



The brilliant 1954 Kaiser Manhattan, besides continuing its recognized leadership in styling, boasts exclusive "power-on-demand" engine which provides greatly increased horsepower while retaining mileage economy.

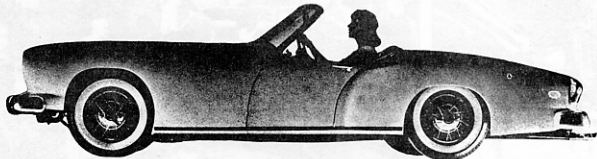
With its new Super-Hurricane engine, the 1954 Willys delivers more horsepower per pound than any American car. Willys is the economy leader in its price class.



time, such a program will do much to flatten out the employment peaks and valleys traditional to the automotive industry. And Kaiser and Willys, together with a subsidiary firm, Chase Aircraft Company, build many products for the country's defense program, too. Included are military vehicles, aircraft parts, land mines, radar equipment and electronic devices.

But most important to the future of Kaiser-Willys is automotive production which centers in Toledo. The impressive list of automotive products developed by Kaiser-Willys is highlighted by the sparkling Willys passenger cars, the exclusive Jeep and utility vehicle lines, and the Specials, Manhattans, Travelers, Henry J's and sports cars of the Kaiser line. Besides the civilian Jeep, the Willys line now includes such utility vehicles as fire engines, trucks, farm and estate Jeeps, all with four-wheel drive traction, and two- or four-wheel drive station wagons and panel trucks.

The revolutionary Kaiser-Darrin 161 was first fibreglas-bodied sports car announced in U.S. It combines Continental styling with American standards of engineering and comfort. Lowest, sleekest car on the road, its doors slide forward into fenders.



EDITOR'S PAGE

Here it is already May and the April issue of the QUARTERLY is not yet printed. Many things have been happening and I have been waiting to get all the stories in this issue but time has run out and many old features will be missing in this issue. You will have the long delayed MEMBERSHIP BOOKLET. This has been designed to fit handily in the glove compartment of your car so that when you travel you can look up the cities in each state and see who lives there, his address, his phone number if he sent it in and a list of the cars that he owns.

Also included is a list of all the parts that are available at the Club Warehouse in Chicago. Included are all the parts that we recently acquired from the Willys plant in Toledo thanks to the efforts of so many of the Club members who sent in money to bid on these parts. We were supposed to have a complete story with pictures on this operation but it will have to wait until next issue.

In this issue you will find that most of the feature articles are on the foreign operation of the Kaiser Frazer Corp and the Kaiser Willys Corp that followed. I see by the current advertising that the name of the company has been changed again to the Kaiser Jeep Corp. Rumors are flying thick and fast that soon a merger with one of the other independents will take place. Only time will tell. The May 3rd issue of Time has a story on the auto production in Latin America and May Fortune Magazine has a feature article on Edgar Kaiser.

I got a short note from the President of the Club the other day saying that the Club has now finally been incorporated but the story on this will have to wait for a future Bulletin.

I hope you are all getting ready for the National Convention in New Hope. The Mid Western section is having a meet at Hannibal Missouri May 25th and 26th with a ride on a real oldtime stern wheeler and dinner aboard another, the River Queen. A visit to the Mark Twain museum and the Tom Sawyer cave among other attractions should make this an interesting meet. The Eastern Division is having their meet Memorial day at the Scutts.

If you have interesting material that you think would be of interest to other club members please write to the Quarterly and tell us about it. One of the items that almost made this issue was a Shop Manual on the 1961 Kaiser Carabella. One of our members in California got one when they had a car here in the states a couple of years ago. I spent many an hour translating page after page only to find that it was a condensed version of the 1951 Shop manual. Almost all the pictures were copies of the photos in the 1951 American shop manual which you all know. Only the captions were translated into Spanish. A few of the drawings and pictures were brought up to date to show changes made in 1954 here in the States and carried bodily to Argentina in 1955. The fact becomes clear that no Hydratics are available there. No superchargers, but a lot of other things we all know so well show up in every page. I talked the other night to Tom Wynne, my next door neighbor who recently sold his 53 Kaiser and is looking for a 54, and he had talked via Ham Radio to a Argentine ham and he ask about the cars. He was told that they were still available in the showrooms. They seem to have a big surplus that they cannot get rid of. He said the interiors are now just like any other modern car with much plastic and leather in evidence. Fangio, one of the greatest racing drivers of all time owns a Kaiser agency and sells our cars, in Argentina.

Well that about it for now and I hope you have the July issue well before the National Convention. I am getting one of my old restorables in condition to make the trip to New Hope, How About You?

TO ALL KAISER FRAZER CLUB MEMBERS.....J.

This is the latest and most up to date listing of the new parts available from the Club warehouse. This list supercedes and includes all previous lists. The parts from the Niles illinois warehouse as well as the recent purchases from the Willys factory in Toledo. There are more parts to be sorted but this is a good start. New list-ings will be issued in succeeding Quarterlies. The warehouse has been overwhelmed but will catch up shortly. address all inquiries to;

Don Dettore George Buchinger
17W 46- Hill St 3538 Hawthorne
Villa Park Illinpis Franlin Park Illingis

MAKE ALL CHECKS PAYABLE TO George Buchinger or Don Dettore.
NEVER make checks payable to THE CLUB WAREHOUSE or such names as it only makes double work.

Please note abbreviations used in list

AM means All Models

SS means specify Serial number of car

* means old part must be sent in for exchange

PART #	YEAR	DESCRIPTION	PRICE
LOOEO3	AM	Fog Lights	\$12.85
100285	47-50KF	Rear fender repair kit	12.00
200063	47-49KF	Crankshaft	30.00
200070	47-49KF	Bearing	5.00
200072		Bearing	2.00
200116		Bushing	0.30
200165		shaft	1.50
200197	AM	Brake cylinder right front (Except 51 Frazer)	2.09
200198	AM	Brake cylinder left front " " "	2.09
200199	AM	Brake cylinder rear	2.50
200204	47-50KF	Clutch assembly incl plate, cover & spring	10.00
200228	47-48KF	Cross shaft and support, Clutch pedal	2.25
200213	47-48KF	Tube oil pressure	0.75
200383		shim .010	0.25
200385		retainer	0.50
200386	47-50KF	oil seal, outer, rear axle	0.70
200387		bolt	0.10
200407		shim .003	0.10
200435	AM	Gasket, bearing retainer, rear akle	0.05
200438		Clamp, exhaust pipe hanger	0.35
200440	47-48KF	Muffler	5.00
200471	47-48KF	Guage Fuel	3.00
200551		License plate frame	0.60
200561	47 48KF	Panel, center, stone deflector	1.50
200562	47-48KF	Panel, left, stone deflector	1.00
200612	47-48KF	Air scoop Right	1.25
200618	47-50KF	Air XXXXXX Cleaner	4.00
200624	47-48KF	Hood Lock, lever latch and spring	1.50
200634	47KF	Hinge, hood right SS	3.00
200657	47-48 F	Escutcheon Rear Window regulator	.50
200660	47-48KF	Latch, chrome trunk handle	6.00
200665	47-48KF	Door Lock Front right	2.25
200666	47-48KF	Door lock Front left	2.25
200667	47-48KF	Door lock Rear right	2.25
200668	47-48KF	Door lock Left rear	2.25
200807#	47-48KF	Door, Headlight rim	1.00
200811	47-53KF	Head lamp seat	1.25
200841	47-48	Lens taill light right	.50
200922	47-48KF	Cable and housing speedometer	1.70

