | 208491 | 542 | 545 | 1 |
| Bracket (to Steering Gear Housing)..... | 208639 | 542 | 545 | 1 |
| Bolt, 1/4"-28 x 1/2" Hx. Hd..... | GM-123316 | 542 | 545 | 1 |
| Lockwasher, 1/4" Int. Tooth..... | GM-120423 | 542 | 545 | 1 |
| Nut, 1/4"-28 Hx..... | GM-120367 | 542 | 545 | 1 |
| Bracket (to No. 2 Crossmember)..... | 209332 | 542 | 545 | 1 |
| Bolt, 5/16"-24 x 3/4" Hx. Hd..... | GM-120741 | 542 | 545 | 2 |
| Lockwasher, 5/16" Int. Ext. Tooth..... | GM-178532 | 542 | 545 | 2 |
| Nut, 5/16"-24 Hx..... | GM-121917 | 542 | 545 | 2 |
| 15.222 - HAND BRAKE FRONT CABLE CLEVIS (TO REAR CABLE LEVER) | | | | |
| Clevis..... | GM-114242 | 542 | 545 | 1 |
| Clevis Pin..... | GM-120690 | 542 | 545 | 1 |
| Cotter Pin, 3/32" Dia..... | GM-103380 | 542 | 545 | 1 |
| Locknut, 5/16"-24 Hx. Lt..... | GM-121917 | 542 | 545 | 1 |
| 15.230 - HAND BRAKE EQUALIZING LEVER | | | | |
| Lever..... | 208494 | 542 | 545 | 1 |
| Spring, Retaining..... | 208495 | 542 | 545 | 1 |
| Spring, Return..... | 208496 | 542 | 545 | 1 |
| Rod (to Rear Cable)..... | 208497 | 542 | 545 | 1 |
| Locknut, 5/16"-24 Hx. Lt..... | GM-121917 | 542 | 545 | 2 |
| 15.236 - HAND BRAKE CABLE - REAR | | | | |
| Cable (less Guides)..... | 213232 | 542 | 545 | 1 |
| Retainer..... | 208499 | 542 | 545 | 2 |
| Guide (Wire Type)..... | 213231 | 542 | 545 | 2 |
| NOTES | | | | |
| | | | | |