200924	47-48KF	Core Speedometer cable	1.00
200976	47-53KF	Distributor Vacuum chamber Autolite	1.10
200984	47-48KF	Dust pan left	1.00
201002	47KF	Gear, flange, propeller shaft	4.00
201018	47F	Overdrive transmission joint prop fitting	8.00
201044	AM	Brake cylinder repair kit front	1.40
201089	AM	Brake hose rear	1.25
201096	47-51	Arm Upper front suspension	2.25
201112	AM	Insulator upper coil spring	.15
201115	47-48KF	Bushing, sway eliminator	.25
201116	47-48	Support, sway eliminator	.10
201130	AM	Steering knuckle King pin	.65
201133	AM	Bearing Steering knuckle king pin	.70
201151	AM	Grease cap	.15
201152	47-48KF	Hub and drum front	9.00
201163	47-48KF	Cone and roller bearing inner front wheel	1.60
201188	AM	Cup, steering worm gear thrust bearing upper	.70
201190	48-49KF	Shim 002 Steering Column	.10
201193	AM	Cover and steering gear housing	.60
201195	47KF	Cross shaft and roller on 1st gear	9.00
201196	47-53	Bushing Roller shaft steering gear	.10
201213	47K	Horn button cable	.50
201223	AM	Seat, drag link end socket	.40
201223	AM	bumper " " " "	.30
201226	AM	Bearing " " " "	.40
201234	47-50	Bushing steering idler arm	.40
201237	AM	Tie rod end left hand thread	2.00
201238	47KF	Arm steering Knuckle Right SS	1.80
201239	47KF	Arm " " Left SS	1.80
201354	47KF	Ignition switch SS	2.60
201359	47-50KF	Horn relay also 51F	1.25
201376	47-50KF	Bracket to frame exhaust muffler	.35
201377	same	Hanger	.30
201386	same	clamp	.50
201388	same	strap	.20
201394	same	hanger	.30
201487	47-48F	Bumper guard Chrome 3 piece bumper	5.00
201491	47-53	seat shock absorber to front spring	.15
201509	47-48KF	Fuel pump for front engine mounting	5.07
201531	47-48K	Tail stop and directional lens left	.50
201539	47K	oli pressure gaage	1.25
201543	47-8F	Temperature gaage	1.25
201545	47K	Fuel gauge	1.25
201546	47-50KF	Fuel tank gauge	2.25
201551	47K	Radiator shroud	2.50
201558	47K SS	Grill Right to serial number 24327	8.25
201559	47K SS	Grill left " " "	8.25
201562	47K	Grill center section Kaiser special	1.30
201605	47-8KF SS	Switch headlight dimmer	1.00
201640	same	cable and housing, overdrive	2.10
201761	51 F	51F Propeller shaft and joint rear	18.00
201782		Fuel pump repair kit for 200281 pump	1.90
201784		" " " " " 201509 "	2.10
201785		" " " " " 201314 "	2.10
201791	47-8 K	K emblem for hood	2.80
201853	47-50KF	Spring, clutch pedal return	?
201868	47-8K	Bumpwr gaurd with 3 piece bumper	4.50
201886	47-50K	Shaft,Clutch pedal SS	.15

201886	47-48K	shaft clutch pedal SS		.15
201887	47-50KF	Adjusting link Clutch pedal SS		.75
201907	47-50KF	Pedal, accelerator also 51 F		1.20
201914	47-48 KF	Cylinder and key glove compt SS		1.20
201975	47-50KF	Cable horn ring		.50
202013	47-8KF	Cote, overdrive, speedometer cable		1.00
202036	47KF	bracket hood prop		.50
202077	AM	Socket drag link		1.89
202078	AM	Plug, drag link end socket		.25
202190	47-8 F	Cable horn ring		.25
202247	47-8K	Radiator grill upper after #24327		9.00
202297	47-50 KF	Insulator, propeller shaft also 51 F		.15
202314	47K	Pinion Speedometer 14 teeth		1.50
202325	47-8KF	Signal light switches		5.00
202332	47-8K	Rocker panels right also 48Frazier		4.00
202333	same	" " Left " "		4.00
202381	same	Shield Rear underbody		3.00
202395	same	weatherstrip front door		.90
202479	same	door handle front		4.00
202480	same	door handle rear		3.75
202524	47-50KF	Door right rear		20.00
202532	47-50KF	Wing assembly with glass,chrome and rubber Rt Fr.		9.00
202533	same	" " " " " " Left Fr		9.00
202541	same	" " " " " " Rear right		9.00
202542	same	" " " " " " Rear Left		9.00
The above 4 numers are used up to Body #491-7115 and 492-23002				
202573	47 50 KF U	Bolt rear spring SS		.75
202659	47-8KF	Harness courtesy lights		1.50
202779	47-8 KF	Rod accerator cross shaft		.30
202928	47-50KF	rear floor		12.00
202930	47-50KF	Hinge hood rt SS		3.80
202931	47-50KF	hinge hood left SS		3.80
202948	AM	Bumper, (rubber) front suspension lower		.50
202971	47-50	Clutch 3 spring pressure plate and cover		8.00
203024	47-8K	Nameplate Kaiser		.50
203091	AM	Brake lining set .030 over		3.10
203123	48KF	Hub and drum front wheel		9.00
203131	47-50KF	Spacer tail pipe to frame		.10
203139	same	clamp		.50
203145	47-53	Piston ring set standard to .009 over		8.00
203146	same	" " " .020 over size		8.00
203147	same	" " " .040 over		8.00
203219H	47-50	Carburetor repair kit for carb 203043		6.00
203291	47-50	Hood lock bolt plate and nut		.33
203296	49-50	Plate hood lock latch		.70
203340	47-50	Valve tappet .002 over		.40
203362	47-50	accelerator bearing		.15
203363	same	accelerator bracket less bearing		1.50
203382	same	exhaust muffler (dual manifold)		5.00
203383	same	clamp muffler		.30
203451	same	switch overdrive kickdown		.70
203461	same	shock absorber Heavy duty domestic		6.00
203490	49-50K	gauge oil pressure		1.25
203491	same	a right hand drive fuel gauge		1.25
203492	same	fuel gauge		1.25
203515	49-55	bushing steering knuckle king pin		2.35
203520	47-50KF	Cable and housing for Right hand drive speedometer		2.60
203521	same	same for overdrive		1.50
203522	same	core standard trans R H D		1.50
203523	same	core Overdrive trans R H D		1.50
203587	same	Link steering drag R H D		4.20

203782		Carburator pump plunger and rod for Carb 203354	1.30
203830	4750KF	Switch headlight also 51 F	1.50
203850	47-50KF	Carburator repair kit on WDC685S	5.75
203883	same	cylinder and key trunk and glove	2.00
203969	49-50KF	Weather strip left front door	1.50
203978	same	same rear bottom	.25
204024	49-50KF	Tappets standard	.72
204026	49-50KF	Tappets .001 Oversize B	.75
204028	same	Tappets .002 Oversize D	.75
204033*	49-51	Motor and pump Convertible folding top	35.00
204118	AM	License plate frame	.60
204116	AM	Same	.70
204121	49-50K	Front bumper bar	15.00
204133	same	Rear Bumper bar	15.00
204149	same	bumper gaurd rt rear	5.85
204150	same	bumper gau d outer left	6.00
204189	49-50KF x	Door lock Front right also 51F	3.50
204190	same	Door lock Front left	3.50
204201	same	same rt rear	3.00
204202	same	same lft rear	3.00
204232	49-55	pedal cover black clutch and brake	.75
204234	49-50KF	Spring, clutch pedal return also 51F	.20
204303	49-50 KF	Bellerank low and reverse	.50
204323	49-50KF	Reinforcing lower deck panel	1.50
204324	49-50	panel, lower deck , all but utility	2.00
204335	same	panel, Right stane deflector	2.00
204336	same	panel left stone deflector	2.00
204355	49-55	insulator lower front suspension	.25
204360	49-50	Radiator also 51 F	30.00
204364	same	Bushing front end rear spring	.60
204393	same	support rt raditor grill	.30
204396	49-50K	Grille bar lower section	7.25
204398	same	Grill bar center ends right	4.25
204399	same	Grill Bar Center section	4.25
204400	same	Grill Upper section	7.50
204484	49-50KF	Repair kit water pump also 51 F	4.75
204485	same	Ignition switch	1.00
204506	same	gasket set engine overhaul	3.00
204508	sameK	trunk handle, chrome, light complete	6.00
204525	49-50K	lens right tail light	.80
204541	49-55	junction box 5 post left radiator shroud	.30
204551	49-50KF	Switch Directional signal also 51F	6.50
204570	49-50F	Parking light lens	1.25
204571	same	gasket for above	.30
204575	49-50K	Parking light lens	.50
204576	same	gasket for above	.10
204578	same	parking light bezel	1.25
204583	same	parking light cable	1.00
204584	same	right tail light body complete	7.25
204585	same	same only left	7.25
204595	4950F	License light body	5.00
204601	4950K	Lens left tail light	.80
204604	same	pad for/above	.30
204605	49F	Tail light and body	8.00
204610	49-50F	Lens tail lightRTight	1.25
204611	same	same only left	1.25
204613	same	gasket for tail light	.30
204615	same	lens directional left	.80

204619	49-50F	Tail light cble and socket left	.60
204621	same	tail light directional and stop cable and socket	Rt 1.25
204633	49-55	front wheel hub and drum	9.00
204640	49-51F	Gauge Temperature	2.90
204680	49-50KF	Access cover right splash shield	2.00
204719	same	Wing assembly with glass etc left	9.00
204759	49-51KF	Distributor drive shaft autolite	1.90
204785	49-50KF	Muffler sedan and utility	5.00
204813	49-50KF	Clip Rocker panel molding also 51F	.35
204815	same	same	.15
204816	same	same	.15
204827	49F	Chrome moulding left front door	1.50
204844	49-50KF	Transmission shifting lever and shaft low and Rev	2.00
204853		Main bearing XXXXXX #4 .001 under size	1.25
204854	49-53	Support shock absorber front spring	.25
204918	47-50KF	Left back door (#3piece)	20.00
204920	same	Left back door (1 Piece)	20.00
204893	49-50KF	Escutcheon lock locking rod	.25
205090	49-50K	Moulding rockerpanel 2 3/8 inches ide	6.55
205099	49-50KF	Moulding Front door Convertible	2.60
205100	same	Same rear door	2.60
205104	same	Same front fender right	1.30
205107	49K	Moulding rear quarterpanel Right	2.25
205108	same	same Left	2.25
205114	49-50KF	Clip Belt moulding center pillar Conv. & Virg.	.20
205151	49-55	Steering knuckle right	6.75
205162	49-50F	Moulding Rear Qt Panel upper rear	2.80
205179	49-50KF	Spring hand brake SS Also 51 F	.15
205207	49-50KF	Heater Core	7.00
205210	same	Drive body, windshield wiper	2.55
205231	49-50K	Rocker panel Right	4.00
205232	same	same Left	4.00
205233	49-50K	Splash panel center	4.25
205278	49-50KF	Cable Cirar loghter also 51F	.60
205359	same	clip on hood latch	.20
205417	same	Guide Gear shift Chrome	2.00
205420	same	Lens Back up light	.50
205492	51F	Weatherstrip Door upper and lock pillar left	.60
205509	49-50KF	Harness Courtesy light wiring	1.00
205615	49-50F	Clip Rocker panel	.15
205713	49-50KF	Bracket tail pipe to X member also 51F	.60
205728	same	Donut disk	3.75
205746	AM	Repair Kit Spring shackle kit	1.50
205747	49-50KF	Generator also 51F	26.00
205756	same	Draglink SS(4.20
205779	49-55	Repair Kit Front suspension Upper arm pivit outer	1.75
205781	same	Same lower	1.50
205784	same	Idler lever kit pin and bushing	2.00
205802	49-50K	Speedometer cable and housing standard trans.	2.00
206093		Cloth	8.00
206407	49-50KF	Shaft and Bushing repair kit, steering gear shaft	9.00
206258	49-50K	Vagabond nameplate	1.00
206402	Repair Kit Carb		.60
206407	49-55	Shaft and bushing kit	8.00
206428	49-50K	Clutch disc with overdrive	7.25
206579	51F	Brake lining set standard	2.502
206583		Valve	1.50
206610	51F	Brake cylinder left front	3.25
206641	same	Carb Repair Kit Carter WCD 723S	6.50

206980	51F	Splash sheild left front fender	7.00
206983	51F	Support right hood lpck latch	.75
206986	51F	Grille	20.00
206984	51F	Support Left Hood lock latch	.75
206993	51F	Panel lower grill	?
206997	51F	Extension panel left stone deflector	1.50
207069	51F	Clip Rear belt moulding	.20
207105	47-49 KF	Left Back dpor	20.00
207216	51-55K	Bushing upper arm front suspension	.55
207220	51-55K	Oil Pump	3.80
207221	51-55K	Oil Pump Drive shaft	2.50
207224	same	Bearing lower steering Idler lever	.26
207225	same	Same upper	.26
207226	same	lock for above	2.40
207241	same	oil seal rear axle	.75 XX
207276	51-55	Plate latch and spring hood latch	.70
207277	51F	Catch hood lock saftey	1.00
207294	51F	Park light right	9.00
207295	51F	same Left	9.00
207298		Lens for above	.80
207300		Bezel for above	.90
207302	51F	Tail light XXXX Right	7.00
207303	51F	Same Left	7.00
207308	51F	Lens Tail light	1.00
207313	51-55K	Gas tank Lid outer	1.00
207332	51F	Transmission OD Main shaft	17.31
207333	51-55K	Clutch pressure plate incl cover 3Spring SS	8.29
207334	same	Clutch pressure plate 3 spring SS	4.00 XXXX
207339	51-55K	Lighter back seat	12.00
207340	same	Hub and drum rear	9.00
207343	51KF	Cylinder and key ignition	1.00
207351	51K	Glove box lock	1.12
207367	51 K	Parking light	3.08
207375	51K	Tail light body and lens Right	5.00
207376	51K	Same Left	5.00
207377	51K	Pad for above	.20
207379		Tail light body	3.00
207381	51K	Tail light lens right	2.28
207382	51K	Same Left	2.28
207384	51-55	Pillar light	1.50
207412	51K	Fuel Gauge	1.20
207414	51K	Oil Gauge	1.20
207419	51-55	Regulator instrument voltage	1.07
207445	51-53K	Rear window traveler	15.00
207455	51-55	Pedal rod accelerator	.10
207458	same	accelerator shaft bracket	.62
207461	same	acceleratpr extension shaft less hydramatic	1.00
207466	Same	Tube Fuel tank filler	.92
207512	same	Hanger exhaust pipe less hydramatic	.03
207515	same	clamp to muffler	.26
207516	same	support tail pipe to x member	.42
207518	same	clamp, tail pipe to support	.10
207519	same	clamp and strap rear tail pipe	.22
207520	same	plate strap to frame rear tail pipe support	1.00
207537	51K	Tie brace for Radiator Cradle	1.40
207538	same	L Panel radiator splash	3.75
207539	same	same right	3.75
207545	same	Top Grill Bar	7.11
207548	same	Grill bar upper left.	2.11
207560	same	Chrome glove compt cover	3.50

207565	51-54K	Ash receiver chrome complete	1.65
207588	51K	Chrome moulding rt front door	2.79
207593	same	Chrome moulding left window panel	2.79
207596	51-53K	Chrome moulding front fender right	2.67
207597	same	Same left	2.67
207599	51-55	Same Right front door 4 door	5.39
207600	same	same Left front door, 4 door	5.39
207601	same	same Right 2 Door	6.00
207602	same	same Left 2 door	6.00
207603	same	same Right rear 4 Door	5.07
207604	same	same Left	5.07
207605	same	same rear qt panel Right 2 door	4.38
207606	same	same Left	4.38
206607	Same	cover skitt 4 door right	4.32
207608	same	same left	4.32
207609	same	same 2 door right	4.32
207610	same	same right	4.32
207611	same	catch wheel cover right	.03
207612	same	same left	.03
207616	51K	Quarterpanel extension all models right	2.77
207617	same	Same left	2.77
207652	51-55	Clamp air duct	.30
207672	same	Extension right real qt panel	1.00
207680	same	panel fuel tank filler housing front	1.00
207681	same	panel as above XXXX side	1.00
207726	same	rail, roof side right 4 dr sedan and utility	2.25
207727	same	same as above left	2.25
207730	same	reinforcing roof right 4 dr sedan and utility	1.50
207731	same	same left	1.50
207760	51K	Ignition switch	1.08
207766	51-55	Batter Cable to starter	.75
207777	same	Cable Horn blowing ring	.25
207782	same	Switch headlight	1.65
207789	51-52K	Switch Directional less hydramatic	4.45
207822	51-55K	Door lock Rt Front	1.58
207823	same	Same left	1.58
207827	same	link Remote control front right door	.60
207828	same	same left	.60
207832	same	Remote handle Chrome	.90
207833	same	escutchion for door handle	.50
207844	same	door handle front and rear	2.25
207869	same	2 door weatherstrip Qt panel glass lower outer	.45
207875	same	door back left	20.00
207877	same	Door lock right rear door	1.55
207878	same	same left	1.55
207882	same	link and remote control right rear door	.50
207883	same	same left	.50
207890	51-53K	Traveler upper deck lid	18.00
207898	51K	Deck lid hinge Chrome Right	1.75
207899	same	same left	1.75
207903	same	Traveler hinges lower lid left	1.50
207923	51-55KHJ	Solenoid overdrive relay	2.00
207930	51-55K	Spring clutch pedal return	.16
207935	same	Lever clutch pedal shaft	.25
207939	same	Cross shaft clutch pedal	.75
207940	same	support, clutch pedal to frame	.65
207945	51-53K	Heater blower switch	.45
207992	same	Guide trans gear shift shaft	.25
207993	same	Bracket to steering gear	.35

207995	51-55K	Transmission gear shift shaft lower	.65
208004	same	Rod, low amd reverse	.35
208005	same	Rod second and high	.35
208085	51-53 K	Spring rear utility	12.50
208088	same	Bushing rear spring shackle	.10
208092	51-55K	Electric wiper motor	16.80
208097	51-53K	Wiper control Vacuum with cable	1.25
208098	51-55K	Switch for electric wiper	1.10
208109	51-55K	Channel door glass rt rear	.65
208116	same	run front door window glass	.45
208216	same	Repair kit Water pump	5.25
208224	same	heater valve water temp control	4.75
208244	same	Band starter motor cover	.50
208245	same	Starter motor drive housing	3.75
208297	51K	Generator Delco	20.00
208298	51K	Generator armature Delco	8.00
208332	51-55K	Pivot Wiper arm left electric	1.65
208335	same	link wiper left	.25
208346	same	1/16 shim front suspension upper arm	.10
208347	same 9	same but 1/8 inch	.10
208367	same	Hanger front of rear spring	.65
208376	same	Steering gear column and gear	5.00
208440	same	cable and socket glove compartment	.50
208442	same	ash receiver Chrome rear	6.30
208460	same	Handle window wing chrome	.75
208469	Same	Master brake cylinder	6.80
208470	same	Master cylinder adapter outlet	.50
208474	same	Master cylinder piston check valve	.60
208476	same	push rod piston brake cylinder	.40
208477	same	Master cylinder eccentric bolt	.10
208485	same	Spring brake pedal return	.10
208486	same	Master cylinder repair kit	1.50
208487	51-53K	Handle Hand brake	3.00
208489	51-55K	Hand brake front cable less hydramatic	1.45
208492	same	same with hydramatic	1.45
208495	same	Spring hand brake equalizer lever retaining	.10
208496	same	Same return	.10
208514	same	Wing right front bumper	3.00
208531	same	Heater blower blades	1.50
208535	51-53K	Splash shield left front femder	5.00
208541	same	Shield rear rt upper	2.50
208544	same	same lower	3.00
208554	51K	Nose plastic hood ornament clear	.60
208555	same	Medallion hood	1.50
208556	same	Plate hood latch lock support	3.00
208568	same	License Plate bracket rear	.20
208580	same	Fuel pump repair kit for 207446 Pump (Vacuum Wiper)	1.20
208582	same	Carter carburator WGD 7818	21.00
208602	same	Bolt spare tire	.10
208645	51-55K	U Bolt Rear spring mounting	.50
208660	51-53K	Weatherstrip traveler sides	1.00
208666		Nose	1.50
208952	51-54HJ	Brake cylinder right front	2.60
208955	51K	Carburator body flange	4.05
209010	51-53K	Flywheel cover Hydramatic	1.50
209020	same	snap ring	.15
209024	same	plug cover hydramatic torus	.25
209032	same	bolt for hrdamatic cover 5 needed	.15
209036	same	drain plug for hydramatic	.25

209037	51K	Gasket	.10
209038	same	oil level idicator Hydrumatic	.75
209044	same	front oil pump	15.00
209098	same	gasket	.10
209049	same	Key	.10
209065	same	Washer	.10
209104	same	rear clutch servo band	7.15
209105	Lever	Lever	1.00
209117	same	Ring	.30
209174	same	Spring	.15
209116	same	Hydrumatic main shaft & Gear	12.70
209137	same	snap ring	.10
209138	same	reverse unit center gear	5.00
209139		washer	.20
209140		washer	.60
209146		Bearing	2.65
209154		Lock	1.20
209159		pin and gear	1.75
209174		pin	.20
209191		Lever	1.80
209211		Shaft Hydrumatic	2.80
209217	51-55K	Neutralizer switch hydrumatic	1.30
209260	51-55K 51K	Rod	.70
209271	same	Cylinder head bracket accelerator sahnft ext	.10
209272	same	51-55K Rod	.60
209277	same	Rod	.75
209280	same	shaft accelerator and lever with hydrumatic	.25
209288	same	pinion	1.50
209290	5153K	Core Hydrumatic Speedometer cable	1.00
209291	51-4	Hanger exhaust pipe with Hydra	.10
209294	51-53K	Switch directional light with Hydrumatic	3.75
209234	same	retainer steering column jacket with hydra	.15
209333		cable	2.50
209335		starting motor drive housing with hydra	3.75
209341	51-53K	Spring accelerator with Hydra	.10
209344		Valve	.50
209424		screen	1.25
209355		Hydrumatic front oil pump	15000
209425		Plug package	2.00
209427		Gear	9.00
209451		Valve	20.00
209456		seal	.10
209470		exhaust	1.00
209477	54-55K	Rod Hydro gear shift lower lever	.65
209486		retainer	.75
209509		exhaust	.20
209511		Carb repair kit for 208582	5.00
209581	51K	Base Hood ornament	1.00
209582	same	body Hood ornament	2.00
209583	same	Plastic ring clear and blabk base	1.50
209599	51-55K	Windsheild wiper arm drive body pivot rt elec	2.00
209620		Patch	5.00
209682	HJ	Gauge fuel	1.50
209683	HJ	Gauge Fuel tank	2.00
209684	hj	Gauge temperature	1.25
209689	HJ	Speedometer	8.00
209720	HJ	Gastank support	1.25
209721	HJ	Hub and drum front	7.75
209722	HJ	Hub and drum rear	7.75

209740	HJ	Exhaust muffler	3.50
209741	D&HJ	clamp exhaust to muffler	.25
209742	HJ	Bracket to frame	.40
209745	HJ	Clamp and strap	.15
209762	HJ51	Grill bar right	3.53
209790	HJ	Clutch spring pedal	.15
209801	HJ	Adjusting rod bell crank to lever	.15
209809	5155K	Shock absorber front heavy duty	5.25
209835	D&HJ	Transmission Main shaft standard	20.00
209837	same	Transmission shaft standard	5.60
209907	same	Oilseal inner rear axle	.40
209908	same	Rear axle shaft cone bearing	1.50
209915	same	oil seal rear axle outer	.60
209919	same	U Bolt rear spring	.40
209920	HJ	Rear Spring	9.50
209975		Bracket	.50
209980	HJ	Cable hand br ake front	2.20
209984		Cable rear	1.10
209987	HJ51	Parking light	3.85
209989	HJ51	Lens for above	.60
209995	HJ	Gasket	.10
211500	53-54K	Floormat Front Black	9.00
211501	same	same oriental green	9.00
211818	54-55	same Burma brown	10.00
211860	same	same Blue Comet	10.00
212026	HJ51	Left front fender chrome moulding	1.25
212041	HJ	Hood ornament complete	4.60 2X
212053	HJ	Hood hinge	2.50
212063	HJ	Ignition switch	.80
212091	HJ51	Switch headlight	.75
212146	HJ	Linkage control windshield wiper	1.50
212154	HJ	Wiper arm left	.65
212155	HJ	wiper blade	.50
212159	HJ	Instrument board	7.00
212212	HJ	Rocker panel rt	4.10
212213	HJ	rocker panel left	4.10
212223	HJ	Hinge deck lid	1.00
212225	HJ	Lisense light chrome	2.95
212234	HJ	Lisense Light housing	3.00
212252	HJ	Door lock right	1.25
212253	HJ(Door lock left	1.25
212256	HJ	Door Handle inside	.65
212263	HJ	Door handle outside Front locking	1.50
212264	HJ	Same non locking	1.50
212280	HJ51	Bumper bar front	11.00
212320	5155K	Transmission O D Main shaft	15.00
212324	same	Motor windshield wiper vacuum	5.25
212333	HJ	Gasket set oil pan	.75
212335	HJ	Gasket set manifold	.50
212337	HJ	water pump repair kit 6 cylinder	5.00
212365	HJ	Linkage rod	.50
212366	HJ	Same	.50
212370	HJ	Speedometer core with OD	.95
212376	HJ	Fuel pump 4 cyclinder	5.00
212377	HJ	Fuel pump 6 "	6.00
212391	HJ	Seal steering column jacket	1.00
212403	51-53K	Chrome moulding left front door notched 4 dr	2.25
212405	same	Same but 2 door	2.25
212408	same	Moulding rt rear qt panel 2 door	3.10

212426	HJ	Heater switch	1.00
212451	D&HJ	support front shock	1.60
212521	same	heater motor for 100232 heater	9.00
212548	HJ	Carter Carb YF820S SA SB 4Cylinder	12.00
212556	HJ51	Switch solenoid starting motor	3.25
212562	HJ51	Generator drive pulley	1.10
212642	51K	Fuel filter	1.85
212643	51K	Fuel filter element	.50
212653	51K	Horn ring	3.00
212699	AM	Bushing Front suspension lower arm	.35
212705	D&HJ	Spring clutch pedal 29 coils	.10
212737	HJ	Fuel and Vacuum Pump 4 cyl	10.00
212740	HJ	Pedal rod 4 cyl	.20
212750	HJ	Directional signal switch	7.00
212760	HJ	Air cleaner oil bath 4 cyl	6.85
212762	HJ	Bracket	.25
212783	51-55K	Clip for small side moulding	.10
212785		Moulding front door 2 door	1.50
212787		Moulding left rear door	1.25
212788	Moulding	Moulding rear qt rt side 4 door	1.70
212801	hJ51	Hood moulding Rt side not chrome	1.50
212802	HJ 51	same left	1.50
212822	51-55K	Ball stud catch rear seat frame	..10
212844	51 K	gear and pinion 3.91 ratio with hex covers	15.00
212899	51K	trough deck opening rt	.80
212900	same	same left	.80
213030	KF	Piston ring set .030 over Not chrome	8.00
213030	HJ	Tappet HJ .005 Over 4 cyl	.50
213031	HJ	Tappet .005 Over 6 cyl	.60
213033	HJ	deck lid latch	1.00
213134	54-55K	Rear axle gear and pinion RAtio 4.55 to 1	18.00
213138	52-53K	Fuel and vacuum Pump	10.00
213155	HJ	Fuel pump repair kit	3.00
213156	HJ	Same 6 cyl	5.00
213157	HJ	SAME 6 cyl with vac wipers	5.00
213160	54-55K	Rear floor mat Black for special	8.00
213167	same	mat	9.00
213173	52-55K	Hood hinge rt	4.00
213174	same	same left	4.00
213183	52-54K	Rear stone deflector	3.25
213193	HJ&D	Tie rod	1.00
213218	52-55K	Deck lid handle chrome	4.85
213224	same	License light	1.70
213229	same	strike for latch	.20
213232	same	Hand brake cable rear	2.25
213235	52-3K	Moulding grill inner left	3.80
213236	same	same right	3.80
2;3241	52K	Body, hood ornament chrome	2.00
213242	same	base, hood ornament	1.00
213247	52-53K	Hood medallion	1.25
213248	Same	Base for above Chrome	3.15
213250	same	Hood grill moulding	12.50
213254	same	Hood latch safety catch	.60
213255	same	spring	1.00
213295	HJ&D	Bumper guards	3.75
213299	HJ	Hood Ornament plastic nose	.50
213300	HJ	Headlight switch	1.00
213308	HJ	Inner tire well rt rear	14.00
213311	HJ	Pivot clutch pedal cross shaft	.20

213320	52HJ	Gasket pedal seal retainer	.20
213321	same	Shock absorber front	3.60
213322	same	same rear	3.60
213331	same	hood ornament complete	4.60
213337	same	Fender patch	6.00
213340	same	bracket lower left tail light	.75
213392	52-55K	Lock cyl and key deck lid and glove box	3.75
213401		Shaft and lever	.50
213402		Cylinder head bracket	.60
213407	52-55K	Brg and plate clutch pedal cross shaft	.35
213425	51-53K	Rear window glass eze eye	18.00
213430	52-3HJ	Steering tie rod and ball stud rt	3.00
213444	52-53K	Traveler support upper lid rt	2.60
213445	same	same left	2.60
213451-2		Transmission kit	.75
213455	51-55K	Rear door weatherseal	1.50
213456	same	weatherseal 2 door	2.10
213485	same	pedal cover clutch	.75
213493	HJ 52-4	Prop joint and shaft stand transmission	20.00
213496	same	flange	4.50
213512	52-53K	Name plate Kaiser rear deck	1.25
213513	52HJ	Ring ornament	1.00
213535	52-53K	Spacer 1/4 " thick rear bumper extension	.60
213536	same	same 1/2" thick	.60
213555	523HJ	Stone deflector inner with spare wheel carrier	1.25
213579	52-55K	Belt moulding Front rt door 4 door	3.40
213580	same	same left	3.40
2135 82	same	same onlt right 2 door	3.40
213583	same	moulding belt right rear door 4 door	3.40
213584	same	same only left	3.40
213589	same	same rear qt panel 2 dr right	3.25
213590	same	same only left	3.25
213592	same	Belt moulding	3.25
213593	same	qt panel right rear 4 door	1.50
213594	same	same only left	1.50
213596	same	same extension right	4.80
213997	same	same only left	4.80
213600	52-53K	Nameplate deluxe	1.00
213613	52-54HJ	Grill Bar Upper center	13.84
213616	same	Medallion K	1.50
213617	same	Bar lower grill center	13.84
213618	same	Grille bar outer rt	3.00
213619	same	same only left	3.00
213621	HJ52	starting motor bendix autolite	5.00
213630	52-53K	Bridge front bumper bar	16.00
213635	Same	Bumper bar utility	11.00
213637	52-55K	Bridge bumper bar rear	14.00
213642	52-53K	Cap bridge left front	5.85
213644	52-55K	Wing right Chrome front bumper	3.00
213645	same	same only left	3.00
213646	52-55K	Cap outer right	5.00
213647	same	Cap outer left	5.00
213648	same	cap right bumper rear	9.00
213649	same	Same only left	9.00
213669	same	starter ignition switch	2.25
213685	52-53K	Park light right complete	4.75
213688	same	Park lens left	1.80
213691	same	Gasket parking light	.20
213693	same	tail light complete	12.50

213696	52-53K	Lens inner right	1.50
213697	same	lens inner left	1.50
213698	same	Rt tail light lens red	3.75
213699	same	same only left	3.75
213703	52-55 K	Stop light switch	.65
213713	52-4HJ	Nameplate Corsair	1.00
213714	same	Deluxe	1.00
213728	same	Parking lens right	1.05
213729	same	parking lens left	1.05
213732	same	Tail light body right	5.75
213733	same	Same only left	5.75
213734	same	Tail light lens right	1.65
213735	same	same only left	1.65
213759	52-55K	Bumper rubber rear springs	.80
213813	52-53K	Tail light body right	7.40
213814	same	Same only left	7.40
213833	52-3HJ	Base distributor Delco	3.25
213850	52-4HJ	Grill bar upper right	3.00
213880	51-55K	Glass front dppr 4 door eze eye	6.00
213881	same	2 door front glass eze eye	7.50
213883	same	Glass rear door eze eye	8.00
213885	same	quarter glass 2 door	7.25
213886	same	quarter panel glass and frame 2 door	2.25
213892	52-54HJ	Rear axle drive gear and pinion h 4.27/1	16.00
213902	52-3 HJ	Hood ornament plastic 1	1.00
213911	53K	Hood ornament chrome	10.00
213915	52-3 K()	Headlight door 1 hole Right	4.65
213916	same	same left	4.65
213940	HJ	Base hood ornament	1.00
213946	52-55K	Clip, regulator to Cahnnel front window	.50
213996	52-3HJ	Bolt, pivot clutch control	.40
213997	52-52aK*	Starting motor Delco*	20.00
214023	52-3K	Vent wing glass chrome complete left	9.00
214030	53-54K	Frame and glass right	8.00
214031	same	same eze eye left	9.50
214047	51-55K	vent frame and glass right rear door	6.50
214048	same	same left	6.50
214065		oil gauge	1.30
214069	D&HJ	Installation kit Front Shock	1.00
214070	same	sameonly rear	1.00
214071		prop shaft kit	1.00
214074	52-4HJ	Fuel gauge	1.50
214075	same	Temp gauge	1.50
214076	same	speedometer head	7.10
214143	53K	Nameplate Dragon in Gold	2.00
214144	same	Hood ornament in Gold	20.00
214161	same	crown moulding	5.00
214175	52-55K	Horn relay	.80
214178	HJ52-3Rear	Bumber	16.00
214179	52-55K	Directional signal light switch	5.50
214194	52-53K	Temp gauge	1.20
214242	52-4HJ	Sleeve kit	.70
214251	52-55K	Support tail pipe incl strap at x frame	.50
214252	same	clamp tail pipe to support	.10
214257	52-55	Air cleaner without supercharger	7.50
214273		cap and tube	.70
214299	52-55K	Regulator handle window chrome	1.50
214311	52-55K&D	Repair kit front susp upper arm SS	2.00
214312	52-3K	Repair Kit Fuel pump AC 9748	4.00
214315	52-53K	Same AC 9617	2.25

214343	52-55K	Cable cirar lighter	..60
214345	52-55K	Headlight and housing	6.00
214346	52-53K	Headlight housing	1.60
214347	52-53K	Headlight door 2 hole	4.40
214348	same	same only left	4.40
214357	54-55K	Bracket mirror moulding	2.50
214419	54K	Shaft and roller steering gear	10.00
214420	D	Hub cap small for spoke wheels	3.30
214440		rotors power steering	11.00
214441	D	Hub cap large	4.60
214495		Bracket Power steering to frame	1.25
214534		control valve power steering	26.00
214574	54K	Lever gear shift uppper with Hydra	2.00
214581	same	Shaft Hydra gear shift	2.00
214590	54K	Switch Hydra neutralizer	1.50
215045	54-55K	Hubcap	3.75
215039		Piston and rod power steering	12.00
215041	54K	Plug	1.90
215087	54-55K	Bezel ignition switch	.40
215175	Same	Handle hand brake complete	3.75
215211	same	Regulator Instrument voltage	1.25
215316	same	reapir kit Fuel pump Carter M 957s	6.50
215317	same	repair kit fuel pump samperchatger M 205S	7.00
215455	D	License plate light lens	.40
215463	D	Distributor drive shaft & plate	3.30
215477	D	Headlight	6.40
215493	D	Taillight body rt	11.00
215494	D	Same left	11.00
215554		Lever and housang kit	2.15
215573	54-55K	Oil pressure sending unit	1.30
215673	same	Stud and washer kit for power link pattman arm	12.00
215706	same Ch	Superchatger	110.00
215707	same	Supercharger idler arm and pulley	17.00
215745	same	Horn low pitch left	4.50
215753	same	horn bar on steering wheel	3.25
215762	same	Headlight sealed beam not chrome	8.02
215769	same	Bezel headlight switch	.55
215772	same	parking light lens	3.40
215778		tail light complete left	12.50
215785		Lens tail light outer Red	5.25
215797		Bracket Ornament light socket	.15
215800		flasher signal light	2.75
215820		Worm and column	3.60
215821		Flange steering gear flexible coupling	.55
215831		sheild, steering gear	.20
215843		Gaurd	5.25
215854		splash panel left	2.75
215859		Grill ring right	9.50
215860		Grill ring left	9.50
215862		Grill left	4.00
215863		grill rt	4.00
215864		grill center	4.00
215876		front splash panel rt	4.10
215877		front splash panel left	6.00
215883		Airscoop upper chrome	4.24
215884		hood lock bolt	1.00
215885		Air scoop lower	7.25
215888		saftety catch hood	.30
215896		power steering pump	50.00

215924	all54-55K Glove box door	3.40
215993	Moulding Front fender right	3.00
215954	same only left	3.00
215967	moulding roof trough right	3.70
215968	same left	3.70
215982	W/S Wiper motor electric	12.00
215984	switch for above	1.30
215986	bezel for above	.50
215990	coupling shift trans gear lower shift	.50
216012	same upper	1.90
216066	distributor with supercharger	12.00
216104	shaft and lever accelearyor with supercharger	.45
216110	enclosure for carburator	10.00
216121*	Carburator with superchatger WCD2146S	23.00
216122	air cleaner with supercharger	9.50
216124	hose air inlet to air cleaner	1.10
216146	defroster knob	.65
216192	center glass rear eze eye	21.00
216245	Bracket door uppper roller left	2.00
	sunvisors outside all KF Models	8.00
	All weather radiator front	5.00
Engine	short block K F	225.00
fender left front	47-50KF	12.00
fender right front	same	12.00
fender left rear	47-50 KF	12.00
fender right rear	47-50 KF	12.00
fender left front	51-53K	15.00
fender left rear	51-53 K	12.00
fender right rear	51-53 K	12.00
fender left front	51F	15.00
fender left rear	51F	12.00
fender right rear	51F	12.00
fender right rear	HJ	15.00
hoods	47-50KF	12.00
Hoods	51 F	17.00
springs rear	47-50KF	12.00
springs rear	51-55 K	12.00
gas tank all	KF	12.00
wheels (tire rims)	AM	5.00

Prices are subject to change without notice. Additional parts are being a sorted and priced all the time/ so if you do not see what you need write and see if we have it. If you need help in identifying part numbers write with full description. Parts books for some models are available.

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KAISER-FRAZER - 1946-1950**

		COUNTER				COUNTER	
PARTS	BASE COLOR	SETTING	PARTS	BASE COLOR	SETTING	PARTS	SETTING

1946

46Z11 - SPEEDWING GRAY

COMB. 302, 313, 702, 752

100	PNT-20A	LACQUER THINNER	100
620	30901	WHITE	720
206	30401	BLACK	926
64	30704	FERRITE YELLOW	990
10	30802	BURNT SIENNA	1000

46Z31 - CRYSTAL GREEN

COMB. 305, 705, 755

100	PNT-20A	LACQUER THINNER	100
524	30401	BLACK	624
300	30302	DEEP GREEN	924
70	30201	CHINESE BLUE	994
6	30901	WHITE	1000

46Z21 - AIRWAY BLUE

COMB. 303, 703, 753

100	PNT-20A	LACQUER THINNER	100
440	30401	BLACK	540
380	30901	WHITE	920
60	30201	CHINESE BLUE	980
20	30302	DEEP GREEN	1000

46Z61 - BUCKEYE (CARDINAL) MAROON

COMB. 307, 707, 757

100	PNT-20A	LACQUER THINNER	100
416	30503	MEDIUM RED	516
380	30603	PERMANENT MAROON	896
104	30401	BLACK	1000

46Z32 - TURF GREEN

COMB. 304, 704, 754

100	PNT-20A	LACQUER THINNER	100
376	30901	WHITE	476
250	30401	BLACK	726
200	30704	FERRITE YELLOW	926
74	30302	DEEP GREEN	1000

46Z71 - LAMBSWOOL CREAM

COMB. 309, 316, 317, 709, 759

100	PNT-20A	LACQUER THINNER	100
720	30901	WHITE	820
128	30704	FERRITE YELLOW	948
32	30802	BURNT SIENNA	980
20	30401	BLACK	1000

1947

47Z12 - GUNMETAL IRIDESCENT

COMB. 161, 363, 364, 541(U)

100	PNT-20A	LACQUER THINNER	100
524	30401	BLACK	624
210	30102	MEDIUM IRIDESCENT	834
122	30204	ORGANIC BLUE	956
16	30603	PERMANENT MAROON	972
28	30901	WHITE	1000

47Z13 - RANGER GRAY IRIDESCENT

COMB. 162, 542(U)

100	PNT-20A	LACQUER THINNER	100
430	30401	BLACK	530
190	30102	MEDIUM IRIDESCENT	720
154	30204	ORGANIC BLUE	874
80	30503	MEDIUM RED	954
46	30901	WHITE	1000

LACQUER
KAISER-FRAZER - 1946-1950

PARTS	BASE COLOR	SETTING	PARTS	BASE COLOR	SETTING
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1947 (CONT'D)

47Z24 - WEDGWOOD BLUE DK. IRIDES-

COMB. 551(U) CENT

100	PNT-20A	LACQUER THINNER	100
360	30401	BLACK	460
280	30102	MEDIUM IRIDESCENT	740
140	30201	CHINESE BLUE	880
60	30901	WHITE	940
60	30605	VICTORIA MAROON	1000

48Z31 - GREEN SPRAY

COMB. 561(L)

100	PNT-20A	LACQUER THINNER	100
818	30901	WHITE	918
46	30401	BLACK	964
20	30704	FERRITE YELLOW	984
16	30306	ORGANIC GREEN	1000

48Z21 - WEDGWOOD BLUE

COMB. 551(L)

100	PNT-20A	LACQUER THINNER	100
820	30901	WHITE	920
50	30401	BLACK	970
16	30603	PERMANENT MAROON	986
14	30201	CHINESE BLUE	1000

48Z81 - SPORTSMAN BEIGE

COMB. 561(L)

100	PNT-20A	LACQUER THINNER	100
620	30901	WHITE	720
130	30802	BURNT SIENNA	850
130	30401	BLACK	980
20	30503	MEDIUM RED	1000

47Z32 - GREEN SPRAY IRIDESCENT

COMB. 561(U)

100	PNT-20A	LACQUER THINNER	100
600	30102	MEDIUM IRIDESCENT	700
166	30705	GOLD	866
74	30901	WHITE	940
50	30306	ORGANIC GREEN	990
10	30401	BLACK	1000

CARRY-OVER COLORS

(REFER TO 1946 KAISER-FRAZER FOR FORMULA.)

COLOR

46Z21	AIRWAY BLUE
46Z32	TURF GREEN
46Z31	CRYSTAL GREEN
46Z71	LAMBSWOOL CREAM
46Z61	BUCKEYE (CARDINAL) MAROON
46Z11	SPEEDWING GRAY

COMBINATION NUMBERS

111, 303, 343, 753, 783, 369(U), 531(U), 532(U)
121, 122, 304, 344, 754, 784, 361(U), 511(U)
131, 305, 345, 755, 785
141, 309, 316, 317, 345, 357, 356, 759, 789
151, 307, 347, 757, 787, 362, 521(U), 591(U), 650(U)
191, 192, 302, 313, 342, 353, 752, 782, 531(L), 532(L), 369(L)

**LACQUER
KAISER-FRAZER - 1946-1950**

COUNTER			COUNTER		
PARTS	BASE COLOR	SETTING	PARTS	BASE COLOR	SETTING

1948

48Z83(GS) - SADDLE BRONZE IRIDES-

COMB. 241		LACQUER THINNER	CENT
100	PNT-20A	LACQUER THINNER	100
770	30705	GOLD	870
76	30603	PERMANENT MAROON	946
34	30102	MEDIUM IRIDESCENT	980
10	30401	BLACK	990
10	30702	MEDIUM YELLOW	1000

48Z23(D) - YALE BLUE IRIDESCENT

COMB. 332		LACQUER THINNER	100
100	PNT-20A	LACQUER THINNER	100
440	30201	CHINESE BLUE	540
320	30204	ORGANIC BLUE	860
110	30102	MEDIUM IRIDESCENT	970
30	30901	WHITE	1000

48Z82 - HICKORY BROWN IRIDESCENT

COMB. 272, 501(U), 502(U)		LACQUER THINNER	100
100	PNT-20A	LACQUER THINNER	100
256	30503	MEDIUM RED	356
254	30705	GOLD	610
170	30801	BURNT UMBER	780
170	30102	MEDIUM IRIDESCENT	950
40	30401	BLACK	990
10	30901	WHITE	1000

48Z22 - HORIZON BLUE IRIDESCENT

COMB. 571(U)		LACQUER THINNER	100
100	PNT-20A	LACQUER THINNER	100
520	30102	MEDIUM IRIDESCENT	620
146	30201	CHINESE BLUE	766
140	30401	BLACK	906
70	30901	WHITE	976
24	30603	PERMANENT MAROON	1000

48Z32 - TURF GREEN IRIDESCENT

COMB. 291		LACQUER THINNER	100
100	PNT-20A	LACQUER THINNER	100
420	30102	MEDIUM IRIDESCENT	520
376	30705	GOLD	896
44	30306	ORGANIC GREEN	940
44	30401	BLACK	984
16	30901	WHITE	1000

48Z51 - INDIAN CERAMIC

100	PNT-20A	LACQUER THINNER	100
614	30503	MEDIUM RED	714
210	30901	WHITE	924
66	30702	MEDIUM YELLOW	990
10	30606	LIGHT MAROON	1000

48Z61 - DUBONNET

COMB. 302		LACQUER THINNER	100
100	PNT-20A	LACQUER THINNER	100
740	30605	VICTORIA MAROON	840
66	30702	MEDIUM YELLOW	906
54	30901	WHITE	960
40	30401	BLACK	1000

LACQUER
KAISER-FRAZER - 1946-1950

COUNTER		COUNTER			
PARTS	BASE COLOR	SETTING	PARTS	BASE COLOR	SETTING

1947 (CONT'D)

47Z22 - TEAL BLUE

COMB. 171, 365

100	PNT-20A	LACQUER THINNER	100
524	30901	WHITE	624
140	30401	BLACK	764
120	30302	DEEP GREEN	884
116	30201	CHINESE BLUE	1000

47Z81 - CORAL SAND

COMB. 251

100	PNT-20A	LACQUER THINNER	100
614	30901	WHITE	714
176	30802	BURNT SIENNA	890
80	30503	MEDIUM RED	970
30	30401	BLACK	1000

47Z71 - DOESKIN

COMB. 181, 366(L), 367, 501(L), 521(L), 650(L)

100	PNT-20A	LACQUER THINNER	100
824	30901	WHITE	924
42	30802	BURNT SIENNA	966
26	30401	BLACK	992
8	30704	FERRITE YELLOW	1000

47Z21 - HORIZON BLUE

COMB. 261

100	PNT-20A	LACQUER THINNER	100
546	30901	WHITE	646
290	30401	BLACK	936
54	30201	CHINESE BLUE	990
10	30603	PERMANENT MAROON	1000

47Z23 - ACADEMY BLUE IRIDESCENT

COMB. 211

100	PNT-20A	LACQUER THINNER	100
754	30201	CHINESE BLUE	854
120	30204	ORGANIC BLUE	974
20	30102	MEDIUM IRIDESCENT	994
6	30901	WHITE	1000

47Z84 - SPORTSMAN BEIGE IRIDES-

COMB. 312, 581(L)

CENT

100	PNT-20A	LACQUER THINNER	100
340	30102	MEDIUM IRIDESCENT	440
120	30503	MEDIUM RED	560
90	30801	BURNT UMBER	650
16	30901	WHITE	666
334	30001	FORTIFIER	1000

47Z31 - LINDEN GREEN

COMB. 221, 511, 361(L)

100	PNT-20A	LACQUER THINNER	100
582	30901	WHITE	682
162	30704	FERRITE YELLOW	844
104	30401	BLACK	948
52	30302	DEEP GREEN	1000

47Z82(GS) - CARIBBEAN CORAL IRIDES-

COMB. 322

CENT

100	PNT-20A	LACQUER THINNER	100
690	30705	GOLD	790
94	30102	MEDIUM IRIDESCENT	884
90	30603	PERMANENT MAROON	974
16	30901	WHITE	990
10	30401	BLACK	1000

47Z11 - CLAYPIPE GRAY

COMB. 231, 232, 233, 234, 541(L), 542(L)

100	PNT-20A	LACQUER THINNER	100
860	30901	WHITE	960
34	30401	BLACK	994
6	30701	LEMON YELLOW	1000

LACQUER
KAISER-FRAZER - 1946-1950

PARTS	BASE COLOR	SETTING	PARTS	BASE COLOR	SETTING
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1948 CARRY-OVER COLORS

COLOR	COMBINATION NUMBERS
46Z21	AIRWAY BLUE
46Z32	TURF GREEN
46Z31	CRYSTAL GREEN
46Z71	LAMBSWOOL CREAM
46Z61	BUCKEYE (CARDINAL) MAROON
47Z13	RANGER GRAY IRIDESCENT
47Z22	TEAL BLUE
47Z71	DOESKIN
46Z11	SPEEDWING GRAY
48Z21	WEDGWOD BLUE
47Z23	ACADEMY BLUE IRID.
47Z31	LINDEN GREEN
47Z11	CLAYPIPE GRAY
47Z81	CORAL SAND
47Z21	HORIZON BLUE
48Z81	SPORTSMAN BEIGE
47Z84	SPORTSMAN BEIGE IRID.
47Z82(GS)	CARIBBEAN CORAL IRID.
48Z31	GREEN SPRAY
47Z24	WEDGWOD BLUE DK. IRID.
47Z32	GREEN SPRAY IRIDESCENT
	111, 532(U) (REFER TO 1946 KAISER-FRAZER FOR FORMULA)
	121, 511(U), 122 (REFER TO 1946 KAISER-FRAZER FOR FORMULA.)
	131 (REFER TO 1946 KAISER-FRAZER FOR FORMULA.)
	141 (REFER TO 1946 KAISER-FRAZER FOR FORMULA.)
	151, 521(U), 591(U) (REFER TO 1946 KAISER-FRAZER FOR FORMULA.)
	162, 542(U) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	171 (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	181, 184, 501(L), 502(L), 521(L) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	191, 192, 532(L) (REFER TO 1946 KAISER-FRAZER FOR FORMULA.)
	201, 551(L) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	211 (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	221, 511(L) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	231, 232, 233, 542(L), 591(L) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	251 (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	261, 571(L) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	281, 581(L) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	312, 581(U) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	322 (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	343, 561(L) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	451, 551(U) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
	561(U) (REFER TO 1947 KAISER-FRAZER FOR FORMULA.)

1949-50

49Z13 - POLAR GRAY

COMB. 115			
100	PNT-20A	LACQUER THINNER	100
846	30901	WHITE	946
30	30401	BLACK	976
12	30503	MEDIUM RED	988
12	30204	ORGANIC BLUE	1000

49Z71 - FLAX

COMB. 120			
100	PNT-20A	LACQUER THINNER	100
826	30901	WHITE	926
60	30704	FERRITE YELLOW	986
12	30401	BLACK	998
2	30802	BURNT SIENNA	1000

**LACQUER
KAISER-FRAZER — 1946-1950**

PARTS		COUNTER		COUNTER	
PARTS	BASE COLOR	SETTING	PARTS	BASE COLOR	SETTING

1949-50 (CONT'D)

49Z15 — MINERAL GRAY IRIDESCENT

COMB. 225, 635(U)

100	PNT-20A	LACQUER THINNER	100
460	30102	MEDIUM IRIDESCENT	560
320	30401	BLACK	880
50	30204	ORGANIC BLUE	930
40	30503	MEDIUM RED	970
30	30901	WHITE	1000

49Z36(GS) — GARDEN GREEN IRIDESCENT

COMB. 265, 615(U)

100	PNT-20A	LACQUER THINNER	100
660	30705	GOLD	760
118	30306	ORGANIC GREEN	878
102	30102	MEDIUM IRIDESCENT	980
20	30901	WHITE	1000

49Z33 — BLADE GREEN IRIDESCENT

COMB. 230, 630(U)

100	PNT-20A	LACQUER THINNER	100
280	30401	BLACK	380
210	30306	ORGANIC GREEN	590
200	30102	MEDIUM IRIDESCENT	790
50	30705	GOLD	840
24	30901	WHITE	864
136	30001	FORTIFIER	1000

49Z17 — SUEDE GRAY IRIDESCENT

COMB. 270, 610(U)

100	PNT-20A	LACQUER THINNER	100
440	30401	BLACK	540
280	30102	MEDIUM IRIDESCENT	820
90	30204	ORGANIC BLUE	910
60	30503	MEDIUM RED	970
30	30901	WHITE	1000

49Z16 — SILVER FOX GRAY IRIDESCENT

COMB. 610(L) 240

100	PNT-20A	LACQUER THINNER	100
650	30102	MEDIUM IRIDESCENT	750
160	30401	BLACK	910
40	30901	WHITE	950
30	30204	ORGANIC BLUE	980
20	30503	MEDIUM RED	1000

49Z12 — PEARL MIST GRAY

COMB. 280, 635(L)

100	PNT-20A	LACQUER THINNER	100
750	30901	WHITE	850
130	30401	BLACK	980
20	30503	MEDIUM RED	1000

49Z38 — OCEAN SPRAY GREEN IRIDESCENT

COMB. 250, 630(L)

100	PNT-20A	LACQUER THINNER	100
640	30102	MEDIUM IRIDESCENT	740
110	30306	ORGANIC GREEN	850
90	30401	BLACK	940
40	30705	GOLD	980
20	30901	WHITE	1000

49Z21 — BLUE SATIN IRIDESCENT

COMB. 295

100	PNT-20A	LACQUER THINNER	100
400	30201	CHINESE BLUE	500
400	30102	MEDIUM IRIDESCENT	900
60	30306	ORGANIC GREEN	960
40	30901	WHITE	1000

49Z34(GS) — CRYSTAL GREEN IRIDESCENT

COMB. 305

100	PNT-20A	LACQUER THINNER	100
500	30705	GOLD	600
230	30306	ORGANIC GREEN	830
150	30401	BLACK	980
20	30102	MEDIUM IRIDESCENT	1000

RINSHED-MASON COMPANY

LACQUER
KAISER-FRAZER - 1946-1950

COUNTER		COUNTER			
PARTS	BASE COLOR	SETTING	PARTS	BASE COLOR	SETTING

1949-50 (CONT'D)

49Z14 - RANGER GRAY

COMB. 165				
100	PNT-20A	LACQUER THINNER		100
488	30401	BLACK		588
340	30901	WHITE		928
40	30204	ORGANIC BLUE		968
32	30503	MEDIUM RED		1000

49Z31 - EXECUTIVE GREEN

COMB. 170				
100	PNT-20A	LACQUER THINNER		100
456	30901	WHITE		556
198	30401	BLACK		754
146	30704	FERRITE YELLOW		900
100	30302	DEEP GREEN		1000

49Z81 - BERMUDA TAN

COMB. 180				
100	PNT-20A	LACQUER THINNER		100
740	30901	WHITE		840
110	30802	BURNT SIENNA		950
44	30401	BLACK		994
6	30503	MEDIUM RED		1000

49Z35 - EXECUTIVE GREEN IRIDESCENT

COMB. 190				
100	PNT-20A	LACQUER THINNER		100
250	30102	MEDIUM IRIDESCENT		350
160	30705	GOLD		510
70	30306	ORGANIC GREEN		580
60	30802	BURNT SIENNA		640
60	30401	BLACK		700
40	30901	WHITE		740
260	30001	FORTIFIER		1000

49Z11 - ADIRONDACK GRAY

COMB. 200				
100	PNT-20A	LACQUER THINNER		100
726	30901	WHITE		826
160	30401	BLACK		986
14	30306	ORGANIC GREEN		1000

49Z39 - PARAKEET GREEN IRIDESCENT

COMB. 205

CANNOT BE INTERMIXED.

49Z37 - LINDEN GREEN IRIDESCENT

COMB. 210				
100	PNT-20A	LACQUER THINNER		100
426	30705	GOLD		526
414	30102	MEDIUM IRIDESCENT		940
40	30306	ORGANIC GREEN		980
20	30901	WHITE		1000

49Z32 - GLASS GREEN

COMB. 215, 556(L), 615(L)

100	PNT-20A	LACQUER THINNER		100
802	30901	WHITE		902
46	30704	FERRITE YELLOW		948
38	30401	BLACK		986
14	30306	ORGANIC GREEN		1000

49Z82 - BERMUDA TAN IRIDESCENT

COMB. 220

100	PNT-20A	LACQUER THINNER		100
330	30705	GOLD		430
330	30102	MEDIUM IRIDESCENT		760
200	30503	MEDIUM RED		960
40	30901	WHITE		1000

LACQUER
KAISER-FRAZER - 1946-1950

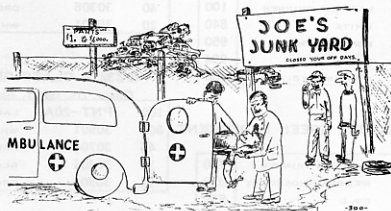
PARTS	BASE COLOR	COUNTER		PARTS	BASE COLOR	COUNTER	
		SETTING	SETTING			SETTING	SETTING

1949-50 CARRY-OVER COLORS

COLOR

COMBINATION NUMBERS

47Z84	SPORTSMAN BEIGE IRID.	105, 605(U)	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
46Z61	CARDINAL (BUCKEYE) MAROON	110, 650(U)	(REFER TO 1946 KAISER-FRAZER FOR FORMULA.)
48Z82	HICKORY BROWN IRID.	125, 645(U)	(REFER TO 1948 KAISER-FRAZER FOR FORMULA.)
47Z21	HORIZON BLUE	130	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
47Z23	ACADEMY BLUE IRID.	135	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
47Z24	WEDGWOOD BLUE DK. IRID.	145, 625(U)	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
46Z31	CRYSTAL GREEN	150	(REFER TO 1946 KAISER-FRAZER FOR FORMULA.)
48Z61	DUBONNET	155	(REFER TO 1948 KAISER-FRAZER FOR FORMULA.)
47Z22	TEAL BLUE	160	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
48Z23(D)	YALE BLUE IRIDESCENT	175	(REFER TO 1948 KAISER-FRAZER FOR FORMULA.)
47Z13	RANGER GRAY IRID.	185	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
47Z82(GS)	CARIBBEAN CORAL IRID.	195	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
48Z83(GS)	SADDLE BRONZE IRID.	235	(REFER TO 1948 KAISER-FRAZER FOR FORMULA.)
48Z22	HORIZON BLUE IRID.	245	(REFER TO 1948 KAISER-FRAZER FOR FORMULA.)
48Z31	GREEN SPRAY	255, 640(L)	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
48Z81	SPORTSMAN BEIGE	260, 605(L)	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
48Z21	WEDGWOOD BLUE	275, 625(L)	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
47Z32	GREEN SPRAY IRID.	285, 640(U)	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
47Z71	DOESKIN	290, 645(L), 650(L)	(REFER TO 1947 KAISER-FRAZER FOR FORMULA.)
48Z51	INDIAN CERAMIC	300	(REFER TO 1948 KAISER-FRAZER FOR FORMULA.)



EXHAUSTION...FOUND HIM OUT THERE AMONG THOSE OLD
KAISERS.....MUST HAVE BEEN THERE FOR DAYS!